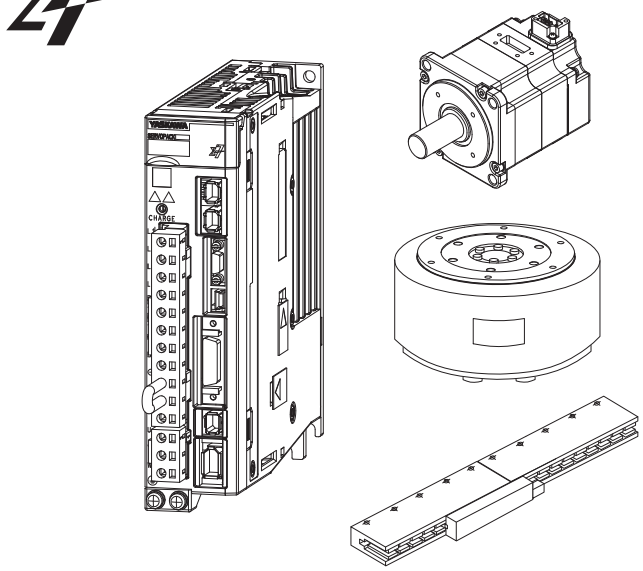
YASKAWA

Σ-7-Series AC Servo Drive

Σ-7S SERVOPACK with FT/EX Specification for Press and Injection Molding Application

Product Manual

Model: SGD7S-□□□□20□□□□F40, and -□□□□20□□□□F41



MANUAL NO. SIEP S800001 94M

About this Manual

This manual describes the press and injection molding application option for Σ-7-Series AC Servo Drive Σ-7S SERVOPACKs.

Read and understand this manual to ensure correct usage of the Σ-7-Series AC Servo Drives.

Keep this manual in a safe place so that it can be referred to whenever necessary.

Outline of Manual

The contents of the chapters of this manual are described in the following table.

When you use the SERVOPACK, read this manual and the relevant product manual given in the following table.

Item		This Manual	Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Basic Information on SERVOPACKs	The Σ-7 Series	–	1.1
	Product Introduction	1.1	–
	Interpreting the Nameplates	–	1.2
	Part Names	–	1.3
	Model Designations	1.2	–
	Combinations of SERVOPACKs and Servomotors	–	1.5
	Functions	1.4	–
	Restrictions	1.5	–
	SigmaWin+	1.6	–
	Combining the SERVOPACKs with MP-Series Machine Controllers and the MPE720 Engineering Tool	1.7	–
Selecting a SERVOPACK	Ratings	2.1	–
	SERVOPACK Overload Protection Characteristics	2.2	–
	Specifications	2.3	–
	Block Diagrams	–	2.2
	External Dimensions	–	2.3
	Examples of Standard Connections between SERVOPACKs and Peripheral Devices	–	2.4
SERVOPACK Installation		–	Chapter 3
Wiring and Connecting SERVOPACKs		–	Chapter 4
Basic Functions That Require Setting before Operation		–	Chapter 5
Application Functions		–	Chapter 6
Trial Operation and Actual Operation		–	Chapter 7
Tuning		–	Chapter 8
Monitor	Monitoring Product Information	–	9.1
	Monitoring SERVOPACK Status	–	9.2
	Monitoring Machine Operation Status and Signal Waveforms	3.7, 4.5	9.3
	Monitoring Product Life	–	9.4

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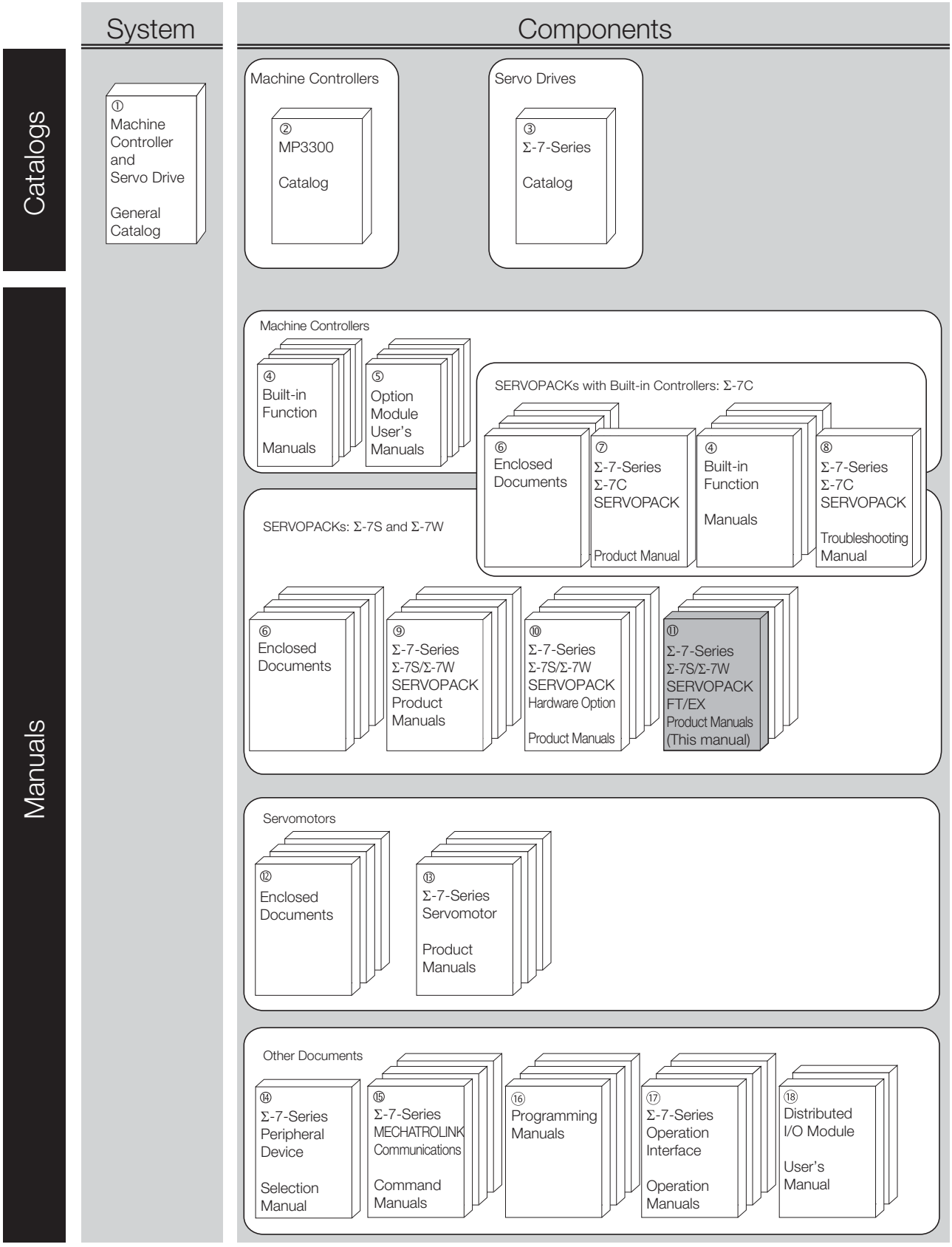
Item			This Manual	Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)
Safety Function			–	Chapter 11
Pressure Feedback Control	Introduction		3.1	–
	Input Signal Connections		3.2	–
	Operation Patterns for Pressure Feedback Control		3.3	–
	Changing from Torque Control to Pressure Feedback Control		3.4	–
	Control Block Diagrams		3.5	–
	Setup Procedure		3.6	–
	Monitoring		3.7	–
Speed/Torque (Pressure) Table Operation	Introduction		4.1	–
	Operation Patterns for Speed/Torque (Pressure) Table Operation		4.2	–
	Table Parameter Settings for Speed/Torque (Pressure) Table Operation		4.3	–
	Operating Procedure		4.4	–
	Monitoring		4.5	–
Maintenance	Inspections and Part Replacement		–	12.1
	Alarm Displays		5.1.1, 5.2.1	–
		List of Alarms	5.1.2, 5.2.2	–
		Troubleshooting Alarms	5.1.3, 5.2.3	–
		Resetting Alarms	–	12.2.3
		Display Alarm History	–	12.2.4
		Clearing the Alarm History	–	12.2.5
		Resetting Alarms Detected in Option Modules	–	12.2.6
		Resetting Motor Type Alarms	–	12.2.7
	Warning Displays		5.1.4, 5.2.4	–
		List of Warnings	5.1.5, 5.2.5	–
		Troubleshooting Warnings	5.1.6, 5.2.6	–
	Monitoring Communications Data during Alarms or Warnings		–	12.4
	Troubleshooting Based on the Operation and Conditions of the Servomotor		5.1.7, 5.2.7	–
Parameter Lists	Interpreting the Parameter Lists		6.1	–
	List of Servo Parameters		6.2.1, 6.3.1	–
	List of MECHATROLINK-III Common Parameters		6.2.2, 6.3.2	–
	Parameter Recording Table		6.2.3, 6.3.3	–
Appendices			–	Chapter 14

Related Documents

The relationships between the documents that are related to the Servo Drives are shown in the following figure. The numbers in the figure correspond to the numbers in the table on the following pages. Refer to these documents as required.



Classification	Document Name	Document No.	Description
① Machine Controller and Servo Drive General Catalog	Machine Controller and AC Servo Drive Solutions Catalog	KAEP S800001 22	Describes the features and application examples for combinations of MP3000-Series Machine Controllers and Σ-7-Series AC Servo Drives.
② MP3300 Catalog	Machine Controller MP3300	KAEP C880725 03	Provides detailed information on MP3300 Machine Controllers, including features and specifications.
③ Σ-7-Series Catalog	AC Servo Drives Σ-7 Series	KAEP S800001 23	Provides detailed information on Σ-7-Series AC Servo Drives, including features and specifications.
④ Built-in Function Manuals	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Motion Control User's Manual	SIEP S800002 03	Provides detailed information on the specifications, system configuration, and application methods of the Motion Control Function Modules (SVD, SVC4, and SVR4) for Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP3000 Series Communications User's Manual	SIEP C880725 12	Provides detailed information on the specifications, system configuration, and communications connection methods for the Ethernet communications that are used with MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
⑤ Option Module User's Manuals	Machine Controller MP2000 Series Communication Module User's Manual	SIEP C880700 04	Provide detailed information on the specifications and communications methods for the Communications Modules that can be mounted to MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP2000 Series 262IF-01 FL-net Communication Module User's Manual	SIEP C880700 36	
	Machine Controller MP2000 Series 263IF-01 EtherNet/IP Communication Module User's Manual	SIEP C880700 39	
	Machine Controller MP2000 Series I/O Module User's Manual	SIEP C880700 34	Provide detailed information on the specifications and communications methods for the I/O Modules that can be mounted to MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP2000 Series Analog Input/Analog Output Module AI-01/AO-01 User's Manual	SIEP C880700 26	
	Machine Controller MP2000 Series Counter Module CNTR-01 User's Manual	SIEP C880700 27	

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Classification	Document Name	Document No.	Description
⑥ Enclosed Documents	Σ-7-Series AC Servo Drive Σ-7S, Σ-7W, and Σ-7C SERVOPACK Safety Precautions	TOMP C710828 00	Provides detailed information for the safe usage of Σ-7-Series SERVOPACKs.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Safety Precautions Option Module	TOBP C720829 00	Provides detailed information for the safe usage of Option Modules.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide Command Option Module	TOBP C720829 01	Provides detailed procedures for installing the Command Option Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide INDEXER Module	TOBP C720829 02	Provides detailed procedures for installing the INDEXER Module in a SERVOPACK.
	Σ-V-Series/Σ-V-Series for Large-Capacity Models/ Σ-7-Series Installation Guide DeviceNet Module	TOBP C720829 07	Provides detailed procedures for installing the DeviceNet Module in a SERVOPACK.
⑦ Σ-7-Series Σ-7C SERVOPACK Product Manual	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Product Manual	SIEP S800002 04	Provides detailed information on selecting Σ-7-Series Σ-7C SERVOPACKs; installing, connecting, setting, testing in trial operation, and tuning Servo Drives; writing, monitoring, and maintaining programs; and other information.
⑧ Σ-7-Series Σ-7C SERVOPACK Troubleshooting Manual	Σ-7-Series AC Servo Drive Σ-7C SERVOPACK Troubleshooting Manual	SIEP S800002 07	Provides detailed troubleshooting information for Σ-7-Series Σ-7C SERVOPACKs.

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Classification	Document Name	Document No.	Description
⑨ Σ-7-Series Σ-7S/Σ-7W SERVOPACK Product Manuals	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with MECHATROLINK-4 Communications References Product Manual	SIEP S800002 31	Provide detailed information on selecting Σ-7-Series Σ-7S and Σ-7W SERVOPACKs; installing, connecting, setting, testing in trial operation, tuning, monitoring, and maintaining Servo Drives; and other information.
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual	SIEP S800001 28	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with MECHATROLINK-II Communications References Product Manual	SIEP S800001 27	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with Analog Voltage/Pulse Train References Product Manual	SIEP S800001 26	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK Command Option Attachable Type with INDEXER Module Product Manual	SIEP S800001 64	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK Command Option Attachable Type with DeviceNet Module Product Manual	SIEP S800001 70	
	Σ-7-Series AC Servo Drive Σ-7W SERVOPACK with MECHATROLINK-III Communications References Product Manual	SIEP S800001 29	
⑩ Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifications Product Manuals	Σ-7-Series AC Servo Drive Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifications Dynamic Brake Product Manual	SIEP S800001 73	Provide detailed information on Hardware Options for Σ-7-Series SERVOPACKs.
	Σ-7-Series AC Servo Drive Σ-7W/Σ-7C SERVOPACK with Hardware Option Specifications HWBB Function Product Manual	SIEP S800001 72	

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Classification	Document Name	Document No.	Description
⑪ Σ-7-Series Σ-7S/Σ-7W SERVOPACK FT/EX Product Manuals	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Indexing Application Product Manual	SIEP S800001 84	Provide detailed information on the FT/EX Option for Σ-7-Series SERVOPACKs.
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Tracking Application Product Manual	SIEP S800001 89	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Application with Special Motor, SGM7D Motor Product Manual	SIEP S800001 91	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Press and Injection Molding Application Product Manual	This manual (SIEP S800001 94)	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Transfer and Alignment Application Product Manual	SIEP S800001 95	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Torque/Force Assistance for Conveyance Application Product Manual	SIEP S800002 09	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Cutting Application Feed Shaft Motor Product Manual	SIEP S800002 10	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Three-Point Latching for Conveyance Application Product Manual	SIEP S800002 17	
	Σ-7-Series AC Servo Drive Σ-7S SERVOPACK with FT/EX Specification for Semi-/Fully-Closed Loop Control Online Switching for Conveyance Application Product Manual	SIEP S800002 27	
	Σ-7-Series AC Servo Drive Σ-7W SERVOPACK with FT/EX Specification for Gantry Applications Product Manual	SIEP S800002 29	

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Classification	Document Name	Document No.	Description
⑫ Enclosed Documents	AC Servo Drive Rotary Servomotor Safety Precautions	TOBP C230260 00	Provides detailed information for the safe usage of Rotary Servomotors and Direct Drive Servomotors.
	AC Servomotor Linear Σ Series Safety Precautions	TOBP C230800 00	Provides detailed information for the safe usage of Linear Servomotors.
⑬ Σ-7-Series Servomotor Product Manuals	Σ-7-Series AC Servo Drive Rotary Servomotor Product Manual	SIEP S800001 36	Provide detailed information on selecting, installing, and connecting the Σ-7-Series Servomotors.
	Σ-7-Series AC Servo Drive Linear Servomotor Product Manual	SIEP S800001 37	
	Σ-7-Series AC Servo Drive Direct Drive Servomotor Product Manual	SIEP S800001 38	
⑭ Σ-7-Series Peripheral Device Selection Manual	Σ-7-Series AC Servo Drive Peripheral Device Selection Manual	SIEP S800001 32	Provides the following information in detail for Σ-7-Series Servo Systems. • Cables: Models, dimensions, wiring materials, connector models, and connection specifications • Peripheral devices: Models, specifications, diagrams, and selection (calculation) methods
⑮ Σ-7-Series MECHATROLINK Communications Command Manuals	Σ-7-Series AC Servo Drive MECHATROLINK-II Communications Command Manual	SIEP S800001 30	Provides detailed information on the MECHATROLINK-II communications commands that are used for a Σ-7-Series Servo System.
	Σ-7-Series AC Servo Drive MECHATROLINK-III Communications Standard Servo Profile Command Manual	SIEP S800001 31	Provides detailed information on the MECHATROLINK-III communications standard servo profile commands that are used for a Σ-7-Series Servo System.
	Σ-7-Series AC Servo Drive MECHATROLINK-4 Communications Standard Servo Profile Command Manual	SIEP S800002 32	Provides detailed information on the MECHATROLINK-4 communications standard servo profile commands that are used for a Σ-7-Series Servo System.
⑯ Programming Manuals	Machine Controller MP3000 Series Ladder Programming Manual	SIEP C880725 13	Provides detailed information on the ladder programming specifications and instructions for MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.
	Machine Controller MP3000 Series Motion Programming Manual	SIEP C880725 14	Provides detailed information on the motion programming and sequence programming specifications and instructions for MP3000-Series Machine Controllers and Σ-7-Series Σ-7C SERVOPACKs.

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Classification	Document Name	Document No.	Description
⑰ Σ-7-Series Operation Interface Operating Manuals	System Integrated Engineering Tool MPE720 Version 7 USER'S MANUAL	SIEP C880761 03	Describes in detail how to operate MPE720 version 7.
	Σ-7-Series AC Servo Drive Digital Operator Operating Manual	SIEP S800001 33	Describes the operating procedures for a Digital Operator for a Σ-7-Series Servo System.
	AC Servo Drive Engineering Tool SigmaWin+ Operation Manual	SIET S800001 34	Provides detailed operating procedures for the SigmaWin+ Engineering Tool for a Σ-7-Series Servo System.
⑱ Distributed I/O Module User's Manuals	MECHATROLINK-III Compatible I/O Module User's Manual	SIEP C880781 04	Describes the functions, specifications, operating methods, and MECHATROLINK-III communications for the Remote I/O Modules for MP2000/MP3000-Series Machine Controllers.
	MECHATROLINK-4 Compatible I/O Module User's Manual	SIEP C880782 01	Describes the functions, specifications, operating methods, and MECHATROLINK-4 communications for the Remote I/O Modules for MP3000-Series Machine Controllers.

Using This Manual

◆ Technical Terms Used in This Manual

The following terms are used in this manual.

Term	Meaning
Servomotor	A Σ-7-Series Rotary Servomotor, Direct Drive Servomotor, or Linear Servomotor.
Rotary Servomotor	A generic term used for a Σ-7-Series Rotary Servomotor (SGM7M, SGM7J, SGM7A, SGM7P, SGM7G, or SGMMV) or a Direct Drive Servomotor (SGM7E, SGM7F, SGMCV, or SGMCS). The descriptions will specify when Direct Drive Servomotors are excluded.
Linear Servomotor	A generic term used for a Σ-7-Series Linear Servomotor (SGLG, SGLF, or SGLT).
SERVOPACK	A Σ-7-Series Σ-7S Servo Amplifier with MECHATROLINK-III Communications References.
Servo Drive	The combination of a Servomotor and SERVOPACK.
Servo System	A servo control system that includes the combination of a Servo Drive with a host controller and peripheral devices.
servo ON	Supplying power to the motor.
servo OFF	Not supplying power to the motor.
base block (BB)	Shutting OFF the power supply to the motor by shutting OFF the base current to the power transistor in the SERVOPACK.
servo lock	A state in which the motor is stopped and is in a position loop with a position reference of 0.
Main Circuit Cable	One of the cables that connect to the main circuit terminals, including the Main Circuit Power Supply Cable, Control Power Supply Cable, and Servomotor Main Circuit Cable.
SigmaWin+	The Engineering Tool for setting up and tuning Servo Drives or a computer in which the Engineering Tool is installed.

◆ Differences in Terms for Rotary Servomotors and Linear Servomotors

There are differences in the terms that are used for Rotary Servomotors and Linear Servomotors. This manual primarily describes Rotary Servomotors. If you are using a Linear Servomotor, you need to interpret the terms as given in the following table.

Rotary Servomotor	Linear Servomotor
torque	force
moment of inertia	mass
rotation	movement
forward rotation and reverse rotation	forward movement and reverse movement
CW and CCW pulse trains	forward and reverse pulse trains
rotary encoder	linear encoder
absolute rotary encoder	absolute linear encoder
incremental rotary encoder	incremental linear encoder
unit: min^{-1}	unit: mm/s
unit: N·m	unit: N

◆ Notation Used in this Manual

■ Notation for Reverse Signals

The names of reverse signals (i.e., ones that are valid when low) are written with a forward slash (/) before the signal abbreviation.

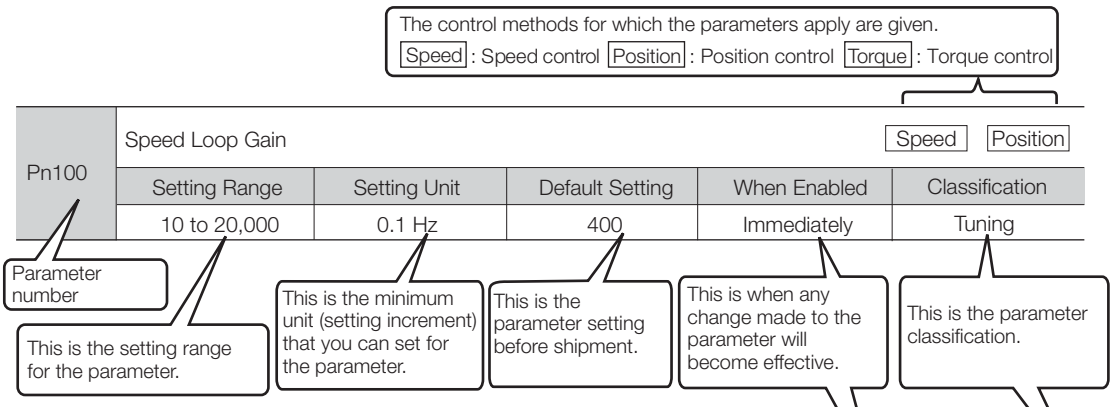
Notation Example

$\overline{BK}$ is written as /BK.

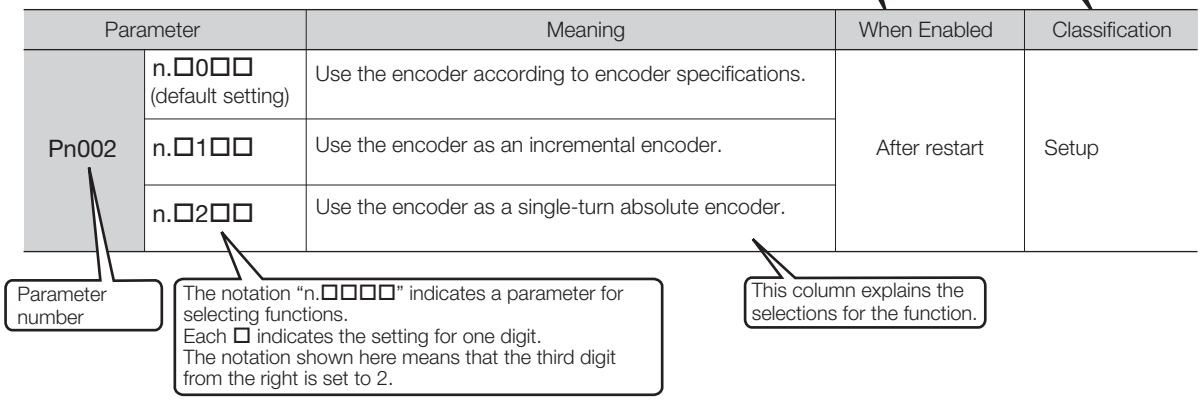
■ Notation for Parameters

The notation depends on whether the parameter requires a numeric setting (parameter for numeric setting) or requires the selection of a function (parameter for selecting functions).

- Parameters for Numeric Settings



- Parameters for Selecting Functions



Notation Example

Notation Examples for Pn002

n . 0 0 0 0

Digit Notation		Numeric Value Notation	
Notation	Meaning	Notation	Meaning
Pn002 = n.□□□X	Indicates the first digit from the right in Pn002.	Pn002 = n.□□□1	Indicates that the first digit from the right in Pn002 is set to 1.
Pn002 = n.□□X□	Indicates the second digit from the right in Pn002.	Pn002 = n.□□1□	Indicates that the second digit from the right in Pn002 is set to 1.
Pn002 = n.□X□□	Indicates the third digit from the right in Pn002.	Pn002 = n.□1□□	Indicates that the third digit from the right in Pn002 is set to 1.
Pn002 = n.X□□□	Indicates the fourth digit from the right in Pn002.	Pn002 = n.1□□□	Indicates that the fourth digit from the right in Pn002 is set to 1.

◆ Engineering Tools Used in This Manual

This manual uses the interfaces of the SigmaWin+ for descriptions.

◆ Trademarks

- MECHATROLINK is a trademark of the MECHATROLINK Members Association.
- QR code is a trademark of Denso Wave Inc.
- Other product names and company names are the trademarks or registered trademarks of the respective company. “TM” and the ® mark do not appear with product or company names in this manual.

◆ Visual Aids

The following aids are used to indicate certain types of information for easier reference.


Important

Indicates precautions or restrictions that must be observed.
Also indicates alarm displays and other precautions that will not result in machine damage.


Term

Indicates definitions of difficult terms or terms that have not been previously explained in this manual.

Example Indicates operating or setting examples.

Information Indicates supplemental information to deepen understanding or useful information.

Safety Precautions

◆ Safety Information

To prevent personal injury and equipment damage in advance, the following signal words are used to indicate safety precautions in this document. The signal words are used to classify the hazards and the degree of damage or injury that may occur if a product is used incorrectly. Information marked as shown below is important for safety. Always read this information and heed the precautions that are provided.

⚠ DANGER

- Indicates precautions that, if not heeded, are likely to result in loss of life, serious injury, or fire.

⚠ WARNING

- Indicates precautions that, if not heeded, could result in loss of life, serious injury, or fire.

⚠ CAUTION

- Indicates precautions that, if not heeded, could result in relatively serious or minor injury, or in fire.

NOTICE

- Indicates precautions that, if not heeded, could result in property damage.

◆ Safety Precautions That Must Always Be Observed

■ General Precautions

⚠ DANGER

- Read and understand this manual to ensure the safe usage of the product.
- Keep this manual in a safe, convenient place so that it can be referred to whenever necessary. Make sure that it is delivered to the final user of the product.
- Do not remove covers, cables, connectors, or optional devices while power is being supplied to the SERVOPACK.
  There is a risk of electric shock, operational failure of the product, or burning.

⚠ WARNING

- Use a power supply with specifications (number of phases, voltage, frequency, and AC/DC type) that are appropriate for the product.
  There is a risk of burning, electric shock, or fire.
- Connect the ground terminals on the SERVOPACK and Servomotor to ground poles according to local electrical codes (100 Ω or less for a SERVOPACK with a 100-VAC or 200-VAC power supply, and 10 Ω or less for a SERVOPACK with a 400-VAC power supply).
  There is a risk of electric shock or fire.
- Do not attempt to disassemble, repair, or modify the product.
  There is a risk of fire or failure.
  The warranty is void for the product if you disassemble, repair, or modify it.

⚠ CAUTION

- The SERVOPACK heat sinks, regenerative resistors, External Dynamic Brake Resistors, Servomotors, and other components can be very hot while power is ON or soon after the power is turned OFF. Implement safety measures, such as installing covers, so that hands and parts such as cables do not come into contact with hot components.
  There is a risk of burn injury.
- For a 24-VDC power supply, use a power supply device with double insulation or reinforced insulation.
  There is a risk of electric shock.
- Do not damage, pull on, apply excessive force to, place heavy objects on, or pinch cables.
  There is a risk of failure, damage, or electric shock.
- The person who designs the system that uses the hard wire base block safety function must have a complete knowledge of the related safety standards and a complete understanding of the instructions in this document.
  There is a risk of injury, product damage, or machine damage.
- Do not use the product in an environment that is subject to water, corrosive gases, or flammable gases, or near flammable materials.
  There is a risk of electric shock or fire.

NOTICE

- Do not attempt to use a SERVOPACK or Servomotor that is damaged or that has missing parts.
- Install external emergency stop circuits that shut OFF the power supply and stops operation immediately when an error occurs.
- In locations with poor power supply conditions, install the necessary protective devices (such as AC reactors) to ensure that the input power is supplied within the specified voltage range.
  There is a risk of damage to the SERVOPACK.
- Use a Noise Filter to minimize the effects of electromagnetic interference.
  Electronic devices used near the SERVOPACK may be affected by electromagnetic interference.
- Always use a Servomotor and SERVOPACK in one of the specified combinations.
- Do not touch a SERVOPACK or Servomotor with wet hands.
  There is a risk of product failure.

■ Storage Precautions

⚠ CAUTION

- Do not place an excessive load on the product during storage. (Follow all instructions on the packages.)
  There is a risk of injury or damage.

NOTICE

- Do not install or store the product in any of the following locations.
  - Locations that are subject to direct sunlight
  - Locations that are subject to ambient temperatures that exceed product specifications
  - Locations that are subject to relative humidities that exceed product specifications
  - Locations that are subject to condensation as the result of extreme changes in temperature
  - Locations that are subject to corrosive or flammable gases
  - Locations that are near flammable materials
  - Locations that are subject to dust, salts, or iron powder
  - Locations that are subject to water, oil, or chemicals
  - Locations that are subject to vibration or shock that exceeds product specifications
  - Locations that are subject to radiation

  If you store or install the product in any of the above locations, the product may fail or be damaged.

■ Transportation Precautions

⚠ CAUTION

- Transport the product in a way that is suitable to the mass of the product.
- Do not use the eyebolts on a SERVOPACK or Servomotor to move the machine.
  There is a risk of damage or injury.
- When you handle a SERVOPACK or Servomotor, be careful of sharp parts, such as the corners.
  There is a risk of injury.
- Do not place an excessive load on the product during transportation. (Follow all instructions on the packages.)
  There is a risk of injury or damage.

NOTICE

- Do not hold onto the front cover or connectors when you move a SERVOPACK.
  There is a risk of the SERVOPACK falling.
- A SERVOPACK or Servomotor is a precision device. Do not drop it or subject it to strong shock.
  There is a risk of failure or damage.
- Do not subject connectors to shock.
  There is a risk of faulty connections or damage.
- If disinfectants or insecticides must be used to treat packing materials such as wooden frames, plywood, or pallets, the packing materials must be treated before the product is packaged, and methods other than fumigation must be used.
  Example: Heat treatment, where materials are kiln-dried to a core temperature of 56°C for 30 minutes or more.
  If the electronic products, which include stand-alone products and products installed in machines, are packed with fumigated wooden materials, the electrical components may be greatly damaged by the gases or fumes resulting from the fumigation process. In particular, disinfectants containing halogen, which includes chlorine, fluorine, bromine, or iodine can contribute to the erosion of the capacitors.
- Do not overtighten the eyebolts on a SERVOPACK or Servomotor.
  If you use a tool to overtighten the eyebolts, the tapped holes may be damaged.

■ Installation Precautions

⚠ CAUTION

- Install the Servomotor or SERVOPACK in a way that will support the mass given in technical documents.
- Install SERVOPACKs, Servomotors, regenerative resistors, and External Dynamic Brake Resistors on nonflammable materials.
  Installation directly onto or near flammable materials may result in fire.
- Provide the specified clearances between the SERVOPACK and the control panel as well as with other devices.
  There is a risk of fire or failure.
- Install the SERVOPACK in the specified orientation.
  There is a risk of fire or failure.
- Do not step on or place a heavy object on the product.
  There is a risk of failure, damage, or injury.
- Do not allow any foreign matter to enter the SERVOPACK or Servomotor.
  There is a risk of failure or fire.

NOTICE

- Do not install or store the product in any of the following locations.
  - Locations that are subject to direct sunlight
  - Locations that are subject to ambient temperatures that exceed product specifications
  - Locations that are subject to relative humidities that exceed product specifications
  - Locations that are subject to condensation as the result of extreme changes in temperature
  - Locations that are subject to corrosive or flammable gases
  - Locations that are near flammable materials
  - Locations that are subject to dust, salts, or iron powder
  - Locations that are subject to water, oil, or chemicals
  - Locations that are subject to vibration or shock that exceeds product specifications
  - Locations that are subject to radiation

  If you store or install the product in any of the above locations, the product may fail or be damaged.
- Use the product in an environment that is appropriate for the product specifications.
  If you use the product in an environment that exceeds product specifications, the product may fail or be damaged.
- A SERVOPACK or Servomotor is a precision device. Do not drop it or subject it to strong shock.
  There is a risk of failure or damage.
- Always install a SERVOPACK in a control panel.
- Do not allow any foreign matter to enter a SERVOPACK or a Servomotor with a Cooling Fan and do not cover the outlet from the Servomotor's cooling fan.
  There is a risk of failure.

■ Wiring Precautions

⚠ DANGER

- Do not change any wiring while power is being supplied.
  There is a risk of electric shock or injury.

⚠ WARNING

- Wiring and inspections must be performed only by qualified engineers.
  There is a risk of electric shock or product failure.
- Check all wiring and power supplies carefully.
  Incorrect wiring or incorrect voltage application to the output circuits may cause short-circuit failures. If a short-circuit failure occurs as a result of any of these causes, the holding brake will not work. This could damage the machine or cause an accident that may result in death or injury.
- Connect the AC and DC power supplies to the specified SERVOPACK terminals.
  - Connect an AC power supply to the L1, L2, and L3 terminals and the L1C and L2C terminals on the SERVOPACK.
  - Connect a DC power supply to the B1/⊕ and ⊖2 terminals and the L1C and L2C terminals on the SERVOPACK.

  There is a risk of failure or fire.
- If you use a SERVOPACK that supports a Dynamic Brake Option, connect an External Dynamic Brake Resistor that is suitable for the machine and equipment specifications to the specified terminals.
  There is a risk of unexpected operation, machine damage, burning, or injury when an emergency stop is performed.

⚠ CAUTION

- Wait for at least six minutes after turning OFF the power supply (with a SERVOPACK for a 100-VAC power supply input, wait for at least nine minutes) and then make sure that the CHARGE indicator is not lit before starting wiring or inspection work. Do not touch the power supply terminals while the CHARGE lamp is lit after turning OFF the power supply because high voltage may still remain in the SERVOPACK.
  There is a risk of electric shock.
- Observe the precautions and instructions for wiring and trial operation precisely as described in this document.
  Failures caused by incorrect wiring or incorrect voltage application in the brake circuit may cause the SERVOPACK to fail, damage the equipment, or cause an accident resulting in death or injury.
- Check the wiring to be sure it has been performed correctly.
  Connectors and pin layouts are sometimes different for different models. Always confirm the pin layouts in technical documents for your model before operation.
  There is a risk of failure or malfunction.
- Connect wires to power supply terminals and motor connection terminals securely with the specified methods and tightening torque.
  Insufficient tightening may cause wires and terminal blocks to generate heat due to faulty contact, possibly resulting in fire.
- Use shielded twisted-pair cables or screened unshielded multi-twisted-pair cables for I/O Signal Cables and Encoder Cables.
- The maximum wiring length is 3 m for I/O Signal Cables, and 50 m for Encoder Cables or Servomotor Main Circuit Cables.
- Observe the following precautions when wiring the SERVOPACK's main circuit terminals.
  - Turn ON the power supply to the SERVOPACK only after all wiring, including the main circuit terminals, has been completed.
  - If a connector is used for the main circuit terminals, remove the main circuit connector from the SERVOPACK before you wire it.
  - Insert only one wire per insertion hole in the main circuit terminals.
  - When you insert a wire, make sure that the conductor wire (e.g., whiskers) does not come into contact with adjacent wires.
- Install molded-case circuit breakers and other safety measures to provide protection against short circuits in external wiring.
  There is a risk of fire or failure.

NOTICE

- Whenever possible, use the Cables specified by Yaskawa.
  If you use any other cables, confirm the rated current and application environment of your model and use the wiring materials specified by Yaskawa or equivalent materials.
- Securely tighten connector screws and lock mechanisms.
  Insufficient tightening may result in connectors falling off during operation.
- Do not bundle power lines (e.g., the Main Circuit Cable) and low-current lines (e.g., the I/O Signal Cables or Encoder Cables) together or run them through the same duct. If you do not place power lines and low-current lines in separate ducts, separate them by at least 30 cm.
  If the cables are too close to each other, malfunctions may occur due to noise affecting the low-current lines.
- Install a battery at either the host controller or on the Encoder Cable.
  If you install batteries both at the host controller and on the Encoder Cable at the same time, you will create a loop circuit between the batteries, resulting in a risk of damage or burning.
- When connecting a battery, connect the polarity correctly.
  There is a risk of battery rupture or encoder failure.

■ Operation Precautions

⚠ WARNING

- Before starting operation with a machine connected, change the settings of the switches and parameters to match the machine.
  Unexpected machine operation, failure, or personal injury may occur if operation is started before appropriate settings are made.
- Do not radically change the settings of the parameters.
  There is a risk of unstable operation, machine damage, or injury.
- Install limit switches or stoppers at the ends of the moving parts of the machine to prevent unexpected accidents.
  There is a risk of machine damage or injury.
- For trial operation, securely mount the Servomotor and disconnect it from the machine.
  There is a risk of injury.
- Forcing the motor to stop for overtravel is disabled when the Jog, Origin Search, or Easy FFT utility function is executed. Take necessary precautions.
  There is a risk of machine damage or injury.
- When an alarm occurs, the Servomotor will coast to a stop or stop with the dynamic brake according to the SERVOPACK Option specifications and settings. The coasting distance will change with the moment of inertia of the load and the resistance of the External Dynamic Brake Resistor. Check the coasting distance during trial operation and implement suitable safety measures on the machine.
- Do not enter the machine's range of motion during operation.
  There is a risk of injury.
- Do not touch the moving parts of the Servomotor or machine during operation.
  There is a risk of injury.

⚠ CAUTION

- Design the system to ensure safety even when problems, such as broken signal lines, occur. For example, the P-OT and N-OT signals are set in the default settings to operate on the safe side if a signal line breaks. Do not change the polarity of this type of signal.
- When overtravel occurs, the power supply to the motor is turned OFF and the brake is released. If you use the Servomotor to drive a vertical load, set the Servomotor to enter a zero-clamped state after the Servomotor stops. Also, install safety devices (such as an external brake or counterweight) to prevent the moving parts of the machine from falling.
- Always turn OFF the servo before you turn OFF the power supply. If you turn OFF the main circuit power supply or control power supply during operation before you turn OFF the servo, the Servomotor will stop as follows:
  - If you turn OFF the main circuit power supply during operation without turning OFF the servo, the Servomotor will stop abruptly with the dynamic brake.
  - If you turn OFF the control power supply without turning OFF the servo, the stopping method that is used by the Servomotor depends on the model of the SERVOPACK. For details, refer to the manual for the SERVOPACK.
  - If you use a SERVOPACK with the Dynamic Brake Hardware Option, the Servomotor stopping methods will be different from the stopping methods used without the Option or with other Hardware Options. For details, refer to the following manual.
    📖 Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Dynamic Brake Hardware Option Specifications Product Manual (Manual No.: SIEP S800001 73)
- Do not use the dynamic brake for any application other than an emergency stop.
  There is a risk of failure due to rapid deterioration of elements in the SERVOPACK and the risk of unexpected operation, machine damage, burning, or injury.

NOTICE

- When you adjust the gain during system commissioning, use a measuring instrument to monitor the torque waveform and speed waveform and confirm that there is no vibration.
  If a high gain causes vibration, the Servomotor will be damaged quickly.
- Do not frequently turn the power supply ON and OFF. After you have started actual operation, allow at least one hour between turning the power supply ON and OFF (as a guideline).
  Do not use the product in applications that require the power supply to be turned ON and OFF frequently.
  The elements in the SERVOPACK will deteriorate quickly.
- An alarm or warning may occur if communications are performed with the host controller while the SigmaWin+ or Digital Operator is operating.
  If an alarm or warning occurs, it may interrupt the current process and stop the system.
- After you complete trial operation of the machine and facilities, use the SigmaWin+ to back up the settings of the SERVOPACK parameters. You can use them to reset the parameters after SERVOPACK replacement.
  If you do not copy backed up parameter settings, normal operation may not be possible after a faulty SERVOPACK is replaced, possibly resulting in machine or equipment damage.

■ Maintenance and Inspection Precautions

⚠ DANGER

- Do not change any wiring while power is being supplied.
  There is a risk of electric shock or injury.

⚠ WARNING

- Wiring and inspections must be performed only by qualified engineers.
  There is a risk of electric shock or product failure.

⚠ CAUTION

- Wait for at least six minutes after turning OFF the power supply (with a SERVOPACK for a 100-VAC power supply input, wait for at least nine minutes) and then make sure that the CHARGE indicator is not lit before starting wiring or inspection work. Do not touch the power supply terminals while the CHARGE lamp is lit after turning OFF the power supply because high voltage may still remain in the SERVOPACK.
  There is a risk of electric shock.
- Before you replace a SERVOPACK, back up the settings of the SERVOPACK parameters. Copy the backed up parameter settings to the new SERVOPACK and confirm that they were copied correctly.
  If you do not copy backed up parameter settings or if the copy operation is not completed normally, normal operation may not be possible, possibly resulting in machine or equipment damage.

NOTICE

- Discharge all static electricity from your body before you operate any of the buttons or switches inside the front cover of the SERVOPACK.
  There is a risk of equipment damage.

■ Troubleshooting Precautions

⚠ DANGER

- If the safety device (molded-case circuit breaker or fuse) installed in the power supply line operates, remove the cause before you supply power to the SERVOPACK again. If necessary, repair or replace the SERVOPACK, check the wiring, and remove the factor that caused the safety device to operate.
  There is a risk of fire, electric shock, or injury.

⚠ WARNING

- The product may suddenly start to operate when the power supply is recovered after a momentary power interruption. Design the machine to ensure human safety when operation restarts.
  There is a risk of injury.

⚠ CAUTION

- When an alarm occurs, remove the cause of the alarm and ensure safety. Then reset the alarm or turn the power supply OFF and ON again to restart operation.
  There is a risk of injury or machine damage.
- If the Servo ON signal is input to the SERVOPACK and an alarm is reset, the Servomotor may suddenly restart operation. Confirm that the servo is OFF and ensure safety before you reset an alarm.
  There is a risk of injury or machine damage.
- Always insert a magnetic contactor in the line between the main circuit power supply and the main circuit power supply terminals on the SERVOPACK so that the power supply can be shut OFF at the main circuit power supply.
  If a magnetic contactor is not connected when the SERVOPACK fails, a large current may flow, possibly resulting in fire.
- If an alarm occurs, shut OFF the main circuit power supply.
  There is a risk of fire due to a regenerative resistor overheating as the result of regenerative transistor failure.
- Install a ground fault detector against overloads and short-circuiting or install a molded-case circuit breaker combined with a ground fault detector.
  There is a risk of SERVOPACK failure or fire if a ground fault occurs.
- The holding brake on a Servomotor will not ensure safety if there is the possibility that an external force (including gravity) may move the current position and create a hazardous situation when power is interrupted or an error occurs. If an external force may cause movement, install an external braking mechanism that ensures safety.

■ Disposal Precautions

- Correctly discard the product as stipulated by regional, local, and municipal laws and regulations. Be sure to include these contents in all labelling and warning notifications on the final product as necessary.

■ General Precautions

- Figures provided in this document are typical examples or conceptual representations. There may be differences between them and actual wiring, circuits, and products.
- The products shown in illustrations in this document are sometimes shown without covers or protective guards. Always replace all covers and protective guards before you use the product.
- If you need a new copy of this document because it has been lost or damaged, contact your nearest Yaskawa representative or one of the offices listed on the back of this document.
- This document is subject to change without notice for product improvements, specifications changes, and improvements to the manual itself.
  We will update the document number of the document and issue revisions when changes are made.
- Any and all quality guarantees provided by Yaskawa are null and void if the customer modifies the product in any way. Yaskawa disavows any responsibility for damages or losses that are caused by modified products.

Warranty

◆ Details of Warranty

■ Warranty Period

The warranty period for a product that was purchased (hereinafter called the “delivered product”) is one year from the time of delivery to the location specified by the customer or 18 months from the time of shipment from the Yaskawa factory, whichever is sooner.

■ Warranty Scope

Yaskawa shall replace or repair a defective product free of charge if a defect attributable to Yaskawa occurs during the above warranty period.
This warranty does not cover defects caused by the delivered product reaching the end of its service life and replacement of parts that require replacement or that have a limited service life.

This warranty does not cover failures that result from any of the following causes.

- Improper handling, abuse, or use in unsuitable conditions or in environments not described in product catalogs or manuals, or in any separately agreed-upon specifications
- Causes not attributable to the delivered product itself
- Modifications or repairs not performed by Yaskawa
- Use of the delivered product in a manner in which it was not originally intended
- Causes that were not foreseeable with the scientific and technological understanding at the time of shipment from Yaskawa
- Events for which Yaskawa is not responsible, such as natural or human-made disasters

◆ Limitations of Liability

- Yaskawa shall in no event be responsible for any damage or loss of opportunity to the customer that arises due to failure of the delivered product.
- Yaskawa shall not be responsible for any programs (including parameter settings) or the results of program execution of the programs provided by the user or by a third party for use with programmable Yaskawa products.
- The information described in product catalogs or manuals is provided for the purpose of the customer purchasing the appropriate product for the intended application. The use thereof does not guarantee that there are no infringements of intellectual property rights or other proprietary rights of Yaskawa or third parties, nor does it construe a license.
- Yaskawa shall not be responsible for any damage arising from infringements of intellectual property rights or other proprietary rights of third parties as a result of using the information described in catalogs or manuals.

◆ Suitability for Use

- It is the customer's responsibility to confirm conformity with any standards, codes, or regulations that apply if the Yaskawa product is used in combination with any other products.
- The customer must confirm that the Yaskawa product is suitable for the systems, machines, and equipment used by the customer.
- Consult with Yaskawa to determine whether use in the following applications is acceptable. If use in the application is acceptable, use the product with extra allowance in ratings and specifications, and provide safety measures to minimize hazards in the event of failure.
    - Outdoor use, use involving potential chemical contamination or electrical interference, or use in conditions or environments not described in product catalogs or manuals
    - Nuclear energy control systems, combustion systems, railroad systems, aviation systems, vehicle systems, medical equipment, amusement machines, and installations subject to separate industry or government regulations
    - Systems, machines, and equipment that may present a risk to life or property
    - Systems that require a high degree of reliability, such as systems that supply gas, water, or electricity, or systems that operate continuously 24 hours a day
    - Other systems that require a similar high degree of safety
- Never use the product for an application involving serious risk to life or property without first ensuring that the system is designed to secure the required level of safety with risk warnings and redundancy, and that the Yaskawa product is properly rated and installed.
- The circuit examples and other application examples described in product catalogs and manuals are for reference. Check the functionality and safety of the actual devices and equipment to be used before using the product.
- Read and understand all use prohibitions and precautions, and operate the Yaskawa product correctly to prevent accidental harm to third parties.

◆ Specifications Change

The names, specifications, appearance, and accessories of products in product catalogs and manuals may be changed at any time based on improvements and other reasons. The next editions of the revised catalogs or manuals will be published with updated code numbers. Consult with your Yaskawa representative to confirm the actual specifications before purchasing a product.

Compliance with UL Standards, EU Directives, UK Regulations, and Other Safety Standards

Certification marks for the standards for which the product has been certified by certification bodies are shown on nameplate. Products that do not have the marks are not certified for the standards.

Refer to the Servomotor manual for compliant standards of Servomotors.

◆ North American Safety Standards (UL)

Product	Model	North American Safety Standards (UL File No.)
SERVOPACK	SGD7S	UL 61800-5-1 (E147823) CSA C22.2 No.274

◆ EU Directives

Product	Model	EU Directives	Harmonized Standards
SERVOPACK	SGD7S	Machinery Directive 2006/42/EC	EN ISO 13849-1: 2015 EN IEC 62061 EN 61800-5-2
		EMC Directive 2014/30/EU	EN 55011 Group 1, Class A EN 61000-6-2 EN 61000-6-4 EN 61800-3 (Category C2, Second environment)
		Low Voltage Directive 2014/35/EU	EN 61800-5-1
		RoHS Directive 2011/65/EU (EU)2015/863	EN IEC 63000

Note: 1. We declared the CE Marking based on the harmonized standards in the above table.
2. These products are for industrial use. In home environments, these products may cause electromagnetic interference and additional noise reduction measures may be necessary.

◆ UK Conformity Assessed (UKCA)

Product	Model	UK Regulations	Designated Standards
SERVOPACK	SGD7S	Supply of Machinery (Safety) Regulations S.I. 2008/1597	EN ISO 13849-1: 2015 EN IEC 62061 EN 61800-5-2
		Electromagnetic Compatibility Regulations S.I. 2016/1091	EN 55011 Group 1, Class A EN 61000-6-2 EN 61000-6-4 EN 61800-3 (Category C2, Second environment)
		Electrical Equipment (Safety) Regulations S.I. 2016/1101	EN 61800-5-1
		Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations S.I. 2012/3032	EN IEC 63000

Note: We declared the UKCA marking based on the designated standards in the above table.

◆ Safety Standards

Product	Model	Safety Standards	Standards
SERVOPACK	SGD7S	Safety of Machinery	EN ISO 13849-1: 2015 EN 60204-1
		Functional Safety	EN 61508 series EN IEC 62061 EN 61800-5-2
		Functional Safety EMC	EN 61326-3-1 EN 61000-6-7

■ Safety Parameters

Item	Standards	Performance Level	
Safety Integrity Level	EN 61508	SIL3	
	EN IEC 62061	maximum SIL 3	
Mission Time	EN 61508	10 years	20 years
Probability of Dangerous Failure per Hour	EN 61508 EN IEC 62061	PFH = 4.04×10^{-9} [1/h] (4.04% of SIL3)	PFH = 4.05×10^{-9} [1/h] (4.05% of SIL3)
Performance Level	EN ISO 13849-1	PLe (Category 3)	
Mean Time to Dangerous Failure of Each Channel	EN ISO 13849-1	MTTFd: High	
Average Diagnostic Coverage	EN ISO 13849-1	DCavg: Medium	
Stop Category	EN 60204-1	Stop category 0	
Safety Function	EN 61800-5-2	STO	
Hardware Fault Tolerance	EN 61508	HFT = 1	
Subsystem	EN 61508	B	

Contents

Basic Information on SERVOPACKs

1

This chapter provides information required to select SERVOPACKs, such as the SERVOPACK models.

1.1 Product Introduction

The SERVOPACKs described in this manual provide the following two functions to achieve high-precision pressing control for molding equipment, compressors, and other machines that require press and injection molding.

Function	Description	Reference
Pressing Feedback Control	The value input from a pressure sensor is used to perform pressure feedback control of a torque reference. For the values input from a pressure sensor, you can select either of the following two types. • FT40 (11th to 13th digits in SERVOPACK model number: F40): Analog signals • FT41 (11th to 13th digits in SERVOPACK model number: F41): Data via network connected with MECHATROLINK-III	page 3-1
Speed/Torque (Pressure) Table Operation	Operation is automatically switched between speed references and torque references based on information set in the SERVOPACK.	page 4-1

1.2 Model Designations

1.2.1 Interpreting SERVOPACK Model Numbers with the FT40 Specification

SGD7S - R70 A 20 A 023 F40

- SGD7S: Σ-7-Series Σ-7S SERVOPACKs
- R70: 1st+2nd+3rd digits
- A: 4th digit
- 20: 5th+6th digits
- A: 7th digit
- 023: 8th+9th+10th digits
- F40: 11th+12th+13th digits

1st+2nd+3rd digits Maximum Applicable Motor Capacity

Voltage	Code	Specification
Three-Phase, 200 VACC	R70*1	0.05 kW
	R90*1	0.1 kW
	1R6*1	0.2 kW
	2R8*1	0.4 kW
	3R8	0.5 kW
	5R5*1	0.75 kW
	7R6	1.0 kW
	120	1.5 kW
	180	2.0 kW
	200	3.0 kW
	330	5.0 kW
	470	6.0 kW
	550	7.5 kW
	590	11 kW
	780	15 kW
Single-Phase, 100 VAC	R70	0.05 kW
	R90	0.1 kW
	2R1	0.2 kW
	2R8	0.4 kW

4th digit Voltage

Code	Specification
A	200 VAC
F	100 VAC

5th+6th digits Interface*2

Code	Specification
20	MECHATROLINK-III communications references

7th digit Design Revision Order

A

8th+9th+10th digits Hardware Options Specification

Code	Specification	Applicable Models
023	Analog sensor input	All models

11th+12th+13th digits FT/EX Specification

Code	Specification
F40	Press and injection molding option

*1. You can use these models with either a single-phase or three-phase input.
*2. The same interface is used for both Rotary Servomotors and Linear Servomotors.

1.2.2 Interpreting SERVOPACK Model Numbers with the FT41 Specification

SGD7S - R70 A 20 A 000 F41

- SGD7S: Σ-7-Series Σ-7S SERVOPACKs
- R70: 1st+2nd+3rd digits
- A: 4th digit
- 20: 5th+6th digits
- A: 7th digit
- 000: 8th+9th+10th digits
- F41: 11th+12th+13th digits

1st+2nd+3rd digits Maximum Applicable Motor Capacity

Voltage	Code	Specification
Three-Phase, 200 VAC	R70*1	0.05 kW
	R90*1	0.1 kW
	1R6*1	0.2 kW
	2R8*1	0.4 kW
	3R8	0.5 kW
	5R5*1	0.75 kW
	7R6	1.0 kW
	120	1.5 kW
	180	2.0 kW
	200	3.0 kW
	330	5.0 kW
	470	6.0 kW
	550	7.5 kW
	590	11 kW
	780	15 kW
Single-Phase, 100 VAC	R70	0.05 kW
	R90	0.1 kW
	2R1	0.2 kW
	2R8	0.4 kW

4th digit Voltage

Code	Specification
A	200 VAC
F	100 VAC

5th+6th digits Interface*2

Code	Specification
20	MECHATROLINK-III communications references

7th digit Design Revision Order

A

8th+9th+10th digits Hardware Options Specification

Code	Specification
000	No hardware options

11th+12th+13th digits FT/EX Specification

Code	Specification
F41	Press and injection molding option

*1. You can use these models with either a single-phase or three-phase input.
*2. The same interface is used for both Rotary Servomotors and Linear Servomotors.

1.2.3 Interpreting Servomotor Model Numbers

Refer to the following manuals for information on interpreting Σ-7-Series Servomotor model numbers.

- Σ-7-Series Rotary Servomotor Product Manual (Manual No.: SIEP S800001 36)
- Σ-7-Series Linear Servomotor Product Manual (Manual No.: SIEP S800001 37)
- Σ-7-Series Direct Drive Servomotor Product Manual (Manual No.: SIEP S800001 38)

1.3 Combinations of SERVOPACKs and Servomotors

Refer to the following manuals for information on combinations with Σ-7-Series Servomotors.

- Σ-7-Series Rotary Servomotor Product Manual (Manual No.: SIEP S800001 36)
- Σ-7-Series Linear Servomotor Product Manual (Manual No.: SIEP S800001 37)
- Σ-7-Series Direct Drive Servomotor Product Manual (Manual No.: SIEP S800001 38)

1.4 Functions

This section lists the functions provided by SERVOPACKs. Refer to the following manual for details on the functions.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Functions given inside bold lines in the functions tables are restricted for the SERVOPACKs described in this manual. Refer to the following section for details on restrictions to these functions.

1.5 Restrictions on page 1-9

- Functions Related to the Machine

Function
Power Supply Type Settings for the Main Circuit and Control Circuit
Automatic Detection of Connected Motor
Motor Direction Setting
Linear Encoder Pitch Setting
Writing Linear Servomotor Parameters
Selecting the Phase Sequence for a Linear Servomotor
Polarity Sensor Setting
Polarity Detection
Overtravel Function and Settings
Holding Brake
Motor Stopping Methods for Servo OFF and Alarms
Resetting the Absolute Encoder
Setting the Origin of the Absolute Encoder
Setting the Regenerative Resistor Capacity
Operation for Momentary Power Interruptions
SEMI F47 Function
Setting the Motor Maximum Speed
Software Limits and Settings
Multiturn Limit Setting
Adjustment of Motor Current Detection Signal Offset
Forcing the Motor to Stop
Speed Ripple Compensation
Current Control Mode Selection
Current Gain Level Setting
Speed Detection Method Selection
Safety Functions
External Latches

• Functions Related to the Host Controller

Function
Electronic Gear Settings
I/O Signal Allocations
ALM (Servo Alarm) Signal
/WARN (Warning) Signal
/TGON (Rotation Detection) Signal
/S-RDY (Servo Ready) Signal
/V-CMP (Speed Coincidence Detection) Signal
/COIN (Positioning Completion) Signal
/NEAR (Near) Signal
Speed Limit during Torque Control
/VLT (Speed Limit Detection) Signal
Encoder Divided Pulse Output
Selecting Torque Limits
Vibration Detection Level Initialization
Alarm Reset
Replacing the Battery
Setting the Position Deviation Overflow Alarm Level

• Functions to Achieve Optimum Motions

Function
Tuning-Less Function
Autotuning without a Host Reference
Autotuning with a Host Reference
Custom Tuning
Anti-Resonance Control Adjustment
Vibration Suppression
Gain Selection
Friction Compensation
Backlash Compensation
Gravity Compensation
Model Following Control
Compatible Adjustment Functions
Mechanical Analysis
Easy FFT

• Functions for Trial Operation during Setup

Function
Software Reset
Trial Operation for the Servomotor without a Load
Program Jogging
Origin Search
Test without a Motor
Monitoring Machine Operation Status and Signal Waveforms

- Functions for Inspection and Maintenance

Function
Write Prohibition Setting for Parameters
Initializing Parameter Settings
Automatic Detection of Connected Motor
Monitoring Product Information
Monitoring Product Life
Alarm History Display
Alarm Tracing

1.5 Restrictions

This section describes restrictions that apply when using the SERVOPACKs described in this manual.

1.5.1 Function Application Restrictions

The following functional restrictions apply when the SERVOPACKs described in this manual are used.

Function Name	Restriction
Tuning-Less Function	You cannot use this function when pressure feedback control is enabled (Pn440 = n.□□□1).
Tuning-Less Level Setting	You cannot use this function when pressure feedback control is enabled (Pn440 = n.□□□1).
Mechanical Analysis	You cannot use this function when pressure feedback control is enabled (Pn440 = n.□□□1).

1.5.2 Restrictions on Specifications

The following restrictions on specifications apply when the SERVOPACKs described in this manual are used.

Item		Specification
Mounting Type		There are no rack-mounted models or duct-ventilated models.
I/O Signals	Linear Servomotor Overheat Protection Signal Input	You cannot use this input.
Option Module		You cannot use a Safety Module.

1.6 SigmaWin+

The model information file must be added for the FT40 and FT41. Add the FT40 or FT41 model information file to SigmaWin+ version 7.

1.7 Combining the SERVOPACKs with MP-Series Machine Controllers and the MPE720 Engineering Tool

If you combine the SERVOPACK with an MP-Series Machine Controller or the MPE720 Engineering Tool, it will be recognized as a SERVOPACK with standard specifications. To use the parameters that have been added or changed for the SERVOPACKs described in this manual, use the SigmaWin+.

SERVOPACK Ratings and Specifications

2

This chapter provides information required to select SERVOPACKs, such as specifications.

2.1 Ratings

This section gives the ratings of SERVOPACKs.

Three-Phase, 200 VAC

Model SGD7S-			R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A
Maximum Applicable Motor Capacity [kW]			0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0
Continuous Output Current [Arms]			0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9
Instantaneous Maximum Output Current [Arms]			2.1	3.2	5.9	9.3	11	16.9	17	28	42	56	84
Main Circuit	Power Supply		200 VAC to 240 VAC, 50 Hz/60 Hz										
	Permitted Voltage Fluctuation		-15% to +10%										
	Input Current [Arms]*		0.4	0.8	1.3	2.5	3.0	4.1	5.7	7.3	10	15	25
Control	Power Supply		200 VAC to 240 VAC, 50 Hz/60 Hz										
	Permitted Voltage Fluctuation		-15% to +10%										
	Input Current [Arms]*		0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.25	0.25	0.3
Power Supply Capacity [kVA]*			0.2	0.3	0.5	1.0	1.3	1.6	2.3	3.2	4.0	5.9	7.5
Power Loss*	Main Circuit Power Loss [W]		5.0	7.0	11.9	22.5	28.5	38.9	49.2	72.6	104.2	114.2	226.6
	Control Circuit Power Loss [W]		12	12	12	12	14	14	14	15	16	16	19
	Built-in Regenerative Resistor Power Loss [W]		–	–	–	–	8	8	8	12	12	12	36
	Total Power Loss [W]		17.0	19.0	23.9	34.5	50.5	60.9	71.2	97.6	136.2	146.2	281.6
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [Ω]	–	–	–	–	40	40	40	20	12	12	8
		Capacity [W]	–	–	–	–	40	40	40	60	60	60	180
	Minimum Allowable External Resistance [Ω]		40	40	40	40	40	40	40	20	12	12	8
Overvoltage Category			III										

* This is the net value at the rated load.

Model SGD7S-		470A	550A	590A	780A
Maximum Applicable Motor Capacity [kW]		6.0	7.5	11	15
Continuous Output Current [Arms]		46.9	54.7	58.6	78.0
Instantaneous Maximum Output Current [Arms]		110	130	140	170
Main Circuit	Power Supply	200 VAC to 240 VAC, 50 Hz/60 Hz			
	Permitted Voltage Fluctuation	-15% to +10%			
	Input Current [Arms]*1	29	37	54	73
Control	Power Supply	200 VAC to 240 VAC, 50 Hz/60 Hz			
	Permitted Voltage Fluctuation	-15% to +10%			
	Input Current [Arms]*1	0.3	0.3	0.4	0.4
Power Supply Capacity [kVA]*1		10.7	14.6	21.7	29.6
Power Loss*1	Main Circuit Power Loss [W]	271.7	326.9	365.3	501.4
	Control Circuit Power Loss [W]	21	21	28	28
	External Regenerative Resistor Unit Power Loss [W]	180*2	350*3	350*3	350*3
	Total Power Loss [W]	292.7	347.9	393.3	529.4
External Regenerative Resistor Unit	Resistance [Ω]	6.25*2	3.13*3	3.13*3	3.13*3
	Capacity [W]	880*2	1760*3	1760*3	1760*3
	Minimum Allowable External Resistance [Ω]	5.8	2.9	2.9	2.9
Overvoltage Category		III			

*1. This is the net value at the rated load.
*2. This value is for the optional JUSP-RA04-E Regenerative Resistor Unit.
*3. This value is for the optional JUSP-RA05-E Regenerative Resistor Unit.

Single-Phase, 200 VAC

Model SGD7S-			R70A	R90A	1R6A	2R8A	5R5A
Maximum Applicable Motor Capacity [kW]			0.05	0.1	0.2	0.4	0.75
Continuous Output Current [Arms]			0.66	0.91	1.6	2.8	5.5
Instantaneous Maximum Output Current [Arms]			2.1	3.2	5.9	9.3	16.9
Main Circuit	Power Supply		200 VAC to 240 VAC, 50 Hz/60 Hz				
	Permitted Voltage Fluctuation		-15% to +10%				
	Input Current [Arms]*		0.8	1.6	2.4	5.0	8.7
Control	Power Supply		200 VAC to 240 VAC, 50 Hz/60 Hz				
	Permitted Voltage Fluctuation		-15% to +10%				
	Input Current [Arms]*		0.2	0.2	0.2	0.2	0.2
Power Supply Capacity [kVA]*			0.2	0.3	0.6	1.2	1.9
Power Loss*	Main Circuit Power Loss [W]		5.0	7.1	12.1	23.7	39.2
	Control Circuit Power Loss [W]		12	12	12	12	14
	Built-in Regenerative Resistor Power Loss [W]		–	–	–	–	8
	Total Power Loss [W]		17.0	19.1	24.1	35.7	61.2
Regenerative Resistor	Built-In Regenerative Resistor	Resistance [Ω]	–	–	–	–	40
		Capacity [W]	–	–	–	–	40
	Minimum Allowable External Resistance [Ω]		40	40	40	40	40
Overvoltage Category			III				

* This is the net value at the rated load.

270 VDC

Model SGD7S-		R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A
Maximum Applicable Motor Capacity [kW]		0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5
Continuous Output Current [Arms]		0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6
Instantaneous Maximum Output Current [Arms]		2.1	3.2	5.9	9.3	11.0	16.9	17.0	28.0
Main Circuit	Power Supply	270 VDC to 324 VDC							
	Permitted Voltage Fluctuation	-15% to +10%							
	Input Current [Arms]*	0.5	1.0	1.5	3.0	3.8	4.9	6.9	11
Control	Power Supply	270 VDC to 324 VDC							
	Permitted Voltage Fluctuation	-15% to +10%							
	Input Current [Arms]*	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Power Supply Capacity [kVA]*		0.2	0.3	0.6	1	1.4	1.6	2.3	3.2
Power Loss*	Main Circuit Power Loss [W]	4.4	5.9	9.8	17.5	23.0	30.7	38.7	55.8
	Control Circuit Power Loss [W]	12	12	12	12	14	14	14	15
	Total Power Loss [W]	16.4	17.9	21.8	29.5	37.0	44.7	52.7	70.8
Overvoltage Category		III							

* This is the net value at the rated load.

Model SGD7S-		180A	200A	330A	470A	550A	590A	780A
Maximum Applicable Motor Capacity [kW]		2.0	3.0	5.0	6.0	7.5	11.0	15.0
Continuous Output Current [Arms]		18.5	19.6	32.9	46.9	54.7	58.6	78.0
Instantaneous Maximum Output Current [Arms]		42.0	56.0	84.0	110	130	140	170
Main Circuit	Power Supply	270 VDC to 324 VDC						
	Permitted Voltage Fluctuation	-15% to +10%						
	Input Current [Arms]*	14	20	34	36	48	68	92
Control	Power Supply	270 VDC to 324 VDC						
	Permitted Voltage Fluctuation	-15% to +10%						
	Input Current [Arms]*	0.25	0.25	0.3	0.3	0.3	0.4	0.4
Power Supply Capacity [kVA]*		4.0	5.9	7.5	10.7	14.6	21.7	29.6
Power Loss*	Main Circuit Power Loss [W]	82.7	83.5	146.2	211.6	255.3	243.6	343.4
	Control Circuit Power Loss [W]	16	16	19	21	21	28	28
	Total Power Loss [W]	98.7	99.5	165.2	232.6	276.3	271.6	371.4
Overvoltage Category		III						

* This is the net value at the rated load.

Single-Phase, 100 VAC

Model SGD7S-		R70F	R90F	2R1F	2R8F
Maximum Applicable Motor Capacity [kW]		0.05	0.1	0.2	0.4
Continuous Output Current [Arms]		0.66	0.91	2.1	2.8
Instantaneous Maximum Output Current [Arms]		2.1	3.2	6.5	9.3
Main Circuit	Power Supply	100 VAC to 120 VAC, 50 Hz/60 Hz			
	Permitted Voltage Fluctuation	-15% to +10%			
	Input Current [Arms]*	1.5	2.5	5	10
Control	Power Supply	100 VAC to 120 VAC, 50 Hz/60 Hz			
	Permitted Voltage Fluctuation	-15% to +10%			
	Input Current [Arms]*	0.38	0.38	0.38	0.38
Power Supply Capacity [kVA]*		0.2	0.3	0.6	1.4
Power Loss*	Main Circuit Power Loss [W]	5.3	7.8	14.2	26.2
	Control Circuit Power Loss [W]	12	12	12	12
	Total Power Loss [W]	17.3	19.8	26.2	38.2
Regenera-tive Resistor	Minimum Allowable Resistance [Ω]	40	40	40	40
Overvoltage Category		III			

* This is the net value at the rated load.

2.2 SERVOPACK Overload Protection Characteristics

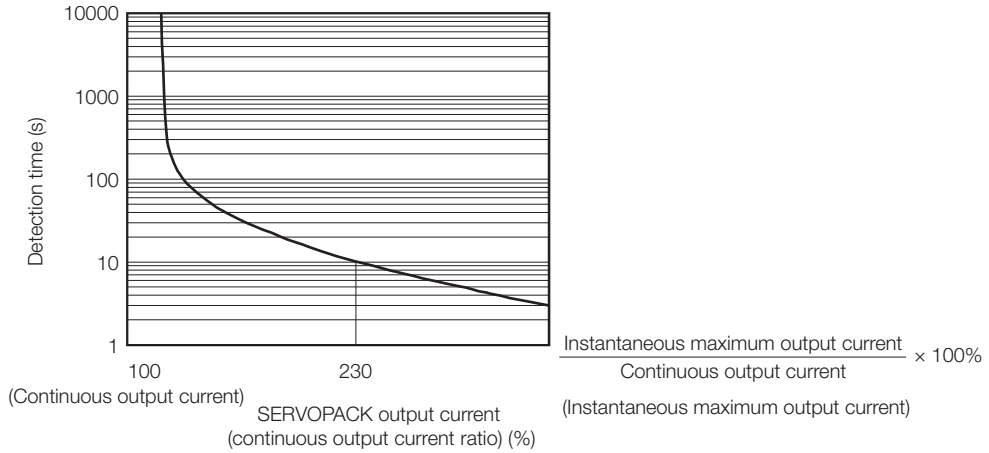
The overload detection level is set for hot start conditions with a SERVOPACK surrounding air temperature of 55°C.

An overload alarm (A.710 or A.720) will occur if overload operation that exceeds the overload protection characteristics shown in the following diagram (i.e., operation on the right side of the applicable line) is performed.

The actual overload detection level will be the detection level of the connected SERVOPACK or Servomotor that has the lower overload protection characteristics.

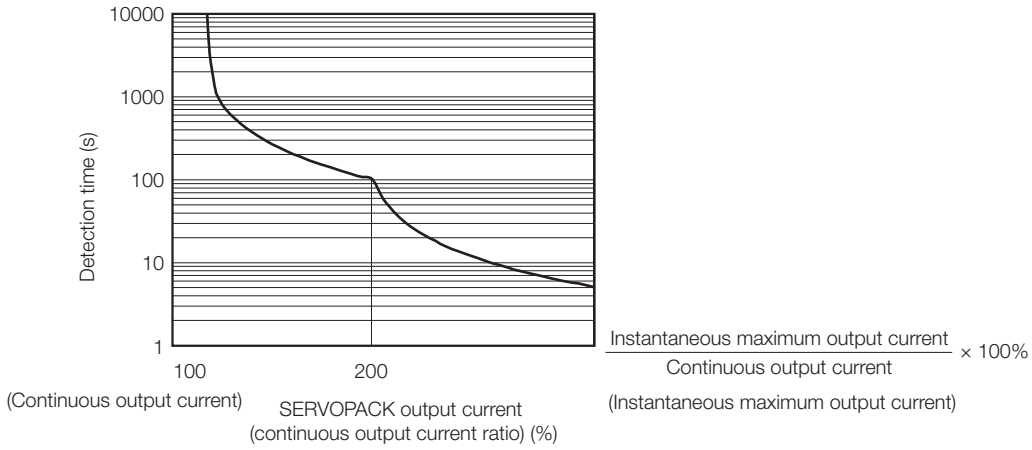
In most cases, that will be the overload protection characteristics of the Servomotor.

- SGD7S-R70A, -R90A, -1R6A, -2R8A, -R70F, -R90F, -2R1F, and -2R8F



Note: The above overload protection characteristics do not mean that you can perform continuous duty operation with an output of 100% or higher.
For a Yaskawa-specified combination of SERVOPACK and Servomotor, maintain the effective torque within the continuous duty zone of the torque-motor speed characteristic of the Servomotor.

- SGD7S-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, -470A, -550A, -590A, and -780A



Note: The above overload protection characteristics do not mean that you can perform continuous duty operation with an output of 100% or higher.
For a Yaskawa-specified combination of SERVOPACK and Servomotor, maintain the effective torque within the continuous duty zone of the torque-motor speed characteristic of the Servomotor.

2.3 Specifications

This section gives the general specifications of SERVOPACKs.

<table>
<tr><th colspan="2">Item</th><th>Specification</th></tr>
<tr><td colspan="2">Control Method</td><td>IGBT-based PWM control, sine wave current drive</td></tr>
<tr><td rowspan="2">Feedback</td><td>With Rotary Servomotor</td><td>Serial encoder: 17 bits (absolute encoder)
20 bits or 24 bits (incremental encoder/absolute encoder)
22 bits (absolute encoder)</td></tr>
<tr><td>With Linear Servomotor</td><td>• Absolute linear encoder
(The signal resolution depends on the absolute linear encoder.)
• Incremental linear encoder
(The signal resolution depends on the incremental linear encoder or Serial Converter Unit.)</td></tr>
<tr><td rowspan="8">Environmental Conditions</td><td>Surrounding Air Temperature*1</td><td>-5°C to 55°C
(With derating, usage is possible between 55°C and 60°C.)
Refer to the following manual for derating specifications.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)</td></tr>
<tr><td>Storage Temperature</td><td>-20°C to 85°C</td></tr>
<tr><td>Surrounding Air Humidity</td><td>95% relative humidity max. (with no freezing or condensation)</td></tr>
<tr><td>Storage Humidity</td><td>95% relative humidity max. (with no freezing or condensation)</td></tr>
<tr><td>Vibration Resistance</td><td>4.9 m/s^2</td></tr>
<tr><td>Shock Resistance</td><td>19.6 m/s^2</td></tr>
<tr><td>Degree of Protection</td><td><table><tr><th>Degree</th><th>SERVOPACK Model: SGD7S-</th></tr><tr><td>IP20</td><td>R70A, R90A, 1R6A, 2R8A, 3R8A, 5R5A, 7R6A, 120A, R70F, R90F, 2R1F, 2R8F</td></tr><tr><td>IP10</td><td>180A, 200A, 330A, 470A, 550A, 590A, 780A</td></tr></table></td></tr>
<tr><td>Pollution Degree</td><td>2
• Must be no corrosive or flammable gases.
• Must be no exposure to water, oil, or chemicals.
• Must be no dust, salts, or iron dust.</td></tr>
<tr><td>Altitude*1</td><td>1,000 m max. (With derating, usage is possible between 1,000 m and 2,000 m.)
Refer to the following manual for derating specifications.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)</td></tr>
<tr><td>Others</td><td>Do not use the SERVOPACK in the following locations: Locations subject to static electricity noise, strong electromagnetic/magnetic fields, or radioactivity</td></tr>
<tr><td colspan="2">Compliant Standards</td><td>Refer to the following section for details.
Compliance with UL Standards, EU Directives, UK Regulations, and Other Safety Standards on page xxvii</td></tr>
<tr><td colspan="2">Mounting</td><td>Base-mounted</td></tr>
<tr><td rowspan="5">Performance</td><td>Speed Control Range</td><td>1:5000 (At the rated torque, the lower limit of the speed control range must not cause the Servomotor to stop.)</td></tr>
<tr><td rowspan="3">Coefficient of Speed Fluctuation*2</td><td>±0.01% of rated speed max. (for a load fluctuation of 0% to 100%)</td></tr>
<tr><td>0% of rated speed max. (for a load fluctuation of ±10%)</td></tr>
<tr><td>±0.1% of rated speed max. (for a temperature fluctuation of 25°C ±25°C)</td></tr>
<tr><td>Torque Control Precision (Repeatability)</td><td>±1%</td></tr>
<tr><td>Soft Start Time Setting</td><td>0 s to 10 s (Can be set separately for acceleration and deceleration.)</td></tr>
</table>

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Item			Specification
I/O Signals	Encoder Divided Pulse Output		Phase A, phase B, phase C: Line-driver output Number of divided output pulses: Any setting is allowed.
	Pressure Feedback Detection Input*4		Number of input points: 1 Input voltage range: -12 V to 12 V
	Sequence Input Signals	Input Signals That Can Be Allocated	Allowable voltage range: 24 VDC ±20% Number of input points: 7 (Input method: Sink inputs or source inputs)
			Input Signals • P-OT (Forward Drive Prohibit) and N-OT (Reverse Drive Prohibit) signals • /P-CL (Forward External Torque Limit) and /N-CL (Reverse External Torque Limit) signals • /DEC (Origin Return Deceleration Switch) signal • /EXT1 to /EXT3 (External Latch Input 1 to 3) signals • FSTP (Forced Stop Input) signal A signal can be allocated and the positive and negative logic can be changed.
	Sequence Output Signals	Fixed Output	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 1 (A photocoupler output (isolated) is used.)
			Output signal: ALM (Servo Alarm) signal
		Output Signals That Can Be Allocated	Allowable voltage range: 5 VDC to 30 VDC Number of output points: 3 (A photocoupler output (isolated) is used.)
			Output Signals • /COIN (Positioning Completion) signal • /V-CMP (Speed Coincidence Detection) signal • /TGON (Rotation Detection) signal • /S-RDY (Servo Ready) signal • /CLT (Torque Limit Detection) signal • /VLT (Speed Limit Detection) signal • /BK (Brake) signal • /WARN (Warning) signal • /NEAR (Near) signal A signal can be allocated and the positive and negative logic can be changed.
Communications	RS-422A Communications (CN3)	Interfaces	Digital Operator (JUSP-OP05A-1-E) and personal computer (with SigmaWin+)
		1:N Communications	Up to N = 15 stations possible for RS-422A port
		Axis Address Setting	Set with parameters.
	USB Communications (CN7)	Interface	Personal computer (with SigmaWin+)
		Communications Standard	Conforms to USB2.0 standard (12 Mbps).
Displays/Indicators			CHARGE, PWR, CN, L1, and L2 indicators, and one-digit seven-segment display

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Item		Specification
MECHATROLINK-III Communications	Communications Protocol	MECHATROLINK-III
	Station Address Settings	03h to EFh (maximum number of slaves: 62) The rotary switches (S1 and S2) are used to set the station address.
	Baud Rate	100 Mbps
	Transmission Cycle	125 μs, 250 μs, 500 μs, 750 μs, 1.0 ms to 4.0 ms (multiples of 0.5 ms)
	Number of Transmission Bytes	32 or 48 bytes/station A DIP switch (S3) is used to select the number of transmission bytes.
Reference Method	Performance	Position, speed, or torque control with MECHATROLINK-III communications
	Reference Input	MECHATROLINK-III commands (sequence, motion, data setting, data access, monitoring, adjustment, etc.)
	Profile	MECHATROLINK-III standard servo profile
MECHATROLINK-III Communications Setting Switches		Rotary switch (S1 and S2) positions: 16
		Number of DIP switch (S3) pins: 4
Analog Monitor (CN5)		Number of points: 2 Output voltage range: ±10 VDC (effective linearity range: ±8 V) Resolution: 16 bits Accuracy: ±20 mV (Typ) Maximum output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)
Dynamic Brake (DB)		Activated when a servo alarm or overtravel (OT) occurs, or when the power supply to the main circuit or servo is OFF.
Regenerative Processing		Built-in (An external resistor must be connected to the SGD7S-470A to -780A.) Refer to the following catalog for details. 📖 AC Servo Drives Σ-7 Series (Manual No.: KAEP S800001 23)
Overtravel (OT) Prevention		Stopping with dynamic brake, deceleration to a stop, or coasting to a stop for the P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal
Protective Functions		Overcurrent, overvoltage, low voltage, overload, regeneration error, etc.
Utility Functions		Gain adjustment, alarm history, jogging, origin search, etc.
Safety Functions	Inputs	/HWBB1 and /HWBB2: Base block signals for Power Modules
	Output	EDM1: Monitors the status of built-in safety circuit (fixed output).
	Compliant Standards*3	ISO13849-1 PLe (Category 3), IEC61508 SIL3
Applicable Option Modules		None

*1. If you combine a Σ-7-Series SERVOPACK with a Σ-V-Series Option Module, the following Σ-V-Series SERVOPACKs specifications must be used: a surrounding air temperature of 0°C to 55°C and an altitude of 1,000 m max. Also, the applicable surrounding range cannot be increased by derating.

*2. The coefficient of speed fluctuation for load fluctuation is defined as follows:

$$\text{Coefficient of speed fluctuation} = \frac{\text{No-load motor speed - Total-load motor speed}}{\text{Rated motor speed}} \times 100\%$$

*3. Always perform risk assessment for the system and confirm that the safety requirements are met.

*4. The pressure feedback detection input applies to only FT40 specification SERVOPACKs.

Pressure Feedback Control

3

This chapter describes pressure feedback control.

3.1 Introduction

Pressure feedback control is performed by inputting a feedback signal from a pressure sensor to a MECHATROLINK-III pressure command (i.e., torque control command).

For the FT40 (11th to 13th digits in SERVOPACK model number: F40), an analog signal from a pressure sensor built into the control target is passed through a pressure sensor amplifier and then directly input to the CN1 connector on the SERVOPACK.

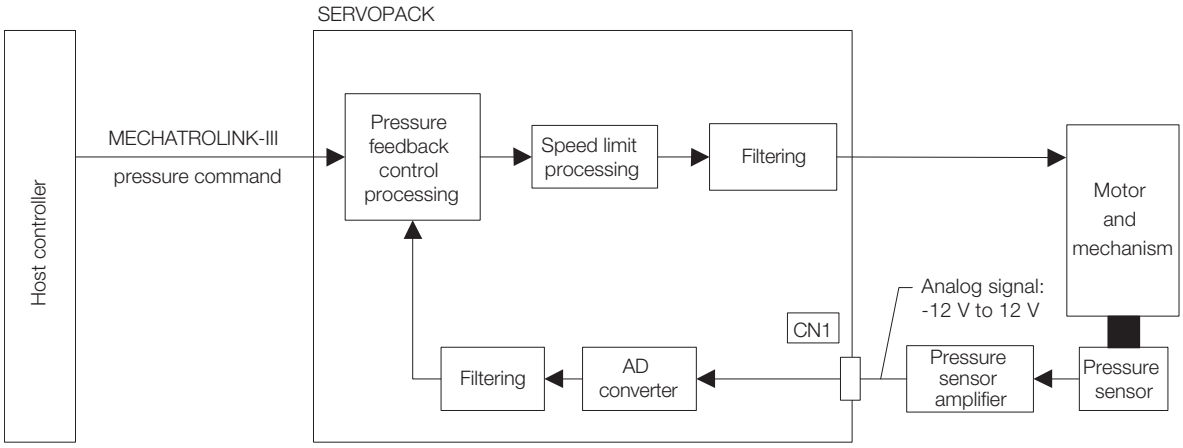
For the FT41 (11th to 13th digits in SERVOPACK model number: F41), MECHATROLINK-III data from a pressure sensor built into the control target is passed through a pressure sensor amplifier and through MECHATROLINK-III distributed I/O, then directly input to the CN6A and CN6B connectors on the SERVOPACK.

Pressure feedback control can be used to perform high-speed, high-precision pressure control.

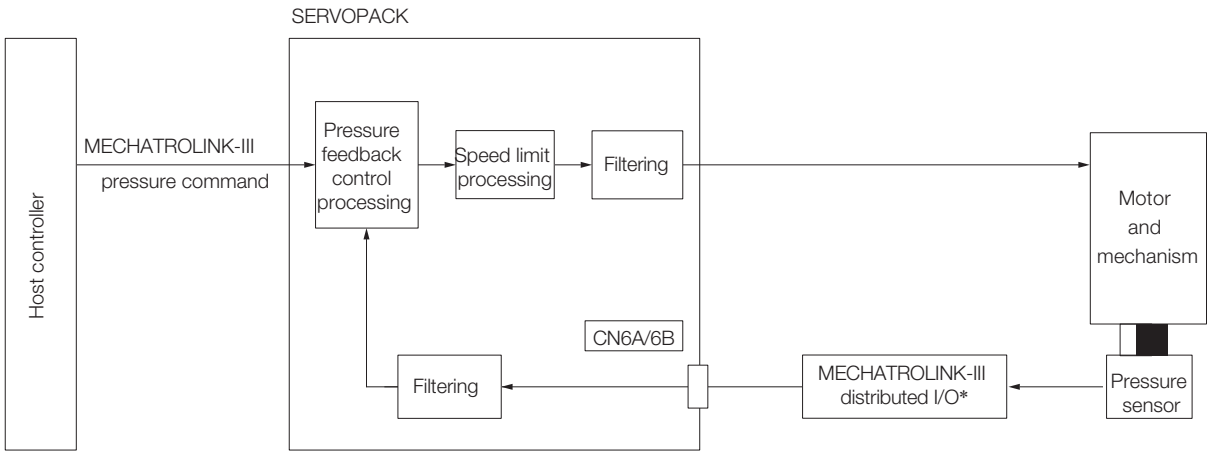
Pressure feedback control is performed in Torque Control Mode. It cannot be used in Speed Control Mode or Position Control Mode. In pressure feedback control, you can only use positive torque references. You cannot use a negative torque reference. Change Pn000 = n.□□□X (rotation direction selection) as necessary.

Stop the motor before you change from Speed Control Mode or Position Control Mode to Torque Control Mode.

• FT40



• FT41



* For MECHATROLINK-III distributed I/O, we recommend R7G4HML3-6-LC2 I/O Modules from M-System Co., Ltd.

3.2 Connecting Pressure Sensor Amplifiers

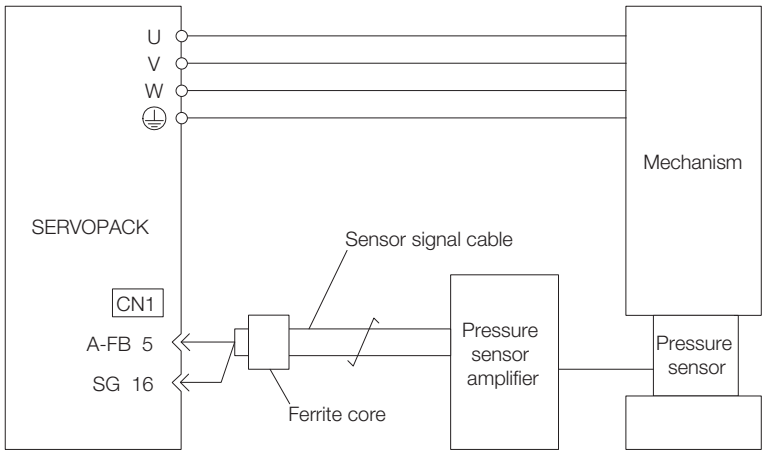
3.2.1 FT40

The input signal from the pressure sensor amplifier is connected to pins 5 (A-FB) and 16 (SG) on the I/O signal connector (CN1).

Type	Signal Name	Pin No.	Name	Remarks
Input	A-FB	5	Pressure Feedback Detection Input	Connected to the pressure sensor amplifier.
	SG	16	Signal ground	

The input specifications are as follows:

- Maximum input voltage: ±12 V
- Input voltage resolution: ±12 bits
- Input impedance: 30 kΩ



Implement the following countermeasures against noise to prevent inductive noise.

- Use twisted-pair cables.
- Minimize the connection distance.
- Attach a ferrite core.

Recommended Pressure Sensor Amplifier Specifications

- Output voltage: ±12 V
- Response frequency: 500 Hz min.

  Note: Response may deteriorate below 500 Hz.

3.2.2 FT41

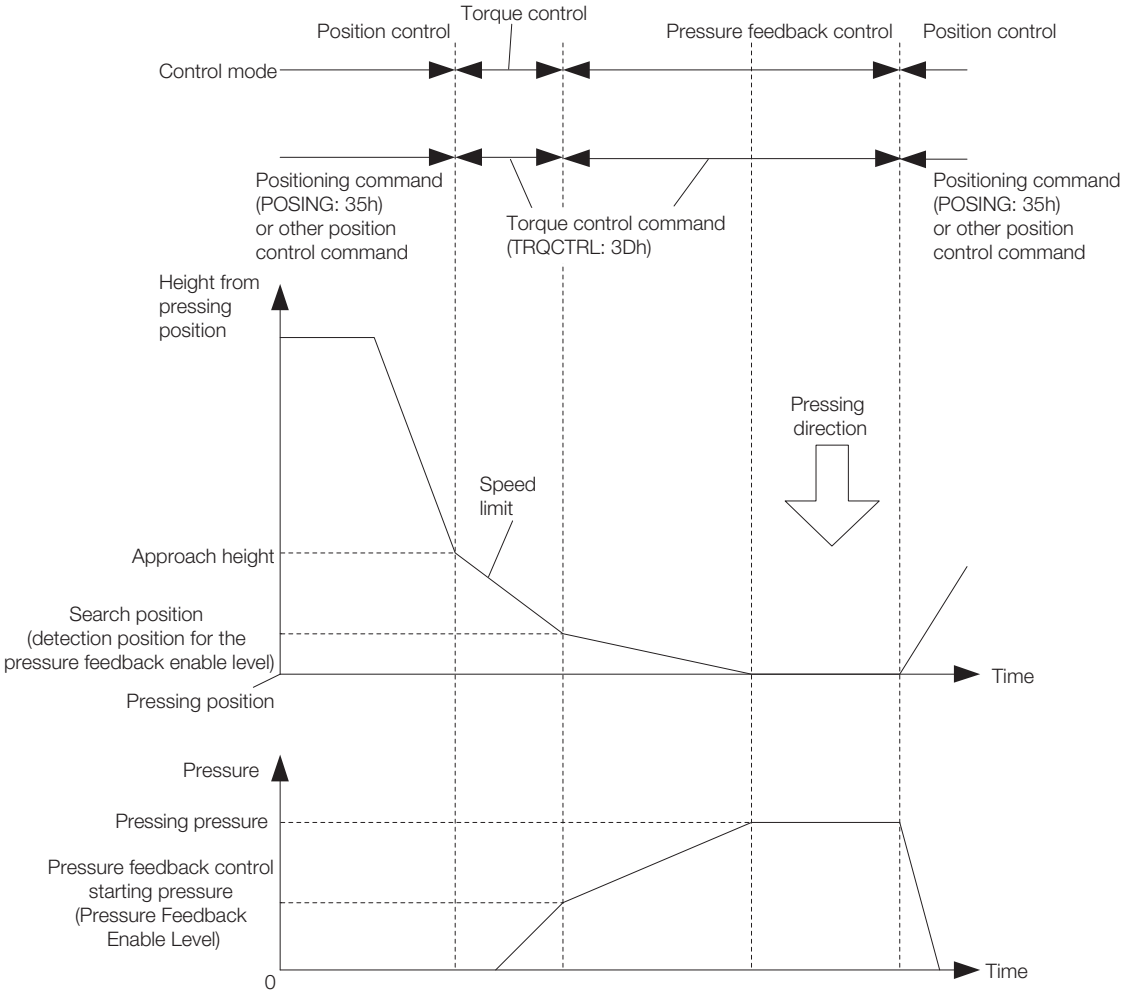
Connect the pressure sensor amplifiers and the R7G4HML3-6-LC2 I/O Modules from M-System Co., Ltd. for MECHATROLINK-III distributed I/O to the CN6A and CN6B connectors on the SERVOPACK with MECHATROLINK-III Communications Cables.

3.3 Operation Patterns for Pressure Feedback Control

Important

- Pressure feedback control will be performed if the TRQCTRL (Torque Control) command (3Dh) is executed while pressure feedback control is enabled (Pn440 = n.□□□1) and the pressure feedback detection value exceeds the pressure feedback enable level.
- To suppress shock when changing the control method, change the control method under the following conditions.
  Changing from Torque Control or Pressure Feedback Control to Position Control or Speed Control:
  Stop the motor before changing the control mode.
  Changing from Position Control or Speed Control to Torque Control:
  Set a speed limit (Pn407) for torque control or a speed limit (Pn480) for force control and keep the speed constant.
- If the torque limit is released when operating with the pressure feedback detection value at or below the pressure feedback reference value due to the torque limit, excess torque may be applied to the Servomotor. This creates a risk of workpiece and machine damage.
  Set appropriate values for the pressure feedback loop deviation overflow level (Pn447), torque limit (Pn402 or Pn403), external torque limit (Pn404 or Pn405), and torque limit and force limit (Pn483 or Pn484) set with MECHATROLINK-III commands.

An example of pressure feedback control is provided below. In this example, the control method is changed from torque control to pressure feedback control.



3.4 Changing from Torque Control to Pressure Feedback Control

You can select from two modes to change from torque control to pressure feedback control: mode 1 and mode 2. The mode is set in Pn458 = n.□□□X (Pressure Feedback Control Mode Selection Switch).

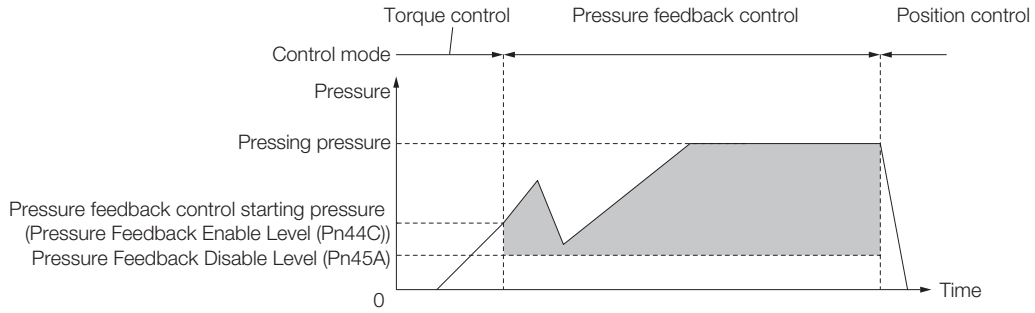
However, if the pressure feedback type is set to pressure feedback control 2 (Pn458 = n.□□1□), the setting in Pn458 = n.□□□X is ignored and mode 2 operation is used.

Parameter		Meaning	When Enabled	Classification
Pn458	n.□□□0	Set mode 1.	After restart	Setup
	n.□□□1 (default setting)	Set mode 2.		

3.4.1 Mode 2 Operation

In mode 2, changing from torque control to pressure feedback control is performed according to Pn44C (Pressure Feedback Enable Level) and Pn45A (Pressure Feedback Disable Level).

	Pressure Feedback Enable Level				Torque
Pn44C	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	0.01%	1000	Immediately	Setup
	Pressure Feedback Disable Level				Torque
Pn45A	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	0.01%	1000	Immediately	Setup

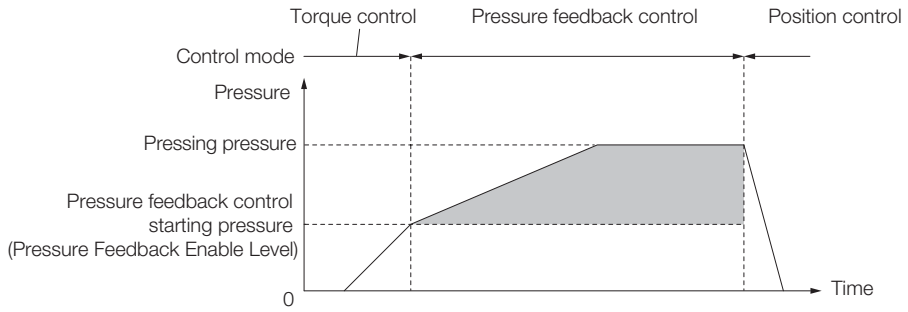


Note: 1. The area shaded in gray in the above diagram is the area in which pressure feedback control is enabled.
2. If chattering occurs in the pressure, mode 2 can be selected for pressure feedback control to enable stably changing to pressure feedback control.

3.4.2 Mode 1 Operation

In mode 1, changing from torque control to pressure feedback control is performed according to Pn44C (Pressure Feedback Enable Level).

	Pressure Feedback Enable Level				Torque
Pn44C	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	0.01%	1000	Immediately	Setup

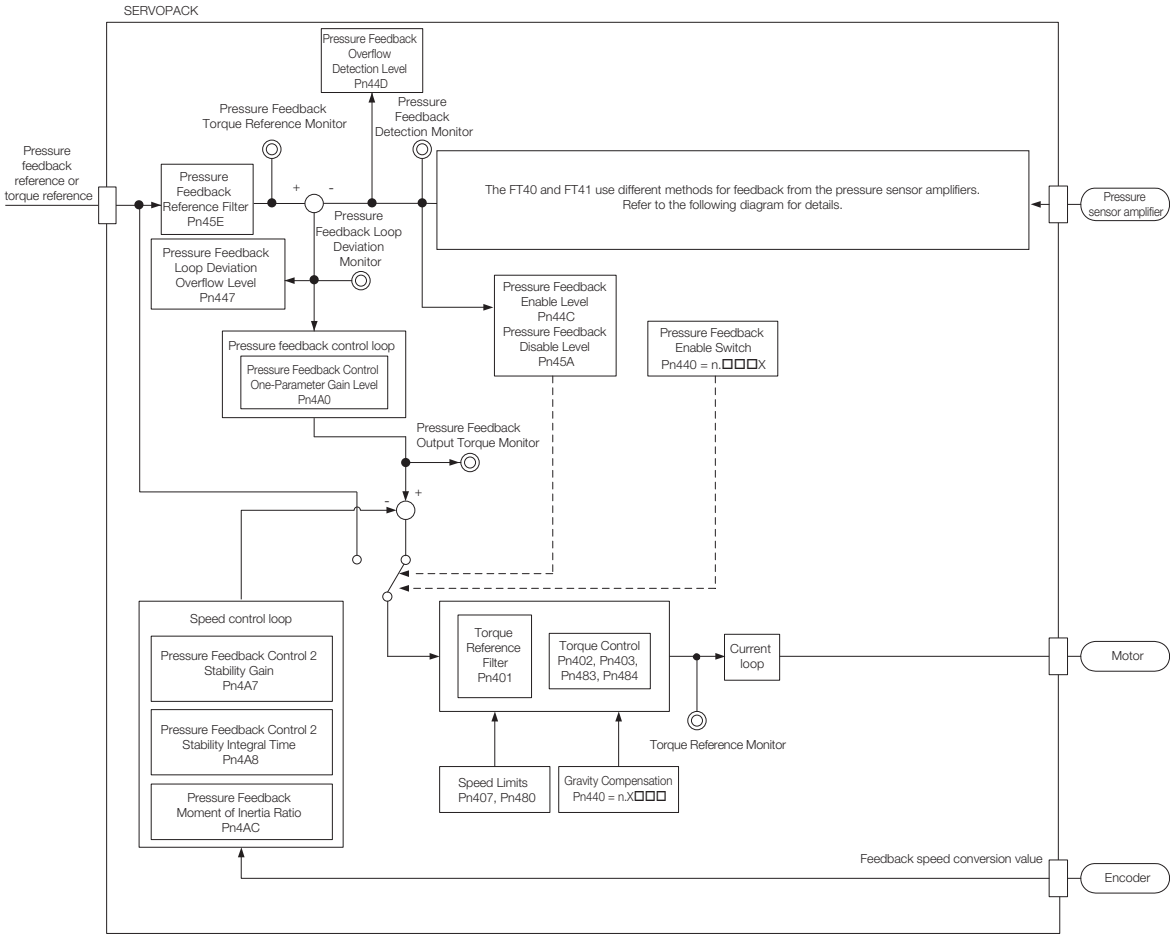


Note: The area shaded in gray in the above diagram is the area in which pressure feedback control is enabled.

3.5 Control Block Diagrams

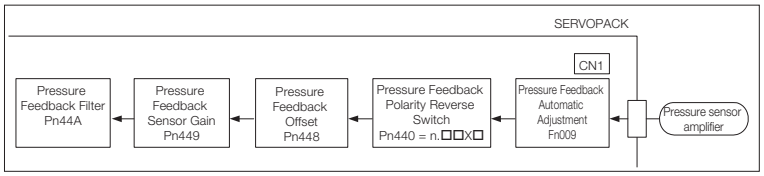
The control block diagrams for pressure feedback control are provided below.

3.5.1 Pressure Feedback Control 2 (Pn458 = n.□□1□)



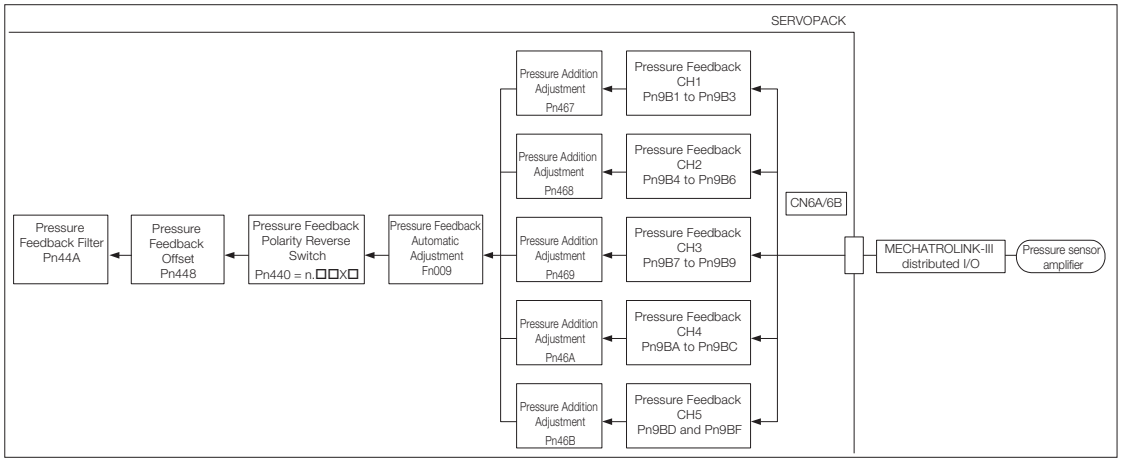
Methods for Feedback from Pressure Sensor Amplifiers

◆ FT40

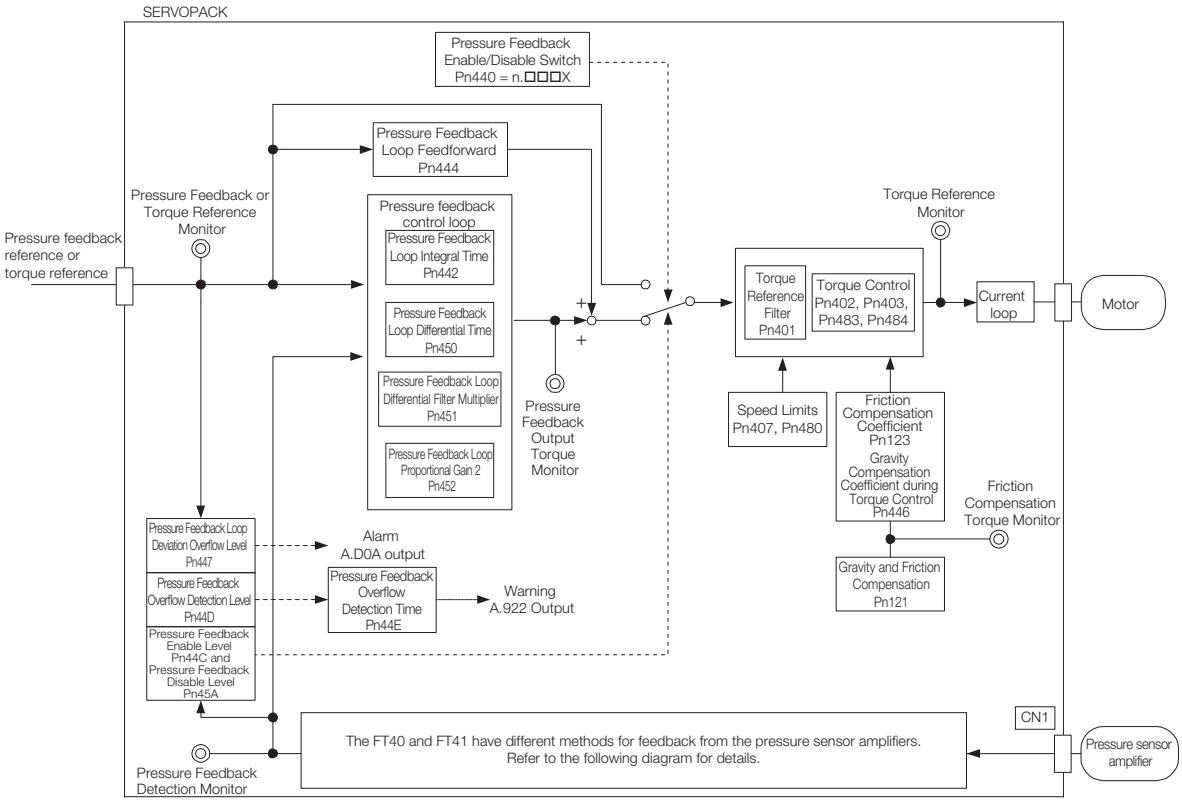


3.5.2 Pressure Feedback Control 1 (Pn458 = n.□□0□)

◆ FT41

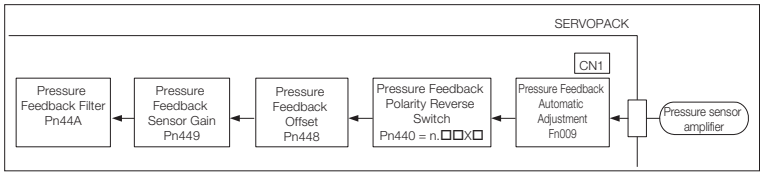


3.5.2 Pressure Feedback Control 1 (Pn458 = n.□□0□)

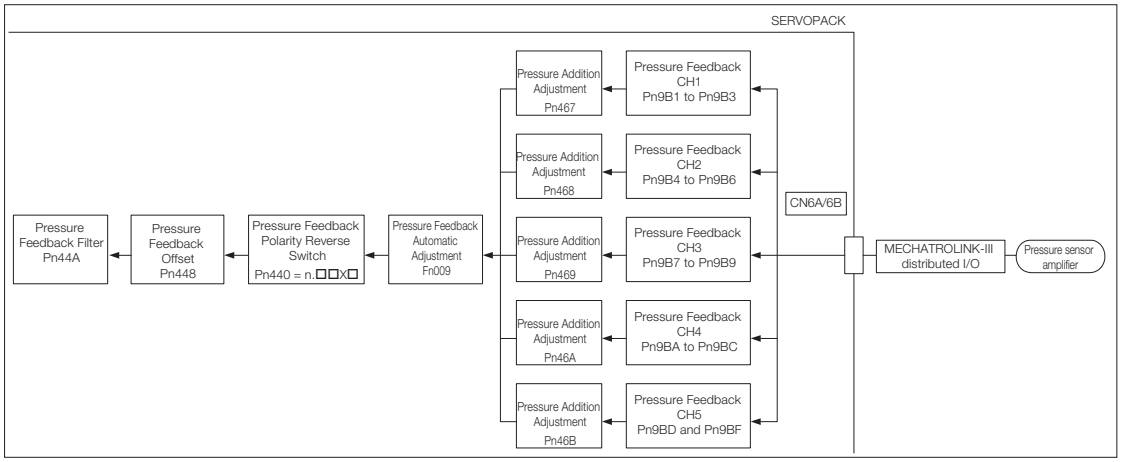


Methods for Feedback from Pressure Sensor Amplifiers

◆ FT40



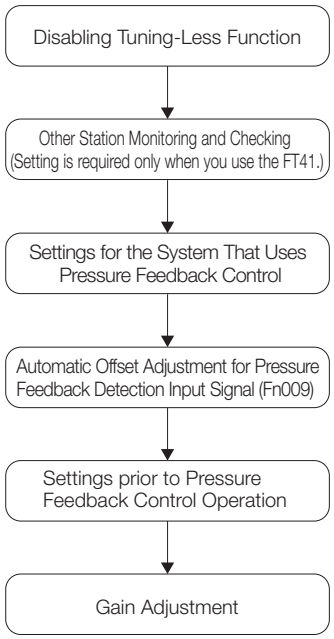
◆ FT41


SERVOPACK
Pressure Addition Adjustment Pn467
Pressure Feedback CH1 Pn9B1 to Pn9B3
Pressure Addition Adjustment Pn468
Pressure Feedback CH2 Pn9B4 to Pn9B6
Pressure Addition Adjustment Pn469
Pressure Feedback CH3 Pn9B7 to Pn9B9
Pressure Addition Adjustment Pn46A
Pressure Feedback CH4 Pn9BA to Pn9BC
Pressure Addition Adjustment Pn46B
Pressure Feedback CH5 Pn9BD and Pn9BF
CN6A/6B
Pressure Feedback Filter Pn44A
Pressure Feedback Offset Pn448
Pressure Feedback Polarity Reverse Switch Pn440 = n.□□x□
Pressure Feedback Automatic Adjustment Fn009
MECHATROLINK-III distributed I/O
Pressure sensor amplifier

3.6 Setup Procedure

3.6.1 Flowchart

The following flowchart gives the setup procedure for pressure feedback control.



☞ *3.6.2 Disabling Tuning-Less Function* on page 3-10

☞ *3.6.3 Setting and Checking Other Station Monitoring* on page 3-10

☞ *3.6.4 Settings for the System That Uses Pressure Feedback Control* on page 3-13

☞ *3.6.5 Automatic Offset Adjustment for Pressure Feedback Detection Input Signal* on page 3-15

☞ *3.6.6 Settings prior to Pressure Feedback Control Operation* on page 3-16

☞ *3.6.7 Gain Adjustment* on page 3-18

3.6.2 Disabling Tuning-Less Function

Disable the tuning-less function (Pn170 = n.□□□0).

3.6.3 Setting and Checking Other Station Monitoring

You must set other station monitoring only when you use the FT41. There is no need to set other station monitoring for the FT40.

You can use input values from pressure sensor amplifiers for pressure feedback control by assigning them to other station monitoring.

To use other station monitoring to acquire pressure sensor amplifier information, you must do the following:

1. Connect the host controller to the MECHATROLINK-III distributed I/O device with a MECHATROLINK-III Cable.
2. Send the Connection Request command (CONNECT: 0Eh) from the host controller to the MECHATROLINK-III distributed I/O device.
   Note: For MECHATROLINK-III distributed I/O device, set the PROFILE_TYPE to 30h.
3. Next, send a Data Read/Write_A command (DATA_RWA: 20h) from the host controller to the MECHATROLINK-III distributed I/O device.

With the above procedure, you send data between the host controller and the MECHATROLINK-III distributed I/O device, so the SERVOPACK can check the data being sent.

Information For details on the Connection Request command (CONNECT: 0Eh) and Data Read/Write_A command (DATA_RWA: 20h), refer to the following document (issued by the MECHATROLINK Members Association).
MECHATROLINK-III Standard I/O Profile Command Manual

Allocations for Other Station Monitoring

Set Pn9B1 to the station address to allocate to other station monitor channel 1.

	Other Station Monitor 1: Station Address				Torque
Pn9B1	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0002h to FEEFh	–	0002h	After restart	Setup

Set Pn9B2 to the number of transmission bytes for other station monitor channel 1.

	Other Station Monitor 1: Number of Transmission Bytes				Torque
Pn9B2	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 4	–	3	After restart	Setup

Set Pn9B3 to specify the contents of data assigned to other station monitor channel 1.

Parameter		Meaning	When Enabled	Classification
Pn9B3	n.□□XX	Address offset	After restart	Setup
	n.□X□□	Data size (unit: bytes)		
	n.X□□□	Reserved parameter (Do not change.)		

Information The setting of Pn9B3 = n.□□XX depends on the data format of the MECHATROLINK-III distributed I/O device that is used. The data format when you use an R7G4HML3-6-LC2 I/O Module from M-System Co., Ltd. is given below. This depends on the information in the 6th to 9th bytes.

Byte	Command (hexadecimal)	Response (hexadecimal)	Remarks
0	20	20	–
1	0	0	–
2	CMD_CTRL	CMD_STAT	–
3			
4	0	Total input lower 8 bits	This gives the total for the 6th and 8th bytes of input 0.
5	0	Total input upper 8 bits	This gives the total for the 7th and 9th bytes of input 0.
6	0	Input 0 lower 8 bits	Input 0
7	0	Input 0 upper 8 bits	
8	0	Input 1 lower 8 bits	Input 1
9	0	Input 1 upper 8 bits	
10 to 15	0	0	Not used.

Example Example of parameter settings when you use an R7G4HML3-6-LC2 I/O Module.
Pn9B1 = 0004h (R7G4HML3-6-LC2 station address)
Pn9B2 = 0001h (number of transmission bytes: 16)
Pn9B3 = 1206h (address offset: 6 (input 0), 2 bytes)
Note: If you use an R7G4HML3-6-LC2 I/O Module, always set Pn9B2 to n.□□□1 (16 bytes).

When you connect multiple pressure sensors, set Pn9B4 to Pn9BF for other station monitor channels 2 to 5 following the same procedure as for other station monitor channel 1.

Pn9B4	Other Station Monitor 2: Station Address				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0002h to FEEFh	–	0002h	After restart	Setup
Pn9B5	Other Station Monitor 2: Number of Transmission Bytes				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 4	–	3	After restart	Setup
Pn9B6	Other Station Monitor 2: Monitor Information Setting				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0000h to 14FFh	–	1000h	After restart	Setup
Pn9B7	Other Station Monitor 3: Station Address				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0002h to FEEFh	–	0002h	After restart	Setup
Pn9B8	Other Station Monitor 3: Number of Transmission Bytes				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 4	–	3	After restart	Setup
Pn9B9	Other Station Monitor 3: Monitor Information Setting				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0000h to 14FFh	–	1000h	After restart	Setup
Pn9BA	Other Station Monitor 4: Station Address				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0002h to FEEFh	–	0002h	After restart	Setup
Pn9BB	Other Station Monitor 4: Number of Transmission Bytes				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 4	–	3	After restart	Setup
Pn9BC	Other Station Monitor 4: Monitor Information Setting				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	分類
	0000h to 14FFh	–	1000h	After restart	Setup
Pn9BD	Other Station Monitor 5: Station Address				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0002h to FEEFh	–	0002h	After restart	Setup
Pn9BE	Other Station Monitor 5: Number of Transmission Bytes				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 4	–	3	After restart	Setup
Pn9BF	Other Station Monitor 5: Monitor Information Setting				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0000h to 14FFh	–	1000h	After restart	Setup

Monitoring Methods

You can display the input values from pressure sensor amplifiers for two channels at the same time. First, set other station monitoring with Pn824 or Pn825. Next, set the check channel with Pn9C0.

Parameter		Meaning	When Enabled	Classification
Pn824	0101h	You can check other station monitor data with Option Monitor 1.	Immediately	Setup
Pn825	0101h	You can check other station monitor data with Option Monitor 2.		

Parameter		Meaning	When Enabled	Classification
Pn9C0	n.□□□X*1	Set the other station monitor number (1 to 5).	After restart	Setup
	n.□□X□*2	Set the other station monitor number (1 to 5).		

*1. You can check the other station monitor setting in the other station monitor value 1 (lower 16 bits) area of Option Monitor 1 or 2 (32 bits).

*2. You can check the other station monitor setting in the other station monitor value 2 (upper 16 bits) area of Option Monitor 1 or 2 (32 bits).

◆ Option Monitor 1 or 2 (Pn824 or Pn825 = 101h: Other Station Monitor Data)

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
Other station monitor value 1 (lower 8 bits)							
Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
Other station monitor value 1 (upper 8 bits)							
Bit 23	Bit 22	Bit 21	Bit 20	Bit 19	Bit 18	Bit 17	Bit 16
Other station monitor value 2 (lower 8 bits)							
Bit 31	Bit 30	Bit 29	Bit 28	Bit 27	Bit 26	Bit 25	Bit 24
Other station monitor value 2 (upper 8 bits)							

Setting Check Method

Perform the following operations to check whether other station monitoring is set correctly.

1. Connect the host controller, SERVOPACK, and R7G4HML3-6-LC2 I/O Module from M-System Co., Ltd. with MECHATROLINK-III Cables.
2. Set other station monitoring for the SERVOPACK.
   Refer to the following section for details.
   ☞ *Allocations for Other Station Monitoring* on page 3-11
   ☞ *Monitoring Methods* on page 3-12
3. Send the Connection Request command (CONNECT: 0Eh) to the SERVOPACK and the R7G4HML3-6-LC2 I/O Module.
4. Send the SMON command (30h) to the SERVOPACK and the DATA_RWA command (20h) to the R7G4HML3-6-LC2 I/O Module.
5. With the SMON command, set bit 28 in the SVCMD_IO area to 1 (other station monitor enable) for the SERVOPACK.
6. Send the SMON command from the host controller and set the Option Monitor 1 or 2 data selection code (0xE or 0xF) in the MONITOR1 or MONITOR2 area.
7. Make sure that you can observe the pressure sensor output with the pressure feedback detection monitor using the host controller option monitor or SigmaWin+ tracing.

3.6.4 Settings for the System That Uses Pressure Feedback Control

FT40

Set Pn449 (Pressure Feedback Sensor Gain) according to the output from the sensor amplifier.

	Pressure Feedback Sensor Gain				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
Pn449	0 to 10,000	0.01 V/rated torque or 0.01 V/rated force	0	Immediately	Setup

Setting Example

- For SGM7G-20 Servomotor
  Motor rated torque: 11.5 N·m
- Ball screw lead: 20 mm

• Sensor amplifier output: 0 to 10 V for 0 to 980 N

The pressure for the rated torque is 11.5 N·m × 2 × π/0.02 m ≈ 3,612.8 N.

Therefore, the servo amplifier output at the rated torque would be 10 V × 3,612.8 N/980 N = 36.86.
And, Pn449 would be set to 36.86 V, or 3,686 [0.01 V/rated torque].

If the pressure feedback detection input is negative, set the Pressure Feedback Polarity Selection Switch to reverse the polarity (Pn440 = n.□□1□).

Parameter		Meaning	When Enabled	Classification
Pn440	n.□□0□ (default setting)	Do not reverse the polarity.	After restart	Setup
	n.□□1□	Reverse the polarity.		

FT41

For the FT41, set Pn467 to Pn46B (Pressure Feedback Sensor Gain) according to the output from the sensor amplifier.

Set it so that the product of each feedback sensor gain (%) multiplied by the maximum output value (0.01%) for each sensor amplifier is the 100% pressure feedback value.

Pressure feedback 100% value =

CH1 (pressure feedback value (0.01%) × pressure feedback sensor gain 1 (Pn467 (%)) + CH2 (pressure feedback value (0.01%) × pressure feedback sensor gain 2 (Pn468 (%)) + CH3 (pressure feedback value (0.01%) × pressure feedback sensor gain 3 (Pn469 (%)) + CH4 (pressure feedback value (0.01%) × pressure feedback sensor gain 4 (Pn46A(%)) + CH5 (pressure feedback value (0.01%) × pressure feedback sensor gain 5 (Pn46B (%))

Note: CH1 to CH5 are the pressure feedback values acquired with the respective other station monitor channels.

Pn467	Pressure Feedback Sensor Gain 1				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	0	Immediately	Setup
Pn468	Pressure Feedback Sensor Gain 2				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	0	Immediately	Setup
Pn469	Pressure Feedback Sensor Gain 3				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	0	Immediately	Setup
Pn46A	Pressure Feedback Sensor Gain 4				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	0	Immediately	Setup
Pn46B	Pressure Feedback Sensor Gain 5				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	0	Immediately	Setup

Setting Example

The conditions are as follows:

- Servomotor: SGM7G-20 (Motor rated torque: 11.5 N·m)
- Ball screw lead: 20 mm
- Sensor amplifier output: For 0 to 980 N, 0% to 100.0% is output.

The pressure for the rated torque is 11.5 N·m × 2 × π/0.02 m ≒ 3,612.8 N.
Therefore, the servo amplifier output at the rated torque would be 3612.8 N/980 N × 100.00% = 368.65%.

When there is one pressure sensor, the settings are as follows:

1. Set Pn467 so that the sensor amplifier output × Pn467/100% = 100% for the pressure feedback detection value.

2. Set Pn467 to 10,000/sensor amplifier output = 10,000/368.65 = 27%.

3. Set Pn468 to Pn46B to 0.

When there are two pressure sensors, the settings are as follows:

1. Set Pn467 and Pn468 so that sensor amplifier 1 output × Pn467/100% + sensor amplifier 2 output x Pn468/100% = 100% for the pressure feedback detection value.
   If the two sensor amplifiers have the same output specification, set it to 2 × (sensor amplifier 1 or 2 output x Pn467 or Pn468/10,000 (0.01%)) = 100%.

2. Set Pn467 or Pn468 to 10,000/(sensor amplifier output 1 or 2 × 2) = 10,000/(368.65 × 2) = 14%.

3. Set Pn469 to Pn46B to 0.

3.6.5 Automatic Offset Adjustment for Pressure Feedback Detection Input Signal

Preparations

Confirm the following conditions before you automatically adjust the offset of the pressure feedback detection input signal.

- The parameters must not be write prohibited.
- The servo must be OFF.

Applicable Tools

The following table lists the tools that you can use to automatically adjust the offset of the pressure feedback detection input signal.

Tool	Fn No./Function Name	Operating Procedure Reference
Digital Operator	Fn009	Σ-7-Series Digital Operator Operating Manual (Manual No.: SIEP S800001 33)
SigmaWin+	***Others - Adjust the Speed and Torque Reference Offset***	*Operating Procedure* on page 3-15

Operating Procedure

Use the following procedure to adjust the offset of the pressure feedback detection input signal.

1. Click the Servo Drive Button in the workspace of the Main Window of the SigmaWin+.

2. Select **Adjust the Speed and Torque Reference Offset** in the Menu Dialog Box.
   The Adjust the Speed and Torque Reference Offset Dialog Box will be displayed.

3. Click the **Automatic Adjustment** Tab.

4. Click the **Adjust** Button.
   The value that results from automatic adjustment will be displayed in the New Box.

This concludes the automatic offset adjustment for pressure feedback detection input signal.

3.6.6 Settings prior to Pressure Feedback Control Operation

1. Enable pressure feedback with the Pressure Feedback Selection Switch (Pn440 = n.□□□1).

Parameter		Meaning	When Enabled	Classification
Pn440	n.□□□0 (default setting)	Disable pressure feedback control and perform normal torque control.	After restart	Setup
	n.□□□1	Enable pressure feedback control.		

Note: As a rule, use the default settings for the following parameters.

Pn448	Pressure Feedback Offset				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-10,000 to 10,000	0.01%	0	Immediately	Setup
Pn44A	Pressure Feedback Filter				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 65,535	0.01 ms	0	Immediately	Setup
Pn44E	Pressure Feedback Overflow Detection Time				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 5,000	0.1 ms	0	Immediately	Setup

2. Set Pn44C (Pressure Feedback Enable Level) and Pn44D (Pressure Feedback Overflow Detection Level) to suitable values for the system.

Pn44C	Pressure Feedback Enable Level				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	0.01%	1000	Immediately	Setup
Pn44D	Pressure Feedback Overflow Detection Level				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 800	1%	300	Immediately	Setup

Information Pressure feedback control will be enabled at or above Pn44C and below Pn44D.

Pressure Feedback Detection Value	Pressure Feedback Control	Pressure Feedback Overflow Warning (A.922)*	Remarks
Less than Pn44C	Disabled	No	If the pressure feedback detection value is less than the setting of the Pressure Feedback Enable Level, the system assumes that pressing does not need to be started and pressure feedback control is not performed. Normal torque control is performed. Set the value as a percentage of the rated torque. Note: Processing is performed to determine if pressing is enabled or disabled, so set as small a value as possible.
Equal to or greater than Pn44C and less than Pn44D	Enabled	No	–
Equal to or greater than Pn44D	Disabled	Yes	If the pressure feedback value exceeds the setting of the Pressure Feedback Overflow Detection Level, it is treated as an error and a Pressure Feedback Overflow Warning (A.922) is output after the time set in Pn44E (Pressure Feedback Overflow Detection Time) elapses. Set the value as a percentage of the rated torque. Note: If Pn44D is set to 800, an error will not be detected and a warning will not occur.

* Even if a Pressure Feedback Overflow Warning (A.922) occurs, pressure feedback control will be enabled again when the pressure feedback detection value decreases to below Pn44D. Execute the ALM_CLR command to reset the warning.

3. Set Pn407 (Speed Limit during Torque Control) or Pn480 (Speed Limit during Force Control).

Important

To ensure safety during setup, the default value is set low. Use a monitor function or other means to confirm the motor speed and set a suitable value.

- Rotary Servomotors

Pn407	Speed Limit during Torque Control				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	1 to 10,000	1 min^{-1}	100	Immediately	Setup

- Linear Servomotors

Pn480	Speed Limit during Force Control				Force
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	1 to 10,000	1 mm/s	100	Immediately	Setup

4. Set the type of pressure feedback control to use in Pn458 = n.□□X□ (Pressure Feedback Type Selection).

Parameter		Meaning	When Enabled	Classification
Pn458	n.□□0□	Set pressure feedback control 1.	After restart	Setup
	n.□□1□ (default setting)	Set pressure feedback control 2.		

5. Set the Torque Control Gravity Compensation Switch (Pn440 = n.X□□□) according to the system.

⚠ CAUTION

- If you enable gravity compensation (Pn440 = n.1□□□) and the pressure feedback detection value is 0 when the pressure sensor is faulty, pressure feedback control will not be performed normally and the Servomotor will be operated with excessive torque, possibly damaging the workpiece or machine.
  Set Pn447 (Pressure Feedback Loop Deviation Overflow Level), Pn402/Pn403 (Torque Limits), and Pn483/Pn484 (Force Limits) to suitable values.

For a vertical axis or other axis that is affected by gravity, enable gravity compensation (Pn440 = n.1□□□).
For a horizontal axis, disable gravity compensation (Pn440 = n.0□□□).

Parameter		Meaning	When Enabled	Classification
Pn440	n.0□□□ (default setting)	Disable gravity compensation.	After restart	Setup
	n.1□□□	Enable gravity compensation.		

Important

For gravity compensation, input the pressure sensor output to the SERVOPACK and monitor the pressure feedback detection value. If you do not connect a pressure sensor and disable pressure feedback control (Pn440 = n.□□□0), always disable gravity compensation (Pn440 = n.0□□□).

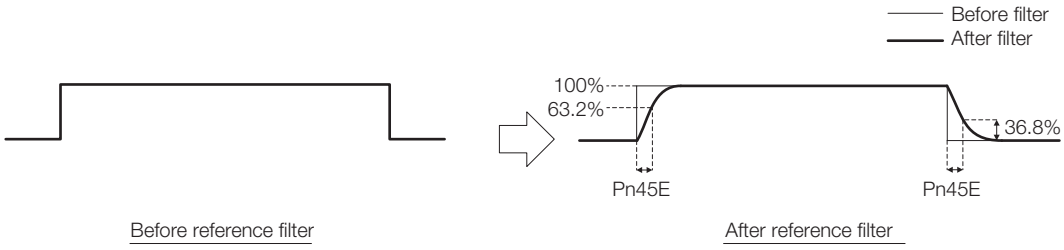
3.6.7 Gain Adjustment

Gain Adjustment for Pressure Feedback Control 2

Use the SigmaWin+ to perform autotuning without a host reference and to estimate the moment of inertia. Adjust Pn4A7 (Pressure Feedback Control 2 Stability Gain), Pn4A8 (Pressure Feedback Control 2 Stability Integral Time), and Pn4AC (Pressure Feedback Moment of Inertia Ratio) as required and then set Pn4A0 (Pressure Feedback Control One-Parameter Gain Level) to a suitable value.

Pn4A0	Pressure Feedback One-Parameter Gain Level				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	1 to 65,535	–	1,000	Immediately	Setup
Pn4A7	Pressure Feedback Control 2 Stability Gain				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	10 to 20,000	0.1 Hz	400	Immediately	Setup
Pn4A8	Pressure Feedback Control 2 Stability Integral Time				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	15 to 51,200	0.01 ms	2,000	Immediately	Setup
Pn4AC	Pressure Feedback Moment of Inertia Ratio				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 20,000	1%	100	Immediately	Setup

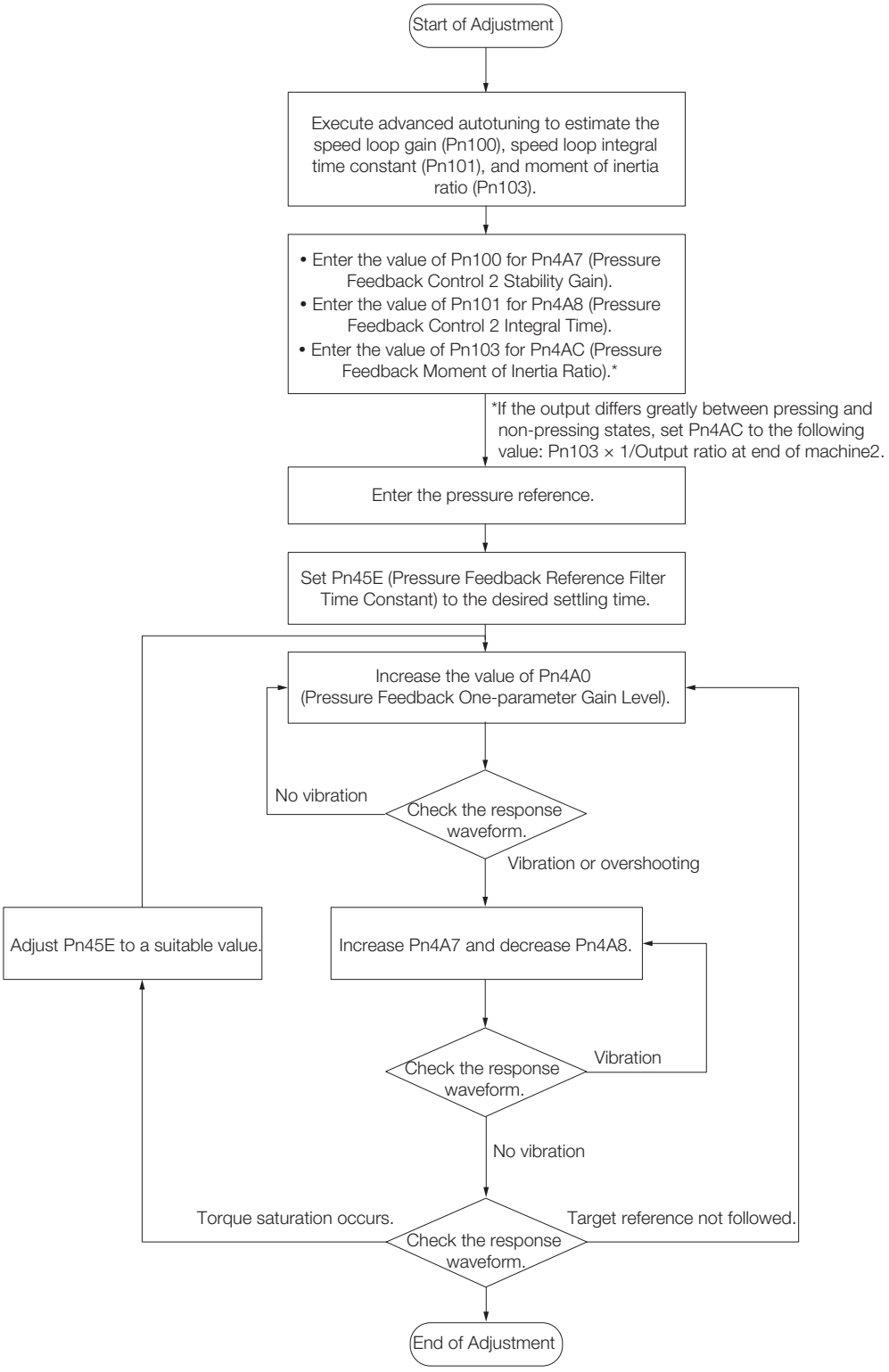
You can set Pn45E (Pressure Feedback Reference Filter Time Constant) according to the system to suppress shock when updating the pressure feedback reference for torque (pressure) control. If a large value is set, it will increase the delay and make response slower. Pn45E is valid only when pressure feedback control is enabled (Pn440 = n.□□□1).



Pn45E	Pressure Feedback Reference Filter Time Constant				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 65,535	0.01 ms	0	Immediately	Setup

■ Gain Adjustment Flowchart

A gain adjustment flowchart for pressure feedback control 2 is provided below.



Gain Adjustment for Pressure Feedback Control 1

You can adjust the following parameters while performing pressure feedback control operation. Refer to the following section for details.

☞ *Gain Adjustment Flowchart* on page 3-21

Pn442	Pressure Feedback Control 1 Pressure Feedback Loop Integral Time				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 51,200	0.01 ms	2000	Immediately	Setup
Pn444	Pressure Feedback Control 1 Pressure Feedback Loop Feedforward				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 1,000	1%	100	Immediately	Setup
Pn450	Pressure Feedback Control 1 Pressure Feedback Loop Differential Time				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 51,200	0.1 ms	0	Immediately	Setup
Pn451	Pressure Feedback Control 1 Pressure Feedback Loop Differential Filter Rate				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	100	Immediately	Setup
Pn452	Pressure Feedback Control 1 Pressure Feedback Loop Proportional Gain 2				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	1%	100	Immediately	Setup

If the following conditions are met, you can also adjust the following parameter.

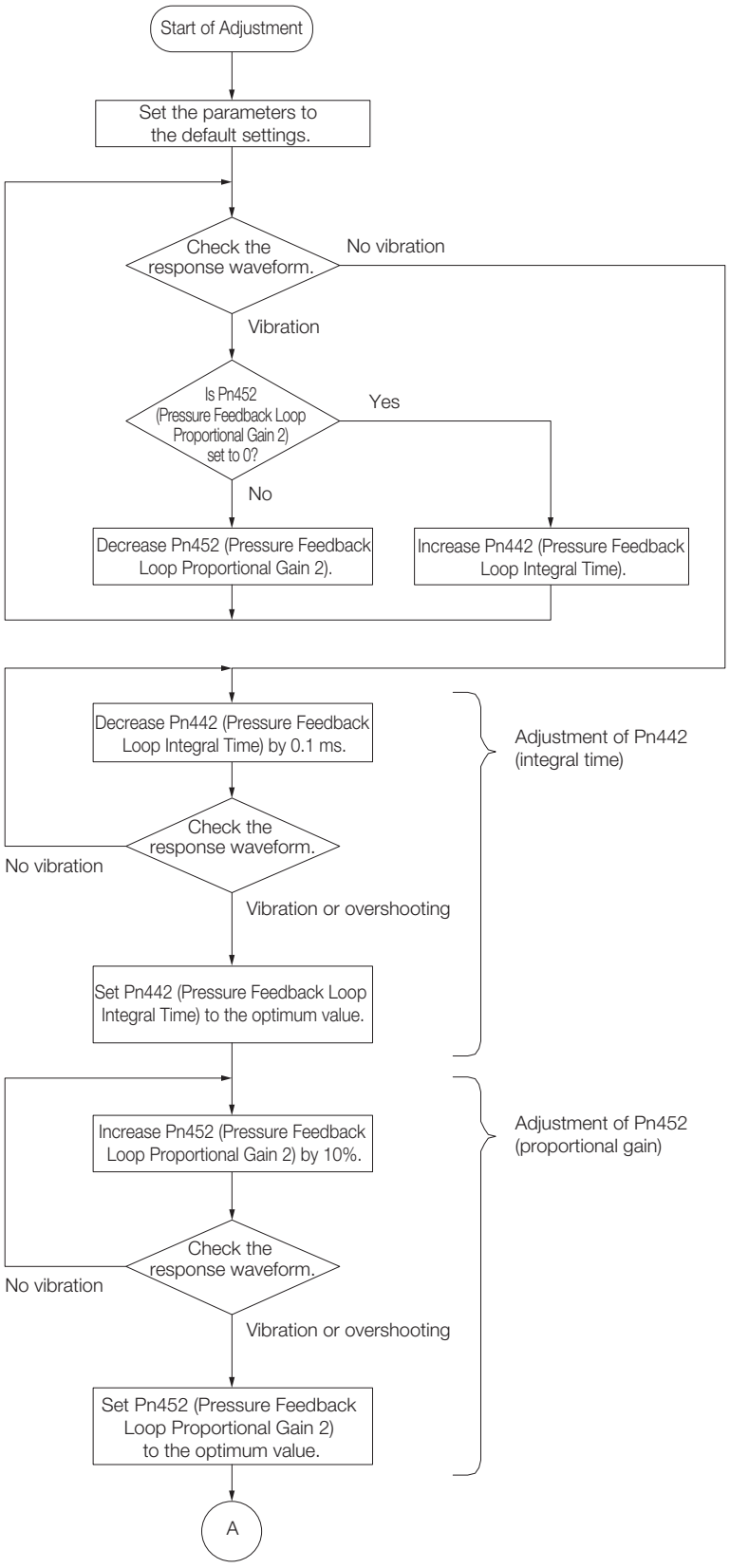
If a Pressure Feedback Loop Deviation Overflow Alarm occurs and the reason is clear:

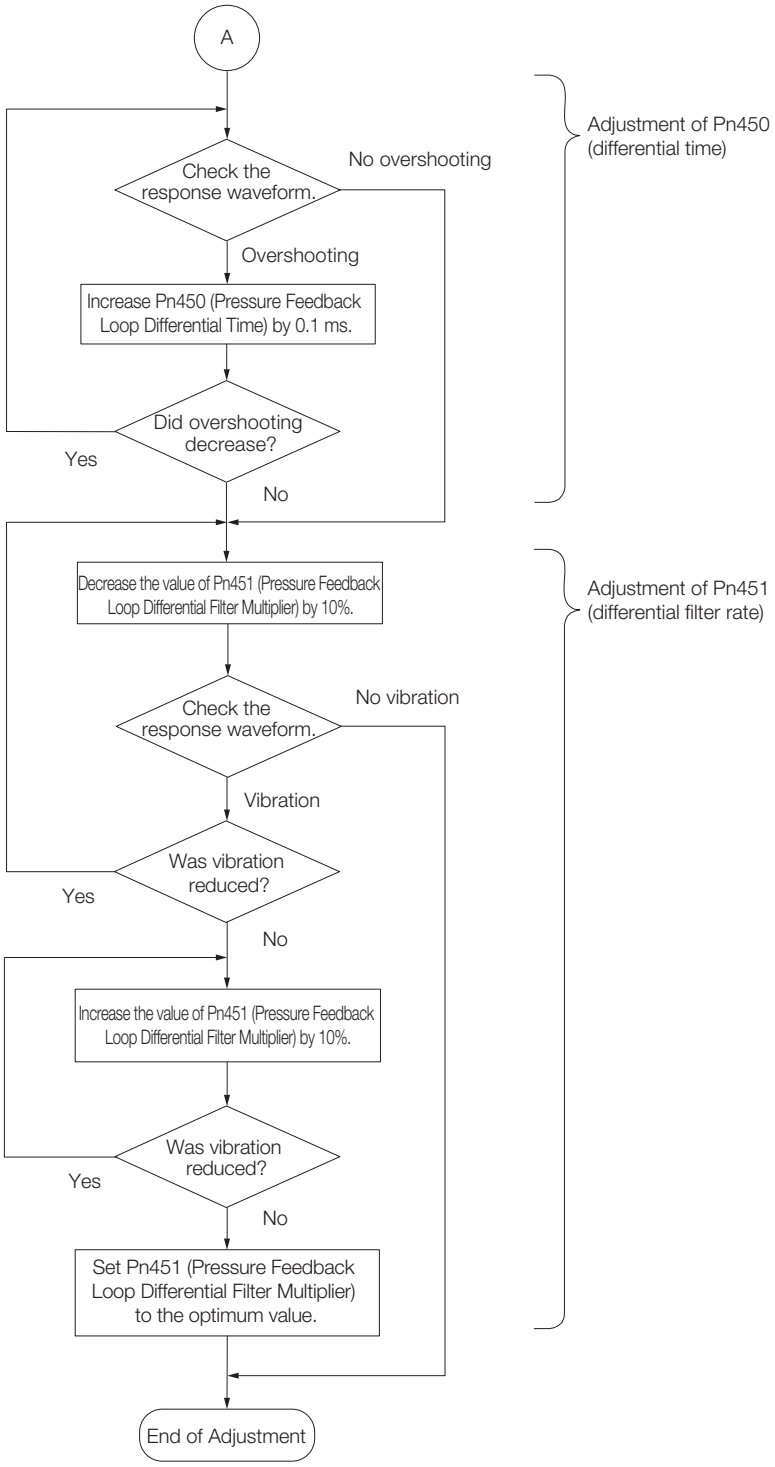
Increase the value of Pn447 (Pressure Feedback Loop Deviation Overflow Level).

Pn447	Pressure Feedback Loop Deviation Overflow Level				Torque
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 800	1%	100	Immediately	Setup

■ Gain Adjustment Flowchart

A gain adjustment flowchart for pressure feedback control 1 is provided below.




A
Check the response waveform.
No overshooting
Overshooting
Increase Pn450 (Pressure Feedback Loop Differential Time) by 0.1 ms.
Did overshooting decrease?
Yes
No
Adjustment of Pn450 (differential time)
Decrease the value of Pn451 (Pressure Feedback Loop Differential Filter Multiplier) by 10%.
Check the response waveform.
No vibration
Vibration
Was vibration reduced?
Yes
No
Increase the value of Pn451 (Pressure Feedback Loop Differential Filter Multiplier) by 10%.
Was vibration reduced?
Yes
No
Set Pn451 (Pressure Feedback Loop Differential Filter Multiplier) to the optimum value.
Adjustment of Pn451 (differential filter rate)
End of Adjustment

3.7 Monitoring

You can monitor the following signals through analog monitors or through MECHATROLINK-III communications option monitors.

Analog Monitors

Pn006 or Pn007	Signal Name	Output Unit
30h	Pressure Feedback Torque Reference Monitor	1 V/100% rated torque
31h	Pressure Feedback Detection Monitor	1 V/100% rated torque
32h	Pressure Feedback Output Torque Monitor	1 V/100% rated torque
33h	Pressure Feedback Loop Deviation Monitor	1 V/100% rated torque

Option Monitors with MECHATROLINK-III Communications

Pn824/Pn825	Signal Name	Unit
0050h	Pressure Feedback Detection Monitor	10,000/100% rated torque
0052h	Control Method Change Monitor	0: Position or speed control, 1: Torque control, 3: Pressure feedback
0100h	Speed/Torque (Pressure) Table Operation Monitor	Upper 16 bits: Pressure feedback value [0.01%] Lower 16 bits: Speed/torque (pressure) table operation status monitor value
0101h*	Other Station Monitor Data	Upper 16 bits: Other station monitor value 2 Lower 16 bits: Other station monitor value 1

* This can be monitored only when you use the FT41.

Monitoring with SigmaWin+ Waveform Traces

Signal Name	Unit
Pressure Feedback Torque Reference Monitor	%
Pressure Feedback Detection Monitor	%
Pressure Feedback Output Torque Monitor	%
Pressure Feedback Loop Deviation Monitor	%

Monitoring with SigmaWin+ I/O Tracing

Signal Name	Selected Data Name	Description
Control Method Selection Bit 0	/A feedback 0	Position/speed control: High, Torque control: Low, Pressure feedback: Low
Control Method Selection Bit 1	/A feedback 1	Position/speed control: High, Torque control: High, Pressure feedback: Low

Speed/Torque (Pressure) Table Operation

4

This chapter describes speed/torque (pressure) table operation in detail.

4.1 Introduction

You can use speed/torque (pressure) table operation to perform speed control for up to 10 speeds and pressure (torque) control for up to five torques (pressures) according to table parameters that are set in the SERVOPACK in advance.

To use speed/torque (pressure) table operation, pressure feedback control must be operating normally. Refer to the following chapter for details on pressure feedback control.

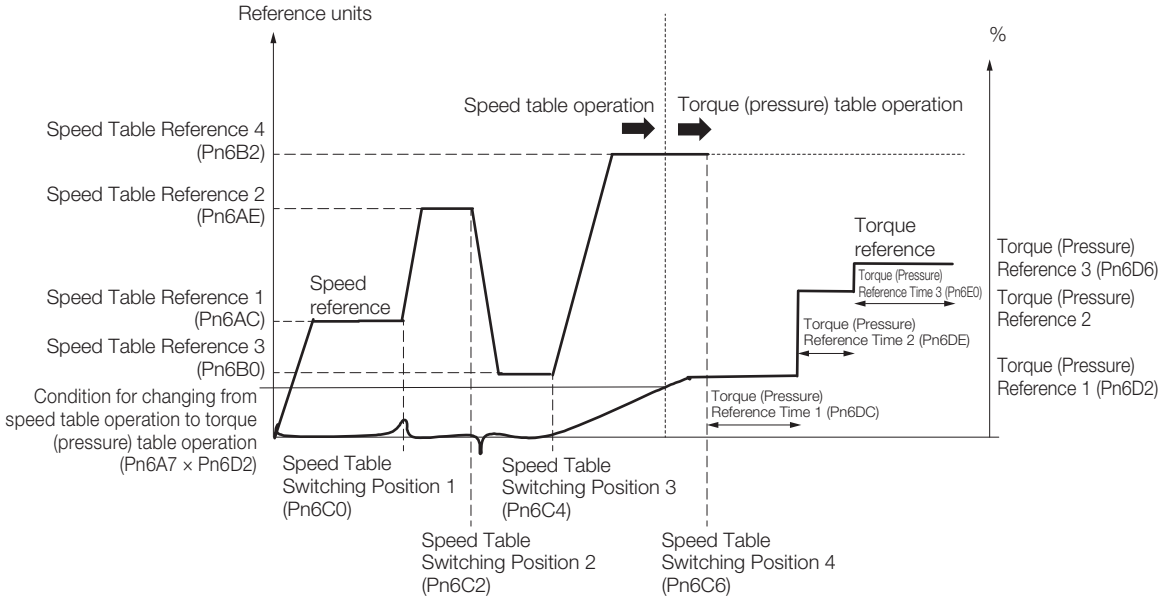
☞ *Chapter 3 Pressure Feedback Control*

You can perform speed/torque (pressure) table operation in Speed Control Mode. It cannot be used in Position Control Mode or Torque Control Mode.

Stop the motor before you change from Position Control Mode or Torque Control Mode to Speed Control Mode.

4.2 Operation Patterns for Speed/Torque (Pressure) Table Operation

This section provides an example of speed/torque (pressure) table operation. The following example is for changing from speed table operation (speed table reference 4) to torque (pressure) table operation (speed table reference 1).



4.3 Table Parameter Settings for Speed/Torque (Pressure) Table Operation

To perform speed/torque (pressure) table operation, table parameters, such as the speed table references, speed table switching positions, torque (pressure) references, and torque (pressure) reference times, must be set in advance.

This section describes the table parameters that must be set.

4.3.1 Setting the Number of Speed Table References and the Number of Torque (Pressure) References

Set Pn6A4 = n.□□X□ (Selection of Number of Speed Table References) to the number of speed table references to use in speed table operation of speed/torque (pressure) operation.

Set Pn6A4 = n.□X□□ (Selection of Number of Torque (Pressure) References) to the number of torque (pressure) references to use in torque (pressure) table operation of speed/torque (pressure) table operation.

Parameter		Meaning	When Enabled	Classification
Pn6A4	n.□□0□ (default setting)	Do not perform speed table operation.	Immediately	Setup
	n.□□1□	Use speed table reference 1 (Pn6AC) for speed table operation.		
	n.□□2□	Use speed table reference 1 (Pn6AC) and speed table reference 2 (Pn6AE) for speed table operation.		
	n.□□3□	Use speed table reference 1 (Pn6AC) through speed table reference 3 (Pn6B0) for speed table operation.		
	n.□□4□	Use speed table reference 1 (Pn6AC) through speed table reference 4 (Pn6B2) for speed table operation.		
	n.□□5□	Use speed table reference 1 (Pn6AC) through speed table reference 5 (Pn6B4) for speed table operation.		
	n.□□6□	Use speed table reference 1 (Pn6AC) through speed table reference 6 (Pn6B6) for speed table operation.		
	n.□□7□	Use speed table reference 1 (Pn6AC) through speed table reference 7 (Pn6B8) for speed table operation.		
	n.□□8□	Use speed table reference 1 (Pn6AC) through speed table reference 8 (Pn6BA) for speed table operation.		
	n.□□9□	Use speed table reference 1 (Pn6AC) through speed table reference 9 (Pn6BC) for speed table operation.		
	n.□□A□	Use speed table reference 1 (Pn6AC) through speed table reference 10 (Pn6BE) for speed table operation.		
	n.□0□□ (default setting)	Do not perform torque (pressure) table operation.		
	n.□1□□	Use torque (pressure) table reference 1 (Pn6D2) for torque (pressure) table operation.		
	n.□2□□	Use torque (pressure) table reference 1 (Pn6D2) and torque (pressure) table reference 2 (Pn6D4) for torque (pressure) table operation.		

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Parameter		Meaning	When Enabled	Classification
Pn6A4	n.□3□□	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 3 (Pn6D6) for torque (pressure) table operation.	Immediately	Setup
	n.□4□□	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 4 (Pn6D8) for torque (pressure) table operation.		
	n.□5□□	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 5 (Pn6DA) for torque (pressure) table operation.		

4.3.2 Settings for Speed Table Operation

Set the ten speeds for speed table operation in Pn6AC to Pn6BE and the speed table switching positions for the ten speeds for speed table operation in Pn6C0 to Pn6D0.

Pn6AC	Speed Table Reference 1			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6AE	Speed Table Reference 2			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6B0	Speed Table Reference 3			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6B2	Speed Table Reference 4			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6B4	Speed Table Reference 5			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6B6	Speed Table Reference 6			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6B8	Speed Table Reference 7			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6BA	Speed Table Reference 8			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6BC	Speed Table Reference 9			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup

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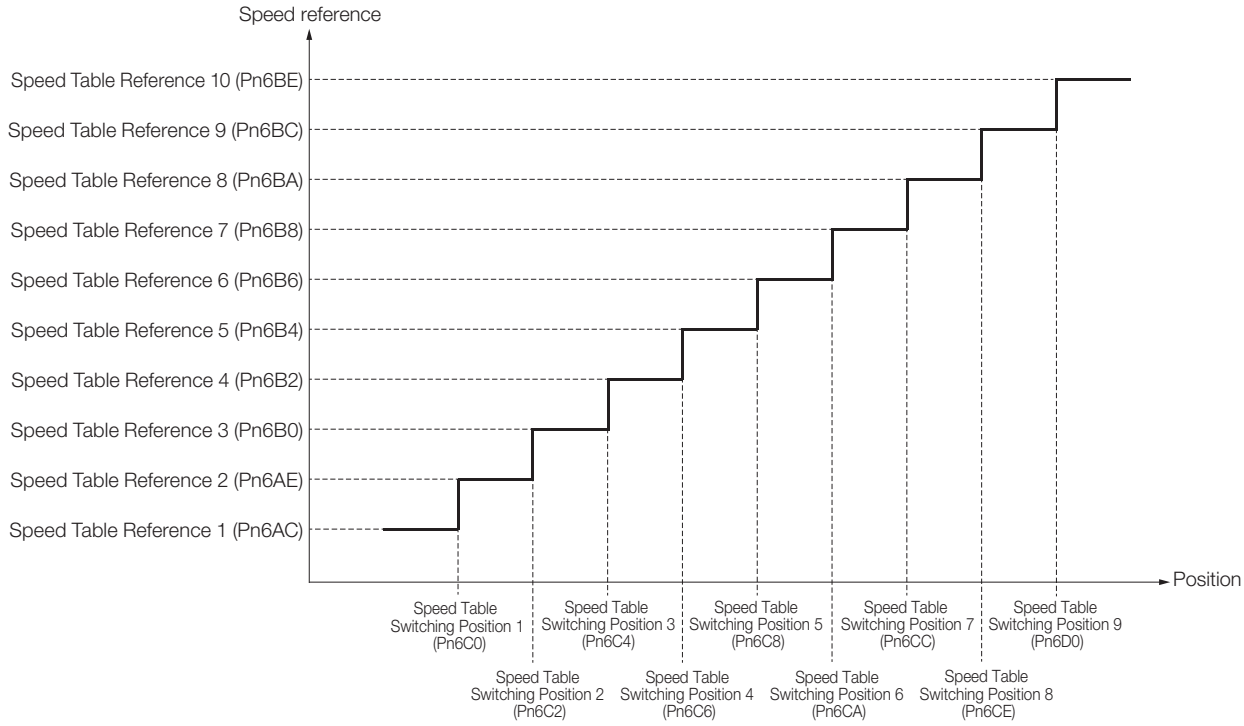
Pn6BE	Speed Table Reference 10			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6C0	Speed Table Switching Position 1			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6C2	Speed Table Switching Position 2			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6C4	Speed Table Switching Position 3			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6C6	Speed Table Switching Position 4			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6C8	Speed Table Switching Position 5			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6CA	Speed Table Switching Position 6			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6CC	Speed Table Switching Position 7			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6CE	Speed Table Switching Position 8			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup
Pn6D0	Speed Table Switching Position 9			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup

Each of the speed table switching positions 1 to 9 corresponds to one pair of speed table references 1 to 10. Refer to the following diagram for the speed table references and speed table switching positions, and set the parameters in ascending order of parameter numbers.



4.3.3 Setting Condition for Changing from Speed Table Operation to Torque (Pressure) Table Operation

You can use Pn6A4 = n.□□□X (Table Operation Control Switching Condition Selection) and Pn6A4 = n.X□□□ (Table Operation Control Method Switching Selection) to select from the following three conditions for switching from speed table operation to torque (pressure) table operation.

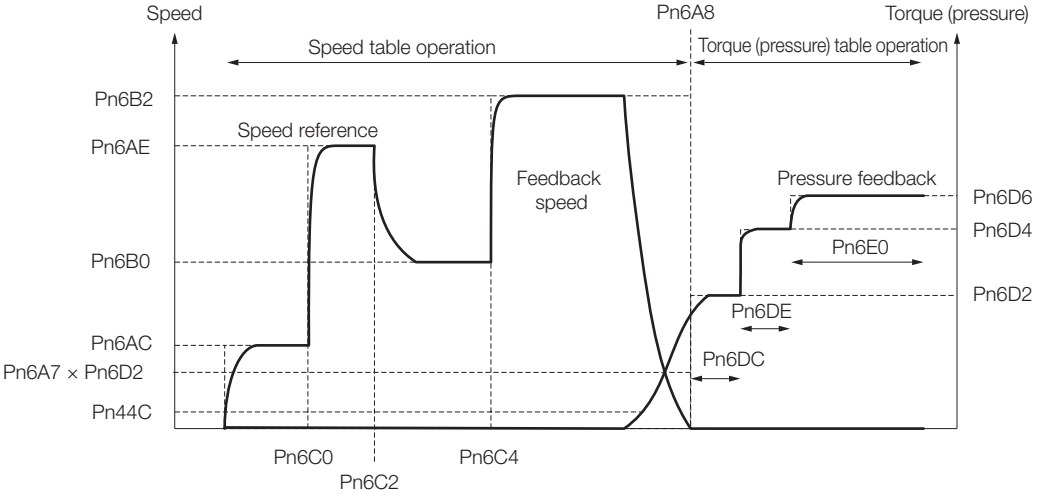
- Pn6A4 = n.0□□0
  Speed table operation changes to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 and the motor position exceeds Pn6A8.
- Pn6A4 = n.0□□1
  Speed table operation changes to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 or the motor position exceeds Pn6A8.
- Pn6A4 = n.1□□□
  During speed table operation, if the pressure feedback detection value falls to the setting for Pn44C (Pressure Feedback Enable Level) or less, torque references are restricted to the setting of Pn6A5 (Torque (Pressure) Reference during Speed Table Operation) or less. The pressure reference in Pn6A5 functions as the maximum limit when the pressure feedback detection value exceeds the value of Pn44C.
  Speed table operation changes to torque (pressure) table operation when the motor position exceeds the table operation switching position (Pn6A8). After operation changes to pressure table operation, the pressure feedback control follows the setting in Pn44C.

Parameter		Meaning	When Enabled	Classification
Pn6A4	n.□□□0 (Default Setting)	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 and the motor position exceeds Pn6A8.	Immediately	Setup
	n.□□□1	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 or the motor position exceeds Pn6A8.		
	n.0□□□ (Default Setting)	Disable Pn6A5 and enable Pn6A4 = n.□□□X.		
	n.1□□□	Disable Pn6A4 = n.□□□X and enable Pn6A5.		

Pn6A5	Torque (Pressure) Reference during Speed Table Operation			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 1,073,741,824	1%	0	Immediately	Setup
Pn6A7	Pressure Control Switching Pressure Percentage			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 10,000	0.01%	0	Immediately	Setup
Pn6D2	Torque (Pressure) Reference 1			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6A8	Table Operation Switching Position			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit	0	Immediately	Setup

■ Torque (Pressure) Table Operation Example for Pn6A4 = n.0□□0

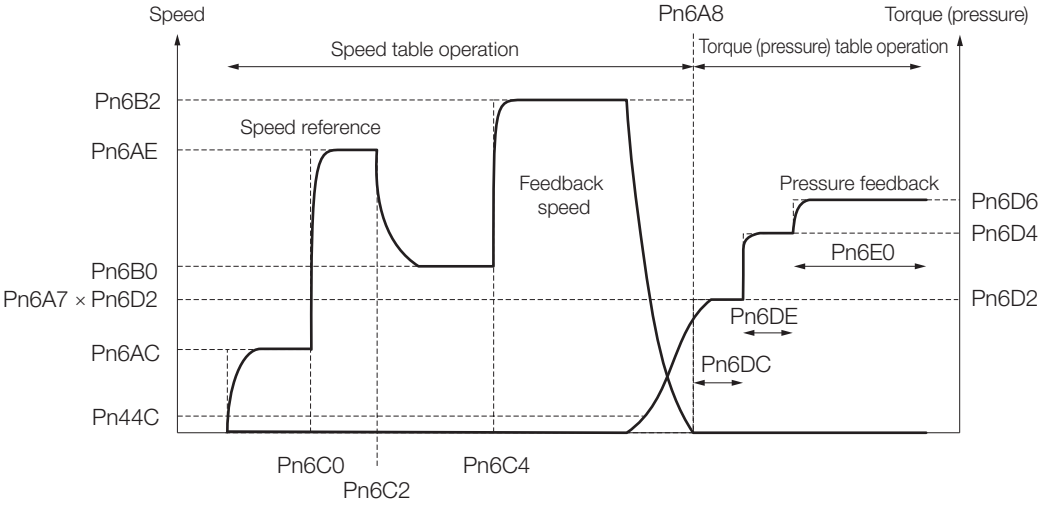
Speed table operation changes to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 and the motor position exceeds Pn6A8.



■ Torque (Pressure) Table Operation Example for Pn6A4 = n.0□□1

Speed table operation changes to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 or the motor position exceeds Pn6A8.

In the following example, speed table operation is changed to torque (pressure) table operation when the motor position exceeds Pn6A8.

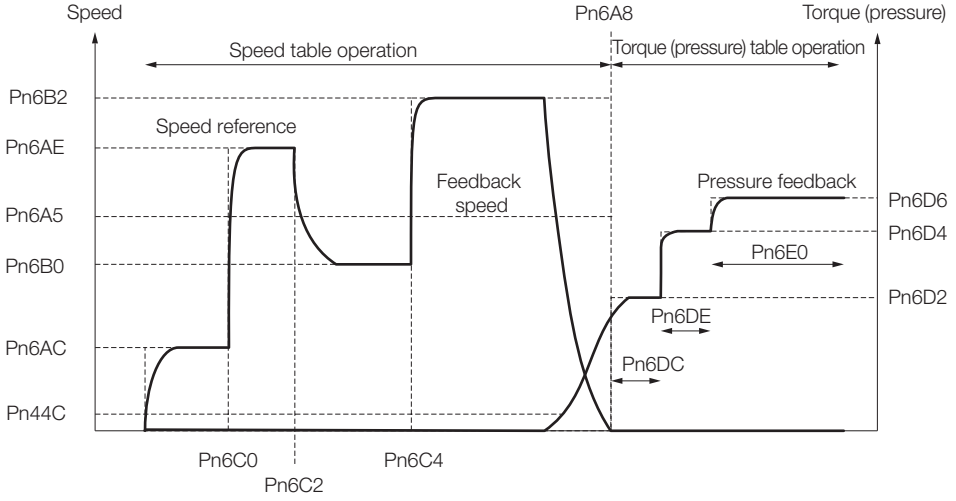


■ Torque (Pressure) Table Operation Example 1 for Pn6A4 = n.1□□□

During speed table operation, if the pressure feedback detection value falls to the setting for Pn44C (Pressure Feedback Enable Level) or less, torque references are restricted to the setting of Pn6A5 (Torque (Pressure) Reference during Speed Table Operation) or less. The pressure reference in Pn6A5 functions as the maximum limit when the pressure feedback detection value exceeds the value of Pn44C.

Speed table operation changes to torque (pressure) table operation when the motor position exceeds the table operation switching position (Pn6A8). After operation changes to pressure table operation, the pressure feedback control follows the setting in Pn44C.

In the following example, speed table operation is changed to torque (pressure) table operation when the motor position exceeds Pn6A8 even if the pressure feedback detection value does not exceed Pn44C.

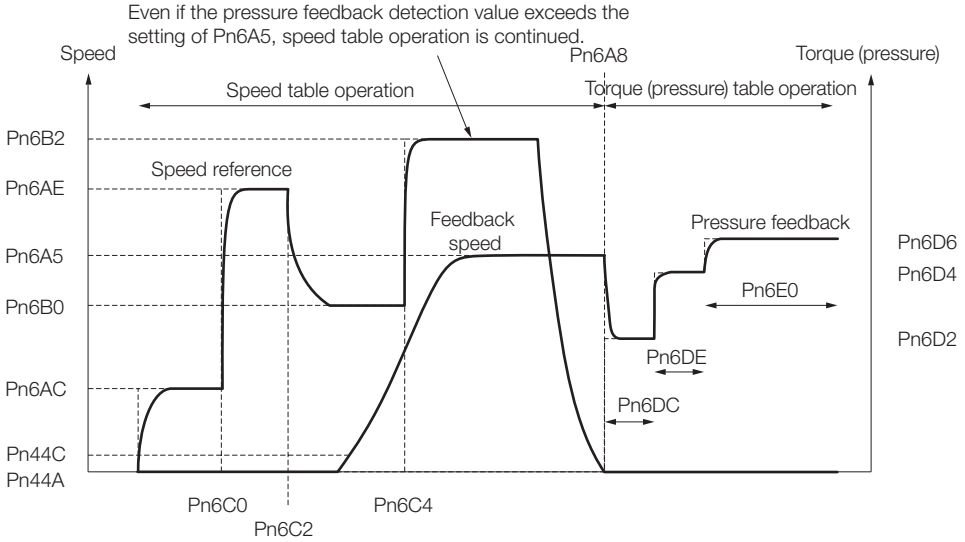


■ Torque (Pressure) Table Operation Example 2 for Pn6A4 = n.1□□□

During speed table operation, if the pressure feedback detection value falls to the setting for Pn44C (Pressure Feedback Enable Level) or less, torque references are restricted to the setting of Pn6A5 (Torque (Pressure) Reference during Speed Table Operation) or less. The pressure reference in Pn6A5 functions as the maximum limit when the pressure feedback detection value exceeds the value of Pn44C.

Speed table operation changes to torque (pressure) table operation when the motor position exceeds the table operation switching position (Pn6A8). After operation changes to pressure table operation, the pressure feedback control follows the setting in Pn44C.

In the following example, the pressure feedback detection value exceeds Pn44C, so the motor operates at the pressure reference in Pn6A5. When the motor position exceeds Pn6A8, speed table operation changes to torque (pressure) table operation.



4.3.4 Settings for Torque (Pressure) Table Operation

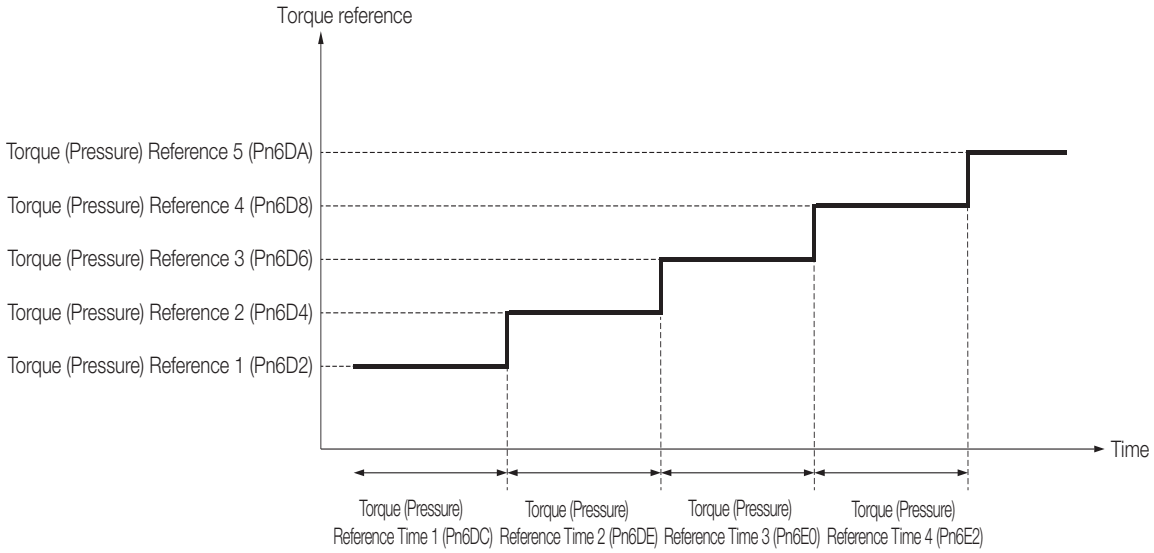
Set the five torque (pressure) references in Pn6D2 to Pn6DA and the torque (pressure) reference times at which to change between the five torque (pressure) references in Pn6DC to Pn6E2.

You can set the the speed limit for torque (pressure) table operation in Pn6AA (Speed Limit for Torque (Pressure) Table Operation).

The speed will not exceed the value of Pn6AA (Speed Limit for Torque (Pressure) Table Operation).

Pn6D2	Torque (Pressure) Reference 1			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6D4	Torque (Pressure) Reference 2			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6D6	Torque (Pressure) Reference 3			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6D8	Torque (Pressure) Reference 4			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6DA	Torque (Pressure) Reference 5			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	-1,073,741,824 to 1,073,741,824	1%	0	Immediately	Setup
Pn6DC	Torque (Pressure) Reference Time 1			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 180,000	0.01 s	0	Immediately	Setup
Pn6DE	Torque (Pressure) Reference Time 2			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 180,000	0.01 s	0	Immediately	Setup
Pn6E0	Torque (Pressure) Reference Time 3			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 180,000	0.01 s	0	Immediately	Setup
Pn6E2	Torque (Pressure) Reference Time 4			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 180,000	0.01 s	0	Immediately	Setup
Pn6AA	Speed Limit for Torque (Pressure) Table Operation			Speed	
	Setting Range	Setting Unit	Default Setting	When Enabled	Classification
	0 to 2,147,483,647	1 reference unit/s	0	Immediately	Setup

Each of the torque (pressure) reference times 1 to 4 corresponds to one pair of torque (pressure) references 1 to 5. Refer to the following diagram for the torque (pressure) references and torque (pressure) reference times, and set the parameters in ascending order of parameter numbers.



4.4 Operating Procedure

Speed/torque (pressure) table operation is controlled with the VELCTRL speed control command in MECHATROLINK-III communications.

This section provides the operating procedure for speed/torque (pressure) table operation.

1. Set Pn440 to n.□□□1 (Enable pressure feedback control).
2. Send the SV_ON (Servo ON) command.
3. Other station monitoring is set and checked only when you use the FT41.
   Refer to the following section for details.
   ☞ *3.6.3 Setting and Checking Other Station Monitoring* on page 3-10
4. Set bits 28 and 29 in the SVCMD_IO area of the VELCTRL command to 1.
   • SVCMD_IO (Output) Area

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
N_CL	P_CL	P_PPI	V_PPI	Reserved (0).			

Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
Reserved (0).				G-SEL			

Bit 23	Bit 22	Bit 21	Bit 20	Bit 19	Bit 18	Bit 17	Bit 16
Reserved.	SO3	SO2	SO1	BANK_SEL			

Bit 31	Bit 30	Bit 29	Bit 28	Bit 27	Bit 26	Bit 25	Bit 24
Reserved (0).		Speed/ Torque (Pressure) Table Operation Reference	Speed/ Torque (Pressure) Table Operation Preparations Start Bit	Reserved (0).			

   • Output Signal Bit Descriptions

Bit	Command	Value	Setting	When Enabled
28	Speed/Torque (Pressure) Table Operation Preparations Start Bit	0	Do not start.	Level
		1	Start reception of speed/torque (pressure) table operation commands.	
	If bit 28 is ON, the VELCTRL command is interpreted as a speed/torque (pressure) table operation command.			
29	Speed/Torque (Pressure) Table Operation Reference	0	No command, or cancel operation.	Level
		1	Start speed/torque (pressure) table operation.	
	If bit 28 and bit 29 are ON, the speed/torque (pressure) table operation will start. If bit 29 is OFF, the speed/torque (pressure) table operation will be canceled.			

Important

Do not use the CMD_PAUSE (Pause) or CMD_CANCEL (Cancel) commands during speed/torque (pressure) table operation. The send timing will affect behavior and may prevent normal control operations.

4.5 Monitoring

You can monitor the following signals through analog monitors or through MECHATROLINK-III communications option monitors.

Analog Monitors

Pn006 or Pn007	Signal Name	Output Unit
30h	Pressure Feedback Torque Reference Monitor	1 V/100% rated torque
31h	Pressure Feedback Detection Monitor	1 V/100% rated torque
32h	Pressure Feedback Output Torque Monitor	1 V/100% rated torque
33h	Pressure Feedback Loop Deviation Monitor	1 V/100% rated torque

Option Monitors with MECHATROLINK-III Communications

Pn824/Pn825	Signal Name	Unit
0050h	Pressure Feedback Detection Monitor	10,000/100% rated torque
0052h	Control Method Change Monitor	0: Position or speed control, 1: Torque control, 3: Pressure feedback
0100h	Speed/Torque (Pressure) Table Operation Monitor	- (channel 1/channel 2)
0101h*	Other Station Monitor Data	-

* This can be monitored only when you use the FT41.

Monitoring with SigmaWin+ Waveform Traces

Signal Name	Unit
Pressure Feedback Torque Reference Monitor	%
Pressure Feedback Detection Monitor	%
Pressure Feedback Output Torque Monitor	%
Pressure Feedback Loop Deviation Monitor	%

Monitoring with SigmaWin+ I/O Tracing

Signal Name	Selected Data Name	Description
Control Method Selection Bit 0	/A feedback 0	Position/speed control: High, Torque control: Low, Pressure feedback: Low
Control Method Selection Bit 1	/A feedback 1	Position/speed control: High, Torque control: High, Pressure feedback: Low

Speed/Torque (Pressure) Table Operation Monitor

- Monitor Area
  You must allocate the pressure sensor values to use in the speed/torque (pressure) operation sequence and pressure control in the pressure monitor.

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
LCIO_RDY*	Reserved (0).			CANCEL	Pressure Feedback Status	Speed/Torque (Pressure) Table Operating Status	

Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8
Reserved (0).				Current Sequence Number			

Bit 23	Bit 22	Bit 21	Bit 20	Bit 19	Bit 18	Bit 17	Bit 16
Pressure monitor (lower 8 bits)							

Bit 31	Bit 30	Bit 29	Bit 28	Bit 27	Bit 26	Bit 25	Bit 24
Pressure monitor (upper 8 bits)							

* Only for the FT41.

- Monitor Details

Bit	Name	Value	Setting
0 or 1	Speed/Torque (Pressure) Table Operating Status	0	Not ready for operation
		1	Ready for operation
		2	Speed table operation is in progress.
		3	Torque (pressure) table operation is in progress.
	The status is 0 after the power supply is turned ON. The status will change to 1 when preparations for speed/torque (pressure) table operation have been completed.		
2	Pressure Feedback Status	0	Torque/force control
		1	Pressure feedback control
	The status will be 1 when pressure feedback control is enable.		
3	CANCEL	0	Not canceled.
		1	Speed/torque (pressure) table operation monitor canceled.
	The status will change to 1 when a command to cancel speed/torque (pressure) table operation is received. When operation is canceled, the motor is stopped with a speed reference of 0.		
8 to 11	Current Sequence Number	0	Default
		1 to 10	The number of the speed table reference or torque (pressure) reference that is currently being executed.
	If speed table reference 5 is being used for speed table operation, these bits will contain 5. If torque (pressure) reference 3 is being used for torque (pressure) table operation, these bits will contain 3. Use the Speed/Torque (Pressure) Table Operating Status to determine whether speed table operation or torque (pressure) table operation is being performed.		
16 to 31	Pressure Monitor	0 to 15	Pressure Feedback Detection Monitor [0.01%]
	The pressure feedback detection value is stored here.		

Maintenance

5

This chapter provides information on the meaning of, causes of, and corrections for alarms and warnings.

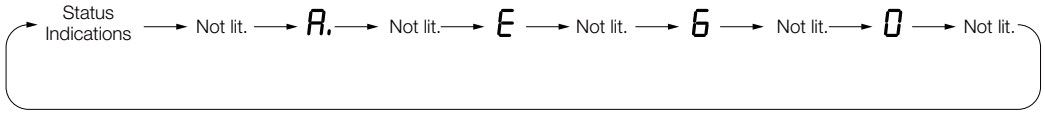
5.1 FT40 Specification

5.1.1 Alarm Displays

If an error occurs in the SERVOPACK, an alarm number will be displayed on the panel display. However, if no alarm number appears on the panel display, this indicates a SERVOPACK system error.

If there is an alarm, the display will change in the following order.

Example: Alarm A.E60



5.1.2 List of Alarms

The list of alarms gives the alarm name, alarm meaning, alarm stopping method, and alarm reset possibility in order of the alarm numbers.

Servomotor Stopping Method for Alarms

Refer to the following manual for information on the stopping method for alarms.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Alarm Reset Possibility

Yes: You can use an alarm reset to clear the alarm. However, this assumes that the cause of the alarm has been removed.
No: You cannot clear the alarm.

List of Alarms

Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.020	Parameter Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.021	Parameter Format Error	There is an error in the parameter data format in the SERVOPACK.	Gr.1	No
A.022	System Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.024	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.025	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.030	Main Circuit Detector Error	There is an error in the detection data for the main circuit.	Gr.1	Yes
A.040	Parameter Setting Error	A parameter setting is outside of the setting range.	Gr.1	No
A.041	Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution) is outside of the setting range or does not satisfy the setting conditions.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.042	Parameter Combination Error	The combination of some parameters exceeds the setting range.	Gr.1	No
A.04A	Parameter Setting Error 2	There is an error in the bank members or bank data settings.	Gr.1	No
A.050	Combination Error	The capacities of the SERVOPACK and Servomotor do not match.	Gr.1	Yes
A.051	Unsupported Device Alarm	An unsupported device was connected.	Gr.1	No
A.070	Motor Type Change Detected	The connected motor is a different type of motor from the previously connected motor.	Gr.1	No
A.080	Linear Encoder Pitch Setting Error	The setting of Pn282 (Linear Encoder Scale Pitch) has not been changed from the default setting.	Gr.1	No
A.0b0	Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	Gr.1	Yes
A.100	Overcurrent Detected	An overcurrent flowed through the power transistor or the heat sink overheated.	Gr.1	No
A.101	Motor Overcurrent Detected	The current to the motor exceeded the allowable current.	Gr.1	No
A.300	Regeneration Error	There is an error related to regeneration.	Gr.1	Yes
A.320	Regenerative Overload	A regenerative overload occurred.	Gr.2	Yes
A.330	Main Circuit Power Supply Wiring Error	• The AC power supply input setting or DC power supply input setting is not correct. • The power supply wiring is not correct.	Gr.1	Yes
A.400	Overvoltage	The main circuit DC voltage is too high.	Gr.1	Yes
A.410	Undervoltage	The main circuit DC voltage is too low.	Gr.2	Yes
A.510	Overspeed	The motor exceeded the maximum speed.	Gr.1	Yes
A.511	Encoder Output Pulse Overspeed	• The pulse output speed for the setting of Pn212 (Number of Encoder Output Pulses) was exceeded. (This applies to Rotary Servomotors.) • The motor speed upper limit for the setting of Pn281 (Encoder Output Resolution) was exceeded. (This applies to Linear Servomotors.)	Gr.1	Yes
A.520	Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Gr.1	Yes
A.521	Autotuning Alarm	Vibration was detected during autotuning for the tuning-less function.	Gr.1	Yes
A.550	Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum motor speed.	Gr.1	Yes
A.710	Instantaneous Overload	The Servomotor was operating for several seconds to several tens of seconds under a torque that largely exceeded the rating.	Gr.2	Yes
A.720	Continuous Overload	The Servomotor was operating continuously under a torque that exceeded the rating.	Gr.1	Yes
A.730	Dynamic Brake Overload	When the dynamic brake was applied, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Gr.1	Yes
A.731				
A.740	Inrush Current Limiting Resistor Overload	The main circuit power supply was frequently turned ON and OFF.	Gr.1	Yes
A.7A1	Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.7A2	Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Gr.2	Yes
A.7A3	Internal Temperature Sensor Error	An error occurred in the temperature sensor circuit.	Gr.2	No
A.7Ab	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Gr.1	Yes
A.810	Encoder Backup Alarm	The power supplies to the encoder all failed and the position data was lost.	Gr.1	No
A.820	Encoder Checksum Alarm	There is an error in the checksum results for encoder memory.	Gr.1	No
A.830	Encoder Battery Alarm	The battery voltage was lower than the specified level after the control power supply was turned ON.	Gr.1	Yes
A.840	Encoder Data Alarm	There is an internal data error in the encoder.	Gr.1	No
A.850	Encoder Overspeed	The encoder was operating at high speed when the power was turned ON.	Gr.1	No
A.860	Encoder Overheated	The internal temperature of encoder is too high.	Gr.1	No
A.861	Motor Overheated	The internal temperature of motor is too high.	Gr.1	No
A.890	Encoder Scale Error	A failure occurred in the linear encoder.	Gr.1	No
A.891	Encoder Module Error	An error occurred in the linear encoder.	Gr.1	No
A.8A0	External Encoder Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A1	External Encoder Module Error	An error occurred in the Serial Converter Unit.	Gr.1	Yes
A.8A2	External Incremental Encoder Sensor Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A3	External Absolute Encoder Position Error	An error occurred in the position data of the external encoder.	Gr.1	Yes
A.8A5	External Encoder Overspeed	An overspeed error occurred in the external encoder.	Gr.1	Yes
A.8A6	External Encoder Overheated	An overheating error occurred in the external encoder.	Gr.1	Yes
A.b33	Current Detection Error 3	An error occurred in the current detection circuit.	Gr.1	No
A.b6A	MECHATROLINK Communications ASIC Error 1	ASIC error 1 occurred in MECHATROLINK communications.	Gr.1	No
A.b6b	MECHATROLINK Communications ASIC Error 2	ASIC error 2 occurred in MECHATROLINK communications.	Gr.2	No
A.bF0	System Alarm 0	Internal program error 0 occurred in the SERVOPACK.	Gr.1	No
A.bF1	System Alarm 1	Internal program error 1 occurred in the SERVOPACK.	Gr.1	No
A.bF2	System Alarm 2	Internal program error 2 occurred in the SERVOPACK.	Gr.1	No
A.bF3	System Alarm 3	Internal program error 3 occurred in the SERVOPACK.	Gr.1	No
A.bF4	System Alarm 4	Internal program error 4 occurred in the SERVOPACK.	Gr.1	No
A.bF5	System Alarm 5	Internal program error 5 occurred in the SERVOPACK.	Gr.1	No
A.bF6	System Alarm 6	Internal program error 6 occurred in the SERVOPACK.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.bF7	System Alarm 7	Internal program error 7 occurred in the SERVOPACK.	Gr.1	No
A.bF8	System Alarm 8	Internal program error 8 occurred in the SERVOPACK.	Gr.1	No
A.C10	Servomotor Out of Control	The Servomotor ran out of control.	Gr.1	Yes
A.C20	Phase Detection Error	The detection of the phase is not correct.	Gr.1	No
A.C21	Polarity Sensor Error	An error occurred in the polarity sensor.	Gr.1	No
A.C22	Phase Information Disagreement	The phase information does not match.	Gr.1	No
A.C50	Polarity Detection Failure	The polarity detection failed.	Gr.1	No
A.C51	Overtravel Detected during Polarity Detection	The overtravel signal was detected during polarity detection.	Gr.1	Yes
A.C52	Polarity Detection Not Completed	The servo was turned ON before the polarity was detected.	Gr.1	Yes
A.C53	Out of Range of Motion for Polarity Detection	The travel distance exceeded the setting of Pn48E (Polarity Detection Range).	Gr.1	No
A.C54	Polarity Detection Failure 2	The polarity detection failed.	Gr.1	No
A.C80	Encoder Clear Error or Multiturn Limit Setting Error	The multiturn data for the absolute encoder was not correctly cleared or set.	Gr.1	No
A.C90	Encoder Communications Error	Communications between the encoder and SERVOPACK is not possible.	Gr.1	No
A.C91	Encoder Communications Position Data Acceleration Rate Error	An error occurred in calculating the position data of the encoder.	Gr.1	No
A.C92	Encoder Communications Timer Error	An error occurred in the communications timer between the encoder and SERVOPACK.	Gr.1	No
A.CA0	Encoder Parameter Error	The parameters in the encoder are corrupted.	Gr.1	No
A.Cb0	Encoder Echoback Error	The contents of communications with the encoder are incorrect.	Gr.1	No
A.CC0	Multiturn Limit Disagreement	Different multiturn limits have been set in the encoder and the SERVOPACK.	Gr.1	No
A.CF1	Reception Failed Error in Feedback Option Module Communications	Receiving data from the Feedback Option Module failed.	Gr.1	No
A.CF2	Timer Stopped Error in Feedback Option Module Communications	An error occurred in the timer for communications with the Feedback Option Module.	Gr.1	No
A.d00	Position Deviation Overflow	The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation.	Gr.1	Yes
A.d01	Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Gr.1	Yes
A.d02	Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded before the limit is cleared.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.d0A	Pressure Feedback Loop Deviation Overflow	The difference between the pressure feedback reference and the feedback detection value exceeded Pn447 (Pressure Feedback Loop Deviation Overflow Level).	Gr.1	Yes
A.d30	Position Data Overflow	The position feedback data exceeded ±1,879,048,192.	Gr.1	No
A.E02	MECHATROLINK Internal Synchronization Error 1	A synchronization error occurred during MECHATROLINK communications with the SERVOPACK.	Gr.1	Yes
A.E40	MECHATROLINK Transmission Cycle Setting Error	The setting of the MECHATROLINK communications transmission cycle is not correct.	Gr.2	Yes
A.E41	MECHATROLINK Communications Data Size Setting Error	The setting of the MECHATROLINK communications data size is not correct.	Gr.2	Yes
A.E42	MECHATROLINK Station Address Setting Error	The setting of the MECHATROLINK station address is not correct.	Gr.2	No
A.E50*	MECHATROLINK Synchronization Error	A synchronization error occurred during MECHATROLINK communications.	Gr.2	Yes
A.E51	MECHATROLINK Synchronization Failed	Synchronization failed during MECHATROLINK communications.	Gr.2	Yes
A.E60*	Reception Error in MECHATROLINK Communications	Communications errors occurred continuously during MECHATROLINK communications.	Gr.2	Yes
A.E61	Synchronization Interval Error in MECHATROLINK Transmission Cycle	An error occurred in the transmission cycle during MECHATROLINK communications.	Gr.2	Yes
A.E63	MECHATROLINK Synchronization Frame Not Received	Synchronization frames were continuously not received during MECHATROLINK communications.	Gr.2	Yes
A.E72	Feedback Option Module Detection Failure	Detection of the Feedback Option Module failed.	Gr.1	No
A.Eb1	Safety Function Signal Input Timing Error	An error occurred in the input timing of the safety function signal.	Gr.1	No
A.EC8	Gate Drive Error 1	An error occurred in the gate drive circuit.	Gr.1	No
A.EC9	Gate Drive Error 2	An error occurred in the gate drive circuit.	Gr.1	No
A.Ed1	Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Gr.2	Yes
A.F10	Power Supply Line Open Phase	The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.	Gr.2	Yes
FL-1*	System Alarm	An internal program error occurred in the SERVOPACK.	–	No
FL-2*				
FL-3*				
FL-4*				
FL-5*				
FL-6*				
CPF00	Digital Operator Communications Error 1	Communications were not possible between the Digital Operator (model: JUSP-OP05A-1-E) and the SERVOPACK (e.g., a CPU error occurred).	–	No
CPF01	Digital Operator Communications Error 2			

* These alarms are not stored in the alarm history. They are only displayed on the panel display.

5.1.3 Troubleshooting Alarms

The causes of and corrections for the alarms are given in the following table. Contact your Yaskawa representative if you cannot solve a problem with the correction given in the table.

Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.020: Parameter Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	Set the power supply voltage within the specified range, and initialize the parameter settings.	*1
	The power supply was shut OFF while writing parameter settings.	Check the timing of shutting OFF the power supply.	Initialize the parameter settings and then set the parameters again.	*1
	The number of times that parameters were written exceeded the limit.	Check to see if the parameters were frequently changed from the host controller.	The SERVOPACK may be faulty. Replace the SERVOPACK. Reconsider the method for writing the parameters.	–
	A malfunction was caused by noise from the AC power supply, ground, static electricity, or other source.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, noise may be the cause.	Implement countermeasures against noise.	*1
	Gas, water drops, or cutting oil entered the SERVOPACK and caused failure of the internal components.	Check the installation conditions.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.021: Parameter Format Error (There is an error in the parameter data format in the SERVOPACK.)	The software version of the SERVOPACK that caused the alarm is older than the software version of the parameters specified to write.	Read the product information to see if the software versions are the same. If they are different, it could be the cause of the alarm.	Write the parameters from another SERVOPACK with the same model and the same software version, and then turn the power OFF and ON again.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.022: System Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The power supply was shut OFF while setting a utility function.	Check the timing of shutting OFF the power supply.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.024: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.025: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.030: Main Circuit Detector Error	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The jumper between the DC Reactor terminals (⊖1 and ⊖2) was removed or there is faulty contact.	–	Correct the wiring between the DC Reactor terminals.	–
	The cable between the DC Reactor and SERVOPACK is not wired correctly or there is a faulty contact.			
A.040: Parameter Setting Error (A parameter setting is outside of the setting range.)	The SERVOPACK and Servomotor capacities do not match each other.	Check the combination of the SERVOPACK and Servomotor capacities.	Select a proper combination of SERVOPACK and Servomotor capacities.	*1
	The motor parameter file was not written to the linear encoder. (This applies only when not using a Serial Converter Unit.)	Check to see if the motor parameter file was written to the linear encoder.	Write the motor parameter file to the linear encoder.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A parameter setting is outside of the setting range.	Check the setting ranges of the parameters that have been changed.	Set the parameters to values within the setting ranges.	–
	The electronic gear ratio is outside of the setting range.	Check the electronic gear ratio. The ratio must be within the following range: 0.001 < (Pn20E/Pn210) < 64,000.	Set the electronic gear ratio in the following range: 0.001 < (Pn20E/Pn210) < 64,000.	*1
A.041: Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution) is outside of the setting range or does not satisfy the setting conditions.	Check the setting of Pn212 or Pn281.	Set Pn212 or Pn281 to an appropriate value.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.042: Parameter Combination Error	The speed of program jogging went below the setting range when the electronic gear ratio (Pn20E/ Pn210) or the Servomotor was changed.	Check to see if the detection conditions*2 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1
	The speed of program jogging went below the setting range when Pn533 or Pn585 (Program Jogging Movement Speed) was changed.	Check to see if the detection conditions*2 are satisfied.	Increase the setting of Pn533 or Pn585.	*1
	The movement speed of advanced autotuning went below the setting range when the electronic gear ratio (Pn20E/ Pn210) or the Servomotor was changed.	Check to see if the detection conditions*3 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1
	Pressure Feedback Enable Switch is enabled (Pn440 = n.□□□1) when the tuning-less function is enabled (Pn170 = n.□□□1).	Check the setting of the tuning-less function.	When using the pressure feedback control, disable the tuning-less function (Pn170 = n.□□□0).	–
			When using the tuning-less function, disable the pressure feedback control (Pn440 = n.□□□0).	–
A.04A: Parameter Setting Error 2	For 4-byte parameter bank members, there are two consecutive members with nothing registered.	–	Change the number of bytes for bank members to an appropriate value.	–
	The total amount of bank data exceeds 64 (Pn900 × Pn901 > 64).	–	Reduce the total amount of bank data to 64 or less.	–
A.050: Combination Error (The capacities of the SERVOPACK and Servomotor do not match.)	The SERVOPACK and Servomotor capacities do not match each other.	Confirm that the following condition is met: 1/4 ≤ (Servomotor capacity/SERVOPACK capacity) ≤ 4	Select a proper combination of the SERVOPACK and Servomotor capacities.	*1
	A failure occurred in the encoder.	Replace the encoder and check to see if the alarm still occurs.	Replace the Servomotor or encoder.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.051: Unsupported Device Alarm	The motor parameter file was not written to the linear encoder. (This applies only when not using a Serial Converter Unit.)	Check to see if the motor parameter file was written to the linear encoder.	Write the motor parameter file to the linear encoder.	*1
	An unsupported Serial Converter Unit or encoder (e.g., an external encoder) is connected to the SERVOPACK.	Check the product combination specifications.	Change to a correct combination of models.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.070: Motor Type Change Detected (The connected motor is a different type of motor from the previously connected motor.)	A Rotary Servomotor was removed and a Linear Servomotor was connected.	–	Set the parameters for a Linear Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1
	A Linear Servomotor was removed and a Rotary Servomotor was connected.	–	Set the parameters for a Rotary Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1
A.080: Linear Encoder Pitch Setting Error	The setting of Pn282 (Linear Encoder Scale Pitch) has not been changed from the default setting.	Check the setting of Pn282.	Correct the setting of Pn282.	*1
A.0b0: Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	–	Turn the power supply to the SERVOPACK OFF and ON again. Or, execute a software reset.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, and W.	The cable may be short-circuited. Replace the cable.	*1
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Replace the Servomotor.	*1
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.	*1
	The regenerative resistor is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	The dynamic brake (DB, emergency stop executed from the SERVOPACK) was frequently activated, or a DB overload alarm occurred.	Check the power consumed by the DB resistor to see how frequently the DB is being used. Or, check the alarm display to see if a DB overload alarm (A.730 or A.731) has occurred.	Change the SERVOPACK model, operating methods, or the mechanisms so that the dynamic brake does not need to be used so frequently.	–
	The regenerative processing capacity was exceeded.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Recheck the operating conditions and load.	*4
	The SERVOPACK regenerative resistance is too small.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Change the regenerative resistance to a value larger than the SERVOPACK minimum allowable resistance.	*4

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.101: Motor Overcurrent Detected (The current to the motor exceeded the allowable current.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across cable phases U, V, and W, or between the ground and cable phases U, V, and W.	The cable may be short-circuited. Replace the cable.	*1
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Replace the Servomotor.	*1
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.	*1
	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.300: Regeneration Error	When using the built-in regenerative resistor, the jumper between the regenerative resistor terminals (B2 and B3) was removed from one of the following SERVOPACKs: SGD7S-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, or -330A.	Check to see if the jumper is connected between power supply terminals B2 and B3.*5	Correctly connect a jumper.	*1
	The External Regenerative Resistor or Regenerative Resistor Unit is not wired correctly, or was removed or disconnected.	Check the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.*5	Correct the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.	*1
	Pn600 (Regenerative Resistor Capacity) is not set to 0 and an External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-R70A, -R90A,-1R6A, -2R8A, -R70F, -R90F, -2R1F, or -2R8F.	Check to see if an External Regenerative Resistor is connected and check the setting of Pn600.	Connect an External Regenerative Resistor, or set Pn600 (Regenerative Resistor Capacity) to 0 (setting unit: ×10 W) if no Regenerative Resistor is required.	*1
	An External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-470A, -550A, -590A, or -780A.	Check to see if an External Regenerative Resistor or a Regenerative Resistor Unit is connected and check the setting of Pn600.	Connect an External Regenerative Resistor and set Pn600 to an appropriate value, or connect a Regenerative Resistor Unit and set Pn600 to 0.	*1
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.320: Regenerative Overload	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The external regenerative resistance value or regenerative resistor capacity is too small, or there has been a continuous regeneration state.	Check the operating conditions or the capacity using the SigmaJunmaSize+ Capacity Selection Software or other means.	Change the regenerative resistance value or capacity. Reconsider the operating conditions using the SigmaJunmaSize+ Capacity Selection Software or other means.	*4
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor during operation.	Reconsider the system including the servo, machine, and operating conditions.	–
	The setting of Pn600 (Regenerative Resistor Capacity) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn600.	Correct the setting of Pn600.	*1
	The setting of Pn603 (Regenerative Resistance) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn603.	Correct the setting of Pn603.	*1
	The external regenerative resistance is too high.	Check the regenerative resistance.	Change the regenerative resistance to a correct value or use an External Regenerative Resistor of an appropriate capacity.	*4
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.330: Main Circuit Power Supply Wiring Error (Detected when the main circuit power supply is turned ON.)	The regenerative resistor was disconnected when the SERVOPACK power supply voltage was high.	Measure the resistance of the regenerative resistor using a measuring instrument.	If you are using the regenerative resistor built into the SERVOPACK, replace the SERVOPACK. If you are using an External Regenerative Resistor, replace the External Regenerative Resistor.	–
	DC power was supplied when an AC power supply input was specified in the settings.	Check the power supply to see if it is a DC power supply.	Correct the power supply setting to match the actual power supply.	*1
	AC power was supplied when a DC power supply input was specified in the settings.	Check the power supply to see if it is an AC power supply.	Correct the power supply setting to match the actual power supply.	*1
	Pn600 (Regenerative Resistor Capacity) is not set to 0 and an External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-R70A, -R90A, -1R6A, -2R8A, -R70F, -R90F, -2R1F, or -2R8F.	Check to see if an External Regenerative Resistor is connected and check the setting of Pn600.	Connect an External Regenerative Resistor, or if an External Regenerative Resistor is not required, set Pn600 to 0.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.400: Overvoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the AC/DC power supply voltage within the specified range.	–
	The power supply is not stable or was influenced by a lightning surge.	Measure the power supply voltage.	Improve the power supply conditions, install a surge absorber, and then turn the power supply OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The voltage for AC power supply was too high during acceleration or deceleration.	Check the power supply voltage and the speed and torque during operation.	Set the AC power supply voltage within the specified range.	–
	The external regenerative resistance is too high for the operating conditions.	Check the operating conditions and the regenerative resistance.	Select a regenerative resistance value that is appropriate for the operating conditions and load.	*4
	The moment of inertia ratio or mass ratio exceeded the allowable value.	Check to see if the moment of inertia ratio or mass ratio is within the allowable range.	Increase the deceleration time, or reduce the load.	–
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.410: Undervoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage went below the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*1
	The SERVOPACK fuse is blown out.	Check the power supply wiring.	Correct the power supply wiring and replace the SERVOPACK.	–
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor to the DC reactor terminals (⊖1 and ⊖2) on the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The jumper between the DC Reactor terminals (⊖1 and ⊖2) was removed or there is faulty contact.	–	Correct the wiring between the DC Reactor terminals.	–
	The cable between the DC Reactor and SERVOPACK is not wired correctly or there is a faulty contact.			
A.510: Overspeed (The motor exceeded the maximum speed.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the wiring of the Servomotor.	Make sure that the Servomotor is correctly wired.	–
	A reference value that exceeded the overspeed detection level was input.	Check the input reference.	Reduce the reference value. Or, adjust the gain.	–
	The motor exceeded the maximum speed.	Check the waveform of the motor speed.	Reduce the speed reference input gain and adjust the servo gain. Or, reconsider the operating conditions.	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.511: Encoder Output Pulse Overspeed	The encoder output pulse frequency exceeded the limit.	Check the encoder output pulse setting.	Decrease the setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution).	*1
	The encoder output pulse frequency exceeded the limit because the motor speed was too high.	Check the encoder output pulse setting and the motor speed.	Reduce the motor speed.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.520: Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Check for abnormal motor noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the setting of Pn100 (Speed Loop Gain).	*1
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*1
	The vibration detection level (Pn312 or Pn384) is not suitable.	Check that the vibration detection level (Pn312 or Pn384) is suitable.	Set a suitable vibration detection level (Pn312 or Pn384).	*1
A.521: Autotuning Alarm (Vibration was detected while executing the custom tuning, Easy FFT, or the tuning-less function.)	The Servomotor vibrated considerably while performing the tuning-less function.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio is within the allowable value. Or increase the load level or reduce the rigidity level in the tuning-less level settings.	*1
	The Servomotor vibrated considerably while performing custom tuning or Easy FFT.	Check the waveform of the motor speed.	Check the operating procedure of corresponding function and implement corrections.	*1
A.550: Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum speed.	Check the setting of Pn385, and the upper limits of the maximum motor speed setting and the encoder output resolution setting.	Set Pn385 to a value that does not exceed the maximum motor speed.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.710: Instantaneous Overload A.720: Continuous Overload	The wiring is not correct or there is a faulty contact in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	*1
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Reconsider the load and operating conditions. Or, increase the motor capacity.	–
	An excessive load was applied during operation because the Servomotor was not driven due to mechanical problems.	Check the operation reference and motor speed.	Correct the mechanical problem.	–
	Operation was performed with a load applied to the shaft of the servomotor that exceeded the allowable value.	Check the condition of the machine to determine if a load was applied to the shaft of the servomotor that exceeded the allowable value.	Correct the condition of the machine so that the load on the shaft during servomotor operation does not exceed the allowable value.	–
	There is an error in the setting of Pn282 (Linear Encoder Scale Pitch).	Check the setting of Pn282.	Correct the setting of Pn282.	*1
	There is an error in the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection).	Check the setting of Pn080 = n.□□X□.	Set Pn080 = n.□□X□ to an appropriate value.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.730 and A.731: Dynamic Brake Overload (An excessive power consumption by the dynamic brake was detected.)	The Servomotor was rotated by an external force.	Check the operation status.	Implement measures to ensure that the motor will not be rotated by an external force.	–
	When the Servomotor was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor command speed. • Decrease the moment of inertia ratio or mass ratio. • Reduce the frequency of stopping with the dynamic brake.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.740: Inrush Current Limiting Resistor Overload (The main circuit power supply was frequently turned ON and OFF.)	The allowable frequency of the inrush current limiting resistor was exceeded when the main circuit power supply was turned ON and OFF.	–	Reduce the frequency of turning the main circuit power supply ON and OFF.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.7A1: Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.7A2: Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.7A3: Internal Temperature Sensor Error (An error occurred in the temperature sensor circuit.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.7Ab: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.810: Encoder Backup Alarm (Detected at the encoder, but only when an absolute encoder is used.)	The power to the absolute encoder was turned ON for the first time.	Check to see if the power supply was turned ON for the first time.	Set up the encoder.	*1
	The Encoder Cable was disconnected and then connected again.	Check to see if the power supply was turned ON for the first time.	Check the encoder connection and set up the encoder.	*1
	Power is not being supplied both from the control power supply (+5 V) from the SERVOPACK and from the battery power supply.	Check the encoder connector battery and the connector status.	Replace the battery or implement similar measures to supply power to the encoder, and set up the encoder.	*1
	A failure occurred in the absolute encoder.	–	If the alarm still occurs after setting up the encoder again, replace the Servomotor.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.820: Encoder Checksum Alarm (Detected at the encoder.)	A failure occurred in the encoder.	–	■ When Using an Absolute Encoder Set up the encoder again. If the alarm still occurs, the Servomotor may be faulty. Replace the Servomotor. ■ When Using a Single-turn Absolute Encoder or Incremental Encoder • The Servomotor may be faulty. Replace the Servomotor. • The linear encoder may be faulty. Replace the linear encoder.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.830: Encoder Battery Alarm (The absolute encoder battery voltage was lower than the specified level.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*1
	The battery voltage is lower than the specified value (2.7 V).	Measure the battery voltage.	Replace the battery.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.840: Encoder Data Alarm (Detected at the encoder.)	The encoder malfunctioned.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	An error occurred in reading data from the linear encoder.	–	The linear encoder is not mounted within an appropriate tolerance. Correct the mounting of the linear encoder.	–
	Excessive speed occurred in the linear encoder.	–	Control the motor speed within the range specified by the linear encoder manufacturer and then turn ON the control power supply.	–
	The encoder malfunctioned due to noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	–
	The polarity sensor is not wired correctly.	Check the wiring of the polarity sensor.	Correct the wiring of the polarity sensor.	–
	The polarity sensor failed.	–	Replace the polarity sensor.	–
A.850: Encoder Overspeed (Detected at the encoder when the control power supply is turned ON.)	Rotary Servomotor: The Servomotor speed was 200 min^{-1} or higher when the control power supply was turned ON.	Check the motor speed when the power supply is turned ON.	Reduce the Servomotor speed to a value less than 200 min^{-1}, and turn ON the control power supply.	–
	Linear Servomotor: The Servomotor exceeded the specified speed when the control power supply was turned ON.	Check the motor speed when the power supply is turned ON.	Control the motor speed within the range specified by the linear encoder manufacturer and then turn ON the control power supply.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.860: (Detected when a Rotary Servomotor, Absolute Linear Encoder, or Direct Drive Servomotor is connected. However, this alarm is not detected for SGMCS Servomotors.) (Detected at the encoder end.)	The surrounding air temperature around the Servomotor is too high.	Measure the surrounding air temperature around the Servomotor.	Reduce the surrounding air temperature of the Servomotor to 40°C or less.	–
	The Servomotor load is greater than the rated load.	Use the accumulated load ratio to check the load.	Operate the Servo Drive so that the motor load remains within the specified range.	*1
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or absolute linear encoder may be faulty. Replace the Servomotor or absolute linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.861: Motor Overheated	The surrounding temperature around the Servomotor is too high.	Measure the surrounding temperature around the Servomotor.	Reduce the surrounding air temperature of the Servomotor to 40° or less.	–
	The motor load is greater than the rated load.	Check the load with the accumulated load ratio on the Motion Monitor Tab Page on the SigmaWin+.	Operate the Servo Drive so that the motor load remains within the specified range.	*1
	A failure occurred in the Serial Converter Unit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Serial Converter Unit may be faulty. Replace the Serial Converter Unit.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.890: Encoder Scale Error	A failure occurred in the linear encoder.	–	The linear encoder may be faulty. Replace the linear encoder.	–
A.891: Encoder Module Error	A failure occurred in the linear encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the linear encoder may be faulty. Replace the linear encoder.	–
A.8A0: External Encoder Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
A.8A1: External Encoder Module Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.8A2: External Incremental Encoder Sensor Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
A.8A3: External Absolute Encoder Position Error	A failure occurred in the external absolute encoder.	–	The external absolute encoder may be faulty. Refer to the encoder manufacturer's instruction manual for corrections.	–
A.8A5: External Encoder Overspeed	An overspeed error was detected in the external encoder.	Check the maximum speed of the external encoder.	Keep the external encoder below its maximum speed.	–
A.8A6: External Encoder Overheated	An overheating error was detected in the external encoder.	–	Replace the external encoder.	–
A.b33: Current Detection Error 3	A failure occurred in the current detection circuit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.b6A: MECHATROLINK Communications ASIC Error 1	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.b6b: MECHATROLINK Communications ASIC Error 2	A malfunction occurred in the MECHATROLINK communications section due to noise.	–	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF0: System Alarm 0	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF1: System Alarm 1	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF2: System Alarm 2	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.bF3: System Alarm 3	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF4: System Alarm 4	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF5: System Alarm 5	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF6: System Alarm 6	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF7: System Alarm 7	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF8: System Alarm 8	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.C10: Servomotor Out of Control (Detected when the servo is turned ON.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the Servomotor wiring.	Make sure that the Servomotor is correctly wired.	–
	There is an error in the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection).	Check the setting of Pn080 = n.□□X□.	Set Pn080 = n.□□X□ to an appropriate value.	*1
	A failure occurred in the encoder.	–	If the motor wiring is correct and an alarm still occurs after turning the power supply OFF and ON again, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C20: Phase Detection Error	The linear encoder signal level is too low.	Check the voltage of the linear encoder signal.	Fine-tune the mounting of the scale head. Or, replace the linear encoder.	–
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Check the installation orientation for the linear encoder and Moving Coil.	Change the setting of Pn080 = n.□□X□. Correctly reinstall the linear encoder or Moving Coil.	*1
	The polarity sensor signal is being affected by noise.	–	Correct the FG wiring. Implement countermeasures against noise for the polarity sensor wiring.	–
	The setting of Pn282 (Linear Encoder Scale Pitch) is not correct.	Check the setting of Pn282 (Linear Encoder Scale Pitch).	Check the specifications of the linear encoder and set a correct value.	*1
A.C21: Polarity Sensor Error	The polarity sensor is protruding from the Magnetic Way of the motor.	Check the polarity sensor.	Correctly reinstall the Moving Coil or Magnetic Way of the motor.	–
	The polarity sensor is not wired correctly.	Check the wiring of the polarity sensor.	Correct the wiring of the polarity sensor.	–
	The polarity sensor failed.	–	Replace the polarity sensor.	–
A.C22: Phase Information Disagreement	The SERVOPACK phase information is different from the linear encoder phase information.	–	Perform polarity detection.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C50: Polarity Detection Failure	The parameter settings are not correct.	Check the linear encoder specifications and feedback signal status.	The settings of Pn282 (Linear Encoder Scale Pitch) and Pn080 = n.□□X□ (Motor Phase Sequence Selection) may not match the installation. Set the parameters to correct values.	*1
	There is noise on the scale signal.	Check to make sure that the frame grounds of the Serial Converter Unit and Servomotor are connected to the FG terminal on the SERVOPACK and that the FG terminal on the SERVOPACK is connected to the frame ground on the power supply. And, confirm that the shield is properly processed on the Linear Encoder Cable. Check to see if the detection reference is repeatedly output in one direction.	Implement appropriate countermeasures against noise for the Linear Encoder Cable.	–
	An external force was applied to the Moving Coil of the motor.	–	The polarity cannot be properly detected if the detection reference is 0 and the speed feedback is not 0 because of an external force, such as cable tension, applied to the Moving Coil. Implement measures to reduce the external force so that the speed feedback goes to 0. If the external force cannot be reduced, increase the setting of Pn481 (Polarity Detection Speed Loop Gain).	–
	The linear encoder resolution is too low.	Check the linear encoder scale pitch to see if it is within 100 μm.	If the linear encoder scale pitch is 100 μm or higher, the SERVOPACK cannot detect the correct speed feedback. Use a linear encoder scale pitch with higher resolution. (We recommend a pitch of 40 μm or less.) Or, increase the setting of Pn485 (Polarity Detection Reference Speed). However, increasing the setting of Pn485 will increase the Servomotor movement range that is required for polarity detection.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C51: Overtravel Detected during Polarity Detection	The overtravel signal was detected during polarity detection.	Check the overtravel position.	Wire the overtravel signals. Execute polarity detection at a position where an overtravel signal would not be detected.	*1
A.C52: Polarity Detection Not Completed	The servo was turned ON when using an absolute linear encoder, Pn587 was set to n.□□□0 (Do not detect polarity), and the polarity had not been detected.	–	When using an absolute linear encoder, set Pn587 to n.□□□1 (Detect polarity).	–
A.C53: Out of Range of Motion for Polarity Detection	The travel distance exceeded the setting of Pn48E (Polarity Detection Range) in the middle of detection.	–	Increase the setting of Pn48E (Polarity Detection Range). Or, increase the setting of Pn481 (Polarity Detection Speed Loop Gain).	–
A.C54: Polarity Detection Failure 2	An external force was applied to the Servomotor.	–	Increase the setting of Pn495 (Polarity Detection Confirmation Force Reference). Increase the setting of Pn498 (Polarity Detection Allowable Error Range). Increasing the allowable error will also increase the motor temperature.	–
A.C80: Encoder Clear Error or Multiturn Limit Setting Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C90: Encoder Communications Error	There is a faulty contact in the connector or the connector is not wired correctly for the encoder.	Check the condition of the encoder connector.	Reconnect the encoder connector and check the encoder wiring.	*1
	There is a cable disconnection or short-circuit in the encoder. Or, the cable impedance is outside the specified values.	Check the condition of the Encoder Cable.	Use the Encoder Cable within the specified specifications.	–
	One of the following has occurred: corrosion caused by improper temperature, humidity, or gas, a short-circuit caused by entry of water drops or cutting oil, or faulty contact in connector caused by vibration.	Check the operating environment.	Improve the operating environment, and replace the cable. If the alarm still occurs, replace the SERVOPACK.	*1
	A malfunction was caused by noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	*1
	A failure occurred in the SERVOPACK.	–	Connect the Servomotor to another SERVOPACK, and turn ON the control power supply. If no alarm occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the encoder.	–	Connect the Servomotor to another SERVOPACK, and turn ON the control power supply. If the alarm occurs, the Servomotor may be faulty. Replace the Servomotor.	–
A.C91: Encoder Communications Position Data Acceleration Rate Error	Noise entered on the signal lines because the Encoder Cable is bent or the sheath is damaged.	Check the condition of the Encoder Cable and connectors.	Check the Encoder Cable to see if it is installed correctly.	*1
	The Encoder Cable is bundled with a high-current line or installed near a high-current line.	Check the installation condition of the Encoder Cable.	Confirm that there is no surge voltage on the Encoder Cable.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Check the installation condition of the Encoder Cable.	Properly ground the machine to separate it from the FG of the encoder.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C92: Encoder Communications Timer Error	Noise entered on the signal line from the encoder.	–	Implement countermeasures against noise for the encoder wiring.	*1
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.CA0: Encoder Parameter Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.Cb0: Encoder Echoback Error	The encoder is wired incorrectly or there is faulty contact.	Check the wiring of the encoder.	Make sure that the encoder is correctly wired.	*1
	The specifications of the Encoder Cable are not correct and noise entered on it.	–	Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	–
	The Encoder Cable is too long and noise entered on it.	–	• Rotary Servomotors: The Encoder Cable wiring distance must be 50 m max. • Linear Servomotors: The Encoder Cable wiring distance must be 20 m max.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Check the condition of the Encoder Cable and connectors.	Properly ground the machine to separate it from the FG of the encoder.	–
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.CC0: Multiturn Limit Disagreement	When using a Direct Drive Servomotor, the setting of Pn205 (Multiturn Limit) does not agree with the encoder.	Check the setting of Pn205.	Correct the setting of Pn205 (0 to 65,535).	*1
	The multiturn limit of the encoder is different from that of the SERVOPACK. Or, the multiturn limit of the SERVOPACK has been changed.	Check the setting of Pn205 in the SERVOPACK.	Change the setting if the alarm occurs.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.CF1: Reception Failed Error in Feedback Option Module Communications	The cable between the Serial Converter Unit and SERVOPACK is not wired correctly or there is a faulty contact.	Check the wiring of the external encoder.	Correctly wire the cable between the Serial Converter Unit and SERVOPACK.	*1
	A specified cable is not being used between Serial Converter Unit and SERVOPACK.	Check the wiring specifications of the external encoder.	Use a specified cable.	–
	The cable between the Serial Converter Unit and SERVOPACK is too long.	Measure the length of the cable that connects the Serial Converter Unit.	The length of the cable between the Serial Converter Unit and SERVOPACK must be 20 m or less.	–
	The sheath on cable between the Serial Converter Unit and SERVOPACK is broken.	Check the cable that connects the Serial Converter Unit.	Replace the cable between the Serial Converter Unit and SERVOPACK.	–
A.CF2: Timer Stopped Error in Feedback Option Module Communications	Noise entered the cable between the Serial Converter Unit and SERVOPACK.	–	Correct the wiring around the Serial Converter Unit, e.g., separate I/O signal lines from the Main Circuit Cables or ground.	–
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–
A.d00: Position Deviation Overflow (The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation while the servo was ON.)	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty contacts in the wiring for the Servomotor and encoder.	–
	The position command speed is too fast.	Reduce the position command speed and try operating the SERVOPACK.	Reduce the position reference speed or the reference acceleration rate, or reconsider the electronic gear ratio.	*1
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–
	The setting of Pn520 (Position Deviation Overflow Alarm Level) is too low for the operating conditions.	Check Pn520 (Position Deviation Overflow Alarm Level) to see if it is set to an appropriate value.	Optimize the setting of Pn520.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.d01: Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Check the position deviation while the servo is OFF.	Optimize the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON).	*1
A.d02: Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded.	–	Optimize the setting of Pn520 (Position Deviation Overflow Alarm Level). Or, adjust the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON).	*1
A.d0A: Pressure Feedback Loop Deviation Overflow	The difference between the pressure feedback reference and the pressure feedback detection value exceeded the level set in Pn447 (Pressure Feedback Loop Deviation Overflow Level).	Check the pressure feedback detection monitor or pressure feedback loop deviation monitor.	• Change the value of Pn447 (Pressure Feedback Loop Deviation Overflow Level). • Adjust the values of Pn442 (Pressure Feedback Loop Integral Time) and other pressure feedback control parameters.	3-20
A.d30: Position Data Overflow	The position data exceeded ±1,879,048,192.	Check the input reference pulse counter.	Reconsider the operating specifications.	–
A.E02: MECHATROLINK Internal Synchronization Error 1	The MECHATROLINK transmission cycle fluctuated.	–	Remove the cause of transmission cycle fluctuation at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E40: MECHATROLINK Transmission Cycle Setting Error	The setting of MECHATROLINK transmission cycle is outside of the specified range.	Check the setting of the MECHATROLINK transmission cycle.	Set the MECHATROLINK transmission cycle to an appropriate value.	–
A.E41: MECHATROLINK Communications Data Size Setting Error	The number of transmission bytes set on DIP switch S3 is not correct.	Check the MECHATROLINK communications data size of the host controller.	Reset DIP switch S3 to change the number of transmission bytes to an appropriate value.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.E42: MECHATROLINK Station Address Setting Error	The station address is outside of the setting range.	Check rotary switches S1 and S2 to see if the station address is between 03 and EF.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.	*1
	Two or more stations on the communications network have the same address.	Check to see if two or more stations on the communications network have the same address.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.	*1
A.E50*4: MECHATROLINK Synchronization Error	The WDT data in the host controller was not updated normally.	Check to see if the WDT data is being updated at the host controller.	Correctly update the WDT data at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E51: MECHATROLINK Synchronization Failed	The WDT data at the host controller was not updated correctly at the start of synchronous communications, so synchronous communications could not be started.	Check to see if the WDT data is being updated in the host controller.	Correctly update the WDT data at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E60*4: Reception Error in MECHATROLINK Communications	MECHATROLINK wiring is not correct.	Check the MECHATROLINK wiring.	Correct the MECHATROLINK Communications Cable wiring.	–
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.E61: Synchronization Interval Error in MECHATROLINK Transmission Cycle	The MECHATROLINK transmission cycle fluctuated.	Check the setting of the MECHATROLINK transmission cycle.	Remove the cause of transmission cycle fluctuation at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E63: MECHATROLINK Synchronization Frame Not Received	MECHATROLINK wiring is not correct.	Check the Servomotor wiring.	Correct the MECHATROLINK Communications Cable wiring.	–
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E72: Feedback Option Module Detection Failure	There is a faulty connection between the SERVOPACK and the Feedback Option Module.	Check the connection between the SERVOPACK and the Feedback Option Module.	Correctly connect the Feedback Option Module.	–
	The Feedback Option Module was disconnected.	–	Reset the Option Module configuration error and turn the power supply to the SERVOPACK OFF and ON again.	*1
	A failure occurred in the Feedback Option Module.	–	Replace the Feedback Option Module.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–
A.Eb1: Safety Function Signal Input Timing Error	The delay between activation of the /HWBB1 and /HWBB2 input signals for the HWBB was ten second or longer.	Measure the time delay between the /HWBB1 and /HWBB2 signals.	The output signal circuits or devices for /HWBB1 and /HWBB2 or the SERVOPACK input signal circuits may be faulty. Alternatively, the input signal cables may be disconnected. Check to see if any of these items are faulty or have been disconnected.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.EC8: Gate Drive Error 1 (An error occurred in the gate drive circuit.) A.EC9: Gate Drive Error 2 (An error occurred in the gate drive circuit.)	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.Ed1: Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Check the motor status when the command is executed.	Execute the SV_ON or SENS_ON command only when the motor is not operating.	–
		• For other types of control, check the status of the linear encoder when the command is executed.	Execute the SENS_ON command only when an external rotary encoder or linear encoder is connected.	–
A.F10: Power Supply Line Open Phase (The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.)	The three-phase power supply wiring is not correct.	Check the power supply wiring.	Make sure that the power supply is correctly wired.	*1
	The three-phase power supply is unbalanced.	Measure the voltage for each phase of the three-phase power supply.	Balance the power supply by changing phases.	–
	A single-phase power supply was input without specifying a signal-phase AC power supply input (Pn00B = n.□1□□).	Check the power supply and the parameter setting.	Match the parameter setting to the power supply.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
FL-1*6: System Alarm FL-2*6: System Alarm FL-3*6: System Alarm FL-4*6: System Alarm FL-5*6: System Alarm FL-6*6: System Alarm	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
CPF00: Digital Operator Communications Error 1	There is a faulty connection between the Digital Operator and the SERVOPACK.	Check the connector contact.	Disconnect the connector and insert it again. Or, replace the cable.	–
	A malfunction was caused by noise.	–	Keep the Digital Operator or the cable away from sources of noise.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
CPF01: Digital Operator Communications Error 2	A failure occurred in the Digital Operator.	–	Disconnect the Digital Operator and then connect it again. If an alarm still occurs, the Digital Operator may be faulty. Replace the Digital Operator.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Detection Conditions
• Rotary Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\text{Pn533 [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

• Linear Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\frac{\text{Pn585 [mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{10} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\frac{\text{Pn385 [100 mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{\text{Approx. } 6.10 \times 10^5} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

*3. Detection Conditions
• Rotary Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\text{Rated motor speed [min}^{-1}\text{]} \times 1/3 \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

• Linear Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\frac{\text{Rated motor speed [mm/s]} \times 1/3}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{10} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\frac{\text{Pn385 [100 mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{\text{Approx. } 6.10 \times 10^5} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

*4. Refer to the following manual for details.
Σ-7-Series Peripheral Device Selection Manual (Manual No.: SIEP S800001 32)

*5. The SERVOPACK will fail if the External Regenerative Resistor or Regenerative Resistor Unit is connected while the jumper is connected between the B2 and B3 terminals.

*6. These alarms are not stored in the alarm history. They are only displayed on the panel display.

5.1.4 Warning Displays

If a warning occurs in the SERVOPACK, a warning number will be displayed on the panel display. Warnings are displayed to warn you before an alarm occurs.

5.1.5 List of Warnings

The list of warnings gives the warning name and warning meaning in order of the warning numbers.

Warning Number	Warning Name	Meaning	Resetting
A.900	Position Deviation Overflow	The position deviation exceeded the percentage set with the following formula: (Pn520 × Pn51E/100)	Required.
A.901	Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	Required.
A.910	Overload	This warning occurs before an overload alarm (A.710 or A.720) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.911	Vibration	Abnormal vibration was detected during motor operation. The detection level is the same as A.520. Set whether to output an alarm or a warning by setting Pn310 (Vibration Detection Selections).	Required.
A.912	Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Required.
A.913	Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Required.
A.920	Regenerative Overload	This warning occurs before an A.320 alarm (Regenerative Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.921	Dynamic Brake Overload	This warning occurs before an A.731 alarm (Dynamic Brake Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.922	Pressure Feedback Overflow	The pressure feedback detection value exceeded the level set in Pn44D (Pressure Feedback Overflow Detection Level) for the time set in Pn44E (Pressure Feedback Overflow Detection Time).	Required.
A.923	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Required.
A.930	Absolute Encoder Battery Error	This warning occurs when the voltage of absolute encoder's battery is low.	Required.
A.942	Speed Ripple Compensation Information Disagreement	The speed ripple compensation information stored in the encoder does not agree with the speed ripple compensation information stored in the SERVOPACK.	Required.
A.94A	Data Setting Warning 1 (Parameter Number Error)	There is an error in the parameter number for a Data Setting Warning 1 (Parameter Number) command.	Automatically reset.*
A.94b	Data Setting Warning 2 (Out of Range)	The command data is out of range.	Automatically reset.*
A.94C	Data Setting Warning 3 (Calculation Error)	A calculation error was detected.	Automatically reset.*
A.94d	Data Setting Warning 4 (Parameter Size)	The data sizes do not match.	Automatically reset.*
A.94E	Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Required.
A.95A	Command Warning 1 (Unsatisfied Command Conditions)	A command was sent when the conditions for sending a command were not satisfied.	Automatically reset.*
A.95b	Command Warning 2 (Unsupported Command)	An unsupported command was sent.	Automatically reset.*

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Warning Number	Warning Name	Meaning	Resetting
A.95d	Command Warning 4 (Command Interference)	There was command interference, particularly latch command interference.	Automatically reset.*
A.95E	Command Warning 5 (Subcommand Not Possible)	The subcommand and main command interfere with each other.	Automatically reset.*
A.95F	Command Warning 6 (Undefined Command)	An undefined command was sent.	Automatically reset.*
A.960	MECHATROLINK Communications Warning	A communications error occurred during MECHATROLINK communications.	Required.
A.971	Undervoltage	This warning occurs before an A.410 alarm (Undervoltage) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.97A	Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	Automatically reset.*
A.97b	Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the allowable setting range.	Automatically reset.*
A.9A0	Overtravel	Overtravel was detected while the servo was ON.	Required.
A.9b0	Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	Required.

* The warning will automatically be cleared after the correct command is received.

Note: Use Pn008 = n.□X□□ (Warning Detection Selection) to control warning detection.
However, the following warnings are not affected by the setting of Pn008 = n.□X□□ and other parameter settings are required in addition to Pn008 = n.□X□□.

Warning	Parameters That Must Be Set to Select Warning Detection
A.911	Pn310 = n.□□□X (Vibration Detection Selection)
A.923	– (Not affected by the setting of Pn008 = n.□X□□.)
A.930	Pn008 = n.□□□X (Low Battery Voltage Alarm/Warning Selection)
A.942	Pn423 = n.□□X□ (Speed Ripple Compensation Information Disagreement Warning Detection Selection)
A.94A to A.960 and A.97A to A.97b	Pn800=n.□□X□ (Warning Check Masks)
A.971	Pn008 = n.□□X□ (Function Selection for Undervoltage) (Not affected by the setting of Pn008 = n.□X□□.)
A.9A0	Pn00D = n.X□□□ (Overtravel Warning Detection Selection) (Not affected by the setting of Pn008 = n.□X□□.)
A.9b0	Pn00F = n.□□□X (Preventative Maintenance Warning Selection)

5.1.6 Troubleshooting Warnings

The causes of and corrections for the warnings are given in the following table. Contact your Yaskawa representative if you cannot solve a problem with the correction given in the table.

Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.900: Position Deviation Overflow	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty connections in the wiring for the Servomotor and encoder.	–
	A SERVOPACK gain is too low.	Check the SERVOPACK gains.	Increase the servo gain, e.g., by using autotuning without a host reference.	*
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–
	The excessive position deviation alarm level (Pn520 × Pn51E/100) is too low for the operating conditions.	Check excessive position deviation alarm level (Pn520 × Pn51E/100) to see if it is set to an appropriate value.	Optimize the settings of Pn520 and Pn51E.	*
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.901: Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	–	Optimize the setting of Pn528 (Position Deviation Overflow Warning Level at Servo ON).	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.910: Overload (warning before an A.710 or A.720 alarm occurs)	The wiring is not correct or there is a faulty contact in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	–
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Reconsider the load and operating conditions. Or, increase the motor capacity.	–
	An excessive load was applied during operation because the Servomotor was not driven because of mechanical problems.	Check the operation reference and motor speed.	Remove the mechanical problem.	–
	The overload warning level (Pn52B) is not suitable.	Check that the overload warning level (Pn52B) is suitable.	Set a suitable overload warning level (Pn52B).	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.911: Vibration	Abnormal vibration was detected during motor operation.	Check for abnormal motor noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the servo gain with custom tuning.	*
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*
	The vibration detection level (Pn312 or Pn384) is not suitable.	Check that the vibration detection level (Pn312 or Pn384) is suitable.	Set a suitable vibration detection level (Pn312 or Pn384).	*

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.912: Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.913: Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.920: Regenerative Overload (warning before an A.320 alarm occurs)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	There is insufficient external regenerative resistance, regenerative resistor capacity, or SERVOPACK capacity, or there has been a continuous regeneration state.	Check the operating conditions or the capacity using the SigmaJunmaSize+ Capacity Selection Software or another means.	Change the regenerative resistance value, regenerative resistance capacity, or SERVOPACK capacity. Reconsider the operating conditions using the SigmaJunmaSize+ Capacity Selection Software or other means.	–
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor during operation.	Reconsider the system including the servo, machine, and operating conditions.	–
A.921: Dynamic Brake Overload (warning before an A.731 alarm occurs)	The Servomotor was rotated by an external force.	Check the operation status.	Implement measures to ensure that the motor will not be rotated by an external force.	–
	When the Servomotor was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor command speed. • Decrease the moment of inertia or mass. • Reduce the frequency of stopping with the dynamic brake.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.922: Pressure Feedback Overflow	The pressure feedback detection value exceeded the level set in Pn44D (Pressure Feedback Overflow Detection Level) for the time set in Pn44E (Pressure Feedback Overflow Detection Time).	Check the output from the pressure sensor amplifier.	Adjust the pressure sensor amplifier.	–
		Check the setting of Pn449 (Pressure Feedback Sensor Gain).	Change the setting of Pn449 (Pressure Feedback Sensor Gain).	–
A.923: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.930: Absolute Encoder Battery Error (The absolute encoder battery voltage was lower than the specified level.) (Detected only when an absolute encoder is connected.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*
	The battery voltage is lower than the specified value (2.7 V).	Measure the battery voltage.	Replace the battery.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.942: Speed Ripple Compensation Information Disagreement	The speed ripple compensation information stored in the encoder does not agree with the speed ripple compensation information stored in the SERVOPACK.	–	Reset the speed ripple compensation value on the SigmaWin+.	*
		–	Set Pn423 to n.□□1□ (Do not detect A.942 alarms). However, changing the setting may increase the speed ripple.	*
		–	Set Pn423 to n.□□□0 (Disable speed ripple compensation). However, changing the setting may increase the speed ripple.	*
A.94A: Data Setting Warning 1 (Parameter Number Error)	An invalid parameter number was used.	Check the command that caused the warning.	Use the correct parameter number.	*
A.94b: Data Setting Warning 2 (Out of Range)	The set command data was clamped to the minimum or maximum value of the setting range.	Check the command that caused the warning.	Set the parameter within the setting range.	*
A.94C: Data Setting Warning 3 (Calculation Error)	The calculation result of the setting is not correct.	Check the command that caused the warning.	Set the parameter within the setting range.	*
A.94d: Data Setting Warning 4 (Parameter Size)	The parameter size set in the command is not correct.	Check the command that caused the warning.	Set the correct parameter size.	*
A.94E: Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Check the command that caused the warning.	Change the setting of Pn850 or the LT_MOD data for the LTMOD_ON command sent by the host controller to an appropriate value.	*
A.95A: Command Warning 1 (Unsatisfied Command Conditions)	The command conditions are not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	*
A.95b: Command Warning 2 (Unsupported Command)	An unsupported command was received.	Check the command that caused the warning.	Do not send unsupported commands.	*

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.95d: Command Warning 4 (Command Interference)	The command sending conditions for latch-related commands was not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	*
A.95E: Command Warning 5 (Subcommand Not Possible)	The command sending conditions for subcommands was not satisfied.	Check the command that caused the warning.	Send the command after the conditions are satisfied.	*
A.95F: Command Warning 6 (Undefined Command)	An undefined command was sent.	Check the command that caused the warning.	Do not send undefined commands.	*
A.960: MECHATROLINK Communications Warning	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK communications cable wiring.	*
	A MECHATROLINK data reception error occurred due to noise.	Confirm the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.971: Undervoltage	For a 200-V SERVOPACK, the AC power supply voltage dropped below 140 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	For a 100-V SERVOPACK, the AC power supply voltage dropped below 60 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.97A: Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	–	Send the command after the command conditions are satisfied.	–
A.97b: Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the setting range.	–	Set the command data within the setting ranges.	–
A.9A0: Overtravel (Overtravel status was detected.)	Overtravel was detected while the servo was ON.	Check the status of the overtravel signals on the input signal monitor.	Even if an overtravel signal is not shown by the input signal monitor, momentary overtravel may have been detected. Take the following precautions. • Do not specify movements that would cause overtravel from the host controller. • Check the wiring of the overtravel signals. • Implement countermeasures against noise.	*
A.9b0: Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	–	Replace the part. Contact your Yaskawa representative for replacement.	*

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

5.1.7 Troubleshooting Based on the Operation and Conditions of the Servomotor

This section provides troubleshooting based on the operation and conditions of the Servomotor, including causes and corrections.

Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Does Not Start	The control power supply is not turned ON.	Measure the voltage between control power supply terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the control power supply is turned ON.	–
	The main circuit power supply is not turned ON.	Measure the voltage across the main circuit power input terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the main circuit power supply is turned ON.	–
	The I/O signal connector (CN1) pins are not wired correctly or are disconnected.	Turn OFF the power supply to the servo system. Check the wiring condition of the I/O signal connector (CN1) pins.	Correct the wiring of the I/O signal connector (CN1) pins.	*
	The wiring for the Servomotor Main Circuit Cables or Encoder Cable is disconnected.	Check the wiring conditions.	Turn OFF the power supply to the servo system. Wire the cable correctly.	–
	There is an overload on the Servomotor.	Operate the Servomotor with no load and check the load status.	Turn OFF the power supply to the servo system. Reduce the load or replace the Servomotor with a Servomotor with a larger capacity.	–
	The type of encoder that is being used does not agree with the setting of Pn002 = n.□X□□ (Encoder Usage).	Check the type of the encoder that is being used and the setting of Pn002 = n.□X□□.	Set Pn002 = n.□X□□ according to the type of the encoder that is being used.	*
	There is a mistake in the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Check the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Correctly allocate the input signals (Pn50A, Pn50B, Pn511, and Pn516).	*
	The SV_ON command was not sent.	Check the commands sent from the host controller.	Send the SV_ON command from the host controller.	–
	The SENS_ON (Turn ON Sensor) command was not sent.	Check the commands sent from the host controller.	Send the commands to the SERVOPACK in the correct sequence.	–
	The P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal is still OFF.	Check the P-OT and N-OT signals.	Turn ON the P-OT and N-OT signals.	*
	The safety input signals (/HWBB1 or /HWBB2) were not turned ON.	Check the /HWBB1 and /HWBB2 input signals.	Turn ON the /HWBB1 and /HWBB2 input signals. If you are not using the safety function, connect the Safety Jumper Connector (provided as an accessory) to CN8.	*

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Does Not Start	The FSTP (Forced Stop Input) signal is still OFF.	Check the FSTP signal.	• Turn ON the FSTP signal. • If you will not use the function to force the motor to stop, set Pn516 = n.□□□X (FSTP (Forced Stop Input) Signal Allocation) to disable the signal.	*
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	The polarity detection was not executed.	Check the setting of Pn080 =n.□□□X (Polarity Sensor Selection).	Correct the parameter setting.	*
		Check the inputs to the SV_ON (Servo ON) command.	• If you are using an incremental linear encoder, send the SV_ON (Servo ON) command from the host controller. • If you are using an absolute linear encoder, execute polarity detection.	*
Servomotor Moves Instantaneously, and Then Stops	There is a mistake in the Servomotor wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Servomotor correctly.	–
	There is a mistake in the wiring of the encoder or Serial Converter Unit.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Serial Converter Unit correctly.	–
	There is a mistake in the linear encoder wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the connections correctly.	–
	The setting of Pn282 (Linear Encoder Scale Pitch) is not correct.	Check the setting of Pn282.	Correct the setting of Pn282.	*
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the directions.	Change the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Match the linear encoder direction and motor direction.	*
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–
Servomotor Speed Is Unstable	There is a faulty connection in the Servomotor wiring.	The connector connections for the power line (U, V, and W phases) and the encoder or Serial Converter Unit may be unstable. Turn OFF the power supply to the servo system. Check the wiring.	Tighten any loose terminals or connectors and correct the wiring.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Moves without a Reference Input	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the directions.	Change the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Match the linear encoder direction and Servomotor direction.	*
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–
Dynamic Brake Does Not Operate	The setting of Pn001 = n.□□□X (Motor Stopping Method for Servo OFF and Group 1 Alarms) is not suitable.	Check the setting of Pn001 = n.□□□X.	Set Pn001 = n.□□□X correctly.	–
	The dynamic brake resistor is disconnected.	Check the moment of inertia, motor speed, and dynamic brake frequency of use. If the moment of inertia, motor speed, or dynamic brake frequency of use is excessive, the dynamic brake resistance may be disconnected.	Turn OFF the power supply to the servo system. Replace the SERVOPACK. To prevent disconnection, reduce the load.	–
	There was a failure in the dynamic brake drive circuit.	–	There is a defective component in the dynamic brake circuit. Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Abnormal Noise from Servomotor	The Servomotor vibrated considerably while performing the tuning-less function with the default settings.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio or mass ratio is within the allowable value, or increase the load level or reduce the rigidity level in the tuning-less level settings. If the situation is not improved, disable the tuning-less function (i.e., set Pn170 to n.□□□0) and execute autotuning either with or without a host reference.	*

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor	The machine mounting is not secure.	Turn OFF the power supply to the servo system. Check to see if there are any loose mounting screws.	Tighten the mounting screws.	–
		Turn OFF the power supply to the servo system. Check to see if there is misalignment in the coupling.	Align the coupling.	–
		Turn OFF the power supply to the servo system. Check to see if the coupling is balanced.	Balance the coupling.	–
	The bearings are defective.	Turn OFF the power supply to the servo system. Check for noise and vibration around the bearings.	Replace the Servomotor.	–
	There is a vibration source at the driven machine.	Turn OFF the power supply to the servo system. Check for any foreign matter, damage, or deformation in the machine's moving parts.	Consult with the machine manufacturer.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair wire cables or screened twisted-pair cables with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–
	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Make sure that the rotary or Linear Encoder Cable satisfies the specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with a conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Check to see if there is noise interference on the signal line from the encoder.	Turn OFF the power supply to the servo system. Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Improve the mounting state of the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Replace the Servomotor.	–
	A failure occurred in the Serial Converter Unit.	–	Turn OFF the power supply to the servo system. Replace the Serial Converter Unit.	–
	A failure occurred in the linear encoder.	–	Turn OFF the power supply to the servo system. Replace the linear encoder.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Vibrates at Frequency of Approx. 200 to 400 Hz.	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
Large Motor Speed Overshoot on Starting and Stopping	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
	The torque reference is saturated.	Check the waveform of the torque reference.	Use the mode switch.	–
	The force limits (Pn483 and Pn484) are set to the default values.	The default values of the force limits are Pn483 = 30% and Pn484 = 30%.	Set Pn483 and Pn484 to appropriate values.	

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subject to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the I/O signal line from the encoder or Serial Converter Unit.	Implement countermeasures against noise for the encoder or Serial Converter Unit wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or linear encoder.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	Host Controller Multiturn Data or Absolute Encoder Position Data Reading Error	Check the error detection section of the host controller.	Correct the error detection section of the host controller.	–
		Check to see if the host controller is executing data parity checks.	Perform parity checks for the multiturn data or absolute encoder position data.	–
		Check for noise interference in the cable between the SERVOPACK and the host controller.	Implement countermeasures against noise and then perform parity checks again for the multiturn data or absolute encoder position data.	–
Overtravel Occurred	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal was input.	Check the external power supply (+24 V) voltage for the input signals.	Correct the external power supply (+24 V) voltage for the input signals.	–
		Check the operating condition of the overtravel limit switches.	Make sure that the overtravel limit switches operate correctly.	–
		Check the wiring of the overtravel limit switches.	Correct the wiring of the overtravel limit switches.	*
		Check the settings of the overtravel input signal allocations (Pn50A/ Pn50B).	Set the parameters to correct values.	*
	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal malfunctioned.	Check for fluctuation in the external power supply (+24 V) voltage for the input signals.	Eliminate fluctuation from the external power supply (+24 V) voltage for the input signals.	–
		Check to see if the operation of the overtravel limit switches is unstable.	Stabilize the operating condition of the overtravel limit switches.	–
		Check the wiring of the overtravel limit switches (e.g., check for cable damage and loose screws).	Correct the wiring of the overtravel limit switches.	–
	There is a mistake in the allocation of the P-OT or N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal in Pn50A = n.X□□□ or Pn50B = n.□□□X.	Check to see if the P-OT signal is allocated in Pn50A = n.X□□□.	If another signal is allocated in Pn50A =n.X□□□, allocate the P-OT signal instead.	*
		Check to see if the N-OT signal is allocated in Pn50B = n.□□□X.	If another signal is allocated in Pn50B =n.□□□X, allocate the N-OT signal instead.	*

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Problem	Possible Cause	Confirmation	Correction	Reference
Overtravel Occurred	The selection of the Servomotor stopping method is not correct.	Check the servo OFF stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*
		Check the torque control stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*
Improper Stop Position for Overtravel (OT) Signal	The limit switch position and dog length are not appropriate.	–	Install the limit switch at the appropriate position.	–
	The overtravel limit switch position is too close for the coasting distance.	–	Install the overtravel limit switch at the appropriate position.	–
Position Deviation (without Alarm)	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the I/O signal line from the encoder or Serial Converter Unit.	Implement countermeasures against noise for the encoder wiring or Serial Converter Unit wiring.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Position Deviation (without Alarm)	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or linear encoder.	–
	The coupling between the machine and Servomotor is not suitable.	Turn OFF the power supply to the servo system. Check to see if position offset occurs at the coupling between machine and Servomotor.	Correctly secure the coupling between the machine and Servomotor.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–
	An encoder fault occurred. (The pulse count does not change.)	–	Turn OFF the power supply to the servo system. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
Servomotor Overheated	The surrounding air temperature is too high.	Measure the surrounding air temperature around the Servomotor.	Reduce the surrounding air temperature to 40°C or less.	–
	The surface of the Servomotor is dirty.	Turn OFF the power supply to the servo system. Visually check the surface for dirt.	Clean dirt, dust, and oil from the surface.	–
	There is an overload on the Servomotor.	Check the load status with a monitor.	If the Servomotor is overloaded, reduce the load or replace the Servo Drive with a SERVOPACK and Servomotor with larger capacities.	–
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

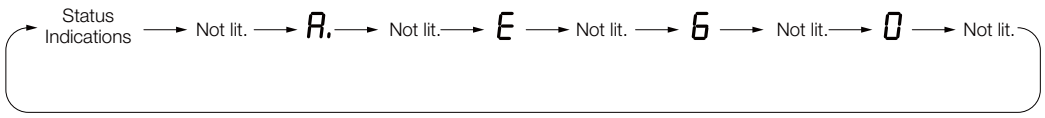
5.2 FT41 Specification

5.2.1 Alarm Displays

If an error occurs in the SERVOPACK, an alarm number will be displayed on the panel display. However, if no alarm number appears on the panel display, the display will indicate a SERVOPACK system error. Replace the SERVOPACK.

If there is an alarm, the display will change in the following order.

Example: Alarm A.E60



5.2.2 List of Alarms

The list of alarms gives the alarm name, alarm meaning, alarm stopping method, and alarm reset possibility in order of the alarm numbers.

Servomotor Stopping Method for Alarms

Refer to the following manual for information on the stopping method for alarms.

Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Alarm Reset Possibility

Yes: You can use an alarm reset to clear the alarm. However, this assumes that the cause of the alarm has been removed.
No: You cannot clear the alarm.

List of Alarms

Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.020	Parameter Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.021	Parameter Format Error	There is an error in the parameter data format in the SERVOPACK.	Gr.1	No
A.022	System Checksum Error	There is an error in the parameter data in the SERVOPACK.	Gr.1	No
A.024	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.025	System Alarm	An internal program error occurred in the SERVOPACK.	Gr.1	No
A.030	Main Circuit Detector Error	There is an error in the detection data for the main circuit.	Gr.1	Yes
A.040	Parameter Setting Error	A parameter setting is outside of the setting range.	Gr.1	No
A.041	Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution) is outside of the setting range or does not satisfy the setting conditions.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.042	Parameter Combination Error	The combination of some parameters exceeds the setting range.	Gr.1	No
A.04A	Parameter Setting Error 2	There is an error in the bank members or bank data settings.	Gr.1	No
A.050	Combination Error	The capacities of the SERVOPACK and Servomotor do not match.	Gr.1	Yes
A.051	Unsupported Device Alarm	An unsupported device was connected.	Gr.1	No
A.070	Motor Type Change Detected	The connected motor is a different type of motor from the previously connected motor.	Gr.1	No
A.080	Linear Encoder Pitch Setting Error	The setting of Pn282 (Linear Encoder Scale Pitch) has not been changed from the default setting.	Gr.1	No
A.0b0	Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	Gr.1	Yes
A.100	Overcurrent Detected	An overcurrent flowed through the power transistor or the heat sink overheated.	Gr.1	No
A.101	Motor Overcurrent Detected	The current to the motor exceeded the allowable current.	Gr.1	No
A.300	Regeneration Error	There is an error related to regeneration.	Gr.1	Yes
A.320	Regenerative Overload	A regenerative overload occurred.	Gr.2	Yes
A.330	Main Circuit Power Supply Wiring Error	• The AC power supply input setting or DC power supply input setting is not correct. • The power supply wiring is not correct.	Gr.1	Yes
A.400	Overvoltage	The main circuit DC voltage is too high.	Gr.1	Yes
A.410	Undervoltage	The main circuit DC voltage is too low.	Gr.2	Yes
A.510	Overspeed	The motor exceeded the maximum speed.	Gr.1	Yes
A.511	Encoder Output Pulse Overspeed	• The pulse output speed for the setting of Pn212 (Number of Encoder Output Pulses) was exceeded. (This applies to Rotary Servomotors.) • The motor speed upper limit for the setting of Pn281 (Encoder Output Resolution) was exceeded. (This applies to Linear Servomotors.)	Gr.1	Yes
A.520	Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Gr.1	Yes
A.521	Autotuning Alarm	Vibration was detected during autotuning for the tuning-less function.	Gr.1	Yes
A.550	Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum motor speed.	Gr.1	Yes
A.710	Instantaneous Overload	The Servomotor was operating for several seconds to several tens of seconds under a torque that largely exceeded the rating.	Gr.2	Yes
A.720	Continuous Overload	The Servomotor was operating continuously under a torque that exceeded the rating.	Gr.1	Yes
A.730	Dynamic Brake Overload	When the dynamic brake was applied, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Gr.1	Yes
A.731				
A.740	Inrush Current Limiting Resistor Overload	The main circuit power supply was frequently turned ON and OFF.	Gr.1	Yes
A.7A1	Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.7A2	Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Gr.2	Yes
A.7A3	Internal Temperature Sensor Error	An error occurred in the temperature sensor circuit.	Gr.2	No
A.7Ab	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Gr.1	Yes
A.810	Encoder Backup Alarm	The power supplies to the encoder all failed and the position data was lost.	Gr.1	No
A.820	Encoder Checksum Alarm	There is an error in the checksum results for encoder memory.	Gr.1	No
A.830	Encoder Battery Alarm	The battery voltage was lower than the specified level after the control power supply was turned ON.	Gr.1	Yes
A.840	Encoder Data Alarm	There is an internal data error in the encoder.	Gr.1	No
A.850	Encoder Overspeed	The encoder was operating at high speed when the power was turned ON.	Gr.1	No
A.860	Encoder Overheated	The internal temperature of encoder is too high.	Gr.1	No
A.861	Motor Overheated	The internal temperature of motor is too high.	Gr.1	No
A.890	Encoder Scale Error	A failure occurred in the linear encoder.	Gr.1	No
A.891	Encoder Module Error	An error occurred in the linear encoder.	Gr.1	No
A.8A0	External Encoder Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A1	External Encoder Module Error	An error occurred in the Serial Converter Unit.	Gr.1	Yes
A.8A2	External Incremental Encoder Sensor Error	An error occurred in the external encoder.	Gr.1	Yes
A.8A3	External Absolute Encoder Position Error	An error occurred in the position data of the external encoder.	Gr.1	Yes
A.8A5	External Encoder Overspeed	An overspeed error occurred in the external encoder.	Gr.1	Yes
A.8A6	External Encoder Overheated	An overheating error occurred in the external encoder.	Gr.1	Yes
A.b33	Current Detection Error 3	An error occurred in the current detection circuit.	Gr.1	No
A.b6A	MECHATROLINK Communications ASIC Error 1	ASIC error 1 occurred in MECHATROLINK communications.	Gr.1	No
A.b6b	MECHATROLINK Communications ASIC Error 2	ASIC error 2 occurred in MECHATROLINK communications.	Gr.2	No
A.bF0	System Alarm 0	Internal program error 0 occurred in the SERVOPACK.	Gr.1	No
A.bF1	System Alarm 1	Internal program error 1 occurred in the SERVOPACK.	Gr.1	No
A.bF2	System Alarm 2	Internal program error 2 occurred in the SERVOPACK.	Gr.1	No
A.bF3	System Alarm 3	Internal program error 3 occurred in the SERVOPACK.	Gr.1	No
A.bF4	System Alarm 4	Internal program error 4 occurred in the SERVOPACK.	Gr.1	No
A.bF5	System Alarm 5	Internal program error 5 occurred in the SERVOPACK.	Gr.1	No
A.bF6	System Alarm 6	Internal program error 6 occurred in the SERVOPACK.	Gr.1	No

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.bF7	System Alarm 7	Internal program error 7 occurred in the SERVOPACK.	Gr.1	No
A.bF8	System Alarm 8	Internal program error 8 occurred in the SERVOPACK.	Gr.1	No
A.C10	Servomotor Out of Control	The Servomotor ran out of control.	Gr.1	Yes
A.C20	Phase Detection Error	The detection of the phase is not correct.	Gr.1	No
A.C21	Polarity Sensor Error	An error occurred in the polarity sensor.	Gr.1	No
A.C22	Phase Information Disagreement	The phase information does not match.	Gr.1	No
A.C50	Polarity Detection Failure	The polarity detection failed.	Gr.1	No
A.C51	Overtravel Detected during Polarity Detection	The overtravel signal was detected during polarity detection.	Gr.1	Yes
A.C52	Polarity Detection Not Completed	The servo was turned ON before the polarity was detected.	Gr.1	Yes
A.C53	Out of Range of Motion for Polarity Detection	The travel distance exceeded the setting of Pn48E (Polarity Detection Range).	Gr.1	No
A.C54	Polarity Detection Failure 2	The polarity detection failed.	Gr.1	No
A.C80	Encoder Clear Error or Multiturn Limit Setting Error	The multiturn data for the absolute encoder was not correctly cleared or set.	Gr.1	No
A.C90	Encoder Communications Error	Communications between the encoder and SERVOPACK is not possible.	Gr.1	No
A.C91	Encoder Communications Position Data Acceleration Rate Error	An error occurred in calculating the position data of the encoder.	Gr.1	No
A.C92	Encoder Communications Timer Error	An error occurred in the communications timer between the encoder and SERVOPACK.	Gr.1	No
A.CA0	Encoder Parameter Error	The parameters in the encoder are corrupted.	Gr.1	No
A.Cb0	Encoder Echoback Error	The contents of communications with the encoder are incorrect.	Gr.1	No
A.CC0	Multiturn Limit Disagreement	Different multiturn limits have been set in the encoder and the SERVOPACK.	Gr.1	No
A.CF1	Reception Failed Error in Feedback Option Module Communications	Receiving data from the Feedback Option Module failed.	Gr.1	No
A.CF2	Timer Stopped Error in Feedback Option Module Communications	An error occurred in the timer for communications with the Feedback Option Module.	Gr.1	No
A.d00	Position Deviation Overflow	The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation.	Gr.1	Yes
A.d01	Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Gr.1	Yes
A.d02	Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded before the limit is cleared.	Gr.2	Yes

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Alarm Number	Alarm Name	Alarm Meaning	Servomotor Stopping Method	Alarm Reset Possible?
A.d0A	Pressure Feedback Loop Deviation Overflow	The difference between the pressure feedback reference and the feedback detection value exceeded Pn447 (Pressure Feedback Loop Deviation Overflow Level).	Gr.1	Yes
A.d30	Position Data Overflow	The position feedback data exceeded ±1,879,048,192.	Gr.1	No
A.E02	MECHATROLINK Internal Synchronization Error 1	A synchronization error occurred during MECHATROLINK communications with the SERVOPACK.	Gr.1	Yes
A.E40	MECHATROLINK Transmission Cycle Setting Error	The setting of the MECHATROLINK communications transmission cycle is not correct.	Gr.2	Yes
A.E41	MECHATROLINK Communications Data Size Setting Error	The setting of the MECHATROLINK communications data size is not correct.	Gr.2	Yes
A.E42	MECHATROLINK Station Address Setting Error	The setting of the MECHATROLINK station address is not correct.	Gr.2	No
A.E50*	MECHATROLINK Synchronization Error	A synchronization error occurred during MECHATROLINK communications.	Gr.2	Yes
A.E51	MECHATROLINK Synchronization Failed	Synchronization failed during MECHATROLINK communications.	Gr.2	Yes
A.E60*	Reception Error in MECHATROLINK Communications	Communications errors occurred continuously during MECHATROLINK communications.	Gr.2	Yes
A.E61	Synchronization Interval Error in MECHATROLINK Transmission Cycle	An error occurred in the transmission cycle during MECHATROLINK communications.	Gr.2	Yes
A.E63	MECHATROLINK Synchronization Frame Not Received	Synchronization frames were continuously not received during MECHATROLINK communications.	Gr.2	Yes
A.E72	Feedback Option Module Detection Failure	Detection of the Feedback Option Module failed.	Gr.1	No
A.Eb1	Safety Function Signal Input Timing Error	An error occurred in the input timing of the safety function signal.	Gr.1	No
A.EC8	Gate Drive Error 1	An error occurred in the gate drive circuit.	Gr.1	No
A.EC9	Gate Drive Error 2	An error occurred in the gate drive circuit.	Gr.1	No
A.Ed1	Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Gr.2	Yes
A.F10	Power Supply Line Open Phase	The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.	Gr.2	Yes
FL-1*	System Alarm	An internal program error occurred in the SERVOPACK.	–	No
FL-2*				
FL-3*				
FL-4*				
FL-5*				
FL-6*				
CPF00	Digital Operator Communications Error 1	Communications were not possible between the Digital Operator (model: JUSP-OP05A-1-E) and the SERVOPACK (e.g., a CPU error occurred).	–	No
CPF01	Digital Operator Communications Error 2			

* These alarms are not stored in the alarm history. They are only displayed on the panel display.

5.2.3 Troubleshooting Alarms

The causes of and corrections for the alarms are given in the following table. Contact your Yaskawa representative if you cannot solve a problem with the correction given in the table.

Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.020: Parameter Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	Set the power supply voltage within the specified range, and initialize the parameter settings.	*1
	The power supply was shut OFF while writing parameter settings.	Check the timing of shutting OFF the power supply.	Initialize the parameter settings and then set the parameters again.	*1
	The number of times that parameters were written exceeded the limit.	Check to see if the parameters were frequently changed from the host controller.	The SERVOPACK may be faulty. Replace the SERVOPACK. Reconsider the method for writing the parameters.	–
	A malfunction was caused by noise from the AC power supply, ground, static electricity, or other source.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, noise may be the cause.	Implement countermeasures against noise.	*1
	Gas, water drops, or cutting oil entered the SERVOPACK and caused failure of the internal components.	Check the installation conditions.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.021: Parameter Format Error (There is an error in the parameter data format in the SERVOPACK.)	The software version of the SERVOPACK that caused the alarm is older than the software version of the parameters specified to write.	Read the product information to see if the software versions are the same. If they are different, it could be the cause of the alarm.	Write the parameters from another SERVOPACK with the same model and the same software version, and then turn the power OFF and ON again.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.022: System Checksum Error (There is an error in the parameter data in the SERVOPACK.)	The power supply voltage suddenly dropped.	Measure the power supply voltage.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The power supply was shut OFF while setting a utility function.	Check the timing of shutting OFF the power supply.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	Turn the power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may have failed.	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.024: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.025: System Alarm (An internal program error occurred in the SERVOPACK.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.030: Main Circuit Detector Error	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The jumper between the DC Reactor terminals (⊖1 and ⊖2) was removed or there is faulty contact.	–	Correct the wiring between the DC Reactor terminals.	–
	The cable between the DC Reactor and SERVOPACK is not wired correctly or there is a faulty contact.			
A.040: Parameter Setting Error (A parameter setting is outside of the setting range.)	The SERVOPACK and Servomotor capacities do not match each other.	Check the combination of the SERVOPACK and Servomotor capacities.	Select a proper combination of SERVOPACK and Servomotor capacities.	*1
	The motor parameter file was not written to the linear encoder. (This applies only when not using a Serial Converter Unit.)	Check to see if the motor parameter file was written to the linear encoder.	Write the motor parameter file to the linear encoder.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A parameter setting is outside of the setting range.	Check the setting ranges of the parameters that have been changed.	Set the parameters to values within the setting ranges.	–
	The electronic gear ratio is outside of the setting range.	Check the electronic gear ratio. The ratio must be within the following range: 0.001 < (Pn20E/Pn210) < 64,000.	Set the electronic gear ratio in the following range: 0.001 < (Pn20E/Pn210) < 64,000.	*1
A.041: Encoder Output Pulse Setting Error	The setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution) is outside of the setting range or does not satisfy the setting conditions.	Check the setting of Pn212 or Pn281.	Set Pn212 or Pn281 to an appropriate value.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.042: Parameter Combination Error	The speed of program jogging went below the setting range when the electronic gear ratio (Pn20E/ Pn210) or the Servomotor was changed.	Check to see if the detection conditions*2 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1
	The speed of program jogging went below the setting range when Pn533 or Pn585 (Program Jogging Movement Speed) was changed.	Check to see if the detection conditions*2 are satisfied.	Increase the setting of Pn533 or Pn585.	*1
	The movement speed of advanced autotuning went below the setting range when the electronic gear ratio (Pn20E/ Pn210) or the Servomotor was changed.	Check to see if the detection conditions*3 are satisfied.	Decrease the setting of the electronic gear ratio (Pn20E/Pn210).	*1
	Pressure Feedback Enable Switch is enabled (Pn440 = n.□□□1) when the tuning-less function is enabled (Pn170 = n.□□□1).	Check the setting of the tuning-less function.	When using the pressure feedback control, disable the tuning-less function (Pn170 = n.□□□0).	–
			When using the tuning-less function, disable the pressure feedback control (Pn440 = n.□□□0).	–
A.04A: Parameter Setting Error 2	For 4-byte parameter bank members, there are two consecutive members with nothing registered.	–	Change the number of bytes for bank members to an appropriate value.	–
	The total amount of bank data exceeds 64 (Pn900 × Pn901 > 64).	–	Reduce the total amount of bank data to 64 or less.	–
A.050: Combination Error (The capacities of the SERVOPACK and Servomotor do not match.)	The SERVOPACK and Servomotor capacities do not match each other.	Confirm that the following condition is met: 1/4 ≤ (Servomotor capacity/SERVOPACK capacity) ≤ 4	Select a proper combination of the SERVOPACK and Servomotor capacities.	*1
	A failure occurred in the encoder.	Replace the encoder and check to see if the alarm still occurs.	Replace the Servomotor or encoder.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.051: Unsupported Device Alarm	The motor parameter file was not written to the linear encoder. (This applies only when not using a Serial Converter Unit.)	Check to see if the motor parameter file was written to the linear encoder.	Write the motor parameter file to the linear encoder.	*1
	An unsupported Serial Converter Unit or encoder (e.g., an external encoder) is connected to the SERVOPACK.	Check the product combination specifications.	Change to a correct combination of models.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.070: Motor Type Change Detected (The connected motor is a different type of motor from the previously connected motor.)	A Rotary Servomotor was removed and a Linear Servomotor was connected.	–	Set the parameters for a Linear Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1
	A Linear Servomotor was removed and a Rotary Servomotor was connected.	–	Set the parameters for a Rotary Servomotor and reset the motor type alarm. Then, turn the power supply to the SERVOPACK OFF and ON again.	*1
A.080: Linear Encoder Pitch Setting Error	The setting of Pn282 (Linear Encoder Scale Pitch) has not been changed from the default setting.	Check the setting of Pn282.	Correct the setting of Pn282.	*1
A.0b0: Invalid Servo ON Command Alarm	The SV_ON (Servo ON) command was sent from the host controller after a utility function that turns ON the Servomotor was executed.	–	Turn the power supply to the SERVOPACK OFF and ON again. Or, execute a software reset.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, and W.	The cable may be short-circuited. Replace the cable.	*1
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Replace the Servomotor.	*1
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.	*1
	The regenerative resistor is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	The dynamic brake (DB, emergency stop executed from the SERVOPACK) was frequently activated, or a DB overload alarm occurred.	Check the power consumed by the DB resistor to see how frequently the DB is being used. Or, check the alarm display to see if a DB overload alarm (A.730 or A.731) has occurred.	Change the SERVOPACK model, operating methods, or the mechanisms so that the dynamic brake does not need to be used so frequently.	–
	The regenerative processing capacity was exceeded.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Recheck the operating conditions and load.	*4
	The SERVOPACK regenerative resistance is too small.	Check the regenerative load ratio in the SigmaWin+ Motion Monitor Tab Page to see how frequently the regenerative resistor is being used.	Change the regenerative resistance to a value larger than the SERVOPACK minimum allowable resistance.	*4

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.100: Overcurrent Detected (An overcurrent flowed through the power transistor or the heat sink overheated.)	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.101: Motor Overcurrent Detected (The current to the motor exceeded the allowable current.)	The Main Circuit Cable is not wired correctly or there is faulty contact.	Check the wiring.	Correct the wiring.	*1
	There is a short-circuit or ground fault in a Main Circuit Cable.	Check for short-circuits across cable phases U, V, and W, or between the ground and cable phases U, V, and W.	The cable may be short-circuited. Replace the cable.	*1
	There is a short-circuit or ground fault inside the Servomotor.	Check for short-circuits across Servomotor phases U, V, and W, or between the ground and Servomotor phases U, V, or W.	The Servomotor may be faulty. Replace the Servomotor.	*1
	There is a short-circuit or ground fault inside the SERVOPACK.	Check for short-circuits across the Servomotor connection terminals U, V, and W on the SERVOPACK, or between the ground and terminals U, V, or W.	The SERVOPACK may be faulty. Replace the SERVOPACK.	*1
	A heavy load was applied while the Servomotor was stopped or running at a low speed.	Check to see if the operating conditions exceed Servo Drive specifications.	Reduce the load applied to the Servomotor. Or, increase the operating speed.	–
	A malfunction was caused by noise.	Improve the noise environment, e.g. by improving the wiring or installation conditions, and check to see if the alarm still occurs.	Implement countermeasures against noise, such as correct wiring of the FG. Use an FG wire size equivalent to the SERVOPACK's main circuit wire size.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.300: Regeneration Error	When using the built-in regenerative resistor, the jumper between the regenerative resistor terminals (B2 and B3) was removed from one of the following SERVOPACKs: SGD7S-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, or -330A.	Check to see if the jumper is connected between power supply terminals B2 and B3.*5	Correctly connect a jumper.	*1
	The External Regenerative Resistor or Regenerative Resistor Unit is not wired correctly, or was removed or disconnected.	Check the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.*5	Correct the wiring of the External Regenerative Resistor or Regenerative Resistor Unit.	*1
	Pn600 (Regenerative Resistor Capacity) is not set to 0 and an External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-R70A, -R90A,-1R6A, -2R8A, -R70F, -R90F, -2R1F, or -2R8F.	Check to see if an External Regenerative Resistor is connected and check the setting of Pn600.	Connect an External Regenerative Resistor, or set Pn600 (Regenerative Resistor Capacity) to 0 (setting unit: ×10 W) if no Regenerative Resistor is required.	*1
	An External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-470A, -550A, -590A, or -780A.	Check to see if an External Regenerative Resistor or a Regenerative Resistor Unit is connected and check the setting of Pn600.	Connect an External Regenerative Resistor and set Pn600 to an appropriate value, or connect a Regenerative Resistor Unit and set Pn600 to 0.	*1
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If the alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.320: Regenerative Overload	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The external regenerative resistance value or regenerative resistor capacity is too small, or there has been a continuous regeneration state.	Check the operating conditions or the capacity using the SigmaJunmaSize+ Capacity Selection Software or other means.	Change the regenerative resistance value or capacity. Reconsider the operating conditions using the SigmaJunmaSize+ Capacity Selection Software or other means.	*4
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor during operation.	Reconsider the system including the servo, machine, and operating conditions.	–
	The setting of Pn600 (Regenerative Resistor Capacity) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn600.	Correct the setting of Pn600.	*1
	The setting of Pn603 (Regenerative Resistance) is smaller than the capacity of the External Regenerative Resistor.	Check to see if a Regenerative Resistor is connected and check the setting of Pn603.	Correct the setting of Pn603.	*1
	The external regenerative resistance is too high.	Check the regenerative resistance.	Change the regenerative resistance to a correct value or use an External Regenerative Resistor of an appropriate capacity.	*4
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.330: Main Circuit Power Supply Wiring Error (Detected when the main circuit power supply is turned ON.)	The regenerative resistor was disconnected when the SERVOPACK power supply voltage was high.	Measure the resistance of the regenerative resistor using a measuring instrument.	If you are using the regenerative resistor built into the SERVOPACK, replace the SERVOPACK. If you are using an External Regenerative Resistor, replace the External Regenerative Resistor.	–
	DC power was supplied when an AC power supply input was specified in the settings.	Check the power supply to see if it is a DC power supply.	Correct the power supply setting to match the actual power supply.	*1
	AC power was supplied when a DC power supply input was specified in the settings.	Check the power supply to see if it is an AC power supply.	Correct the power supply setting to match the actual power supply.	*1
	Pn600 (Regenerative Resistor Capacity) is not set to 0 and an External Regenerative Resistor is not connected to one of the following SERVOPACKs: SGD7S-R70A, -R90A, -1R6A, -2R8A, -R70F, -R90F, -2R1F, or -2R8F.	Check to see if an External Regenerative Resistor is connected and check the setting of Pn600.	Connect an External Regenerative Resistor, or if an External Regenerative Resistor is not required, set Pn600 to 0.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.400: Overvoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the AC/DC power supply voltage within the specified range.	–
	The power supply is not stable or was influenced by a lightning surge.	Measure the power supply voltage.	Improve the power supply conditions, install a surge absorber, and then turn the power supply OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The voltage for AC power supply was too high during acceleration or deceleration.	Check the power supply voltage and the speed and torque during operation.	Set the AC power supply voltage within the specified range.	–
	The external regenerative resistance is too high for the operating conditions.	Check the operating conditions and the regenerative resistance.	Select a regenerative resistance value that is appropriate for the operating conditions and load.	*4
	The moment of inertia ratio or mass ratio exceeded the allowable value.	Check to see if the moment of inertia ratio or mass ratio is within the allowable range.	Increase the deceleration time, or reduce the load.	–
	A failure occurred in the SERVOPACK.	–	While the main circuit power supply is OFF, turn the control power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.410: Undervoltage (Detected in the main circuit power supply section of the SERVOPACK.)	The power supply voltage went below the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*1
	The SERVOPACK fuse is blown out.	Check the power supply wiring.	Correct the power supply wiring and replace the SERVOPACK.	–
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor to the DC reactor terminals (⊖1 and ⊖2) on the SERVOPACK.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
	The jumper between the DC Reactor terminals (⊖1 and ⊖2) was removed or there is faulty contact.	–	Correct the wiring between the DC Reactor terminals.	–
	The cable between the DC Reactor and SERVOPACK is not wired correctly or there is a faulty contact.			
A.510: Overspeed (The motor exceeded the maximum speed.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the wiring of the Servomotor.	Make sure that the Servomotor is correctly wired.	–
	A reference value that exceeded the overspeed detection level was input.	Check the input reference.	Reduce the reference value. Or, adjust the gain.	–
	The motor exceeded the maximum speed.	Check the waveform of the motor speed.	Reduce the speed reference input gain and adjust the servo gain. Or, reconsider the operating conditions.	
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.511: Encoder Output Pulse Overspeed	The encoder output pulse frequency exceeded the limit.	Check the encoder output pulse setting.	Decrease the setting of Pn212 (Number of Encoder Output Pulses) or Pn281 (Encoder Output Resolution).	*1
	The encoder output pulse frequency exceeded the limit because the motor speed was too high.	Check the encoder output pulse setting and the motor speed.	Reduce the motor speed.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.520: Vibration Alarm	Abnormal oscillation was detected in the motor speed.	Check for abnormal motor noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the setting of Pn100 (Speed Loop Gain).	*1
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*1
	The vibration detection level (Pn312 or Pn384) is not suitable.	Check that the vibration detection level (Pn312 or Pn384) is suitable.	Set a suitable vibration detection level (Pn312 or Pn384).	*1
A.521: Autotuning Alarm (Vibration was detected while executing the custom tuning, Easy FFT, or the tuning-less function.)	The Servomotor vibrated considerably while performing the tuning-less function.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio is within the allowable value. Or increase the load level or reduce the rigidity level in the tuning-less level settings.	*1
	The Servomotor vibrated considerably while performing custom tuning or Easy FFT.	Check the waveform of the motor speed.	Check the operating procedure of corresponding function and implement corrections.	*1
A.550: Maximum Speed Setting Error	The setting of Pn385 (Maximum Motor Speed) is greater than the maximum speed.	Check the setting of Pn385, and the upper limits of the maximum motor speed setting and the encoder output resolution setting.	Set Pn385 to a value that does not exceed the maximum motor speed.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.710: Instantaneous Overload A.720: Continuous Overload	The wiring is not correct or there is a faulty contact in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	*1
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Reconsider the load and operating conditions. Or, increase the motor capacity.	–
	An excessive load was applied during operation because the Servomotor was not driven due to mechanical problems.	Check the operation reference and motor speed.	Correct the mechanical problem.	–
	Operation was performed with a load applied to the shaft of the servomotor that exceeded the allowable value.	Check the condition of the machine to determine if a load was applied to the shaft of the servomotor that exceeded the allowable value.	Correct the condition of the machine so that the load on the shaft during servomotor operation does not exceed the allowable value.	–
	There is an error in the setting of Pn282 (Linear Encoder Scale Pitch).	Check the setting of Pn282.	Correct the setting of Pn282.	*1
	There is an error in the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection).	Check the setting of Pn080 = n.□□X□.	Set Pn080 = n.□□X□ to an appropriate value.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.730 and A.731: Dynamic Brake Overload (An excessive power consumption by the dynamic brake was detected.)	The Servomotor was rotated by an external force.	Check the operation status.	Implement measures to ensure that the motor will not be rotated by an external force.	–
	When the Servomotor was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor command speed. • Decrease the moment of inertia ratio or mass ratio. • Reduce the frequency of stopping with the dynamic brake.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.740: Inrush Current Limiting Resistor Overload (The main circuit power supply was frequently turned ON and OFF.)	The allowable frequency of the inrush current limiting resistor was exceeded when the main circuit power supply was turned ON and OFF.	–	Reduce the frequency of turning the main circuit power supply ON and OFF.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.7A1: Internal Temperature Error 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.7A2: Internal Temperature Error 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*1
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.7A3: Internal Temperature Sensor Error (An error occurred in the temperature sensor circuit.)	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.7Ab: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.810: Encoder Backup Alarm (Detected at the encoder, but only when an absolute encoder is used.)	The power to the absolute encoder was turned ON for the first time.	Check to see if the power supply was turned ON for the first time.	Set up the encoder.	*1
	The Encoder Cable was disconnected and then connected again.	Check to see if the power supply was turned ON for the first time.	Check the encoder connection and set up the encoder.	*1
	Power is not being supplied both from the control power supply (+5 V) from the SERVOPACK and from the battery power supply.	Check the encoder connector battery and the connector status.	Replace the battery or implement similar measures to supply power to the encoder, and set up the encoder.	*1
	A failure occurred in the absolute encoder.	–	If the alarm still occurs after setting up the encoder again, replace the Servomotor.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.820: Encoder Checksum Alarm (Detected at the encoder.)	A failure occurred in the encoder.	–	■ When Using an Absolute Encoder Set up the encoder again. If the alarm still occurs, the Servomotor may be faulty. Replace the Servomotor. ■ When Using a Single-turn Absolute Encoder or Incremental Encoder • The Servomotor may be faulty. Replace the Servomotor. • The linear encoder may be faulty. Replace the linear encoder.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.830: Encoder Battery Alarm (The absolute encoder battery voltage was lower than the specified level.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*1
	The battery voltage is lower than the specified value (2.7 V).	Measure the battery voltage.	Replace the battery.	*1
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.840: Encoder Data Alarm (Detected at the encoder.)	The encoder malfunctioned.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	An error occurred in reading data from the linear encoder.	–	The linear encoder is not mounted within an appropriate tolerance. Correct the mounting of the linear encoder.	–
	Excessive speed occurred in the linear encoder.	–	Control the motor speed within the range specified by the linear encoder manufacturer and then turn ON the control power supply.	–
	The encoder malfunctioned due to noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	–
	The polarity sensor is not wired correctly.	Check the wiring of the polarity sensor.	Correct the wiring of the polarity sensor.	–
	The polarity sensor failed.	–	Replace the polarity sensor.	–
A.850: Encoder Overspeed (Detected at the encoder when the control power supply is turned ON.)	Rotary Servomotor: The Servomotor speed was 200 min^{-1} or higher when the control power supply was turned ON.	Check the motor speed when the power supply is turned ON.	Reduce the Servomotor speed to a value less than 200 min^{-1}, and turn ON the control power supply.	–
	Linear Servomotor: The Servomotor exceeded the specified speed when the control power supply was turned ON.	Check the motor speed when the power supply is turned ON.	Control the motor speed within the range specified by the linear encoder manufacturer and then turn ON the control power supply.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.860: (Detected when a Rotary Servomotor, Absolute Linear Encoder, or Direct Drive Servomotor is connected. However, this alarm is not detected for SGMCS Servomotors.) (Detected at the encoder end.)	The surrounding air temperature around the Servomotor is too high.	Measure the surrounding air temperature around the Servomotor.	Reduce the surrounding air temperature of the Servomotor to 40°C or less.	–
	The Servomotor load is greater than the rated load.	Use the accumulated load ratio to check the load.	Operate the Servo Drive so that the motor load remains within the specified range.	*1
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or absolute linear encoder may be faulty. Replace the Servomotor or absolute linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.861: Motor Overheated	The surrounding temperature around the Servomotor is too high.	Measure the surrounding temperature around the Servomotor.	Reduce the surrounding air temperature of the Servomotor to 40° or less.	–
	The motor load is greater than the rated load.	Check the load with the accumulated load ratio on the Motion Monitor Tab Page on the SigmaWin+.	Operate the Servo Drive so that the motor load remains within the specified range.	*1
	A failure occurred in the Serial Converter Unit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Serial Converter Unit may be faulty. Replace the Serial Converter Unit.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.890: Encoder Scale Error	A failure occurred in the linear encoder.	–	The linear encoder may be faulty. Replace the linear encoder.	–
A.891: Encoder Module Error	A failure occurred in the linear encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the linear encoder may be faulty. Replace the linear encoder.	–
A.8A0: External Encoder Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
A.8A1: External Encoder Module Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.8A2: External Incremental Encoder Sensor Error	A failure occurred in the external encoder.	–	Replace the external encoder.	–
A.8A3: External Absolute Encoder Position Error	A failure occurred in the external absolute encoder.	–	The external absolute encoder may be faulty. Refer to the encoder manufacturer's instruction manual for corrections.	–
A.8A5: External Encoder Overspeed	An overspeed error was detected in the external encoder.	Check the maximum speed of the external encoder.	Keep the external encoder below its maximum speed.	–
A.8A6: External Encoder Overheated	An overheating error was detected in the external encoder.	–	Replace the external encoder.	–
A.b33: Current Detection Error 3	A failure occurred in the current detection circuit.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.b6A: MECHATROLINK Communications ASIC Error 1	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.b6b: MECHATROLINK Communications ASIC Error 2	A malfunction occurred in the MECHATROLINK communications section due to noise.	–	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	There is a fault in the SERVOPACK MECHATROLINK communications section.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF0: System Alarm 0	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF1: System Alarm 1	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF2: System Alarm 2	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.bF3: System Alarm 3	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF4: System Alarm 4	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF5: System Alarm 5	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF6: System Alarm 6	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF7: System Alarm 7	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.bF8: System Alarm 8	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.C10: Servomotor Out of Control (Detected when the servo is turned ON.)	The order of phases U, V, and W in the motor wiring is not correct.	Check the Servomotor wiring.	Make sure that the Servomotor is correctly wired.	–
	There is an error in the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection).	Check the setting of Pn080 = n.□□X□.	Set Pn080 = n.□□X□ to an appropriate value.	*1
	A failure occurred in the encoder.	–	If the motor wiring is correct and an alarm still occurs after turning the power supply OFF and ON again, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C20: Phase Detection Error	The linear encoder signal level is too low.	Check the voltage of the linear encoder signal.	Fine-tune the mounting of the scale head. Or, replace the linear encoder.	–
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Check the installation orientation for the linear encoder and Moving Coil.	Change the setting of Pn080 = n.□□X□. Correctly reinstall the linear encoder or Moving Coil.	*1
	The polarity sensor signal is being affected by noise.	–	Correct the FG wiring. Implement countermeasures against noise for the polarity sensor wiring.	–
	The setting of Pn282 (Linear Encoder Scale Pitch) is not correct.	Check the setting of Pn282 (Linear Encoder Scale Pitch).	Check the specifications of the linear encoder and set a correct value.	*1
A.C21: Polarity Sensor Error	The polarity sensor is protruding from the Magnetic Way of the motor.	Check the polarity sensor.	Correctly reinstall the Moving Coil or Magnetic Way of the motor.	–
	The polarity sensor is not wired correctly.	Check the wiring of the polarity sensor.	Correct the wiring of the polarity sensor.	–
	The polarity sensor failed.	–	Replace the polarity sensor.	–
A.C22: Phase Information Disagreement	The SERVOPACK phase information is different from the linear encoder phase information.	–	Perform polarity detection.	*1

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C50: Polarity Detection Failure	The parameter settings are not correct.	Check the linear encoder specifications and feedback signal status.	The settings of Pn282 (Linear Encoder Scale Pitch) and Pn080 = n.□□X□ (Motor Phase Sequence Selection) may not match the installation. Set the parameters to correct values.	*1
	There is noise on the scale signal.	Check to make sure that the frame grounds of the Serial Converter Unit and Servomotor are connected to the FG terminal on the SERVOPACK and that the FG terminal on the SERVOPACK is connected to the frame ground on the power supply. And, confirm that the shield is properly processed on the Linear Encoder Cable. Check to see if the detection reference is repeatedly output in one direction.	Implement appropriate countermeasures against noise for the Linear Encoder Cable.	–
	An external force was applied to the Moving Coil of the motor.	–	The polarity cannot be properly detected if the detection reference is 0 and the speed feedback is not 0 because of an external force, such as cable tension, applied to the Moving Coil. Implement measures to reduce the external force so that the speed feedback goes to 0. If the external force cannot be reduced, increase the setting of Pn481 (Polarity Detection Speed Loop Gain).	–
	The linear encoder resolution is too low.	Check the linear encoder scale pitch to see if it is within 100 μm.	If the linear encoder scale pitch is 100 μm or higher, the SERVOPACK cannot detect the correct speed feedback. Use a linear encoder scale pitch with higher resolution. (We recommend a pitch of 40 μm or less.) Or, increase the setting of Pn485 (Polarity Detection Reference Speed). However, increasing the setting of Pn485 will increase the Servomotor movement range that is required for polarity detection.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C51: Overtravel Detected during Polarity Detection	The overtravel signal was detected during polarity detection.	Check the overtravel position.	Wire the overtravel signals. Execute polarity detection at a position where an overtravel signal would not be detected.	*1
A.C52: Polarity Detection Not Completed	The servo was turned ON when using an absolute linear encoder, Pn587 was set to n.□□□0 (Do not detect polarity), and the polarity had not been detected.	–	When using an absolute linear encoder, set Pn587 to n.□□□1 (Detect polarity).	–
A.C53: Out of Range of Motion for Polarity Detection	The travel distance exceeded the setting of Pn48E (Polarity Detection Range) in the middle of detection.	–	Increase the setting of Pn48E (Polarity Detection Range). Or, increase the setting of Pn481 (Polarity Detection Speed Loop Gain).	–
A.C54: Polarity Detection Failure 2	An external force was applied to the Servomotor.	–	Increase the setting of Pn495 (Polarity Detection Confirmation Force Reference). Increase the setting of Pn498 (Polarity Detection Allowable Error Range). Increasing the allowable error will also increase the motor temperature.	–
A.C80: Encoder Clear Error or Multiturn Limit Setting Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C90: Encoder Communications Error	There is a faulty contact in the connector or the connector is not wired correctly for the encoder.	Check the condition of the encoder connector.	Reconnect the encoder connector and check the encoder wiring.	*1
	There is a cable disconnection or short-circuit in the encoder. Or, the cable impedance is outside the specified values.	Check the condition of the Encoder Cable.	Use the Encoder Cable within the specified specifications.	–
	One of the following has occurred: corrosion caused by improper temperature, humidity, or gas, a short-circuit caused by entry of water drops or cutting oil, or faulty contact in connector caused by vibration.	Check the operating environment.	Improve the operating environment, and replace the cable. If the alarm still occurs, replace the SERVOPACK.	*1
	A malfunction was caused by noise.	–	Correct the wiring around the encoder by separating the Encoder Cable from the Servomotor Main Circuit Cable or by grounding the encoder.	*1
	A failure occurred in the SERVOPACK.	–	Connect the Servomotor to another SERVOPACK, and turn ON the control power supply. If no alarm occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
	A failure occurred in the encoder.	–	Connect the Servomotor to another SERVOPACK, and turn ON the control power supply. If the alarm occurs, the Servomotor may be faulty. Replace the Servomotor.	–
A.C91: Encoder Communications Position Data Acceleration Rate Error	Noise entered on the signal lines because the Encoder Cable is bent or the sheath is damaged.	Check the condition of the Encoder Cable and connectors.	Check the Encoder Cable to see if it is installed correctly.	*1
	The Encoder Cable is bundled with a high-current line or installed near a high-current line.	Check the installation condition of the Encoder Cable.	Confirm that there is no surge voltage on the Encoder Cable.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Check the installation condition of the Encoder Cable.	Properly ground the machine to separate it from the FG of the encoder.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.C92: Encoder Communications Timer Error	Noise entered on the signal line from the encoder.	–	Implement countermeasures against noise for the encoder wiring.	*1
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.CA0: Encoder Parameter Error	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.Cb0: Encoder Echoback Error	The encoder is wired incorrectly or there is faulty contact.	Check the wiring of the encoder.	Make sure that the encoder is correctly wired.	*1
	The specifications of the Encoder Cable are not correct and noise entered on it.	–	Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	–
	The Encoder Cable is too long and noise entered on it.	–	• Rotary Servomotors: The Encoder Cable wiring distance must be 50 m max. • Linear Servomotors: The Encoder Cable wiring distance must be 20 m max.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Check the condition of the Encoder Cable and connectors.	Properly ground the machine to separate it from the FG of the encoder.	–
	Excessive vibration or shock was applied to the encoder.	Check the operating conditions.	Reduce machine vibration. Correctly install the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the Servomotor or linear encoder may be faulty. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.CC0: Multiturn Limit Disagreement	When using a Direct Drive Servomotor, the setting of Pn205 (Multiturn Limit) does not agree with the encoder.	Check the setting of Pn205.	Correct the setting of Pn205 (0 to 65,535).	*1
	The multiturn limit of the encoder is different from that of the SERVOPACK. Or, the multiturn limit of the SERVOPACK has been changed.	Check the setting of Pn205 in the SERVOPACK.	Change the setting if the alarm occurs.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.CF1: Reception Failed Error in Feedback Option Module Communications	The cable between the Serial Converter Unit and SERVOPACK is not wired correctly or there is a faulty contact.	Check the wiring of the external encoder.	Correctly wire the cable between the Serial Converter Unit and SERVOPACK.	*1
	A specified cable is not being used between Serial Converter Unit and SERVOPACK.	Check the wiring specifications of the external encoder.	Use a specified cable.	–
	The cable between the Serial Converter Unit and SERVOPACK is too long.	Measure the length of the cable that connects the Serial Converter Unit.	The length of the cable between the Serial Converter Unit and SERVOPACK must be 20 m or less.	–
	The sheath on cable between the Serial Converter Unit and SERVOPACK is broken.	Check the cable that connects the Serial Converter Unit.	Replace the cable between the Serial Converter Unit and SERVOPACK.	–
A.CF2: Timer Stopped Error in Feedback Option Module Communications	Noise entered the cable between the Serial Converter Unit and SERVOPACK.	–	Correct the wiring around the Serial Converter Unit, e.g., separate I/O signal lines from the Main Circuit Cables or ground.	–
	A failure occurred in the Serial Converter Unit.	–	Replace the Serial Converter Unit.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–
A.d00: Position Deviation Overflow (The setting of Pn520 (Position Deviation Overflow Alarm Level) was exceeded by the position deviation.)	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty contacts in the wiring for the Servomotor and encoder.	–
	The position command speed is too fast.	Reduce the position command speed and try operating the SERVOPACK.	Reduce the position reference speed or the reference acceleration rate, or reconsider the electronic gear ratio.	*1
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–
	The setting of Pn520 (Position Deviation Overflow Alarm Level) is too low for the operating conditions.	Check Pn520 (Position Deviation Overflow Alarm Level) to see if it is set to an appropriate value.	Optimize the setting of Pn520.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.d01: Position Deviation Overflow Alarm at Servo ON	The servo was turned ON after the position deviation exceeded the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON) while the servo was OFF.	Check the position deviation while the servo is OFF.	Optimize the setting of Pn526 (Position Deviation Overflow Alarm Level at Servo ON).	*1
A.d02: Position Deviation Overflow Alarm for Speed Limit at Servo ON	If position deviation remains in the deviation counter, the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON) limits the speed when the servo is turned ON. This alarm occurs if a position reference is input and the setting of Pn520 (Position Deviation Overflow Alarm Level) is exceeded.	–	Optimize the setting of Pn520 (Position Deviation Overflow Alarm Level). Or, adjust the setting of Pn529 or Pn584 (Speed Limit Level at Servo ON).	*1
A.d0A: Pressure Feedback Loop Deviation Overflow	The difference between the pressure feedback reference and the pressure feedback detection value exceeded the level set in Pn447 (Pressure Feedback Loop Deviation Overflow Level).	Check the pressure feedback detection monitor or pressure feedback loop deviation monitor.	• Change the value of Pn447 (Pressure Feedback Loop Deviation Overflow Level). • Adjust the values of Pn442 (Pressure Feedback Loop Integral Time) and other pressure feedback control parameters.	3-18
A.d30: Position Data Overflow	The position data exceeded ±1,879,048,192.	Check the input reference pulse counter.	Reconsider the operating specifications.	–
A.E02: MECHATROLINK Internal Synchronization Error 1	The MECHATROLINK transmission cycle fluctuated.	–	Remove the cause of transmission cycle fluctuation at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.E30: MECHATROLINK Other Station Monitor Reception Error	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK Communications Cable wiring.	–
	A MECHATROLINK data reception error occurred due to noise.	Check the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E31: MECHATROLINK Other Station Monitor Setting Error	There is a mistake in the settings for other station monitoring.	Check the parameters related to other station monitoring.	Correct the settings of Pn9B1 to Pn9C0.	3-10
A.E32: MECHATROLINK Other Station Monitor Error	An error occurred in a monitored station.	Check the status of the monitored stations.	Eliminate the cause of the error at the monitored station.	–
A.E40: MECHATROLINK Transmission Cycle Setting Error	The setting of MECHATROLINK transmission cycle is outside of the specified range.	Check the setting of the MECHATROLINK transmission cycle.	Set the MECHATROLINK transmission cycle to an appropriate value.	–
A.E41: MECHATROLINK Communications Data Size Setting Error	The number of transmission bytes set on DIP switch S3 is not correct.	Check the MECHATROLINK communications data size of the host controller.	Reset DIP switch S3 to change the number of transmission bytes to an appropriate value.	*1
A.E42: MECHATROLINK Station Address Setting Error	The station address is outside of the setting range.	Check rotary switches S1 and S2 to see if the station address is between 03 and EF.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.	*1
	Two or more stations on the communications network have the same address.	Check to see if two or more stations on the communications network have the same address.	Check the setting of the station address of the host controller, and reset rotary switches S1 and S2 to change the address to an appropriate value between 03 and EF.	*1
A.E50*4: MECHATROLINK Synchronization Error	The WDT data in the host controller was not updated normally.	Check to see if the WDT data is being updated at the host controller.	Correctly update the WDT data at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.E51: MECHATROLINK Synchronization Failed	The WDT data at the host controller was not updated correctly at the start of synchronous communications, so synchronous communications could not be started.	Check to see if the WDT data is being updated in the host controller.	Correctly update the WDT data at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E60*4: Reception Error in MECHATROLINK Communications	MECHATROLINK wiring is not correct.	Check the MECHATROLINK wiring.	Correct the MECHATROLINK Communications Cable wiring.	–
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E61: Synchronization Interval Error in MECHATROLINK Transmission Cycle	The MECHATROLINK transmission cycle fluctuated.	Check the setting of the MECHATROLINK transmission cycle.	Remove the cause of transmission cycle fluctuation at the host controller.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.E63: MECHATROLINK Synchronization Frame Not Received	MECHATROLINK wiring is not correct.	Check the Servomotor wiring.	Correct the MECHATROLINK Communications Cable wiring.	–
	A MECHATROLINK data reception error occurred due to noise.	–	Implement countermeasures against noise. (Check the MECHATROLINK Communications Cable and FG wiring, and implement measures such as attaching a ferrite core to the MECHATROLINK Communications Cable.)	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.E72: Feedback Option Module Detection Failure	There is a faulty connection between the SERVOPACK and the Feedback Option Module.	Check the connection between the SERVOPACK and the Feedback Option Module.	Correctly connect the Feedback Option Module.	–
	The Feedback Option Module was disconnected.	–	Reset the Option Module configuration error and turn the power supply to the SERVOPACK OFF and ON again.	*1
	A failure occurred in the Feedback Option Module.	–	Replace the Feedback Option Module.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–
A.Eb1: Safety Function Signal Input Timing Error	The delay between activation of the /HWBB1 and /HWBB2 input signals for the HWBB was ten second or longer.	Measure the time delay between the /HWBB1 and /HWBB2 signals.	The output signal circuits or devices for /HWBB1 and /HWBB2 or the SERVOPACK input signal circuits may be faulty. Alternatively, the input signal cables may be disconnected. Check to see if any of these items are faulty or have been disconnected.	–
	A failure occurred in the SERVOPACK.	–	Replace the SERVOPACK.	–
A.EC8: Gate Drive Error 1 (An error occurred in the gate drive circuit.) A.EC9: Gate Drive Error 2 (An error occurred in the gate drive circuit.)	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.Ed1: Command Execution Timeout	A timeout error occurred for a MECHATROLINK command.	Check the motor status when the command is executed.	Execute the SV_ON or SENS_ON command only when the motor is not operating.	–
		• For other types of control, check the status of the linear encoder when the command is executed.	Execute the SENS_ON command only when an external rotary encoder or linear encoder is connected.	–

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Alarm Number: Alarm Name	Possible Cause	Confirmation	Correction	Reference
A.F10: Power Supply Line Open Phase (The voltage was low for more than one second for phase R, S, or T when the main power supply was ON.)	The three-phase power supply wiring is not correct.	Check the power supply wiring.	Make sure that the power supply is correctly wired.	*1
	The three-phase power supply is unbalanced.	Measure the voltage for each phase of the three-phase power supply.	Balance the power supply by changing phases.	–
	A single-phase power supply was input without specifying a signal-phase AC power supply input (Pn00B = n.□1□□).	Check the power supply and the parameter setting.	Match the parameter setting to the power supply.	*1
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
FL-1*6: System Alarm FL-2*6: System Alarm FL-3*6: System Alarm FL-4*6: System Alarm FL-5*6: System Alarm FL-6*6: System Alarm	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
CPF00: Digital Operator Communications Error 1	There is a faulty connection between the Digital Operator and the SERVOPACK.	Check the connector contact.	Disconnect the connector and insert it again. Or, replace the cable.	–
	A malfunction was caused by noise.	–	Keep the Digital Operator or the cable away from sources of noise.	–
CPF01: Digital Operator Communications Error 2	A failure occurred in the Digital Operator.	–	Disconnect the Digital Operator and then connect it again. If an alarm still occurs, the Digital Operator may be faulty. Replace the Digital Operator.	–
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Detection Conditions
• Rotary Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\text{Pn533 [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

• Linear Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\frac{\text{Pn585 [mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{10} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\frac{\text{Pn385 [100 mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{\text{Approx. } 6.10 \times 10^5} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

*3. Detection Conditions
• Rotary Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\text{Rated motor speed [min}^{-1}\text{]} \times 1/3 \times \frac{\text{Encoder resolution}}{6 \times 10^5} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\text{Maximum motor speed [min}^{-1}\text{]} \times \frac{\text{Encoder resolution}}{\text{Approx. } 3.66 \times 10^{12}} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

• Linear Servomotors
If either of the following conditions is detected, an alarm will occur.

$$\frac{\text{Rated motor speed [mm/s]} \times 1/3}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{10} \leq \frac{\text{Pn20E}}{\text{Pn210}}$$

$$\frac{\text{Pn385 [100 mm/s]}}{\text{Linear encoder pitch [}\mu\text{m]}} \times \frac{\text{Resolution of Serial Converter Unit}}{\text{Approx. } 6.10 \times 10^5} \geq \frac{\text{Pn20E}}{\text{Pn210}}$$

*4. Refer to the following manual for details.
Σ-7-Series Peripheral Device Selection Manual (Manual No.: SIEP S800001 32)

*5. The SERVOPACK will fail if the External Regenerative Resistor or Regenerative Resistor Unit is connected while the jumper is connected between the B2 and B3 terminals.

*6. These alarms are not stored in the alarm history. They are only displayed on the panel display.

5.2.4 Warning Displays

If a warning occurs in the SERVOPACK, a warning number will be displayed on the panel display. Warnings are displayed to warn you before an alarm occurs.

5.2.5 List of Warnings

The list of warnings gives the warning name and warning meaning in order of the warning numbers.

Warning Number	Warning Name	Meaning	Resetting
A.900	Position Deviation Overflow	The position deviation exceeded the percentage set with the following formula: (Pn520 × Pn51E/100)	Required.
A.901	Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	Required.
A.910	Overload	This warning occurs before an overload alarm (A.710 or A.720) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.911	Vibration	Abnormal vibration was detected during motor operation. The detection level is the same as A.520. Set whether to output an alarm or a warning by setting Pn310 (Vibration Detection Selections).	Required.
A.912	Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature of the control PCB is abnormal.	Required.
A.913	Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature of the power PCB is abnormal.	Required.
A.920	Regenerative Overload	This warning occurs before an A.320 alarm (Regenerative Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.921	Dynamic Brake Overload	This warning occurs before an A.731 alarm (Dynamic Brake Overload) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.922	Pressure Feedback Overflow	The pressure feedback detection value exceeded the level set in Pn44D (Pressure Feedback Overflow Detection Level) for the time set in Pn44E (Pressure Feedback Overflow Detection Time).	Required.
A.923	SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Required.
A.930	Absolute Encoder Battery Error	This warning occurs when the voltage of absolute encoder's battery is low.	Required.
A.942	Speed Ripple Compensation Information Disagreement	The speed ripple compensation information stored in the encoder does not agree with the speed ripple compensation information stored in the SERVOPACK.	Required.
A.94A	Data Setting Warning 1 (Parameter Number Error)	There is an error in the parameter number for a Data Setting Warning 1 (Parameter Number) command.	Automatically reset.*
A.94b	Data Setting Warning 2 (Out of Range)	The command data is out of range.	Automatically reset.*
A.94C	Data Setting Warning 3 (Calculation Error)	A calculation error was detected.	Automatically reset.*
A.94d	Data Setting Warning 4 (Parameter Size)	The data sizes do not match.	Automatically reset.*
A.94E	Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Required.
A.95A	Command Warning 1 (Unsatisfied Command Conditions)	A command was sent when the conditions for sending a command were not satisfied.	Automatically reset.*
A.95b	Command Warning 2 (Unsupported Command)	An unsupported command was sent.	Automatically reset.*

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Warning Number	Warning Name	Meaning	Resetting
A.95d	Command Warning 4 (Command Interference)	There was command interference, particularly latch command interference.	Automatically reset.*
A.95E	Command Warning 5 (Subcommand Not Possible)	The subcommand and main command interfere with each other.	Automatically reset.*
A.95F	Command Warning 6 (Undefined Command)	An undefined command was sent.	Automatically reset.*
A.960	MECHATROLINK Communications Warning	A communications error occurred during MECHATROLINK communications.	Required.
A.964	Other Station Monitor Data Communications Warning	A communications error occurred during MECHATROLINK communications.	Required.
A.971	Undervoltage	This warning occurs before an A.410 alarm (Undervoltage) occurs. If the warning is ignored and operation is continued, an alarm may occur.	Required.
A.97A	Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	Automatically reset.*
A.97b	Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the allowable setting range.	Automatically reset.*
A.9A0	Overtravel	Overtravel was detected while the servo was ON.	Required.
A.9b0	Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	Required.

* The warning will automatically be cleared after the correct command is received..

Note: Use Pn008 = n.□X□□ (Warning Detection Selection) to control warning detection.
However, the following warnings are not affected by the setting of Pn008 = n.□X□□ and other parameter settings are required in addition to Pn008 = n.□X□□.

Warning	Parameters That Must Be Set to Select Warning Detection
A.911	Pn310 = n.□□□X (Vibration Detection Selection)
A.923	– (Not affected by the setting of Pn008 = n.□X□□.)
A.930	Pn008 = n.□□□X (Low Battery Voltage Alarm/Warning Selection)
A.942	Pn423 = n.□□X□ (Speed Ripple Compensation Information Disagreement Warning Detection Selection)
A.94A to A.960 and A.97A to A.97b	Pn800=n.□□X□ (Warning Check Masks)
A.971	Pn008 = n.□□□X (Low Battery Voltage Alarm/Warning Selection) (Not affected by the setting of Pn008 = n.□X□□.)
A.9A0	Pn00D = n.X□□□ (Overtravel Warning Detection Selection) (Not affected by the setting of Pn008 = n.□X□□.)
A.9b0	Pn00F = n.□□□X (Preventative Maintenance Warning Selection)

5.2.6 Troubleshooting Warnings

The causes of and corrections for the warnings are given in the following table. Contact your Yaskawa representative if you cannot solve a problem with the correction given in the table.

Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.900: Position Deviation Overflow	The Servomotor U, V, and W wiring is not correct.	Check the wiring of the Servomotor's Main Circuit Cables.	Make sure that there are no faulty connections in the wiring for the Servomotor and encoder.	–
	A SERVOPACK gain is too low.	Check the SERVOPACK gains.	Increase the servo gain, e.g., by using autotuning without a host reference.	*
	The acceleration of the position reference is too high.	Reduce the reference acceleration and try operating the SERVOPACK.	Reduce the acceleration of the position reference using a MECHATROLINK command. Or, smooth the position reference acceleration by selecting the position reference filter (ACCFIL) using a MECHATROLINK command.	–
	The excessive position deviation alarm level (Pn520 × Pn51E/100) is too low for the operating conditions.	Check excessive position deviation alarm level (Pn520 × Pn51E/100) to see if it is set to an appropriate value.	Optimize the settings of Pn520 and Pn51E.	*
	A failure occurred in the SERVOPACK.	–	Turn the power supply to the SERVOPACK OFF and ON again. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.901: Position Deviation Overflow Alarm at Servo ON	The position deviation when the servo was turned ON exceeded the percentage set with the following formula: (Pn526 × Pn528/100)	–	Optimize the setting of Pn528 (Position Deviation Overflow Warning Level at Servo ON).	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.910: Overload (warning before an A.710 or A.720 alarm occurs)	The wiring is not correct or there is a faulty contact in the motor or encoder wiring.	Check the wiring.	Make sure that the Servomotor and encoder are correctly wired.	–
	Operation was performed that exceeded the overload protection characteristics.	Check the motor overload characteristics and Run command.	Reconsider the load and operating conditions. Or, increase the motor capacity.	–
	An excessive load was applied during operation because the Servomotor was not driven because of mechanical problems.	Check the operation reference and motor speed.	Remove the mechanical problem.	–
	The overload warning level (Pn52B) is not suitable.	Check that the overload warning level (Pn52B) is suitable.	Set a suitable overload warning level (Pn52B).	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.911: Vibration	Abnormal vibration was detected during motor operation.	Check for abnormal motor noise, and check the speed and torque waveforms during operation.	Reduce the motor speed. Or, reduce the servo gain with custom tuning.	*
	The setting of Pn103 (Moment of Inertia Ratio) is greater than the actual moment of inertia or was greatly changed.	Check the moment of inertia ratio or mass ratio.	Set Pn103 (Moment of Inertia Ratio) to an appropriate value.	*
	The vibration detection level (Pn312 or Pn384) is not suitable.	Check that the vibration detection level (Pn312 or Pn384) is suitable.	Set a suitable vibration detection level (Pn312 or Pn384).	*

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.912: Internal Temperature Warning 1 (Control Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.913: Internal Temperature Warning 2 (Power Board Temperature Error)	The surrounding temperature is too high.	Check the surrounding temperature using a thermometer. Or, check the operating status with the SERVOPACK installation environment monitor.	Decrease the surrounding temperature by improving the SERVOPACK installation conditions.	*
	An overload alarm was reset by turning OFF the power supply too many times.	Check the alarm display to see if there is an overload alarm.	Change the method for resetting the alarm.	–
	There was an excessive load or operation was performed that exceeded the regenerative processing capacity.	Use the accumulated load ratio to check the load during operation, and use the regenerative load ratio to check the regenerative processing capacity.	Reconsider the load and operating conditions.	–
	The SERVOPACK installation orientation is not correct or there is insufficient space around the SERVOPACK.	Check the SERVOPACK installation conditions.	Install the SERVOPACK according to specifications.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.920: Regenerative Overload (warning before an A.320 alarm occurs)	The power supply voltage exceeded the specified range.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	There is insufficient external regenerative resistance, regenerative resistor capacity, or SERVOPACK capacity, or there has been a continuous regeneration state.	Check the operating conditions or the capacity using the SigmaJunmaSize+ Capacity Selection Software or another means.	Change the regenerative resistance value, regenerative resistance capacity, or SERVOPACK capacity. Reconsider the operating conditions using the SigmaJunmaSize+ Capacity Selection Software or other means.	–
	There was a continuous regeneration state because a negative load was continuously applied.	Check the load applied to the Servomotor during operation.	Reconsider the system including the servo, machine, and operating conditions.	–
A.921: Dynamic Brake Overload (warning before an A.731 alarm occurs)	The Servomotor was rotated by an external force.	Check the operation status.	Implement measures to ensure that the motor will not be rotated by an external force.	–
	When the Servomotor was stopped with the dynamic brake, the rotational or linear kinetic energy exceeded the capacity of the dynamic brake resistor.	Check the power consumed by the DB resistor to see how frequently the DB is being used.	Reconsider the following: • Reduce the Servomotor command speed. • Decrease the moment of inertia or mass. • Reduce the frequency of stopping with the dynamic brake.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.922: Pressure Feedback Overflow	The pressure feedback detection value exceeded the level set in Pn44D (Pressure Feedback Overflow Detection Level) for the time set in Pn44E (Pressure Feedback Overflow Detection Time).	Check the output from the pressure sensor amplifier.	Adjust the pressure sensor amplifier.	–
		Check the setting of Pn449 (Pressure Feedback Sensor Gain).	Change the setting of Pn449 (Pressure Feedback Sensor Gain).	–
A.923: SERVOPACK Built-in Fan Stopped	The fan inside the SERVOPACK stopped.	Check for foreign matter inside the SERVOPACK.	Remove foreign matter from the SERVOPACK. If an alarm still occurs, the SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.930: Absolute Encoder Battery Error (The absolute encoder battery voltage was lower than the specified level.) (Detected only when an absolute encoder is connected.)	The battery connection is faulty or a battery is not connected.	Check the battery connection.	Correct the battery connection.	*
	The battery voltage is lower than the specified value (2.7 V).	Measure the battery voltage.	Replace the battery.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.942: Speed Ripple Compensation Information Disagreement	The speed ripple compensation information stored in the encoder does not agree with the speed ripple compensation information stored in the SERVOPACK.	–	Reset the speed ripple compensation value on the SigmaWin+.	*
		–	Set Pn423 to n.□□1□ (Do not detect A.942 alarms). However, changing the setting may increase the speed ripple.	*
		–	Set Pn423 to n.□□□0 (Disable speed ripple compensation). However, changing the setting may increase the speed ripple.	*
A.94A: Data Setting Warning 1 (Parameter Number Error)	An invalid parameter number was used.	Check the command that caused the warning.	Use the correct parameter number.	*
A.94b: Data Setting Warning 2 (Out of Range)	The set command data was clamped to the minimum or maximum value of the setting range.	Check the command that caused the warning.	Set the parameter within the setting range.	*
A.94C: Data Setting Warning 3 (Calculation Error)	The calculation result of the setting is not correct.	Check the command that caused the warning.	Set the parameter within the setting range.	*
A.94d: Data Setting Warning 4 (Parameter Size)	The parameter size set in the command is not correct.	Check the command that caused the warning.	Set the correct parameter size.	*
A.94E: Data Setting Warning 5 (Latch Mode Error)	A latch mode error was detected.	Check the command that caused the warning.	Change the setting of Pn850 or the LT_MOD data for the LTMOD_ON command sent by the host controller to an appropriate value.	*
A.95A: Command Warning 1 (Unsatisfied Command Conditions)	The command conditions are not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	*
A.95b: Command Warning 2 (Unsupported Command)	An unsupported command was received.	Check the command that caused the warning.	Do not send unsupported commands.	*

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.95d: Command Warning 4 (Command Interference)	The command sending conditions for latch-related commands was not satisfied.	Check the command that caused the warning.	Send the command after the command conditions are satisfied.	*
A.95E: Command Warning 5 (Subcommand Not Possible)	The command sending conditions for subcommands was not satisfied.	Check the command that caused the warning.	Send the command after the conditions are satisfied.	*
A.95F: Command Warning 6 (Undefined Command)	An undefined command was sent.	Check the command that caused the warning.	Do not send undefined commands.	*
A.960: MECHATROLINK Communications Warning	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK communications cable wiring.	*
	A MECHATROLINK data reception error occurred due to noise.	Confirm the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.964: Other Station Monitor Data Communications Warning	The MECHATROLINK Communications Cable is not wired correctly.	Check the wiring conditions.	Correct the MECHATROLINK communications cable wiring.	*
	A MECHATROLINK data reception error occurred due to noise.	Confirm the installation conditions.	Implement the following countermeasures against noise. • Check the MECHATROLINK Communications Cable and FG wiring and implement countermeasures to prevent noise from entering. • Attach a ferrite core to the MECHATROLINK Communications Cable.	–
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–

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Warning Number: Warning Name	Possible Cause	Confirmation	Correction	Reference
A.971: Undervoltage	For a 200-V SERVOPACK, the AC power supply voltage dropped below 140 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	For a 100-V SERVOPACK, the AC power supply voltage dropped below 60 V.	Measure the power supply voltage.	Set the power supply voltage within the specified range.	–
	The power supply voltage dropped during operation.	Measure the power supply voltage.	Increase the power supply capacity.	–
	A momentary power interruption occurred.	Measure the power supply voltage.	If you have changed the setting of Pn509 (Momentary Power Interruption Hold Time), decrease the setting.	*
	The SERVOPACK fuse is blown out.	–	Replace the SERVOPACK and connect a reactor.	*
	A failure occurred in the SERVOPACK.	–	The SERVOPACK may be faulty. Replace the SERVOPACK.	–
A.97A: Command Warning 7 (Phase Error)	A command that cannot be executed in the current phase was sent.	–	Send the command after the command conditions are satisfied.	–
A.97b: Data Clamp Out of Range	The set command data was clamped to the minimum or maximum value of the setting range.	–	Set the command data within the setting ranges.	–
A.9A0: Overtravel (Overtravel status was detected.)	Overtravel was detected while the servo was ON.	Check the status of the overtravel signals on the input signal monitor.	Even if an overtravel signal is not shown by the input signal monitor, momentary overtravel may have been detected. Take the following precautions. • Do not specify movements that would cause overtravel from the host controller. • Check the wiring of the overtravel signals. • Implement countermeasures against noise.	*
A.9b0: Preventative Maintenance Warning	One of the consumable parts has reached the end of its service life.	–	Replace the part. Contact your Yaskawa representative for replacement.	*

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

5.2.7 Troubleshooting Based on the Operation and Conditions of the Servomotor

This section provides troubleshooting based on the operation and conditions of the Servomotor, including causes and corrections.

Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Does Not Start	The control power supply is not turned ON.	Measure the voltage between control power supply terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the control power supply is turned ON.	–
	The main circuit power supply is not turned ON.	Measure the voltage across the main circuit power input terminals.	Turn OFF the power supply to the servo system. Correct the wiring so that the main circuit power supply is turned ON.	–
	The I/O signal connector (CN1) pins are not wired correctly or are disconnected.	Turn OFF the power supply to the servo system. Check the wiring condition of the I/O signal connector (CN1) pins.	Correct the wiring of the I/O signal connector (CN1) pins.	*
	The wiring for the Servomotor Main Circuit Cables or Encoder Cable is disconnected.	Check the wiring conditions.	Turn OFF the power supply to the servo system. Wire the cable correctly.	–
	There is an overload on the Servomotor.	Operate the Servomotor with no load and check the load status.	Turn OFF the power supply to the servo system. Reduce the load or replace the Servomotor with a Servomotor with a larger capacity.	–
	The type of encoder that is being used does not agree with the setting of Pn002 = n.□X□□ (Encoder Usage).	Check the type of the encoder that is being used and the setting of Pn002 = n.□X□□.	Set Pn002 = n.□X□□ according to the type of the encoder that is being used.	*
	There is a mistake in the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Check the input signal allocations (Pn50A, Pn50B, Pn511, and Pn516).	Correctly allocate the input signals (Pn50A, Pn50B, Pn511, and Pn516).	*
	The SV_ON command was not sent.	Check the commands sent from the host controller.	Send the SV_ON command from the host controller.	–
	The SENS_ON (Turn ON Sensor) command was not sent.	Check the commands sent from the host controller.	Send the commands to the SERVOPACK in the correct sequence.	–
	The P-OT (Forward Drive Prohibit) or N-OT (Reverse Drive Prohibit) signal is still OFF.	Check the P-OT and N-OT signals.	Turn ON the P-OT and N-OT signals.	*

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Does Not Start	The safety input signals (/HWBB1 or /HWBB2) were not turned ON.	Check the /HWBB1 and /HWBB2 input signals.	Turn ON the /HWBB1 and /HWBB2 input signals. If you are not using the safety function, connect the Safety Jumper Connector (provided as an accessory) to CN8.	*
	The FSTP (Forced Stop Input) signal is still OFF.	Check the FSTP signal.	• Turn ON the FSTP signal. • If you will not use the function to force the motor to stop, set Pn516 = n.□□□X (FSTP (Forced Stop Input) Signal Allocation) to disable the signal.	*
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	The polarity detection was not executed.	Check the setting of Pn080 =n.□□□X (Polarity Sensor Selection).	Correct the parameter setting.	*
		Check the inputs to the SV_ON (Servo ON) command.	• If you are using an incremental linear encoder, send the SV_ON (Servo ON) command from the host controller. • If you are using an absolute linear encoder, execute polarity detection.	*
Servomotor Moves Instantaneously, and Then Stops	There is a mistake in the Servomotor wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Servomotor correctly.	–
	There is a mistake in the wiring of the encoder or Serial Converter Unit.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the Serial Converter Unit correctly.	–
	There is a mistake in the linear encoder wiring.	Turn OFF the power supply to the servo system. Check the wiring.	Wire the connections correctly.	–
	The setting of Pn282 (Linear Encoder Scale Pitch) is not correct.	Check the setting of Pn282.	Correct the setting of Pn282.	*
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the directions.	Change the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Match the linear encoder direction and motor direction.	*
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Speed Is Unstable	There is a faulty connection in the Servomotor wiring.	The connector connections for the power line (U, V, and W phases) and the encoder or Serial Converter Unit may be unstable. Turn OFF the power supply to the servo system. Check the wiring.	Tighten any loose terminals or connectors and correct the wiring.	–
Servomotor Moves without a Reference Input	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	The count-up direction of the linear encoder does not match the forward direction of the Moving Coil in the motor.	Check the directions.	Change the setting of Pn080 = n.□□X□ (Motor Phase Sequence Selection). Match the linear encoder direction and Servomotor direction.	*
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–
Dynamic Brake Does Not Operate	The setting of Pn001 = n.□□□X (Motor Stopping Method for Servo OFF and Group 1 Alarms) is not suitable.	Check the setting of Pn001 = n.□□□X.	Set Pn001 = n.□□□X correctly.	–
	The dynamic brake resistor is disconnected.	Check the moment of inertia, motor speed, and dynamic brake frequency of use. If the moment of inertia, motor speed, or dynamic brake frequency of use is excessive, the dynamic brake resistance may be disconnected.	Turn OFF the power supply to the servo system. Replace the SERVOPACK. To prevent disconnection, reduce the load.	–
	There was a failure in the dynamic brake drive circuit.	–	There is a defective component in the dynamic brake circuit. Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor	The Servomotor vibrated considerably while performing the tuning-less function with the default settings.	Check the waveform of the motor speed.	Reduce the load so that the moment of inertia ratio or mass ratio is within the allowable value, or increase the load level or reduce the rigidity level in the tuning-less level settings. If the situation is not improved, disable the tuning-less function (i.e., set Pn170 to n.□□□0) and execute autotuning either with or without a host reference.	*
	The machine mounting is not secure.	Turn OFF the power supply to the servo system. Check to see if there are any loose mounting screws.	Tighten the mounting screws.	–
		Turn OFF the power supply to the servo system. Check to see if there is misalignment in the coupling.	Align the coupling.	–
		Turn OFF the power supply to the servo system. Check to see if the coupling is balanced.	Balance the coupling.	–
	The bearings are defective.	Turn OFF the power supply to the servo system. Check for noise and vibration around the bearings.	Replace the Servomotor.	–
	There is a vibration source at the driven machine.	Turn OFF the power supply to the servo system. Check for any foreign matter, damage, or deformation in the machine's moving parts.	Consult with the machine manufacturer.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use shielded twisted-pair wire cables or screened twisted-pair cables with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Make sure that the rotary or Linear Encoder Cable satisfies the specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with a conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Check to see if there is noise interference on the signal line from the encoder.	Turn OFF the power supply to the servo system. Implement countermeasures against noise for the encoder wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Improve the mounting state of the Servomotor or linear encoder.	–
	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Replace the Servomotor.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Abnormal Noise from Servomotor	A failure occurred in the Serial Converter Unit.	–	Turn OFF the power supply to the servo system. Replace the Serial Converter Unit.	–
	A failure occurred in the linear encoder.	–	Turn OFF the power supply to the servo system. Replace the linear encoder.	–
Servomotor Vibrates at Frequency of Approx. 200 to 400 Hz.	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
Large Motor Speed Overshoot on Starting and Stopping	The servo gains are not balanced.	Check to see if the servo gains have been correctly tuned.	Perform autotuning without a host reference.	*
	The setting of Pn100 (Speed Loop Gain) is too high.	Check the setting of Pn100. The default setting is Kv = 40.0 Hz.	Set Pn100 to an appropriate value.	–
	The setting of Pn102 (Position Loop Gain) is too high.	Check the setting of Pn102. The default setting is Kp = 40.0/s.	Set Pn102 to an appropriate value.	–
	The setting of Pn101 (Speed Loop Integral Time Constant) is not appropriate.	Check the setting of Pn101. The default setting is Ti = 20.0 ms.	Set Pn101 to an appropriate value.	–
	The setting of Pn103 (Moment of Inertia Ratio or Mass Ratio) is not appropriate.	Check the setting of Pn103.	Set Pn103 to an appropriate value.	–
	The torque reference is saturated.	Check the waveform of the torque reference.	Use the mode switch.	–
	The force limits (Pn483 and Pn484) are set to the default values.	The default values of the force limits are Pn483 = 30% and Pn484 = 30%.	Set Pn483 and Pn484 to appropriate values.	

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	Replace the Encoder Cable and correct the cable installation environment.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–
	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the I/O signal line from the encoder or Serial Converter Unit.	Implement countermeasures against noise for the encoder or Serial Converter Unit wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or linear encoder.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Absolute Encoder Position Deviation Error (The position that was saved in the host controller when the power was turned OFF is different from the position when the power was next turned ON.)	A failure occurred in the encoder.	–	Turn OFF the power supply to the servo system. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–
	Host Controller Multiturn Data or Absolute Encoder Position Data Reading Error	Check the error detection section of the host controller.	Correct the error detection section of the host controller.	–
		Check to see if the host controller is executing data parity checks.	Perform parity checks for the multiturn data or absolute encoder position data.	–
		Check for noise interference in the cable between the SERVOPACK and the host controller.	Implement countermeasures against noise and then perform parity checks again for the multiturn data or absolute encoder position data.	–
Overtravel Occurred	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal was input.	Check the external power supply (+24 V) voltage for the input signals.	Correct the external power supply (+24 V) voltage for the input signals.	–
		Check the operating condition of the overtravel limit switches.	Make sure that the overtravel limit switches operate correctly.	–
		Check the wiring of the overtravel limit switches.	Correct the wiring of the overtravel limit switches.	*
		Check the settings of the overtravel input signal allocations (Pn50A/ Pn50B).	Set the parameters to correct values.	*
	The P-OT/N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal malfunctioned.	Check for fluctuation in the external power supply (+24 V) voltage for the input signals.	Eliminate fluctuation from the external power supply (+24 V) voltage for the input signals.	–
		Check to see if the operation of the overtravel limit switches is unstable.	Stabilize the operating condition of the overtravel limit switches.	–
		Check the wiring of the overtravel limit switches (e.g., check for cable damage and loose screws).	Correct the wiring of the overtravel limit switches.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Overtravel Occurred	There is a mistake in the allocation of the P-OT or N-OT (Forward Drive Prohibit or Reverse Drive Prohibit) signal in Pn50A = n.X□□□ or Pn50B = n.□□□X.	Check to see if the P-OT signal is allocated in Pn50A = n.X□□□.	If another signal is allocated in Pn50A =n.X□□□, allocate the P-OT signal instead.	*
		Check to see if the N-OT signal is allocated in Pn50B = n.□□□X.	If another signal is allocated in Pn50B =n.□□□X, allocate the N-OT signal instead.	*
	The selection of the Servomotor stopping method is not correct.	Check the servo OFF stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*
		Check the torque control stopping method set in Pn001 = n.□□□X or Pn001 = n.□□X□.	Select a Servomotor stopping method other than coasting to a stop.	*
Improper Stop Position for Overtravel (OT) Signal	The limit switch position and dog length are not appropriate.	–	Install the limit switch at the appropriate position.	–
	The overtravel limit switch position is too close for the coasting distance.	–	Install the overtravel limit switch at the appropriate position.	–
Position Deviation (without Alarm)	Noise interference occurred because of incorrect Encoder Cable specifications.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it satisfies specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because the Encoder Cable is too long.	Turn OFF the power supply to the servo system. Check the length of the Encoder Cable.	• Rotary Servomotors: The Encoder Cable length must be 50 m max. • Linear Servomotors: Make sure that the Serial Converter Unit cable is no longer than 20 m and that the Linear Encoder Cable and the Sensor Cable are no longer than 15 m each.	–
	Noise interference occurred because the Encoder Cable is damaged.	Turn OFF the power supply to the servo system. Check the Encoder Cable to see if it is pinched or the sheath is damaged.	Replace the Encoder Cable and correct the cable installation environment.	–
	The Encoder Cable was subjected to excessive noise interference.	Turn OFF the power supply to the servo system. Check to see if the Encoder Cable is bundled with a high-current line or installed near a high-current line.	Correct the cable layout so that no surge is applied by high-current lines.	–
	There is variation in the FG potential because of the influence of machines on the Servomotor side, such as a welder.	Turn OFF the power supply to the servo system. Check to see if the machines are correctly grounded.	Properly ground the machines to separate them from the FG of the encoder.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Position Deviation (without Alarm)	There is a SERVOPACK pulse counting error due to noise.	Turn OFF the power supply to the servo system. Check to see if there is noise interference on the I/O signal line from the encoder or Serial Converter Unit.	Implement countermeasures against noise for the encoder wiring or Serial Converter Unit wiring.	–
	The encoder was subjected to excessive vibration or shock.	Turn OFF the power supply to the servo system. Check to see if vibration from the machine occurred. Check the Servomotor installation (mounting surface precision, securing state, and alignment). Check the linear encoder installation (mounting surface precision and securing method).	Reduce machine vibration. Or, improve the mounting state of the Servomotor or linear encoder.	–
	The coupling between the machine and Servomotor is not suitable.	Turn OFF the power supply to the servo system. Check to see if position offset occurs at the coupling between machine and Servomotor.	Correctly secure the coupling between the machine and Servomotor.	–
	Noise interference occurred because of incorrect I/O signal cable specifications.	Turn OFF the power supply to the servo system. Check the I/O signal cables to see if they satisfy specifications. Use a shielded twisted-pair wire cable or a screened twisted-pair cable with conductors of at least 0.12 mm^2.	Use cables that satisfy the specifications.	–
	Noise interference occurred because an I/O signal cable is too long.	Turn OFF the power supply to the servo system. Check the lengths of the I/O signal cables.	The I/O signal cables must be no longer than 3 m.	–
	An encoder fault occurred. (The pulse count does not change.)	–	Turn OFF the power supply to the servo system. Replace the Servomotor or linear encoder.	–
	A failure occurred in the SERVOPACK.	–	Turn OFF the power supply to the servo system. Replace the SERVOPACK.	–

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Problem	Possible Cause	Confirmation	Correction	Reference
Servomotor Overheated	The surrounding air temperature is too high.	Measure the surrounding air temperature around the Servomotor.	Reduce the surrounding air temperature to 40°C or less.	–
	The surface of the Servomotor is dirty.	Turn OFF the power supply to the servo system.Visually check the surface for dirt.	Clean dirt, dust, and oil from the surface.	–
	There is an overload on the Servomotor.	Check the load status with a monitor.	If the Servomotor is overloaded, reduce the load or replace the Servo Drive with a SERVOPACK and Servomotor with larger capacities.	–
	Polarity detection was not performed correctly.	Check to see if electrical angle 2 (electrical angle from polarity origin) at any position is between ±10°.	Correct the settings for the polarity detection-related parameters.	–

* Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

Parameter Lists

6

This chapter provides information on the parameters.

6.1 List of Servo Parameters

6.1.1 Interpreting the Parameter Lists

The types of motors to which the parameter applies.
- All: The parameter is used for both Rotary Servomotors and Linear Servomotors.
- Rotary: The parameter is used for only Rotary Servomotors.
- Linear: The parameter is used for only Linear Servomotors.

Rotary Servomotor terms are used for parameters that are applicable to all Servomotors. If you are using a Linear Servomotor, you need to interpret the terms accordingly. Refer to the following section for details.

☞ ◆ *Differences in Terms for Rotary Servomotors and Linear Servomotors* on page xii

"After restart" indicates parameters that will be effective after one of the following is executed.
- The power supply is turned OFF and ON again.
- The CONFIG command is sent.
- A software reset is executed.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	All	After restart	Setup	–

If there are differences in the parameters for Rotary Servomotor and Linear Servomotor, information is provided for both.
- Top row: For Rotary Servomotors
- Bottom row: For Linear Servomotors

There are the following two classifications.
- Setup
- Tuning

Refer to the following section for details.

📖 Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

n.□□□X	Rotation Direction Selection / Movement Direction Selection		
	0	Use CCW as the forward direction.	–
		Use the direction in which the linear encoder counts up as the forward direction.	
	1	Use CW as the forward direction. (Reverse Rotation Mode)	
		Use the direction in which the linear encoder counts down as the forward direction. (Reverse Movement Mode)	

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected		Reference
	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.	–
	1	When an encoder is not connected, start as SERVOPACK for Linear Servomotor.	

6.1.2 List of MECHATROLINK-III Common Parameters

The types of motors to which the parameter applies.
- All: The parameter is used for both Rotary Servomotors and Linear Servomotors.
- Rotary: The parameter is used for only Rotary Servomotors.
- Linear: The parameter is used for only Linear Servomotors.

Rotary Servomotor terms are used for parameters that are applicable to all Servomotors. If you are using a Linear Servomotor, you need to interpret the terms accordingly. Refer to the following section for details.

☞ ◆ *Differences in Terms for Rotary Servomotors and Linear Servomotors* on page xii

Indicates when a change to the parameter will be effective.
"After restart" indicates parameters that will be effective after one of the following is executed.
- The power supply is turned OFF and ON again.
- The CONFIG command is sent.
- A software reset is executed.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classi-fication
61 PnAC2	4	Speed Loop Gain	1,000 to 2,000,000	0.001 Hz [0.1 Hz]	40000	All	Immedi-ately	Tuning

You can set the parameter in increments of the setting unit.
However, if a unit is given in square brackets, the setting is automatically converted to the resolution given in the square brackets.

6.2 FT40 Specification

6.2.1 List of Servo Parameters

The following table lists the parameters.

Note: Do not change the following parameters from their default settings.
- Reserved parameter
- Parameters not given in this manual
- Parameters that are not valid for the Servomotor that you are using, as given in the parameter table

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	All	After restart	Setup	*1

n.□□□X	Rotation Direction Selection	
	Movement Direction Selection	
	0	Use CCW as the forward direction.
		Use the direction in which the linear encoder counts up as the forward direction.
	1	Use CW as the forward direction. (Reverse Rotation Mode)
		Use the direction in which the linear encoder counts down as the forward direction. (Reverse Movement Mode)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected	
	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.
	1	When an encoder is not connected, start as SERVOPACK for Linear Servomotor.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn001	2	Application Function Selections 1	0000h to 1142h	–	0000h	All	After restart	Setup	*1

n.□□□X		
	Motor Stopping Method for Servo OFF and Group 1 Alarms	
	0	Stop the motor by applying the dynamic brake.
	1	Stop the motor by the applying dynamic brake and then release the dynamic brake.
	2	Coast the motor to a stop without the dynamic brake.

n.□□X□		
	Overtravel Stopping Method	
	0	Apply the dynamic brake or coast the motor to a stop.
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then servo-lock the motor.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A and then servo-lock the motor.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□X□□		
	Main Circuit Power Supply AC/DC Input Selection	
	0	Input AC power as the main circuit power supply using the L1, L2, and L3 terminals (do not use shared converter).
	1	Input DC power as the main circuit power supply using the B1/⊕ and ⊖ 2 terminals or the B1 and ⊖ 2 terminals (use an external converter or the shared converter).

n.X□□□	Reserved parameter (Do not change.)

Pn002	2	Application Function Selections 2	0000h to 4213h	–	0011h	–	After restart	Setup	–

n.□□□X	MECHATROLINK Command Position and Speed Control Option		Applicable Motors	Reference
	0	Reserved setting (Do not use.)	All	*2
	1	Use TLIM as the torque limit.		
	2	Reserved setting (Do not use.)		
	3	Reserved setting (Do not use.)		

n.□□X□	Torque Control Option		Applicable Motors	Reference
	0	Reserved setting (Do not use.)	All	*2
	1	Use the speed limit for torque control (VLIM) as the speed limit.		

n.□X□□	Encoder Usage		Applicable Motors	Reference
	0	Use the encoder according to encoder specifications.	All	*1
	1	Use the encoder as an incremental encoder.		
	2	Use the encoder as a single-turn absolute encoder.	Rotary	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn006	2	Application Function Selections 6	0000h to 105Fh	–	0002h	All	Immediately	Setup	*1

n.□□XX	Analog Monitor 1 Signal Selection		
	00	Motor speed (1 V/1,000 min^{-1})	
		Motor speed (1 V/1,000 mm/s)	
	01	Speed reference (1 V/1,000 min^{-1})	
		Speed reference (1 V/1,000 mm/s)	
	02	Torque reference (1 V/100% rated torque)	
		Force reference (1 V/100% rated force)	
	03	Position deviation (0.05 V/reference unit)	
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)	
		Position amplifier deviation (after electronic gear) (0.05 V/linear encoder pulse unit)	
	05	Position reference speed (1 V/1,000 min^{-1})	
		Position reference speed (1 V/1,000 mm/s)	
	06	Reserved setting (Do not use.)	
	07	Reserved setting (Do not use.)	
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)	
	09	Speed feedforward (1 V/1,000 min^{-1})	
		Speed feedforward (1 V/1,000 mm/s)	
	0A	Torque feedforward (1 V/100% rated torque)	
		Force feedforward (1 V/100% rated force)	
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)	
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)	
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)	
	0E	Reserved setting (Do not use.)	
	0F	Reserved setting (Do not use.)	
	10	Main Circuit DC Voltage	
	11 to 29	Reserved settings (Do not use.)	
	30	Pressure feedback torque reference monitor	
		Pressure feedback force reference monitor	
	31	Pressure feedback detection monitor	
	32	Pressure feedback output torque monitor	
		Pressure feedback output force monitor	
	33	Pressure feedback loop deviation monitor	
	34 to 5F	Reserved settings (Do not use.)	
n.□X□□	Reserved parameter (Do not change.)		
n.X□□□	Reserved parameter (Do not change.)		

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn007	2	Application Function Selections 7	0000h to 105Fh	–	0000h	All	Immediately	Setup	*1

n.□□XX	Analog Monitor 2 Signal Selection	
	00	Motor speed (1 V/1,000 min^{-1})
		Motor speed (1 V/1,000 mm/s)
	01	Speed reference (1 V/1,000 min^{-1})
		Speed reference (1 V/1,000 mm/s)
	02	Torque reference (1 V/100% rated torque)
		Force reference (1 V/100% rated force)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
		Position amplifier deviation (after electronic gear) (0.05 V/linear encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
		Position reference speed (1 V/1,000 mm/s)
	06	Reserved setting (Do not use.)
	07	Reserved setting (Do not use.)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
		Speed feedforward (1 V/1,000 mm/s)
	0A	Torque feedforward (1 V/100% rated torque)
		Force feedforward (1 V/100% rated force)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main Circuit DC Voltage
	11 to 29	Reserved settings (Do not use.)
	30	Pressure feedback torque reference monitor
		Pressure feedback force reference monitor
	31	Pressure feedback detection monitor
	32	Pressure feedback output torque monitor
		Pressure feedback output force monitor
	33	Pressure feedback loop deviation monitor
	34 to 5F	Reserved settings (Do not use.)
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classi-fication	Refer-ence
Pn008	2	Application Function Selections 8	0000h to 7121h	–	4000h	Rotary	After restart	Setup	*1

n.□□□X	Low Battery Voltage Alarm/Warning Selection	
	0	Output alarm (A.830) for low battery voltage.
	1	Output warning (A.930) for low battery voltage.

n.□□X□	Function Selection for Undervoltage	
	0	Do not detect undervoltage.
	1	Detect undervoltage warning and limit torque at host controller.
	2	Detect undervoltage warning and limit torque with Pn424 and Pn425 (i.e., only in SERVOPACK).

n.□X□□	Warning Detection Selection	
	0	Detect warnings.
	1	Do not detect warnings except for A.971.

n.X□□□	Reserved parameter (Do not change.)

Pn009	2	Application Function Selections 9	0000h to 0121h	–	0010h	All	After restart	Tuning	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Current Control Mode Selection	
	0	Use current control mode 1.
	1	• SERVOPACK Models SGD7S-R70A, -R90A, -1R6A, -2R8A, -5R5A, and -7R6A: Use current control mode 1. • SERVOPACK Models SGD7S-120A, -180A, -200A, -330A, -470A, -550A, -590A, and -780A: Use current control mode 2.
	2	Use current control mode 2.

n.□X□□	Speed Detection Method Selection	
	0	Use speed detection 1.
	1	Use speed detection 2.

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00A	2	Application Function Selections A	0000h to 0044h	–	0001h	All	After restart	Setup	*1

n.□□□X	Motor Stopping Method for Group 2 Alarms	
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□□X□	Stopping Method for Forced Stops	
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00B	2	Application Function Selections B	0000h to 1121h	–	0000h	All	After restart	Setup	*1

n.□□□X	Operator Parameter Display Selection	
	0	Display only setup parameters.
	1	Display all parameters.

n.□□X□	Motor Stopping Method for Group 2 Alarms	
	0	Stop the motor by setting the speed reference to 0.
	1	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	2	Set the stopping method with Pn00A = n.□□□X.

n.□X□□	Power Input Selection for Three-phase SERVOPACK	
	0	Use a three-phase power supply input.
	1	Use a three-phase power supply input as a single-phase power supply input.

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00C	2	Application Function Selections C	0000h to 0131h	–	0000h	–	After restart	Setup	*1

n.□□□X	Function Selection for Test without a Motor		Applicable Motors
	0	Disable tests without a motor.	All
	1	Enable tests without a motor.	

n.□□X□	Encoder Resolution for Tests without a Motor		Applicable Motors
	0	Use 13 bits.	Rotary
	1	Use 20 bits.	
	2	Use 22 bits.	
	3	Use 24 bits.	

n.□X□□	Encoder Type Selection for Tests without a Motor		Applicable Motors
	0	Use an incremental encoder.	All
	1	Use an absolute encoder.	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00D	2	Application Function Selections D	0000h to 1001h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Overtravel Warning Detection Selection	
	0	Do not detect overtravel warnings.
	1	Detect overtravel warnings.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00F	2	Application Function Selections F	0000h to 2011h	–	0000h	All	After restart	Setup	*1

n.□□□X	Preventative Maintenance Warning Selection	
	0	Do not detect preventative maintenance warnings.
	1	Detect preventative maintenance warnings.

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn021	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–
Pn022	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn040	2	Σ-V Compatible Function Switch	0000h to 2111h	–	0000h	–	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)	

n.□□X□	Encoder Resolution Compatibility Selection		Applicable Motors
	0	Use the encoder resolution of the Servomotor.	Rotary
	1	Use a resolution of 20 bits when connected to an SGM7J, SGM7A, SGM7P, SGM7G, SGM7E, or SGM7F Servomotor.	

n.□X□□	Reserved parameter (Do not change.)	

n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn080	2	Application Function Selections 80	0000h to 1111h	–	0000h	Linear	After restart	Setup	–

n.□□□X	Polarity Sensor Selection	
	0	Use polarity sensor.
	1	Do not use polarity sensor.

n.□□X□	Motor Phase Sequence Selection	
	0	Set a phase-A lead as a phase sequence of U, V, and W.
	1	Set a phase-B lead as a phase sequence of U, V, and W.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Calculation Method for Maximum Speed or Encoder Output Pulses	
	0	Calculate the encoder output pulse setting for a fixed maximum speed.
	1	Calculate the maximum speed for a fixed encoder output pulse setting.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn081	2	Application Function Selections 81	0000h to 1111h	–	0000h	All	After restart	Setup	*1

n.□□□X	Phase-C Pulse Output Selection	
	0	Output phase-C pulses only in the forward direction.
	1	Output phase-C pulses in both the forward and reverse directions.

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn100	2	Speed Loop Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Tuning	*1
Pn101	2	Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	All	Immediately	Tuning	*1
Pn102	2	Position Loop Gain	10 to 20,000	0.1/s	400	All	Immediately	Tuning	*1
Pn103	2	Moment of Inertia Ratio	0 to 20,000	1%	100	All	Immediately	Tuning	*1
Pn104	2	Second Speed Loop Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Tuning	*1
Pn105	2	Second Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	All	Immediately	Tuning	*1
Pn106	2	Second Position Loop Gain	10 to 20,000	0.1/s	400	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn109	2	Feedforward	0 to 100	1%	0	All	Immediately	Tuning	*1
Pn10A	2	Feedforward Filter Time Constant	0 to 6,400	0.01 ms	0	All	Immediately	Tuning	*1
Pn10B	2	Gain Application Selections	0000h to 5334h	–	0000h	All	–	Setup	*1

n.□□□X	Mode Switching Selection	When Enabled
	0: Use the internal torque reference as the condition (level setting: Pn10C).	Immediately
	1: Use the speed reference as the condition (level setting: Pn10D).	
	1: Use the speed reference as the condition (level setting: Pn181).	
	2: Use the acceleration reference as the condition (level setting: Pn10E).	
	2: Use the acceleration reference as the condition (level setting: Pn182).	
	3: Use the position deviation as the condition (level setting: Pn10F).	
	4: Do not use mode switching.	

n.□□X□	Speed Loop Control Method	When Enabled
	0: PI control	After restart
	1: I-P control	
	2 and 3: Reserved settings (Do not use.)	

n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn10C	2	Mode Switching Level for Torque Reference	0 to 800	1%	200	All	Immediately	Tuning	*1
Pn10D	2	Mode Switching Level for Speed Reference	0 to 10,000	1 min^{-1}	0	Rotary	Immediately	Tuning	*1
Pn10E	2	Mode Switching Level for Acceleration	0 to 30,000	1 min^{-1}/s	0	Rotary	Immediately	Tuning	*1
Pn10F	2	Mode Switching Level for Position Deviation	0 to 10,000	1 reference unit	0	All	Immediately	Tuning	*1
Pn11F	2	Position Integral Time Constant	0 to 50,000	0.1 ms	0	All	Immediately	Tuning	*1
Pn121	2	Friction Compensation Gain	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn122	2	Second Friction Compensation Gain	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn123	2	Friction Compensation Coefficient	0 to 100	1%	0	All	Immediately	Tuning	*1
Pn124	2	Friction Compensation Frequency Correction	-10,000 to 10,000	0.1 Hz	0	All	Immediately	Tuning	*1
Pn125	2	Friction Compensation Gain Correction	1 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn131	2	Gain Switching Time 1	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn132	2	Gain Switching Time 2	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn135	2	Gain Switching Waiting Time 1	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn136	2	Gain Switching Waiting Time 2	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn139	2	Automatic Gain Switching Selections 1	0000h to 0052h	–	0000h	All	Immediately	Tuning	*1

	Gain Switching Selection	
n.□□□X	0	Use manual gain switching. The gain is switched manually with G-SEL in the servo command output signals (SVCMD_IO).
	1	Reserved setting (Do not use.)
	2	Use automatic gain switching pattern 1. The gain settings 1 switch automatically to 2 when switching condition A is satisfied. The gain settings 2 switch automatically to 1 when switching condition A is not satisfied.

	Gain Switching Condition A	
n.□□X□	0	/COIN (Positioning Completion Output) signal turns ON.
	1	/COIN (Positioning Completion Output) signal turns OFF.
	2	/NEAR (Near Output) signal turns ON.
	3	/NEAR (Near Output) signal turns OFF.
	4	Position reference filter output is 0 and position reference input is OFF.
	5	Position reference input is ON.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Pn13D	2	Current Gain Level	100 to 2,000	1%	2000	All	Immediately	Tuning	*1
Pn140	2	Model Following Control-Related Selections	0000h to 1121h	–	0100h	All	Immediately	Tuning	*1

	Model Following Control Selection	
n.□□□X	0	Do not use model following control.
	1	Use model following control.

	Vibration Suppression Selection	
n.□□X□	0	Do not perform vibration suppression.
	1	Perform vibration suppression for a specific frequency.
	2	Perform vibration suppression for two specific frequencies.

	Vibration Suppression Adjustment Selection	
n.□X□□	0	Do not adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.

	Speed Feedforward (VFF)/Torque Feedforward (TFF) Selection	
n.X□□□	0	Do not use model following control and speed/torque feedforward together.
	1	Use model following control and speed/torque feedforward together.

Pn141	2	Model Following Control Gain	10 to 20,000	0.1/s	500	All	Immediately	Tuning	*1
Pn142	2	Model Following Control Gain Correction	500 to 2,000	0.1%	1000	All	Immediately	Tuning	*1
Pn143	2	Model Following Control Bias in the Forward Direction	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn144	2	Model Following Control Bias in the Reverse Direction	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1
Pn145	2	Vibration Suppression 1 Frequency A	10 to 2,500	0.1 Hz	500	All	Immediately	Tuning	*1
Pn146	2	Vibration Suppression 1 Frequency B	10 to 2,500	0.1 Hz	700	All	Immediately	Tuning	*1
Pn147	2	Model Following Control Speed Feedforward Compensation	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1
Pn148	2	Second Model Following Control Gain	10 to 20,000	0.1/s	500	All	Immediately	Tuning	*1
Pn149	2	Second Model Following Control Gain Correction	500 to 2,000	0.1%	1000	All	Immediately	Tuning	*1
Pn14A	2	Vibration Suppression 2 Frequency	10 to 2,000	0.1 Hz	800	All	Immediately	Tuning	*1
Pn14B	2	Vibration Suppression 2 Correction	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn14F	2	Control-Related Selections	0000h to 0021h	–	0021h	All	After restart	Tuning	*1

n.□□□X	Model Following Control Type Selection	
	0	Use model following control type 1.
	1	Use model following control type 2.
n.□□X□	Tuning-less Type Selection	
	0	Use tuning-less type 1.
	1	Use tuning-less type 2.
	2	Use tuning-less type 3.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn160	2	Anti-Resonance Control-Related Selections	0000h to 0011h	–	0010h	All	Immediately	Tuning	*1

n.□□□X	Anti-Resonance Control Selection	
	0	Do not use anti-resonance control.
	1	Use anti-resonance control.
n.□□X□	Anti-Resonance Control Adjustment Selection	
	0	Do not adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn161	2	Anti-Resonance Frequency	10 to 20,000	0.1 Hz	1000	All	Immediately	Tuning	*1
Pn162	2	Anti-Resonance Gain Correction	1 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn163	2	Anti-Resonance Damping Gain	0 to 300	1%	0	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn164	2	Anti-Resonance Filter Time Constant 1 Correction	-1,000 to 1,000	0.01 ms	0	All	Immediately	Tuning	*1
Pn165	2	Anti-Resonance Filter Time Constant 2 Correction	-1,000 to 1,000	0.01 ms	0	All	Immediately	Tuning	*1
Pn166	2	Anti-Resonance Damping Gain 2	0 to 1,000	1%	0	All	Immediately	Tuning	*1
Pn170	2	Tuning-less Function-Related Selections	0000h to 2711h	–	1400h	All	–	Setup	*1

n.□□□X	Tuning-less Selection		When Enabled
	0	Disable tuning-less function.	After restart
	1	Enable tuning-less function.	

n.□□X□	Speed Control Method		When Enabled
	0	Use for speed control.	After restart
	1	Use for speed control and use host controller for position control.	

n.□X□□	Rigidity Level		When Enabled
	0 to 7	Set the rigidity level.	Immediately

n.X□□□	Tuning-less Load Level		When Enabled
	0 to 2	Set the load level for the tuning-less function.	Immediately

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn181	2	Mode Switching Level for Speed Reference	0 to 10,000	1 mm/s	0	Linear	Immediately	Tuning	*1
Pn182	2	Mode Switching Level for Acceleration	0 to 30,000	1 mm/s^2	0	Linear	Immediately	Tuning	*1
Pn205	2	Multiturn Limit	0 to 65,535	1 rev	65535	Rotary	After restart	Setup	*1
Pn207	2	Position Control Function Selections	0000h to 2210h	–	0010h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

n.X□□□	/COIN (Positioning Completion Output) Signal Output Timing	
	0	Output when the absolute value of the position deviation is the same or less than the setting of Pn522 (Positioning Completed Width).
	1	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference after the position reference filter is 0.
	2	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference input is 0.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn20A	4	Reserved parameter (Do not change.)	–	–	32768	Rotary	–	–	*1
Pn20E	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	1	16	All	After restart	Setup	*1
Pn210	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	1	1	All	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn212	4	Number of Encoder Output Pulses	16 to 1,073,741,824	1 P/Rev	2048	Rotary	After restart	Setup	*1
Pn22A	2	Reserved parameter (Do not change.)	–	–	0000h	Rotary	–	–	*1
Pn230	2	Position Control Expansion Function Selections	0000h to 0001h	–	0000h	All	After restart	Setup	*1

n.□□□X	Backlash Compensation Direction	
	0	Compensate forward references.
	1	Compensate reverse references.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn231	4	Backlash Compensation	-500,000 to 500,000	0.1 reference units	0	All	Immediately	Setup	*1
Pn233	2	Backlash Compensation Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	*1
Pn281	2	Encoder Output Resolution	1 to 4,096	1 edge/pitch	20	All	After restart	Setup	*1
Pn282	4	Linear Encoder Scale Pitch	0 to 6,553,600	0.01 μm	0	Linear	After restart	Setup	*1
Pn304	2	Jogging Speed	0 to 10,000	Rotary: 1 min^{-1} Direct Drive: 0.1 min^{-1}	500	Rotary	Immediately	Setup	*1
Pn305	2	Soft Start Acceleration Time	0 to 10,000	1 ms	0	All	Immediately	Setup	*2
Pn306	2	Soft Start Deceleration Time	0 to 10,000	1 ms	0	All	Immediately	Setup	*2
Pn308	2	Speed Feedback Filter Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	*1
Pn30A	2	Deceleration Time for Servo OFF and Forced Stops	0 to 10,000	1 ms	0	All	Immediately	Setup	*1
Pn30C	2	Speed Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	All	Immediately	Setup	*1
Pn310	2	Vibration Detection Selections	0000h to 0002h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Vibration Detection Selection	
	0	Do not detect vibration.
	1	Output a warning (A.911) if vibration is detected.
	2	Output an alarm (A.520) if vibration is detected.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn311	2	Vibration Detection Sensitivity	50 to 500	1%	100	All	Immediately	Tuning	*1
Pn312	2	Vibration Detection Level	0 to 5,000	1 min^{-1}	50	Rotary	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn316	2	Maximum Motor Speed	0 to 65,535	1 min^{-1}	10000	Rotary	After restart	Setup	*1
Pn324	2	Moment of Inertia Calculation Starting Level	0 to 20,000	1%	300	All	Immediately	Setup	*1
Pn383	2	Jogging Speed	0 to 10,000	1 mm/s	50	Linear	Immediately	Setup	*1
Pn384	2	Vibration Detection Level	0 to 5,000	1 mm/s	10	Linear	Immediately	Tuning	*1
Pn385	2	Maximum Motor Speed	1 to 100	100 mm/s	50	Linear	After restart	Setup	*1
Pn401	2	First Stage First Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	All	Immediately	Tuning	*1
Pn402	2	Forward Torque Limit	0 to 800	1%*3	800	Rotary	Immediately	Setup	*1
Pn403	2	Reverse Torque Limit	0 to 800	1%*3	800	Rotary	Immediately	Setup	*1
Pn404	2	Forward External Torque Limit	0 to 800	1%*3	100	All	Immediately	Setup	*1
Pn405	2	Reverse External Torque Limit	0 to 800	1%*3	100	All	Immediately	Setup	*1
Pn406	2	Emergency Stop Torque	0 to 800	1%*3	800	All	Immediately	Setup	*1
Pn407	2	Speed Limit during Torque Control	0 to 10,000	1 min^{-1}	100	Rotary	Immediately	Setup	*1
Pn408	2	Torque-Related Function Selections	0000h to 1111h	–	0000h	All	–	Setup	*1

n.□□□X	Notch Filter Selection 1		When Enabled
	0	Disable first stage notch filter.	Immediately
	1	Enable first stage notch filter.	

n.□□X□	Speed Limit Selection		When Enabled
	0	Use the smaller of the maximum motor speed and the setting of Pn407 as the speed limit.	After restart
		Use the smaller of the maximum motor speed and the setting of Pn480 as the speed limit.	
	1	Use the smaller of the overspeed alarm detection speed and the setting of Pn407 as the speed limit.	
		Use the smaller of the overspeed alarm detection speed and the setting of Pn480 as the speed limit.	

n.□X□□	Notch Filter Selection 2		When Enabled
	0	Disable second stage notch filter.	Immediately
	1	Enable second stage notch filter.	

n.X□□□	Friction Compensation Function Selection		When Enabled
	0	Disable friction compensation.	Immediately
	1	Enable friction compensation.	

Pn409	2	First Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn40A	2	First Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn40B	2	First Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn40C	2	Second Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn40D	2	Second Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn40E	2	Second Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn40F	2	Second Stage Second Torque Reference Filter Frequency	100 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn410	2	Second Stage Second Torque Reference Filter Q Value	50 to 100	0.01	50	All	Immediately	Tuning	*1
Pn412	2	First Stage Second Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	All	Immediately	Tuning	*1
Pn416	2	Torque-Related Function Selections 2	0000h to 1111h	–	0000h	All	Immediately	Setup	*1
Pn417	2	Third Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn418	2	Third Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn419	2	Third Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn41A	2	Fourth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn41B	2	Fourth Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn41C	2	Fourth Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn41D	2	Fifth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn41E	2	Fifth Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn41F	2	Fifth Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1

Pn416

n.□□□X	Notch Filter Selection 3	
	0	Disable third stage notch filter.
	1	Enable third stage notch filter.
n.□□X□	Notch Filter Selection 4	
	0	Disable fourth stage notch filter.
	1	Enable fourth stage notch filter.
n.□X□□	Notch Filter Selection 5	
	0	Disable fifth stage notch filter.
	1	Enable fifth stage notch filter.
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn423	2	Speed Ripple Compensation Selections	0000h to 1111h	–	0000h	Rotary	–	Setup	*1

n.□□□X	Speed Ripple Compensation Function Selection		When Enabled
	0	Disable speed ripple compensation.	Immediately
	1	Enable speed ripple compensation.	

n.□□X□	Speed Ripple Compensation Information Disagreement Warning Detection Selection		When Enabled
	0	Detect A.942 alarms.	After restart
	1	Do not detect A.942 alarms.	

n.□X□□	Speed Ripple Compensation Enable Condition Selection		When Enabled
	0	Speed reference	After restart
	1	Motor speed	

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn424	2	Torque Limit at Main Circuit Voltage Drop	0 to 100	1%*2	50	All	Immediately	Setup	*1
Pn425	2	Release Time for Torque Limit at Main Circuit Voltage Drop	0 to 1,000	1 ms	100	All	Immediately	Setup	*1
Pn426	2	Torque Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	All	Immediately	Setup	*1
Pn427	2	Speed Ripple Compensation Enable Speed	0 to 10,000	1 min^{-1}	0	Rotary	Immediately	Tuning	*1
Pn440	2	Pressure Feedback Selection Switches	0000h to 1111h	–	0000h	All	After restart	Setup	3-14

n.□□□X	Pressure Feedback Enable Switch	
	0	Disable pressure feedback control and perform normal torque control.
	1	Enable pressure feedback control.

n.□□X□	Pressure Feedback Polarity Switch	
	0	Do not reverse the polarity.
	1	Reverse the polarity.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Torque/Force Control Gravity Compensation Switch	
	0	Disable gravity compensation.
	1	Enable gravity compensation.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn441	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn442	2	Pressure Feedback Control 1 Pressure Feedback Loop Integral Time	0 to 51,200	0.01 ms	2000	All	Immediately	Setup	3-20
Pn444	2	Pressure Feedback Control 1 Pressure Feedback Loop Feedforward	0 to 1,000	1%	100	All	Immediately	Setup	3-20
Pn445	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn446	2	Gravity Compensation Coefficient during Torque Control	0 to 150	1%	95	All	Immediately	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn447	2	Pressure Feedback Loop Deviation Overflow Level	0 to 800	1%	100	All	Immediately	Setup	3-20
Pn448	2	Pressure Feedback Offset	-10,000 to 10,000	0.01%	0	All	Immediately	Setup	3-16
Pn449	2	Pressure Feedback Sensor Gain	0 to 10,000	0.01 V/rated torque or 0.01 V/rated force	0	All	Immediately	Setup	3-13
Pn44A	2	Pressure Feedback Filter	0 to 65,535	0.01 ms	0	All	Immediately	Setup	3-16
Pn44C	2	Pressure Feedback Enable Level	0 to 10,000	0.01%	1000	All	Immediately	Setup	3-6
Pn44D	2	Pressure Feedback Overflow Detection Level	0 to 800	1%	300	All	Immediately	Setup	3-16
Pn44E	2	Pressure Feedback Overflow Detection Time	0 to 5,000	0.1 ms	0	All	Immediately	Setup	3-16
Pn450	2	Pressure Feedback Control 1 Pressure Feedback Loop Differential Time	0 to 51,200	0.1 ms	0	All	Immediately	Setup	3-20
Pn451	2	Pressure Feedback Control 1 Pressure Feedback Loop Differential Filter Rate	0 to 10,000	1%	100	All	Immediately	Setup	3-20
Pn452	2	Pressure Feedback Control 1 Pressure Feedback Loop Proportional Gain 2	0 to 10,000	1%	100	All	Immediately	Setup	3-20
Pn456	2	Sweep Torque Reference Amplitude	1 to 800	1%	15	All	Immediately	Tuning	*1
Pn458	2	Pressure Feedback Selection Switch 2	0000h to 0011h	–	0011h	All	After restart	Setup	3-17
Pn459	2	Gravity Compensation Reference Level for Torque Control	0 to 10,000	0.01%	500	All	Immediately	Setup	–
Pn45A	2	Pressure Feedback Disable Level	0 to 10,000	0.01%	1000	All	Immediately	Setup	3-6
Pn45B	2	Reserved parameter (Do not change.)	–	–	50	All	–	–	–
Pn45C	2	Reserved parameter (Do not change.)	–	–	150	All	–	–	–
Pn45D	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn45E	2	Pressure Feedback Reference Filter Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	–

Pn458

n.□□□X	Pressure Feedback Control Mode Selection Switch	
	0	Set mode 1.
	1	Set mode 2.
n.□□X□	Pressure Feedback Type Selection Switch	
	0	Set pressure feedback control 1.
	1	Set pressure feedback control 2.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn460	2	Notch Filter Adjustment Selections 1	0000h to 0101h	–	0101h	All	Immediately	Tuning	*1

n.□□□X	Notch Filter Adjustment Selection 1	
	0	Do not adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Notch Filter Adjustment Selection 2	
	0	Do not adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn475	2	Gravity Compensation-Related Selections	0000h to 0001h	–	0000h	All	After restart	Setup	*1

n.□□□X	Gravity Compensation Selection	
	0	Disable gravity compensation.
	1	Enable gravity compensation.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn476	2	Gravity Compensation Torque	-1,000 to 1,000	0.1%	0	All	Immediately	Tuning	*1
Pn480	2	Speed Limit during Force Control	0 to 10,000	1 mm/s	100	Linear	Immediately	Setup	*1
Pn481	2	Polarity Detection Speed Loop Gain	10 to 20,000	0.1 Hz	400	Linear	Immediately	Tuning	–
Pn482	2	Polarity Detection Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	3000	Linear	Immediately	Tuning	–
Pn483	2	Forward Force Limit	0 to 800	1%*3	30	Linear	Immediately	Setup	*1
Pn484	2	Reverse Force Limit	0 to 800	1%*3	30	Linear	Immediately	Setup	*1
Pn485	2	Polarity Detection Reference Speed	0 to 100	1 mm/s	20	Linear	Immediately	Tuning	–
Pn486	2	Polarity Detection Reference Acceleration/ Deceleration Time	0 to 100	1 ms	25	Linear	Immediately	Tuning	–
Pn487	2	Polarity Detection Constant Speed Time	0 to 300	1 ms	0	Linear	Immediately	Tuning	–
Pn488	2	Polarity Detection Reference Waiting Time	50 to 500	1 ms	100	Linear	Immediately	Tuning	–
Pn48E	2	Polarity Detection Range	1 to 65,535	1 mm	10	Linear	Immediately	Tuning	–
Pn490	2	Polarity Detection Load Level	0 to 20,000	1%	100	Linear	Immediately	Tuning	–
Pn495	2	Polarity Detection Confirmation Force Reference	0 to 200	1%	100	Linear	Immediately	Tuning	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn498	2	Polarity Detection Allowable Error Range	0 to 30	1 deg	10	Linear	Immediately	Tuning	–
Pn49F	2	Speed Ripple Compensation Enable Speed	0 to 10,000	1 mm/s	0	Linear	Immediately	Tuning	*1
Pn4A0	2	Pressure Feedback One-Parameter Gain Level	1 to 65,535	–	1000	All	Immediately	Setup	3-18
Pn4A3	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn4A7	2	Pressure Feedback Control 2 Stability Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Setup	3-18
Pn4A8	2	Pressure Feedback Control 2 Stability Integral Time	15 to 51,200	0.01 ms	2000	All	Immediately	Setup	3-18
Pn4A9	2	Reserved parameter (Do not change.)	–	–	400	All	–	–	–
Pn4AA	2	Reserved parameter (Do not change.)	–	–	2000	All	–	–	–
Pn4AB	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn4AC	2	Pressure Feedback Moment of Inertia Ratio	0 to 20,000	1%	100	All	Immediately	Setup	3-18
Pn4AD	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–
Pn4D0	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn4D1	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn502	2	Rotation Detection Level	1 to 10,000	1 min^{-1}	20	Rotary	Immediately	Setup	*1
Pn503	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 min^{-1}	10	Rotary	Immediately	Setup	*1
Pn506	2	Brake Reference-Servo OFF Delay Time	0 to 50	10 ms	0	All	Immediately	Setup	*1
Pn507	2	Brake Reference Output Speed Level	0 to 10,000	1 min^{-1}	100	Rotary	Immediately	Setup	*1
Pn508	2	Servo OFF-Brake Command Waiting Time	10 to 100	10 ms	50	All	Immediately	Setup	*1
Pn509	2	Momentary Power Interruption Hold Time	20 to 50,000	1 ms	20	All	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classi-fication	Refer-ence
Pn50A	2	Input Signal Selections 1	0000h to FFF2h	–	1881h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)
n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)

n.X□□□	P-OT (Forward Drive Prohibit) Signal Allocation	
	0	Enable forward drive when CN1-13 input signal is ON (closed).
	1	Enable forward drive when CN1-7 input signal is ON (closed).
	2	Enable forward drive when CN1-8 input signal is ON (closed).
	3	Enable forward drive when CN1-9 input signal is ON (closed).
	4	Enable forward drive when CN1-10 input signal is ON (closed).
	5	Enable forward drive when CN1-11 input signal is ON (closed).
	6	Enable forward drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit forward drive.
	8	Set the signal to always enable forward drive.
	9	Enable forward drive when CN1-13 input signal is OFF (open).
	A	Enable forward drive when CN1-7 input signal is OFF (open).
	B	Enable forward drive when CN1-8 input signal is OFF (open).
	C	Enable forward drive when CN1-9 input signal is OFF (open).
	D	Enable forward drive when CN1-10 input signal is OFF (open).
	E	Enable forward drive when CN1-11 input signal is OFF (open).
	F	Enable forward drive when CN1-12 input signal is OFF (open).

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classi-fication	Refer-ence
Pn50B	2	Input Signal Selections 2	0000h to FFFFh	–	8882h	All	After restart	Setup	*1

	N-OT (Reverse Drive Prohibit) Signal Allocation	
n.□□□X	0	Enable reverse drive when CN1-13 input signal is ON (closed).
	1	Enable reverse drive when CN1-7 input signal is ON (closed).
	2	Enable reverse drive when CN1-8 input signal is ON (closed).
	3	Enable reverse drive when CN1-9 input signal is ON (closed).
	4	Enable reverse drive when CN1-10 input signal is ON (closed).
	5	Enable reverse drive when CN1-11 input signal is ON (closed).
	6	Enable reverse drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit reverse drive.
	8	Set the signal to always enable reverse drive.
	9	Enable reverse drive when CN1-13 input signal is OFF (open).
	A	Enable reverse drive when CN1-7 input signal is OFF (open).
	B	Enable reverse drive when CN1-8 input signal is OFF (open).
	C	Enable reverse drive when CN1-9 input signal is OFF (open).
	D	Enable reverse drive when CN1-10 input signal is OFF (open).
	E	Enable reverse drive when CN1-11 input signal is OFF (open).
	F	Enable reverse drive when CN1-12 input signal is OFF (open).

n.□□X□	Reserved parameter (Do not change.)

	/P-CL (Forward External Torque Limit Input) Signal Allocation	
n.□X□□	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).

	/N-CL (Reverse External Torque Limit Input) Signal Allocation	
n.X□□□	0 to F	The allocations are the same as the /P-CL (Forward External Torque Limit Input) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50E	2	Output Signal Selections 1	0000h to 6666h	–	0000h	All	After restart	Setup	*1

	/COIN (Positioning Completion Output) Signal Allocation	
n.□□□X	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)

	/V-CMP (Speed Coincidence Detection Output) Signal Allocation	
n.□□X□	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

	/TGON (Rotation Detection Output) Signal Allocation	
n.□X□□	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

	/S-RDY (Servo Ready) Signal Allocation	
n.X□□□	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50F	2	Output Signal Selections 2	0000h to 6666h	–	0100h	All	After restart	Setup	*1

	/CLT (Torque Limit Detection Output) Signal Allocation	
n.□□□X	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)

	/VLT (Speed Limit Detection) Signal Allocation	
n.□□X□	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

	/BK (Brake Output) Signal Allocation	
n.□X□□	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

	/WARN (Warning Output) Signal Allocation	
n.X□□□	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn510	2	Output Signal Selections 3	0000h to 0666h	–	0000h	All	After restart	Setup	*1

n.□□□X	/NEAR (Near Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn511	2	Input Signal Selections 5	0000h to FFFFh	–	6543h	All	After restart	Setup	*1

n.□□□X	/DEC (Origin Return Deceleration Switch Input) Signal Allocation	
	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).
n.□□X□	/EXT1 (External Latch Input 1) Signal Allocation	
	0 to 3	The signal is always inactive.
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).
	7 to C	The signal is always inactive.
n.□X□□	/EXT2 (External Latch Input 2) Signal Allocation	
	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.
n.X□□□	/EXT3 (External Latch Input 3) Signal Allocation	
	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn512	2	Output Signal Inverse Settings	0000h to 1111h	–	0000h	All	After restart	Setup	*1

n.□□□X	Output Signal Inversion for CN1-1 and CN1-2 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□□X□	Output Signal Inversion for CN1-23 and CN1-24 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□X□□	Output Signal Inversion for CN1-25 and CN1-26 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn514	2	Output Signal Selections 4	0000h to 0666h	–	0000h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	/PM (Preventative Maintenance Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn516	2	Input Signal Selections 7	0000h to FFFFh	–	8888h	All	After restart	Setup	*1

n.□□□X	FSTP (Forced Stop Input) Signal Allocation	
	0	Enable drive when CN1-13 input signal is ON (closed).
	1	Enable drive when CN1-7 input signal is ON (closed).
	2	Enable drive when CN1-8 input signal is ON (closed).
	3	Enable drive when CN1-9 input signal is ON (closed).
	4	Enable drive when CN1-10 input signal is ON (closed).
	5	Enable drive when CN1-11 input signal is ON (closed).
	6	Enable drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit drive (always force the motor to stop).
	8	Set the signal to always enable drive (always disable forcing the motor to stop).
	9	Enable drive when CN1-13 input signal is OFF (open).
	A	Enable drive when CN1-7 input signal is OFF (open).
	B	Enable drive when CN1-8 input signal is OFF (open).
	C	Enable drive when CN1-9 input signal is OFF (open).
	D	Enable drive when CN1-10 input signal is OFF (open).
	E	Enable drive when CN1-11 input signal is OFF (open).
	F	Enable drive when CN1-12 input signal is OFF (open).

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn518	–	Reserved parameter (Do not change.)	–	–	–	All	–	–	–
Pn51B	4	Reserved parameter (Do not change.)	–	–	1000	Rotary	–	–	*1
Pn51E	2	Position Deviation Overflow Warning Level	10 to 100	1%	100	All	Immediately	Setup	*1
Pn520	4	Position Deviation Overflow Alarm Level	1 to 1,073,741,823	1 reference unit	5242880	All	Immediately	Setup	*1
Pn522	4	Positioning Completed Width	0 to 1,073,741,824	1 reference unit	7	All	Immediately	Setup	*1
Pn524	4	Near Signal Width	1 to 1,073,741,824	1 reference unit	1073741824	All	Immediately	Setup	*1
Pn526	4	Position Deviation Overflow Alarm Level at Servo ON	1 to 1,073,741,823	1 reference unit	5242880	All	Immediately	Setup	*1
Pn528	2	Position Deviation Overflow Warning Level at Servo ON	10 to 100	1%	100	All	Immediately	Setup	*1
Pn529	2	Speed Limit Level at Servo ON	0 to 10,000	1 min^{-1}	10000	Rotary	Immediately	Setup	*1
Pn52A	2	Reserved parameter (Do not change.)	–	–	20	Rotary	–	–	*1
Pn52B	2	Overload Warning Level	1 to 100	1%	20	All	Immediately	Setup	*1
Pn52C	2	Base Current Derating at Motor Overload Detection	10 to 100	1%	100	All	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn530	2	Program Jogging-Related Selections	0000h to 0005h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Program Jogging Operation Pattern	
	0	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	1	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	2	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	3	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	4	(Waiting time in Pn535 → Forward by travel distance in Pn531 → Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	5	(Waiting time in Pn535 → Reverse by travel distance in Pn531 → Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn531	4	Program Jogging Travel Distance	1 to 1,073,741,824	1 reference unit	32768	All	Immediately	Setup	*1
Pn533	2	Program Jogging Movement Speed	1 to 10,000	Rotary: 1 min^{-1} Direct Drive: 0.1 min^{-1}	500	Rotary	Immediately	Setup	*1
Pn534	2	Program Jogging Acceleration/Deceleration Time	2 to 10,000	1 ms	100	All	Immediately	Setup	*1
Pn535	2	Program Jogging Waiting Time	0 to 10,000	1 ms	100	All	Immediately	Setup	*1
Pn536	2	Program Jogging Number of Movements	0 to 1,000	Times	1	All	Immediately	Setup	*1
Pn550	2	Analog Monitor 1 Offset Voltage	-10,000 to 10,000	0.1 V	0	All	Immediately	Setup	*1
Pn551	2	Analog Monitor 2 Offset Voltage	-10,000 to 10,000	0.1 V	0	All	Immediately	Setup	*1
Pn552	2	Analog Monitor 1 Magnification	-10,000 to 10,000	× 0.01	100	All	Immediately	Setup	*1
Pn553	2	Analog Monitor 2 Magnification	-10,000 to 10,000	× 0.01	100	All	Immediately	Setup	*1
Pn55A	2	Power Consumption Monitor Unit Time	1 to 1,440	1 min	1	All	Immediately	Setup	–
Pn560	2	Residual Vibration Detection Width	1 to 3,000	0.1%	400	All	Immediately	Setup	*1
Pn561	2	Overshoot Detection Level	0 to 100	1%	100	All	Immediately	Setup	*1
Pn581	2	Zero Speed Level	1 to 10,000	1 mm/s	20	Linear	Immediately	Setup	*1
Pn582	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 mm/s	10	Linear	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn583	2	Brake Reference Output Speed Level	0 to 10,000	1 mm/s	10	Linear	Immediately	Setup	*1
Pn584	2	Speed Limit Level at Servo ON	0 to 10,000	1 mm/s	10000	Linear	Immediately	Setup	*1
Pn585	2	Program Jogging Movement Speed	1 to 10,000	1 mm/s	50	Linear	Immediately	Setup	*1
Pn586	2	Motor Running Cooling Ratio	0 to 100	1%/ Max. speed	0	Linear	Immediately	Setup	–
Pn587	2	Polarity Detection Execution Selection for Absolute Linear Encoder	0000h to 0001h	–	0000h	Linear	Immediately	Setup	*1

n.□□□X	Polarity Detection Selection for Absolute Linear Encoder	
	0	Do not detect polarity.
	1	Detect polarity.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn600	2	Regenerative Resistor Capacity*4	Depends on model.*5	10 W	0	All	Immediately	Setup	*1
Pn601	2	Dynamic Brake Resistor Allowable Energy Consumption	0 to 65,535	10 J	0	All	After restart	Setup	*7
Pn603	2	Regenerative Resistance	0 to 65,535	10 mΩ	0	All	Immediately	Setup	*1
Pn604	2	Dynamic Brake Resistance	0 to 65,535	10 mΩ	0	All	After restart	Setup	*7
Pn61A	2	Reserved parameter (Do not change.)	–	–	0000h	Linear	–	–	–
Pn61B	2	Reserved parameter (Do not change.)	–	–	250	All	–	–	–
Pn61C	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn61D	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn621 to Pn628	–	Reserved parameter (Do not change.)	–	–	–	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6A4	2	Table Operation Parameter Settings	0000h to 15A1h	–	0000h	All	Immediately	Setup	4-4

n.□□□X	Table Operation Control Switching Condition Selection
0	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 and the motor position exceeds Pn6A8.
1	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 or the motor position exceeds Pn6A8.

n.□□X□	Speed Table Reference Selection
0	Do not perform speed table operation.
1	Use speed table reference 1 (Pn6AC) for speed table operation.
2	Use speed table reference 1 (Pn6AC) and speed table reference 2 (Pn6AE) for speed table operation.
3	Use speed table reference 1 (Pn6AC) through speed table reference 3 (Pn6B0) for speed table operation.
4	Use speed table reference 1 (Pn6AC) through speed table reference 4 (Pn6B2) for speed table operation.
5	Use speed table reference 1 (Pn6AC) through speed table reference 5 (Pn6B4) for speed table operation.
6	Use speed table reference 1 (Pn6AC) through speed table reference 6 (Pn6B6) for speed table operation.
7	Use speed table reference 1 (Pn6AC) through speed table reference 7 (Pn6B8) for speed table operation.
8	Use speed table reference 1 (Pn6AC) through speed table reference 8 (Pn6BA) for speed table operation.
9	Use speed table reference 1 (Pn6AC) through speed table reference 9 (Pn6BC) for speed table operation.
A	Use speed table reference 1 (Pn6AC) through speed table reference 10 (Pn6BE) for speed table operation.

n.□X□□	Torque (Pressure) Reference Selection
0	Do not perform torque (pressure) table operation.
1	Use torque (pressure) table reference 1 (Pn6D2) for torque (pressure) table operation.
2	Use torque (pressure) table reference 1 (Pn6D2) and torque (pressure) table reference 2 (Pn6D4) for torque (pressure) table operation.
3	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 3 (Pn6D6) for torque (pressure) table operation.
4	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 4 (Pn6D8) for torque (pressure) table operation.
5	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 5 (Pn6DA) for torque (pressure) table operation.

n.X□□□	Speed Table Operation Control Method Switching Selection
0	Disable Pn6A5 and enable Pn6A4 = n.□□□X.
1	Disable Pn6A4 = n.□□□X and enable Pn6A5.

Pn6A5	4	Torque (Pressure) Reference during Speed Table Operation	0 to 1,073,741,824	1%	0	All	Immediately	Setup	4-8
Pn6A7	2	Pressure Control Switching Pressure Percentage	0 to 10,000	0.01%	0	All	Immediately	Setup	4-8
Pn6A8	4	Table Operation Switching Position	0 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	4-8
Pn6AA	4	Speed Limit for Torque (Pressure) Table Operation	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-11

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6AC	4	Speed Table Reference 1	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6AE	4	Speed Table Reference 2	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B0	4	Speed Table Reference 3	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B2	4	Speed Table Reference 4	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B4	4	Speed Table Reference 5	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B6	4	Speed Table Reference 6	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B8	4	Speed Table Reference 7	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BA	4	Speed Table Reference 8	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BC	4	Speed Table Reference 9	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BE	4	Speed Table Reference 10	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C0	4	Speed Table Switching Position 1	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C2	4	Speed Table Switching Position 2	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C4	4	Speed Table Switching Position 3	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C6	4	Speed Table Switching Position 4	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C8	4	Speed Table Switching Position 5	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CA	4	Speed Table Switching Position 6	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CC	4	Speed Table Switching Position 7	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CE	4	Speed Table Switching Position 8	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6D0	4	Speed Table Switching Position 9	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6D2	4	Torque (Pressure) Reference 1	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-8, 4-11
Pn6D4	4	Torque (Pressure) Reference 2	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6D6	4	Torque (Pressure) Reference 3	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6D8	4	Torque (Pressure) Reference 4	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6DA	4	Torque (Pressure) Reference 5	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6DC	4	Torque (Pressure) Reference Time 1	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6DE	4	Torque (Pressure) Reference Time 2	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6E0	4	Torque (Pressure) Reference Time 3	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6E2	4	Torque (Pressure) Reference Time 4	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn800	2	Communications Controls	0000h to 1FF3h	–	1040h	All	Immediately	Setup	–

	MECHATROLINK Communications Check Mask for Debugging	
n.□□□X	0	Do not mask.
	1	Ignore MECHATROLINK communications errors (A.E60).
	2	Ignore WDT errors (A.E50).
	3	Ignore both MECHATROLINK communications errors (A.E60) and WDT errors (A.E50).

	Warning Check Masks	
n.□□X□	0	Do not mask.
	1	Ignore data setting warnings (A.94□).
	2	Ignore command warnings (A.95□).
	3	Ignore both A.94□ and A.95□ warnings.
	4	Ignore communications warnings (A.96□).
	5	Ignore both A.94□ and A.96□ warnings.
	6	Ignore both A.95□ and A.96□ warnings.
	7	Ignore A.94□, A.95□, and A.96□ warnings.
	8	Ignore data setting warnings (A.97A and A.97b).
	9	Ignore A.94□, A.97A, and A.97b warnings.
	A	Ignore A.95□, A.97A, and A.97b warnings.
	B	Ignore A.94□, A.95□, A.97A, and A.97b warnings.
	C	Ignore A.96□, A.97A, and A.97b warnings.
	D	Ignore A.94□, A.96□, A.97A, and A.97b warnings.
	E	Ignore A.95□, A.96□, A.97A, and A.97b warnings.
	F	Ignore A.94□, A.95□, A.96□, A.97A, and A.97b warnings.

n.□X□□	Reserved parameter (Do not change.)

	Automatic Warning Clear Selection for Debugging	
n.X□□□	0	Retain warnings for debugging.
	1	Automatically clear warnings (MECHATROLINK-III specification).

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn801	2	Application Function Selections 6 (Software Limits)	0000h to 0103h	–	0003h	All	Immediately	Setup	*1

n.□□□X	Software Limit Selection	
	0	Enable both forward and reverse software limits.
	1	Disable forward software limit.
	2	Disable reverse software limit.
	3	Disable both forward and reverse software limits.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Software Limit Check for References	
	0	Do not perform software limit checks for references.
	1	Perform software limit checks for references.
n.X□□□	Reserved parameter (Do not change.)	

Pn803	2	Origin Range	0 to 250	1 reference unit	10	All	Immediately	Setup	*2
Pn804	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	All	Immediately	Setup	*1
Pn806	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	All	Immediately	Setup	*1
Pn808	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	All	Immediately *7	Setup	*1
Pn80A	2	First Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80B	2	Second Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80C	2	Acceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn80D	2	First Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80E	2	Second Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80F	2	Deceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn810	2	Exponential Acceleration/Deceleration Bias	0 to 65,535	100 reference units/s	0	All	Immediately *9	Setup	*2
Pn811	2	Exponential Acceleration/Deceleration Time Constant	0 to 5,100	0.1 ms	0	All	Immediately *9	Setup	*2
Pn812	2	Movement Average Time	0 to 5,100	0.1 ms	0	All	Immediately *9	Setup	*2
Pn814	4	External Positioning Final Travel Distance	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	Setup	*2
Pn816	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn817 *10	2	Origin Approach Speed 1	0 to 65,535	100 reference units/s	50	All	Immediately *8	Setup	*2
Pn818 *11	2	Origin Approach Speed 2	0 to 65,535	100 reference units/s	5	All	Immediately *8	Setup	*2
Pn819	4	Final Travel Distance for Origin Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	Setup	*2
Pn81E	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn81F	2	Reserved parameters (Do not change.)	–	–	0010h	All	–	–	–
Pn820	4	Forward Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	*2
Pn822	4	Reverse Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn824	2	Option Monitor 1 Selection	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2

Setting	Monitor	Applicable Motors
High-Speed Monitor Region		
0000h	Motor speed [overspeed detection speed/1000000h]	All
0001h	Speed reference [overspeed detection speed/1000000h]	All
0002h	Torque [maximum torque/1000000h]	All
0003h	Position deviation (lower 32 bits) [reference units]	All
0004h	Position deviation (upper 32 bits) [reference units]	All
000Ah	Encoder count (lower 32 bits) [reference units]	All
000Bh	Encoder count (upper 32 bits) [reference units]	All
000Ch	FPG count (lower 32 bits) [reference units]	All
000Dh	FPG count (upper 32 bits) [reference units]	All
Low-Speed Monitor Region		
0010h	Un000: Motor speed [min^{-1}]	All
0011h	Un001: Speed Reference [min^{-1}]	All
0012h	Un002: Torque Reference [%]	All
0013h	Un003: Rotational Angle 1 [encoder pulses] Number of encoder pulses from encoder phase C displayed in decimal	All
	Un003: Electrical Angle 1 [linear encoder pulses] Linear encoder pulses from the polarity origin displayed in decimal	
0014h	Un004: Rotational Angle 2 [deg] Electrical angle from polarity origin	All
	Un004: Electrical Angle 2 [deg] Electrical angle from polarity origin	
0015h	Un005: Input Signal Monitor	All
0016h	Un006: Output Signal Monitor	All
0017h	Un007: Input Reference Speed [min^{-1}]	All
0018h	Un008: Position Deviation [reference units]	All
0019h	Un009: Accumulated Load Ratio [%]	All
001Ah	Un00A: Regenerative Load Ratio [%]	All
001Bh	Un00B: Dynamic Brake Resistor Power Consumption [%]	All
001Ch	Un00C: Input Reference Pulse Counter [reference units]	All
001Dh	Un00D: Feedback Pulse Counter [encoder pulses]	All
0023h	Initial multiturn data [Rev]	Rotary
0024h	Initial incremental data [pulses]	Rotary
0025h	Initial absolute position data (lower 32 bits) [pulses]	Linear
0026h	Initial absolute position data (upper 32 bits) [pulses]	Linear
0040h	Un025: SERVOPACK Installation Environment Monitor	All
0041h	Un026: Servomotor Installation Environment Monitor	All
0042h	Un027: Built-in Fan Remaining Life Ratio	All
0043h	Un028: Capacitor Remaining Life Ratio	All
0044h	Un029: Surge Prevention Circuit Remaining Life Ratio	All
0045h	Un02A: Dynamic Brake Circuit Remaining Life Ratio	All
0046h	Un032: Instantaneous Power	All
0047h	Un033: Power Consumption	All
0048h	Un034: Cumulative Power Consumption	All
0050h	Pressure feedback detection monitor	All
0052h	Control method change monitor	All
0100h	Speed/torque (pressure) table operation monitor	All

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn824									

Setting	Monitor	Applicable Motors
Low-Speed Monitor Region (Communications Module only)		
0080h	Previous value of latched feedback position (LPOS1) [reference units]	All
0081h	Previous value of latched feedback position (LPOS2) [reference units]	All
0084h	Continuous Latch Status (EX STATUS)	All
All Areas		
Other values	Reserved settings (Do not use.)	All

Pn825	2	Option Monitor 2 Selection	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2

0000h to 0084h	The settings are the same as those for the Option Monitor 1 Selection.

Pn827	2	Linear Deceleration Constant 1 for Stopping	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn829	2	SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	0 to 65,535	10 ms	0	All	Immediately *8	Setup	*2
Pn82A	2	Reserved parameters (Do not change.)	–	–	1813h	All	–	–	–
Pn82B	2	Reserved parameters (Do not change.)	–	–	1D1Ch	All	–	–	–
Pn82C	2	Reserved parameters (Do not change.)	–	–	1F1Eh	All	–	–	–
Pn82D	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn82E	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn833	2	Motion Settings	0000h to 0001h	–	0000h	All	After restart	Setup	*2

n.□□□X	Linear Acceleration/Deceleration Constant Selection	
	0	Use Pn80A to Pn80F and Pn827. (The settings of Pn834 to Pn840 are ignored.)
	1	Use Pn834 to Pn840. (The settings of Pn80A to Pn80F and Pn827 are ignored.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn834	4	First Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn836	4	Second Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn838	4	Acceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	All	Immediately *8	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn83A	4	First Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn83C	4	Second Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn83E	4	Deceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	All	Immediately *8	Setup	*2
Pn840	4	Linear Deceleration Constant 2 for Stopping	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn842 *10	4	Second Origin Approach Speed 1	0 to 20,971,520	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn844 *11	4	Second Origin Approach Speed 2	0 to 20,971,520	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn846	2	POSING Command Scurve Acceleration/ Deceleration Rate	0 to 50	1%	0	All	Immediately *8	Setup	–
Pn850	2	Number of Latch Sequences	0 to 8	–	0	All	Immediately	Setup	*2
Pn851	2	Continuous Latch Sequence Count	0 to 255	–	0	All	Immediately	Setup	*2
Pn852	2	Latch Sequence 1 to 4 Settings	0000h to 3333h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Latch Sequence 1 Signal Selection
0	Phase C
1	EXT1 signal
2	EXT2 signal
3	EXT3 signal

n.□□X□	Latch Sequence 2 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.□X□□	Latch Sequence 3 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.X□□□	Latch Sequence 4 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn853	2	Latch Sequence 5 to 8 Settings	0000h to 3333h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Latch Sequence 5 Signal Selection	
	0	Phase C
	1	EXT1 signal
	2	EXT2 signal
	3	EXT3 signal

n.□□X□	Latch Sequence 6 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.□X□□	Latch Sequence 7 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.X□□□	Latch Sequence 8 Signal Selection	
	0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn860	2	SVCMD_IO Input Signal Monitor Allocations 1	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-13 (SVCMD_IO)	
	0	Allocate bit 24 (IO_STS1) to CN1-13 input signal monitor.
	1	Allocate bit 25 (IO_STS2) to CN1-13 input signal monitor.
	2	Allocate bit 26 (IO_STS3) to CN1-13 input signal monitor.
	3	Allocate bit 27 (IO_STS4) to CN1-13 input signal monitor.
	4	Allocate bit 28 (IO_STS5) to CN1-13 input signal monitor.
	5	Allocate bit 29 (IO_STS6) to CN1-13 input signal monitor.
	6	Allocate bit 30 (IO_STS7) to CN1-13 input signal monitor.
	7	Allocate bit 31 (IO_STS8) to CN1-13 input signal monitor.

n.□□X□	CN1-13 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-13 input signal monitor.
	1	Enable allocation for CN1-13 input signal monitor.

n.□X□□	Input Signal Monitor Allocation for CN1-7 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.

n.X□□□	CN1-7 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-7 input signal monitor.
	1	Enable allocation for CN1-7 input signal monitor.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn861	2	SVCMD_IO Input Signal Monitor Allocations 2	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-8 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-8 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-8 input signal monitor.
	1	Enable allocation for CN1-8 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-9 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-9 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-9 input signal monitor.
	1	Enable allocation for CN1-9 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn862	2	SVCMD_IO Input Signal Monitor Allocations 3	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-10 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-10 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-10 input signal monitor.
	1	Enable allocation for CN1-10 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-11 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-11 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-11 input signal monitor.
	1	Enable allocation for CN1-11 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn863	2	SVCMD_IO Input Signal Monitor Allocations 4	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-12 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-12 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-12 input signal monitor.
	1	Enable allocation for CN1-12 input signal monitor.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn868	2	SVCMD_IO Output Signal Monitor Allocations 1	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-1 and CN1-2 (SVCMD_IO)	
	0	Allocate bit 24 (IO_STS1) to CN1-1/CN1-2 output signal monitor.
	1	Allocate bit 25 (IO_STS2) to CN1-1/CN1-2 output signal monitor.
	2	Allocate bit 26 (IO_STS3) to CN1-1/CN1-2 output signal monitor.
	3	Allocate bit 27 (IO_STS4) to CN1-1/CN1-2 output signal monitor.
	4	Allocate bit 28 (IO_STS5) to CN1-1/CN1-2 output signal monitor.
	5	Allocate bit 29 (IO_STS6) to CN1-1/CN1-2 output signal monitor.
	6	Allocate bit 30 (IO_STS7) to CN1-1/CN1-2 output signal monitor.
	7	Allocate bit 31 (IO_STS8) to CN1-1/CN1-2 output signal monitor.

n.□□X□	CN1-1/CN1-2 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-1/CN1-2 output signal monitor.
	1	Enable allocation for CN1-1/CN1-2 output signal monitor.

n.□X□□	Output Signal Monitor Allocation for CN1-23 and CN1-24 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.

n.X□□□	CN1-23/CN1-24 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-23/CN1-24 output signal monitor.
	1	Enable allocation for CN1-23/CN1-24 output signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn869	2	SVCMD_IO Output Signal Monitor Allocations 2	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-25 and CN1-26 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.

n.□□X□	CN1-25/CN1-26 Output Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-25/CN1-26 output signal monitor.
	1	Enable allocation for CN1-25/CN1-26 output signal monitor.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn880	2	Station Address Monitor (for maintenance, read only)	03h to EFh	–	–	All	–	Setup	–
Pn881	2	Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	17, 32, 48	–	–	All	–	Setup	–
Pn882	2	Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	0h to FFFFh	–	–	All	–	Setup	–
Pn883	2	Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	0 to 32	–	–	All	–	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn884	2	Communications Controls 2	0000h to 0001h	–	0000h	All	Immediately	Setup	*2
Pn88A	2	MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	0 to 65,535	–	0	All	–	Setup	–
Pn890 to Pn8A6	4	Command Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	All	–	Setup	*2
Pn8A8 to Pn8BE	4	Response Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	All	–	Setup	*2
Pn900	2	Number of Parameter Banks	0 to 16	–	0	All	After restart	Setup	*2
Pn901	2	Number of Parameter Bank Members	0 to 15	–	0	All	After restart	Setup	*2
Pn902 to Pn910	2	Parameter Bank Member Definition	0000h to 08FFh	–	0000h	All	After restart	Setup	*2
Pn920 to Pn95F	2	Parameter Bank Data (Not saved in nonvolatile memory.)	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2

Pn884

n.□□□X	MECHATROLINK Communications Error Holding Brake Signal Setting	
	0	Maintain the status set by the BRK_ON or BRK_OFF command when a MECHATROLINK communications error occurs.
	1	Apply the holding brake when a MECHATROLINK communications error occurs.

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Refer to the following manual for details.
Σ-7-Series MECHATROLINK-III Communications Standard Servo Profile Command Manual (Manual No.: SIEP S800001 31)

*3. Set a percentage of the motor rated torque.

*4. Normally set this parameter to 0. If you use an External Regenerative Resistor, set the capacity (W) of the External Regenerative Resistor.

*5. The upper limit is the maximum output capacity (W) of the SERVOPACK.

*6. These parameters are for SERVOPACKs with the dynamic brake option. Refer to the following manual for details.
Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifications Dynamic Brake Product Manual (Manual No.: SIEP S800001 73)

*7. The parameter setting is enabled after SENS_ON command execution is completed.

*8. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

*9. The settings are updated only if the reference is stopped (i.e., only if DEN is set to 1).

*10. The setting of Pn842 is valid while Pn817 is set to 0.

*11. The setting of Pn844 is valid while Pn818 is set to 0.

6.2.2 List of MECHATROLINK-III Common Parameters

The following table lists the common MECHATROLINK-III parameters. These common parameters are used to make settings from the host controller via MECHATROLINK communications. Do not change the settings with the Digital Operator or any other device.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
01 PnA02	4	Encoder Type Selection (read only)	0h or 1h	–	–	All	–	Device information
	0000h: Absolute encoder 0001h: Incremental encoder							
02 PnA04	4	Motor Type Selection (read only)	0h or 1h	–	–	All	–	
	0000h: Rotary Servomotor 0001h: Linear Servomotor							
03 PnA06	4	Semi-closed/Fully-closed Type Selection (read only)	0h or 1h	–	–	All	–	
	0000h: Semi-closed 0001h: Reserved							
04 PnA08	4	Rated Speed (read only)	0h to FFFFFFFFh	x10^PnA0C min^{-1}	–	All	–	
05 PnA0A	4	Maximum Output Speed (read only)	0h to FFFFFFFFh	x10^PnA0C min^{-1}	–	All	–	
06 PnA0C	4	Speed Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	All	–	
07 PnA0E	4	Rated Torque (read only)	0h to FFFFFFFFh	x10^PnA12 N·m	–	All	–	
08 PnA10	4	Maximum Output Torque (read only)	0h to FFFFFFFFh	x10^PnA12 N·m	–	All	–	
09 PnA12	4	Torque Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	All	–	
0A PnA14	4	Resolution (read only)	0h to FFFFFFFFh	1 pulse/rev	–	Rotary	–	
0B PnA16	4	Linear Scale Pitch	0 to 65,536,000	1 nm [0.01 μm]	0	Linear	After restart	
0C PnA18	4	Pulses per Scale Pitch (read only)	0h to FFFFFFFFh	1 pulse/ pitch	–	Linear	–	

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
21 PnA42	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	–	16	All	After restart	Machine specifications
22 PnA44	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	–	1	All	After restart	
23 PnA46	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	All	Immediately[*1]	
24 PnA48	4	Multiturn Limit	0 to 65,535	1 Rev	65535	Rotary	After restart	
25 PnA4A	4	Limit Setting	0h to 33h	–	0000h	All	After restart	
		Bit 0: P-OT (0: Enabled, 1: Disabled) Bit 1: N-OT (0: Enabled, 1: Disabled) Bit 2: Reserved. Bit 3: Reserved. Bit 4: P-SOT (0: Disabled, 1: Enabled) Bit 5: N-SOT (0: Disabled, 1: Enabled) Bits 6 to 31: Reserved.						
26 PnA4C	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	All	Immediately	
27 PnA4E	4	Reserved parameter (Do not change.)	–	–	0	All	Immediately	
28 PnA50	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	All	Immediately	
29 PnA52	4	Reserved parameter (Do not change.)	–	–	0	All	Immediately	
41 PnA82	4	Speed Unit Selection[*2]	0h to 4h	–	0h	All	After restart	Unit settings
		0000h: Reference units/s 0001h: Reference units/min 0002h: Percentage (%) of rated speed[*2, *3] 0003h: min^{-1} [*3] 0004h: Maximum motor speed/40000000h[*4]						
42 PnA84	4	Speed Base Unit Selection[*2, *3, *4] (Set the value of n from the following formula: Speed unit selection (41 PnA82) × 10^n)	-3 to 3	–	0	All	After restart	
43 PnA86	4	Position Unit Selection	0h	–	0h	All	After restart	
		0000h: Reference units						

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
44 PnA88	4	Position Base Unit Selection (Set the value of n from the following formula: Position unit selection (43 PnA86) × 10^n)	0	–	0	All	After restart	Unit settings
45 PnA8A	4	Acceleration Unit Selection	0h	–	0h	All	After restart	
	0000h: Reference units/s^2							
46 PnA8C	4	Acceleration Base Unit Selection (Set the value of n from the following formula: Acceleration unit selection (45 PnA8A) × 10^n)	4 to 6	–	4	All	After restart	
47 PnA8E	4	Torque Unit Selection	1h or 2h	–	1h	All	After restart	
	0001h: Percentage (%) of rated torque[*5] 0002h: Maximum torque/40000000h[*6]							
48 PnA90	4	Torque Base Unit Selection[*5, *6] (Set the value of n from the following formula: Torque unit selection (47 PnA8E) × 10^n)	-5 to 0	–	0	All	After restart	
49 PnA92	4	Supported Unit (read only)	–	–	0601011Fh	All	–	

Speed Units	
Bit 0	Reference units/s (1: Enabled)
Bit 1	Reference units/min (1: Enabled)
Bit 2	Percentage (%) of rated speed (1: Enabled)
Bit 3	min^{-1} (rpm) (1: Enabled)
Bit 4	Maximum motor speed/4000000h (1: Enabled)
Bits 5 to 7	Reserved (0: Disabled).
Position Units	
Bit 8	Reference units (1: Enabled)
Bits 9 to 15	Reserved (0: Disabled).
Acceleration Units	
Bit 16	Reference units/s^2 (1: Enabled)
Bit 17	ms (acceleration time required to reach rated speed) (0: Disabled)
Bits 18 to 23	Reserved (0: Disabled).
Torque Units	
Bit 24	N·m (0: Disabled)
Bit 25	Percentage (%) of rated torque (1: Enabled)
Bit 26	Maximum torque/40000000h (1: Enabled)
Bits 27 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
61 PnAC2	4	Speed Loop Gain	1,000 to 2,000,000	0.001 Hz [0.1 Hz]	40000	All	Immediately	Tuning
62 PnAC4	4	Speed Loop Integral Time Constant	150 to 512,000	1 µs [0.01 ms]	20000	All	Immediately	
63 PnAC6	4	Position Loop Gain	1,000 to 2,000,000	0.001/s [0.1/s]	40000	All	Immediately	
64 PnAC8	4	Feed Forward Compensation	0 to 100	1%	0	All	Immediately	
65 PnACA	4	Position Loop Integral Time Constant	0 to 5,000,000	1 µs [0.1 ms]	0	All	Immediately	
66 PnACC	4	In-position Range	0 to 1,073,741,824	1 reference unit	7	All	Immediately	
67 PnACE	4	Near-position Range	1 to 1,073,741,824	1 reference unit	1073741824	All	Immediately	
81 PnB02	4	Exponential Function Acceleration/ Deceleration Time Constant	0 to 510,000	1 µs [0.1 ms]	0	All	Immediately*7	
82 PnB04	4	Movement Average Time	0 to 510,000	1 µs [0.1 ms]	0	All	Immediately*7	
83 PnB06	4	Final Travel for External Input Positioning	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	
84 PnB08	4	Zero Point Return Approach Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 5,000h reference units/s converted to 10^{-3} min^{-1}	All	Immediately	
85 PnB0A	4	Zero Point Return Creep Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 500h reference units/s converted to 10^{-3} min^{-1}	All	Immediately	
86 PnB0C	4	Final Travel for Zero Point Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	
87 PnB0E	4	Monitor Select 1	0h to Fh	–	1h	All	Immediately	

0000h	APOS
0001h	CPOS
0002h	PERR
0003h	LPOS1
0004h	LPOS2
0005h	FSPD
0006h	CSPD
0007h	TRQ
0008h	ALARM
0009h	MPOS
000Ah	Reserved (undefined value).
000Bh	Reserved (undefined value).
000Ch	CMN1 (common monitor 1)
000Dh	CMN2 (common monitor 2)
000Eh	OMN1 (optional monitor 1)
000Fh	OMN2 (optional monitor 2)

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
88 PnB10	4	Monitor Select 2	0h to Fh	–	0h	All	Immediately	Command-related parameters

0000h to 000Fh	The settings are the same as those for Fixed Monitor Selection 1.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
89 PnB12	4	Monitor Select for SEL_MON1	0h to 9h	–	0h	All	Immediately	Command-related parameters

0000h	TPOS (target position in reference coordinate system)
0001h	IPOS (reference position in reference coordinate system)
0002h	POS_OFFSET (offset set in POS_SET (Set Coordinate System) command)
0003h	TSPD (target speed)
0004h	SPD_LIM (speed limit)
0005h	TRQ_LIM (torque limit)
0006h	SV_STAT (servo actual operating status) Monitor Description Byte 1: Current communications phase 00h: Phase 0 01h: Phase 1 02h: Phase 2 03h: Phase 3 Byte 2: Current control mode 00h: Position control mode 01h: Speed control mode 02h: Torque control mode Byte 3: Reserved Byte 4: Expansion signal monitor

Bit	Name	Description	Value	Setting
Bit 0	LT_RDY1	Processing status for latch detection for LT_REQ1 in SVCMD_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bit 1	LT_RDY1	Processing status for latch detection for LT_REQ2 in SVCMD_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bits 2 and 3	LT_SEL1R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bits 4 and 5	LT_SEL2R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bit 6	Reserved (0).			

0007h	Reserved.	
0008h	INIT_PGPOS (Low)	Lower 32 bits of initial encoder position converted to 64-bit position reference data
0009h	INIT_PGPOS (High)	Upper 32 bits of initial encoder position converted to 64-bit position reference data

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
8A PnB14	4	Monitor Select for SEL_MON2	0h to 9h	–	0h	All	Immediately	Command-related parameters
	0000h to 0009h	The settings are the same as those for SEL_MON Monitor Selection 1.						
8B PnB16	4	Zero Point Detection Range	0 to 250	1 reference unit	10	All	Immediately	
8C PnB18	4	Forward Torque Limit	0 to 800	1%	100	All	Immediately	
8D PnB1A	4	Reverse Torque Limit	0 to 800	1%	100	All	Immediately	
8E PnB1C	4	Zero Speed Detection Range	1,000 to 10,000,000	10^{-3} min^{-1}	20000	All	Immediately	
8F PnB1E	4	Speed Match Signal Detection Range	0 to 100,000	10^{-3} min^{-1}	10000	All	Immediately	
90 PnB20	4	SVCMD_CTRL bit Enabled/Disabled (read only)	–	–	0FFF3F3Fh	All	–	

Bit 0	CMD_PAUSE (1: Enabled)
Bit 1	CMD_CANCEL (1: Enabled)
Bits 2 and 3	STOP_MODE (1: Enabled)
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	LT_REQ1 (1: Enabled)
Bit 9	LT_REQ2 (1: Enabled)
Bits 10 and 11	LT_SEL1 (1: Enabled)
Bits 12 and 13	LT_SEL2 (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
91 PnB22	4	SVCMD_STAT bit Enabled/Disabled (read only)	–	0h	0FFF3F33h	All	–	Command-related parameters

Bit 0	CMD_PAUSE_CMP (1: Enabled)
Bit 1	CMD_CANCEL_CMP (1: Enabled)
Bit 2 and 3	Reserved (0: Disabled).
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	L_CMP1 (1: Enabled)
Bit 9	L_CMP2 (1: Enabled)
Bit 10	POS_RDY (1: Enabled)
Bit 11	PON (1: Enabled)
Bit 12	M_RDY (1: Enabled)
Bit 13	SV_ON (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
92 PnB24	4	I/O Bit Enabled/Disabled (Output) (read only)	–	–	007F01F0h	All	–	Command-related parameters

Bits 0 to 3	Reserved (0: Disabled).
Bit 4	V_PPI (1: Enabled)
Bit 5	P_PPI (1: Enabled)
Bit 6	P_CL (1: Enabled)
Bit 7	N_CL (1: Enabled)
Bit 8	G_SEL (1: Enabled)
Bits 9 to 11	G_SEL (0: Disabled)
Bits 12 to 15	Reserved (0: Disabled).
Bits 16 to 19	BANK_SEL (1: Enabled)
Bits 20 to 22	SO1 to SO3 (1: Enabled)
Bit 23	Reserved (0: Disabled).
Bits 24 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
93 PnB26	4	I/O Bit Enabled/Disabled (Input) (read only)	–	–	FF0FFEFEh	All	–	Command-related parameters

Bit 0	Reserved (0: Disabled).
Bit 1	DEC (1: Enabled)
Bit 2	P-OT (1: Enabled)
Bit 3	N-OT (1: Enabled)
Bit 4	EXT1 (1: Enabled)
Bit 5	EXT2 (1: Enabled)
Bit 6	EXT3 (1: Enabled)
Bit 7	ESTP (1: Enabled)
Bit 8	Reserved (0: Disabled).
Bit 9	BRK_ON (1: Enabled)
Bit 10	P-SOT (1: Enabled)
Bit 11	N-SOT (1: Enabled)
Bit 12	DEN (1: Enabled)
Bit 13	NEAR (1: Enabled)
Bit 14	PSET (1: Enabled)
Bit 15	ZPOINT (1: Enabled)
Bit 16	T_LIM (1: Enabled)
Bit 17	V_LIM (1: Enabled)
Bit 18	V_CMP (1: Enabled)
Bit 19	ZSPD (1: Enabled)
Bits 20 to 23	Reserved (0: Disabled).
Bits 24 to 31	IO_STS1 to IO_STS8 (1: Enabled)

*1. The parameter setting is enabled after SENS_ON command execution is completed.

*2. If you set the Speed Unit Selection (parameter 41: PnA82) to 0002h adjust the Speed Base Unit Selection (parameter 42: PnA84) to satisfy the following formula.
Rotary Servomotor: 1.28 × Rated speed [min^{-1}] × 10^{PnA84} < Maximum speed [min^{-1}]
Linear Servomotor: 1.28 × Rated speed [mm/s] × 10^{PnA84} < Maximum speed [mm/s]

*3. If you set the Speed Unit Selection (parameter 41: PnA82) to either 0002h or 0003h, set the Speed Base Unit Selection (parameter 42: PnA84) to a number between -3 and 0.

*4. If you set the Speed Unit Selection (parameter 41: PnA82) to 0004h, set the Speed Base Unit Selection (parameter 42: PnA84) to 0.

*5. If you set the Torque Unit Selection (parameter 47: PnA8E) to 0001h, adjust the Torque Base Unit Selection (parameter 48: PnA90) to satisfy the following formula.
128 × 10^{PnA90} < Maximum torque [%]

*6. If you set the Torque Unit Selection (parameter 47: PnA8E) to 0002h, set the Torque Base Unit Selection (parameter 48: PnA90) to 0.

*7. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

6.2.3 Parameter Recording Table

Use the following table to record the settings of the parameters.

Parameter No.	Default Setting					Name	When Enabled
Pn000	0000h					Basic Function Selections 0	After restart
Pn001	0000h					Application Function Selections 1	After restart
Pn002	0011h					Application Function Selections 2	After restart
Pn006	0002h					Application Function Selections 6	Immediately
Pn007	0000h					Application Function Selections 7	Immediately
Pn008	4000h					Application Function Selections 8	After restart
Pn009	0010h					Application Function Selections 9	After restart
Pn00A	0001h					Application Function Selections A	After restart
Pn00B	0000h					Application Function Selections B	After restart
Pn00C	0000h					Application Function Selections C	After restart
Pn00D	0000h					Application Function Selections D	Immediately
Pn00F	0000h					Application Function Selections F	After restart
Pn021	0000h					Reserved parameter	–
Pn022	0000h					Reserved parameter	–
Pn040	0000h					Σ-V Compatible Function Switch	After restart
Pn080	0000h					Application Function Selections 80	After restart
Pn081	0000h					Application Function Selections 81	After restart
Pn100	400					Speed Loop Gain	Immediately
Pn101	2000					Speed Loop Integral Time Constant	Immediately
Pn102	400					Position Loop Gain	Immediately
Pn103	100					Moment of Inertia Ratio	Immediately
Pn104	400					Second Speed Loop Gain	Immediately
Pn105	2000					Second Speed Loop Integral Time Constant	Immediately
Pn106	400					Second Position Loop Gain	Immediately
Pn109	0					Feedforward	Immediately
Pn10A	0					Feedforward Filter Time Constant	Immediately
Pn10B	0000h					Gain Application Selections	*1
Pn10C	200					Mode Switching Level for Torque Reference	Immediately
Pn10D	0					Mode Switching Level for Speed Reference	Immediately
Pn10E	0					Mode Switching Level for Acceleration	Immediately
Pn10F	0					Mode Switching Level for Position Deviation	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn11F	0					Position Integral Time Constant	Immediately
Pn121	100					Friction Compensation Gain	Immediately
Pn122	100					Second Friction Compensation Gain	Immediately
Pn123	0					Friction Compensation Coefficient	Immediately
Pn124	0					Friction Compensation Frequency Correction	Immediately
Pn125	100					Friction Compensation Gain Correction	Immediately
Pn131	0					Gain Switching Time 1	Immediately
Pn132	0					Gain Switching Time 2	Immediately
Pn135	0					Gain Switching Waiting Time 1	Immediately
Pn136	0					Gain Switching Waiting Time 2	Immediately
Pn139	0000h					Automatic Gain Switching Selections 1	Immediately
Pn13D	2000					Current Gain Level	Immediately
Pn140	0100h					Model Following Control-Related Selections	Immediately
Pn141	500					Model Following Control Gain	Immediately
Pn142	1000					Model Following Control Gain Correction	Immediately
Pn143	1000					Model Following Control Bias in the Forward Direction	Immediately
Pn144	1000					Model Following Control Bias in the Reverse Direction	Immediately
Pn145	500					Vibration Suppression 1 Frequency A	Immediately
Pn146	700					Vibration Suppression 1 Frequency B	Immediately
Pn147	1000					Model Following Control Speed Feedforward Compensation	Immediately
Pn148	500					Second Model Following Control Gain	Immediately
Pn149	1000					Second Model Following Control Gain Correction	Immediately
Pn14A	800					Vibration Suppression 2 Frequency	Immediately
Pn14B	100					Vibration Suppression 2 Correction	Immediately
Pn14F	0021h					Control-Related Selections	After restart
Pn160	0010h					Anti-Resonance Control-Related Selections	Immediately
Pn161	1000					Anti-Resonance Frequency	Immediately
Pn162	100					Anti-Resonance Gain Correction	Immediately
Pn163	0					Anti-Resonance Damping Gain	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn164	0					Anti-Resonance Filter Time Constant 1 Correction	Immediately
Pn165	0					Anti-Resonance Filter Time Constant 2 Correction	Immediately
Pn166	0					Anti-Resonance Damping Gain 2	Immediately
Pn170	1400h					Tuning-less Function-Related Selections	*1
Pn181	0					Mode Switching Level for Speed Reference	Immediately
Pn182	0					Mode Switching Level for Acceleration	Immediately
Pn205	65535					Multiturn Limit	After restart
Pn207	0010h					Position Control Function Selections	After restart
Pn20A	32768					Reserved parameter	–
Pn20E	16					Electronic Gear Ratio (Numerator)	After restart
Pn210	1					Electronic Gear Ratio (Denominator)	After restart
Pn212	2048					Number of Encoder Output Pulses	After restart
Pn22A	0000h					Reserved parameter	–
Pn230	0000h					Position Control Expansion Function Selections	After restart
Pn231	0					Backlash Compensation	Immediately
Pn233	0					Backlash Compensation Time Constant	Immediately
Pn281	20					Encoder Output Resolution	After restart
Pn282	0					Linear Encoder Scale Pitch	After restart
Pn304	500					Jogging Speed	Immediately
Pn305	0					Soft Start Acceleration Time	Immediately
Pn306	0					Soft Start Deceleration Time	Immediately
Pn308	0					Speed Feedback Filter Time Constant	Immediately
Pn30A	0					Deceleration Time for Servo OFF and Forced Stops	Immediately
Pn30C	0					Speed Feedforward Average Movement Time	Immediately
Pn310	0000h					Vibration Detection Selections	Immediately
Pn311	100					Vibration Detection Sensitivity	Immediately
Pn312	50					Vibration Detection Level	Immediately
Pn316	10000					Maximum Motor Speed	After restart
Pn324	300					Moment of Inertia Calculation Starting Level	Immediately
Pn383	50					Jogging Speed	Immediately
Pn384	10					Vibration Detection Level	Immediately
Pn385	50					Maximum Motor Speed	After restart
Pn401	100					First Stage First Torque Reference Filter Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn402	800					Forward Torque Limit	Immediately
Pn403	800					Reverse Torque Limit	Immediately
Pn404	100					Forward External Torque Limit	Immediately
Pn405	100					Reverse External Torque Limit	Immediately
Pn406	800					Emergency Stop Torque	Immediately
Pn407	100					Speed Limit during Torque Control	Immediately
Pn408	0000h					Torque-Related Function Selections	*1
Pn409	5000					First Stage Notch Filter Frequency	Immediately
Pn40A	70					First Stage Notch Filter Q Value	Immediately
Pn40B	0					First Stage Notch Filter Depth	Immediately
Pn40C	5000					Second Stage Notch Filter Frequency	Immediately
Pn40D	70					Second Stage Notch Filter Q Value	Immediately
Pn40E	0					Second Stage Notch Filter Depth	Immediately
Pn40F	5000					Second Stage Second Torque Reference Filter Frequency	Immediately
Pn410	50					Second Stage Second Torque Reference Filter Q Value	Immediately
Pn412	100					First Stage Second Torque Reference Filter Time Constant	Immediately
Pn416	0000h					Torque-Related Function Selections 2	Immediately
Pn417	5000					Third Stage Notch Filter Frequency	Immediately
Pn418	70					Third Stage Notch Filter Q Value	Immediately
Pn419	0					Third Stage Notch Filter Depth	Immediately
Pn41A	5000					Fourth Stage Notch Filter Frequency	Immediately
Pn41B	70					Fourth Stage Notch Filter Q Value	Immediately
Pn41C	0					Fourth Stage Notch Filter Depth	Immediately
Pn41D	5000					Fifth Stage Notch Filter Frequency	Immediately
Pn41E	70					Fifth Stage Notch Filter Q Value	Immediately
Pn41F	0					Fifth Stage Notch Filter Depth	Immediately
Pn423	0000h					Speed Ripple Compensation Selections	*1
Pn424	50					Torque Limit at Main Circuit Voltage Drop	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn425	100					Release Time for Torque Limit at Main Circuit Voltage Drop	Immediately
Pn426	0					Torque Feedforward Average Movement Time	Immediately
Pn427	0					Speed Ripple Compensation Enable Speed	Immediately
Pn440	0000h					Pressure Feedback Selection Switches	After restart
Pn441	100					Reserved parameter	–
Pn442	2000					Pressure Feedback Control 1 Pressure Feedback Loop Integral Time	Immediately
Pn444	100					Pressure Feedback Control 1 Pressure Feedback Loop Feedforward	Immediately
Pn445	0					Reserved parameter	–
Pn446	95					Gravity Compensation Coefficient during Torque Control	Immediately
Pn447	100					Pressure Feedback Loop Deviation Overflow Level	Immediately
Pn448	0					Pressure Feedback Offset	Immediately
Pn449	0					Pressure Feedback Sensor Gain	Immediately
Pn44A	0					Pressure Feedback Filter	Immediately
Pn44C	1000					Pressure Feedback Enable Level	Immediately
Pn44D	300					Pressure Feedback Overflow Detection Level	Immediately
Pn44E	0					Pressure Feedback Overflow Detection Time	Immediately
Pn450	0					Pressure Feedback Control 1 Pressure Feedback Loop Differential Time	Immediately
Pn451	100					Pressure Feedback Control 1 Pressure Feedback Loop Differential Filter Rate	Immediately
Pn452	100					Pressure Feedback Control 1 Pressure Feedback Loop Proportional Gain 2	Immediately
Pn456	15					Sweep Torque Reference Amplitude	Immediately
Pn458	0011h					Pressure Feedback Selection Switch 2	After restart
Pn459	500					Gravity Compensation Reference Level for Torque Control	Immediately
Pn45A	1000					Pressure Feedback Disable Level	Immediately
Pn45B	50					Reserved parameter	–
Pn45C	150					Reserved parameter	–
Pn45D	100					Reserved parameter	–
Pn45E	0					Pressure Feedback Reference Filter Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn460	0101h					Notch Filter Adjustment Selections 1	Immediately
Pn475	0000h					Gravity Compensation-Related Selections	After restart
Pn476	0					Gravity Compensation Torque	Immediately
Pn480	100					Speed Limit during Force Control	Immediately
Pn481	400					Polarity Detection Speed Loop Gain	Immediately
Pn482	3000					Polarity Detection Speed Loop Integral Time Constant	Immediately
Pn483	30					Forward Force Limit	Immediately
Pn484	30					Reverse Force Limit	Immediately
Pn485	20					Polarity Detection Reference Speed	Immediately
Pn486	25					Polarity Detection Reference Acceleration/Deceleration Time	Immediately
Pn487	0					Polarity Detection Constant Speed Time	Immediately
Pn488	100					Polarity Detection Reference Waiting Time	Immediately
Pn48E	10					Polarity Detection Range	Immediately
Pn490	100					Polarity Detection Load Level	Immediately
Pn495	100					Polarity Detection Confirmation Force Reference	Immediately
Pn498	10					Polarity Detection Allowable Error Range	Immediately
Pn49F	0					Speed Ripple Compensation Enable Speed	Immediately
Pn4A0	1000					Pressure Feedback One-Parameter Gain Level	Immediately
Pn4A3	100					Reserved parameter	–
Pn4A7	400					Pressure Feedback Control 2 Stability Gain	Immediately
Pn4A8	2000					Pressure Feedback Control 2 Stability Integral Time	Immediately
Pn4A9	400					Reserved parameter	–
Pn4AA	2000					Reserved parameter	–
Pn4AB	0					Reserved parameter	–
Pn4AC	100					Pressure Feedback Moment of Inertia Ratio	Immediately
Pn4AD	0000h					Reserved parameter	–
Pn4D0	0					Reserved parameter	–
Pn4D1	0					Reserved parameter	–
Pn502	20					Rotation Detection Level	Immediately
Pn503	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn506	0					Brake Reference-Servo OFF Delay Time	Immediately
Pn507	100					Brake Reference Output Speed Level	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn508	50					Servo OFF-Brake Command Waiting Time	Immediately
Pn509	20					Momentary Power Interruption Hold Time	Immediately
Pn50A	1881h					Input Signal Selections 1	After restart
Pn50B	8882h					Input Signal Selections 2	After restart
Pn50E	0000h					Output Signal Selections 1	After restart
Pn50F	0100h					Output Signal Selections 2	After restart
Pn510	0000h					Output Signal Selections 3	After restart
Pn511	6543h					Input Signal Selections 5	After restart
Pn512	0000h					Output Signal Inverse Settings	After restart
Pn514	0000h					Output Signal Selections 4	After restart
Pn516	8888h					Input Signal Selections 7	After restart
Pn518	–					Reserved parameter	–
Pn51B	1000					Reserved parameter	–
Pn51E	100					Position Deviation Overflow Warning Level	Immediately
Pn520	5242880					Position Deviation Overflow Alarm Level	Immediately
Pn522	7					Positioning Completed Width	Immediately
Pn524	1073741824					Near Signal Width	Immediately
Pn526	5242880					Position Deviation Overflow Alarm Level at Servo ON	Immediately
Pn528	100					Position Deviation Overflow Warning Level at Servo ON	Immediately
Pn529	10000					Speed Limit Level at Servo ON	Immediately
Pn52A	20					Reserved parameter	–
Pn52B	20					Overload Warning Level	Immediately
Pn52C	100					Base Current Derating at Motor Overload Detection	After restart
Pn530	0000h					Program Jogging-Related Selections	Immediately
Pn531	32768					Program Jogging Travel Distance	Immediately
Pn533	500					Program Jogging Movement Speed	Immediately
Pn534	100					Program Jogging Acceleration/Deceleration Time	Immediately
Pn535	100					Program Jogging Waiting Time	Immediately
Pn536	1					Program Jogging Number of Movements	Immediately
Pn550	0					Analog Monitor 1 Offset Voltage	Immediately
Pn551	0					Analog Monitor 2 Offset Voltage	Immediately
Pn552	100					Analog Monitor 1 Magnification	Immediately
Pn553	100					Analog Monitor 2 Magnification	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn55A	1					Power Consumption Monitor Unit Time	Immediately
Pn560	400					Residual Vibration Detection Width	Immediately
Pn561	100					Overshoot Detection Level	Immediately
Pn581	20					Zero Speed Level	Immediately
Pn582	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn583	10					Brake Reference Output Speed Level	Immediately
Pn584	10000					Speed Limit Level at Servo ON	Immediately
Pn585	50					Program Jogging Movement Speed	Immediately
Pn586	0					Motor Running Cooling Ratio	Immediately
Pn587	0000h					Polarity Detection Execution Selection for Absolute Linear Encoder	Immediately
Pn600	0					Regenerative Resistor Capacity	Immediately
Pn601	0					Dynamic Brake Resistor Allowable Energy Consumption	After restart
Pn603	0					Regenerative Resistance	Immediately
Pn604	0					Dynamic Brake Resistance	After restart
Pn61A	0000h					Reserved parameter	–
Pn61B	250					Reserved parameter	–
Pn61C	100					Reserved parameter	–
Pn61D	0					Reserved parameter	–
Pn6A4	0000h					Table Operation Parameter Settings	Immediately
Pn6A5	0					Torque (Pressure) Reference during Speed Table Operation	Immediately
Pn6A7	0					Pressure Control Switching Pressure Percentage	Immediately
Pn6A8	0					Table Operation Switching Position	Immediately
Pn6AA	0					Speed Limit for Torque (Pressure) Table Operation	Immediately
Pn6AC	0					Speed Table Reference 1	Immediately
Pn6AE	0					Speed Table Reference 2	Immediately
Pn6B0	0					Speed Table Reference 3	Immediately
Pn6B2	0					Speed Table Reference 4	Immediately
Pn6B4	0					Speed Table Reference 5	Immediately
Pn6B6	0					Speed Table Reference 6	Immediately
Pn6B8	0					Speed Table Reference 7	Immediately
Pn6BA	0					Speed Table Reference 8	Immediately
Pn6BC	0					Speed Table Reference 9	Immediately
Pn6BE	0					Speed Table Reference 10	Immediately
Pn6C0	0					Speed Table Switching Position 1	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn6C2	0					Speed Table Switching Position 2	Immediately
Pn6C4	0					Speed Table Switching Position 3	Immediately
Pn6C6	0					Speed Table Switching Position 4	Immediately
Pn6C8	0					Speed Table Switching Position 5	Immediately
Pn6CA	0					Speed Table Switching Position 6	Immediately
Pn6CC	0					Speed Table Switching Position 7	Immediately
Pn6CE	0					Speed Table Switching Position 8	Immediately
Pn6D0	0					Speed Table Switching Position 9	Immediately
Pn6D2	0					Torque (Pressure) Reference 1	Immediately
Pn6D4	0					Torque (Pressure) Reference 2	Immediately
Pn6D6	0					Torque (Pressure) Reference 3	Immediately
Pn6D8	0					Torque (Pressure) Reference 4	Immediately
Pn6DA	0					Torque (Pressure) Reference 5	Immediately
Pn6DC	0					Torque (Pressure) Reference Time 1	Immediately
Pn6DE	0					Torque (Pressure) Reference Time 2	Immediately
Pn6E0	0					Torque (Pressure) Reference Time 3	Immediately
Pn6E2	0					Torque (Pressure) Reference Time 4	Immediately
Pn800	1040h					Communications Controls	Immediately
Pn801	0003h					Application Function Selections 6 (Software Limits)	Immediately
Pn803	10					Origin Range	Immediately
Pn804	1073741823					Forward Software Limit	Immediately
Pn806	-1073741823					Reverse Software Limit	Immediately
Pn808	0					Absolute Encoder Origin Offset	Immediately*2
Pn80A	100					First Stage Linear Acceleration Constant	Immediately*3
Pn80B	100					Second Stage Linear Acceleration Constant	Immediately*3
Pn80C	0					Acceleration Constant Switching Speed	Immediately*3
Pn80D	100					First Stage Linear Deceleration Constant	Immediately*3
Pn80E	100					Second Stage Linear Deceleration Constant	Immediately*3
Pn80F	0					Deceleration Constant Switching Speed	Immediately*3

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Parameter No.	Default Setting					Name	When Enabled
Pn810	0					Exponential Acceleration/ Deceleration Bias	Immediately[*3]
Pn811	0					Exponential Acceleration/ Deceleration Time Constant	Immediately[*3]
Pn812	0					Movement Average Time	Immediately[*3]
Pn814	100					External Positioning Final Travel Distance	Immediately[*3]
Pn816	0000h					Reserved parameter	–
Pn817	50					Origin Approach Speed 1	Immediately[*3]
Pn818	5					Origin Approach Speed 2	Immediately[*3]
Pn819	100					Final Travel Distance for Origin Return	Immediately[*3]
Pn81E	0000h					Reserved parameter	–
Pn81F	0010h					Reserved parameter	–
Pn820	0					Forward Latching Area	Immediately
Pn822	0					Reverse Latching Area	Immediately
Pn824	0000h					Option Monitor 1 Selection	Immediately
Pn825	0000h					Option Monitor 2 Selection	Immediately
Pn827	100					Linear Deceleration Constant 1 for Stopping	Immediately[*3]
Pn829	0					SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	Immediately
Pn82A	1813h					Reserved parameter	–
Pn82B	1D1Ch					Reserved parameter	–
Pn82C	1F1Eh					Reserved parameter	–
Pn82D	0000h					Reserved parameter	–
Pn82E	0000h					Reserved parameter	–
Pn833	0000h					Motion Settings	After restart
Pn834	100					First Stage Linear Acceleration Constant 2	Immediately[*3]
Pn836	100					Second Stage Linear Acceleration Constant 2	Immediately[*3]
Pn838	0					Acceleration Constant Switching Speed 2	Immediately[*3]
Pn83A	100					First Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83C	100					Second Stage Linear Deceleration Constant 2	Immediately[*3]
Pn83E	0					Deceleration Constant Switching Speed 2	Immediately[*3]
Pn840	100					Linear Deceleration Constant 2 for Stopping	Immediately[*3]
Pn842	0					Second Origin Approach Speed 1	Immediately[*3]
Pn844	0					Second Origin Approach Speed 2	Immediately[*3]

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Parameter No.	Default Setting					Name	When Enabled
Pn846	0					POSING Command Scurve Acceleration/Deceleration Rate	Immedi-ately*3
Pn850	0					Number of Latch Sequences	Immediately
Pn851	0					Continuous Latch Sequence Count	Immediately
Pn852	0000h					Latch Sequence 1 to 4 Set-tings	Immediately
Pn853	0000h					Latch Sequence 5 to 8 Set-tings	Immediately
Pn860	0000h					SVCMD_IO Input Signal Monitor Allocations 1	Immediately
Pn861	0000h					SVCMD_IO Input Signal Monitor Allocations 2	Immediately
Pn862	0000h					SVCMD_IO Input Signal Monitor Allocations 3	Immediately
Pn863	0000h					SVCMD_IO Input Signal Monitor Allocations 4	Immediately
Pn868	0000h					SVCMD_IO Output Signal Monitor Allocations 1	Immediately
Pn869	0000h					SVCMD_IO Output Signal Monitor Allocations 2	Immediately
Pn880	–					Station Address Monitor (for maintenance, read only)	–
Pn881	–					Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	–
Pn882	–					Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	–
Pn883	–					Communications Cycle Setting Monitor [transmis-sion cycles] (for mainte-nance, read only)	–
Pn884	0000h					Communications Controls 2	Immediately
Pn88A	0					MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	–
Pn890 to Pn8A6	0h					Command Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn8A8 to Pn8BE	0h					Response Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn900	0					Number of Parameter Banks	After restart
Pn901	0					Number of Parameter Bank Members	After restart
Pn902 to Pn910	0000h					Parameter Bank Member Definition	After restart
Pn920 to Pn95F	0000h					Parameter Bank Data (Not saved in nonvolatile mem-ory.)	Immediately
01 PnA02	–					Encoder Type Selection (read only)	–

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Parameter No.	Default Setting					Name	When Enabled
02 PnA04	–					Motor Type Selection (read only)	–
03 PnA06	–					Semi-closed/Fully-closed Selection (read only)	–
04 PnA08	–					Rated Motor Speed (read only)	–
05 PnA0A	–					Maximum Output Speed (read only)	–
06 PnA0C	–					Speed Multiplier (read only)	–
07 PnA0E	–					Rated Torque (read only)	–
08 PnA10	–					Maximum Output Torque (read only)	–
09 PnA12	–					Torque Multiplier (read only)	–
0A PnA14	–					Resolution (read only)	–
0B PnA16	0					Scale Pitch	After restart
0C PnA18	–					Pulses per Scale Pitch (read only)	–
21 PnA42	16					Electronic Gear Ratio (Numerator)	After restart
22 PnA44	1					Electronic Gear Ratio (Denominator)	After restart
23 PnA46	0					Absolute Encoder Origin Offset	Immedi-ately*2
24 PnA48	65535					Multiturn Limit Setting	After restart
25 PnA4A	0000h					Limit Setting	After restart
26 PnA4C	1073741823					Forward Software Limit	Immediately
27 PnA4E	0					Reserved parameter (Do not change.)	Immediately
28 PnA50	-1073741823					Reverse Software Limit	Immediately
29 PnA52	0					Reserved parameter (Do not change.)	Immediately
41 PnA82	0h					Speed Unit Selection	After restart
42 PnA84	0					Speed Base Unit Selection	After restart
43 PnA86	0h					Position Unit Selection	After restart
44 PnA88	0					Position Base Unit Selec-tion	After restart
45 PnA8A	0h					Acceleration Unit Selection	After restart
46 PnA8C	4					Acceleration Base Unit Selection	After restart
47 PnA8E	1h					Torque Unit Selection	After restart

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Parameter No.	Default Setting					Name	When Enabled
48 PnA90	0					Torque Base Unit Selection	After restart
49 PnA92	0601011Fh					Supported Unit Systems (read only)	–
61 PnAC2	40000					Speed Loop Gain	Immediately
62 PnAC4	20000					Speed Loop Integral Time Constant	Immediately
63 PnAC6	40000					Position Loop Gain	Immediately
64 PnAC8	0					Feedforward Compensation	Immediately
65 PnACA	0					Position Loop Integral Time Constant	Immediately
66 PnACC	7					Positioning Completed Width	Immediately
67 PnACE	1073741824					Near Signal Width	Immediately
81 PnB02	0					Exponential Acceleration/ Deceleration Time Constant	Immediately*3
82 PnB04	0					Movement Average Time	Immediately*3
83 PnB06	100					External Positioning Final Travel Distance	Immediately
84 PnB08	× 5,000h reference units/s converted to 10^{-3} min^{-1}					Origin Approach Speed	Immediately
85 PnB0A	× 500h reference units/s converted to 10^{-3} min^{-1}					Origin Return Creep Speed	Immediately
86 PnB0C	100					Final Travel Distance for Origin Return	Immediately
87 PnB0E	1h					Fixed Monitor Selection 1	Immediately
88 PnB10	0h					Fixed Monitor Selection 2	Immediately
89 PnB12	0h					SEL_MON (CMN1) Monitor Selection 1	Immediately
8A PnB14	0h					SEL_MON (CMN2) Monitor Selection 2	Immediately
8B PnB16	10					Origin Detection Width	Immediately
8C PnB18	100					Forward Torque Limit	Immediately
8D PnB1A	100					Reverse Torque Limit	Immediately
8E PnB1C	20000					Zero Speed Detection Range	Immediately
8F PnB1E	10000					Speed Coincidence Signal Detection Width	Immediately
90 PnB20	0FFF3F3Fh					Servo Command Control Field Enable/Disable Selections (read only)	–

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Parameter No.	Default Setting					Name	When Enabled
91 PnB22	0FFF3F33h					Servo Status Field Enable/ Disable Selections (read only)	–
92 PnB24	007F01F0h					Output Bit Enable/Disable Selections (read only)	–
93 PnB26	FF0FFEFEh					Input Bit Enable/Disable Selections (read only)	–

*1. The enable timing depends on the digit that is changed. Refer to the following section for details.
☞ *6.2.1 List of Servo Parameters* on page 6-4
☞ *6.2.2 List of MECHATROLINK-III Common Parameters* on page 6-43

*2. The parameter setting is enabled after SENS_ON command execution is completed.

*3. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

6.3 FT41 Specification

6.3.1 List of Servo Parameters

The following table lists the parameters.

Note: Do not change the following parameters from their default settings.
- Reserved parameter
- Parameters not given in this manual
- Parameters that are not valid for the Servomotor that you are using, as given in the parameter table

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn000	2	Basic Function Selections 0	0000h to 10B1h	–	0000h	All	After restart	Setup	*1

n.□□□X	Rotation Direction Selection	
	Movement Direction Selection	
	0	Use CCW as the forward direction.
		Use the direction in which the linear encoder counts up as the forward direction.
	1	Use CW as the forward direction. (Reverse Rotation Mode)
		Use the direction in which the linear encoder counts down as the forward direction. (Reverse Movement Mode)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Rotary/Linear Servomotor Startup Selection When Encoder Is Not Connected	
	0	When an encoder is not connected, start as SERVOPACK for Rotary Servomotor.
	1	When an encoder is not connected, start as SERVOPACK for Linear Servomotor.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn001	2	Application Function Selections 1	0000h to 1142h	–	0000h	All	After restart	Setup	*1

n.□□□X	Motor Stopping Method for Servo OFF and Group 1 Alarms	
	0	Stop the motor by applying the dynamic brake.
	1	Stop the motor by the applying dynamic brake and then release the dynamic brake.
	2	Coast the motor to a stop without the dynamic brake.

n.□□X□	Overtravel Stopping Method	
	0	Apply the dynamic brake or coast the motor to a stop.
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then servo-lock the motor.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A and then servo-lock the motor.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□X□□	Main Circuit Power Supply AC/DC Input Selection	
	0	Input AC power as the main circuit power supply using the L1, L2, and L3 terminals (do not use shared converter).
	1	Input DC power as the main circuit power supply using the B1/⊕ and ⊖ 2 terminals or the B1 and ⊖ 2 terminals (use an external converter or the shared converter).

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn002	2	Application Function Selections 2	0000h to 4213h	–	0011h	–	After restart	Setup	–

n.□□□X	MECHATROLINK Command Position and Speed Control Option		Applicable Motors	Reference
	0	Reserved setting (Do not use.)	All	*2
	1	Use TLIM as the torque limit.		
	2	Reserved setting (Do not use.)		
	3	Reserved setting (Do not use.)		

n.□□X□	Torque Control Option		Applicable Motors	Reference
	0	Reserved setting (Do not use.)	All	*2
	1	Use the speed limit for torque control (VLIM) as the speed limit.		

n.□X□□	Encoder Usage		Applicable Motors	Reference
	0	Use the encoder according to encoder specifications.	All	*1
	1	Use the encoder as an incremental encoder.		
	2	Use the encoder as a single-turn absolute encoder.	Rotary	

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn006	2	Application Function Selections 6	0000h to 105Fh	–	0002h	All	Immediately	Setup	*1

n.□□XX	Analog Monitor 1 Signal Selection	
	00	Motor speed (1 V/1,000 min^{-1})
		Motor speed (1 V/1,000 mm/s)
	01	Speed reference (1 V/1,000 min^{-1})
		Speed reference (1 V/1,000 mm/s)
	02	Torque reference (1 V/100% rated torque)
		Force reference (1 V/100% rated force)
	03	Position deviation (0.05 V/reference unit)
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)
		Position amplifier deviation (after electronic gear) (0.05 V/linear encoder pulse unit)
	05	Position reference speed (1 V/1,000 min^{-1})
		Position reference speed (1 V/1,000 mm/s)
	06	Reserved setting (Do not use.)
	07	Reserved setting (Do not use.)
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)
	09	Speed feedforward (1 V/1,000 min^{-1})
		Speed feedforward (1 V/1,000 mm/s)
	0A	Torque feedforward (1 V/100% rated torque)
		Force feedforward (1 V/100% rated force)
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)
	0E	Reserved setting (Do not use.)
	0F	Reserved setting (Do not use.)
	10	Main Circuit DC Voltage
	11 to 29	Reserved settings (Do not use.)
	30	Pressure feedback torque reference monitor
		Pressure feedback force reference monitor
	31	Pressure feedback detection monitor
	32	Pressure feedback output torque monitor
		Pressure feedback output force monitor
	33	Pressure feedback loop deviation monitor
	34 to 5F	Reserved settings (Do not use.)
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn007	2	Application Function Selections 7	0000h to 105Fh	–	0000h	All	Immediately	Setup	*1

n.□□XX	Analog Monitor 2 Signal Selection		
	00	Motor speed (1 V/1,000 min^{-1})	
		Motor speed (1 V/1,000 mm/s)	
	01	Speed reference (1 V/1,000 min^{-1})	
		Speed reference (1 V/1,000 mm/s)	
	02	Torque reference (1 V/100% rated torque)	
		Force reference (1 V/100% rated force)	
	03	Position deviation (0.05 V/reference unit)	
	04	Position amplifier deviation (after electronic gear) (0.05 V/encoder pulse unit)	
		Position amplifier deviation (after electronic gear) (0.05 V/linear encoder pulse unit)	
	05	Position reference speed (1 V/1,000 min^{-1})	
		Position reference speed (1 V/1,000 mm/s)	
	06	Reserved setting (Do not use.)	
	07	Reserved setting (Do not use.)	
	08	Positioning completion (positioning completed: 5 V, positioning not completed: 0 V)	
	09	Speed feedforward (1 V/1,000 min^{-1})	
		Speed feedforward (1 V/1,000 mm/s)	
	0A	Torque feedforward (1 V/100% rated torque)	
		Force feedforward (1 V/100% rated force)	
	0B	Active gain (1st gain: 1 V, 2nd gain: 2 V)	
	0C	Completion of position reference distribution (completed: 5 V, not completed: 0 V)	
	0D	External encoder speed (1 V/1,000 min^{-1}: value at the motor shaft)	
	0E	Reserved setting (Do not use.)	
	0F	Reserved setting (Do not use.)	
	10	Main Circuit DC Voltage	
	11 to 29	Reserved settings (Do not use.)	
	30	Pressure feedback torque reference monitor	
		Pressure feedback force reference monitor	
	31	Pressure feedback detection monitor	
	32	Pressure feedback output torque monitor	
		Pressure feedback output force monitor	
	33	Pressure feedback loop deviation monitor	
	34 to 5F	Reserved settings (Do not use.)	
n.□X□□	Reserved parameter (Do not change.)		
n.X□□□	Reserved parameter (Do not change.)		

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn008	2	Application Function Selections 8	0000h to 7121h	–	4000h	Rotary	After restart	Setup	*1

n.□□□X	Low Battery Voltage Alarm/Warning Selection	
	0	Output alarm (A.830) for low battery voltage.
	1	Output warning (A.930) for low battery voltage.

n.□□X□	Function Selection for Undervoltage	
	0	Do not detect undervoltage.
	1	Detect undervoltage warning and limit torque at host controller.
	2	Detect undervoltage warning and limit torque with Pn424 and Pn425 (i.e., only in SERVOPACK).

n.□X□□	Warning Detection Selection	
	0	Detect warnings.
	1	Do not detect warnings except for A.971.

n.X□□□	Reserved parameter (Do not change.)

Pn009	2	Application Function Selections 9	0000h to 0121h	–	0010h	All	After restart	Tuning	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Current Control Mode Selection	
	0	Use current control mode 1.
	1	• SERVOPACK Models SGD7S-R70A, -R90A, -1R6A, -2R8A, -5R5A, and -7R6A: Use current control mode 1. • SERVOPACK Models SGD7S-120A, -180A, -200A, -330A, -470A, -550A, -590A, and -780A: Use current control mode 2.
	2	Use current control mode 2.

n.□X□□	Speed Detection Method Selection	
	0	Use speed detection 1.
	1	Use speed detection 2.

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00A	2	Application Function Selections A	0000h to 0044h	–	0001h	All	After restart	Setup	*1

n.□□□X	Motor Stopping Method for Group 2 Alarms	
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□□X□	Stopping Method for Forced Stops	
	0	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	1	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque. Use the setting of Pn001 = n.□□□X for the status after stopping.
	2	Decelerate the motor to a stop using the torque set in Pn406 as the maximum torque and then let the motor coast.
	3	Decelerate the motor to a stop using the deceleration time set in Pn30A. Use the setting of Pn001 = n.□□□X for the status after stopping.
	4	Decelerate the motor to a stop using the deceleration time set in Pn30A and then let the motor coast.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00B	2	Application Function Selections B	0000h to 1121h	–	0000h	All	After restart	Setup	*1

n.□□□X	Operator Parameter Display Selection	
	0	Display only setup parameters.
	1	Display all parameters.

n.□□X□	Motor Stopping Method for Group 2 Alarms	
	0	Stop the motor by setting the speed reference to 0.
	1	Apply the dynamic brake or coast the motor to a stop (use the stopping method set in Pn001 = n.□□□X).
	2	Set the stopping method with Pn00A = n.□□□X.

n.□X□□	Power Input Selection for Three-phase SERVOPACK	
	0	Use a three-phase power supply input.
	1	Use a three-phase power supply input as a single-phase power supply input.

n.X□□□	Reserved parameter (Do not change.)

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00C	2	Application Function Selections C	0000h to 0131h	–	0000h	–	After restart	Setup	*1

n.□□□X	Function Selection for Test without a Motor		Applicable Motors
	0	Disable tests without a motor.	All
	1	Enable tests without a motor.	

n.□□X□	Encoder Resolution for Tests without a Motor		Applicable Motors
	0	Use 13 bits.	Rotary
	1	Use 20 bits.	
	2	Use 22 bits.	
	3	Use 24 bits.	

n.□X□□	Encoder Type Selection for Tests without a Motor		Applicable Motors
	0	Use an incremental encoder.	All
	1	Use an absolute encoder.	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00D	2	Application Function Selections D	0000h to 1001h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Overtravel Warning Detection Selection	
	0	Do not detect overtravel warnings.
	1	Detect overtravel warnings.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn00F	2	Application Function Selections F	0000h to 2011h	–	0000h	All	After restart	Setup	*1

n.□□□X	Preventative Maintenance Warning Selection	
	0	Do not detect preventative maintenance warnings.
	1	Detect preventative maintenance warnings.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn021	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–
Pn022	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn040	2	Σ-V Compatible Function Switch	0000h to 2111h	–	0000h	–	After restart	Setup	–

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Encoder Resolution Compatibility Selection	Applicable Motors
	0	Use the encoder resolution of the Servomotor.
	1	Use a resolution of 20 bits when connected to an SGM7J, SGM7A, SGM7P, SGM7G, SGM7E, or SGM7F Servomotor.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn080	2	Application Function Selections 80	0000h to 1111h	–	0000h	Linear	After restart	Setup	–

n.□□□X	Polarity Sensor Selection	
	0	Use polarity sensor.
	1	Do not use polarity sensor.
n.□□X□	Motor Phase Sequence Selection	
	0	Set a phase-A lead as a phase sequence of U, V, and W.
	1	Set a phase-B lead as a phase sequence of U, V, and W.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Calculation Method for Maximum Speed or Encoder Output Pulses	
	0	Calculate the encoder output pulse setting for a fixed maximum speed.
	1	Calculate the maximum speed for a fixed encoder output pulse setting.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn081	2	Application Function Selections 81	0000h to 1111h	–	0000h	All	After restart	Setup	*1

n.□□□X	Phase-C Pulse Output Selection	
	0	Output phase-C pulses only in the forward direction.
	1	Output phase-C pulses in both the forward and reverse directions.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn100	2	Speed Loop Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Tuning	*1
Pn101	2	Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	All	Immediately	Tuning	*1
Pn102	2	Position Loop Gain	10 to 20,000	0.1/s	400	All	Immediately	Tuning	*1
Pn103	2	Moment of Inertia Ratio	0 to 20,000	1%	100	All	Immediately	Tuning	*1
Pn104	2	Second Speed Loop Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Tuning	*1
Pn105	2	Second Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	2000	All	Immediately	Tuning	*1
Pn106	2	Second Position Loop Gain	10 to 20,000	0.1/s	400	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn109	2	Feedforward	0 to 100	1%	0	All	Immediately	Tuning	*1
Pn10A	2	Feedforward Filter Time Constant	0 to 6,400	0.01 ms	0	All	Immediately	Tuning	*1
Pn10B	2	Gain Application Selections	0000h to 5334h	–	0000h	All	–	Setup	*1

n.□□□X	Mode Switching Selection		When Enabled
	0	Use the internal torque reference as the condition (level setting: Pn10C).	Immediately
	1	Use the speed reference as the condition (level setting: Pn10D).	
		Use the speed reference as the condition (level setting: Pn181).	
	2	Use the acceleration reference as the condition (level setting: Pn10E).	
		Use the acceleration reference as the condition (level setting: Pn182).	
	3	Use the position deviation as the condition (level setting: Pn10F).	
	4	Do not use mode switching.	

n.□□X□	Speed Loop Control Method		When Enabled
	0	PI control	After restart
	1	I-P control	
	2 and 3	Reserved settings (Do not use.)	

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Pn10C	2	Mode Switching Level for Torque Reference	0 to 800	1%	200	All	Immediately	Tuning	*1
Pn10D	2	Mode Switching Level for Speed Reference	0 to 10,000	1 min^{-1}	0	Rotary	Immediately	Tuning	*1
Pn10E	2	Mode Switching Level for Acceleration	0 to 30,000	1 min^{-1}/s	0	Rotary	Immediately	Tuning	*1
Pn10F	2	Mode Switching Level for Position Deviation	0 to 10,000	1 reference unit	0	All	Immediately	Tuning	*1
Pn11F	2	Position Integral Time Constant	0 to 50,000	0.1 ms	0	All	Immediately	Tuning	*1
Pn121	2	Friction Compensation Gain	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn122	2	Second Friction Compensation Gain	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn123	2	Friction Compensation Coefficient	0 to 100	1%	0	All	Immediately	Tuning	*1
Pn124	2	Friction Compensation Frequency Correction	-10,000 to 10,000	0.1 Hz	0	All	Immediately	Tuning	*1
Pn125	2	Friction Compensation Gain Correction	1 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn131	2	Gain Switching Time 1	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn132	2	Gain Switching Time 2	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn135	2	Gain Switching Waiting Time 1	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1
Pn136	2	Gain Switching Waiting Time 2	0 to 65,535	1 ms	0	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn139	2	Automatic Gain Switching Selections 1	0000h to 0052h	–	0000h	All	Immediately	Tuning	*1

	Gain Switching Selection	
n.□□□X	0	Use manual gain switching. The gain is switched manually with G-SEL in the servo command output signals (SVCMD_IO).
	1	Reserved setting (Do not use.)
	2	Use automatic gain switching pattern 1. The gain settings 1 switch automatically to 2 when switching condition A is satisfied. The gain settings 2 switch automatically to 1 when switching condition A is not satisfied.

	Gain Switching Condition A	
n.□□X□	0	/COIN (Positioning Completion Output) signal turns ON.
	1	/COIN (Positioning Completion Output) signal turns OFF.
	2	/NEAR (Near Output) signal turns ON.
	3	/NEAR (Near Output) signal turns OFF.
	4	Position reference filter output is 0 and position reference input is OFF.
	5	Position reference input is ON.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn13D	2	Current Gain Level	100 to 2,000	1%	2000	All	Immediately	Tuning	*1
Pn140	2	Model Following Control-Related Selections	0000h to 1121h	–	0100h	All	Immediately	Tuning	*1

	Model Following Control Selection	
n.□□□X	0	Do not use model following control.
	1	Use model following control.

	Vibration Suppression Selection	
n.□□X□	0	Do not perform vibration suppression.
	1	Perform vibration suppression for a specific frequency.
	2	Perform vibration suppression for two specific frequencies.

	Vibration Suppression Adjustment Selection	
n.□X□□	0	Do not adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust vibration suppression automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.

	Speed Feedforward (VFF)/Torque Feedforward (TFF) Selection	
n.X□□□	0	Do not use model following control and speed/torque feedforward together.
	1	Use model following control and speed/torque feedforward together.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn141	2	Model Following Control Gain	10 to 20,000	0.1/s	500	All	Immediately	Tuning	*1
Pn142	2	Model Following Control Gain Correction	500 to 2,000	0.1%	1000	All	Immediately	Tuning	*1
Pn143	2	Model Following Control Bias in the Forward Direction	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn144	2	Model Following Control Bias in the Reverse Direction	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1
Pn145	2	Vibration Suppression 1 Frequency A	10 to 2,500	0.1 Hz	500	All	Immediately	Tuning	*1
Pn146	2	Vibration Suppression 1 Frequency B	10 to 2,500	0.1 Hz	700	All	Immediately	Tuning	*1
Pn147	2	Model Following Control Speed Feedforward Compensation	0 to 10,000	0.1%	1000	All	Immediately	Tuning	*1
Pn148	2	Second Model Following Control Gain	10 to 20,000	0.1/s	500	All	Immediately	Tuning	*1
Pn149	2	Second Model Following Control Gain Correction	500 to 2,000	0.1%	1000	All	Immediately	Tuning	*1
Pn14A	2	Vibration Suppression 2 Frequency	10 to 2,000	0.1 Hz	800	All	Immediately	Tuning	*1
Pn14B	2	Vibration Suppression 2 Correction	10 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn14F	2	Control-Related Selections	0000h to 0021h	–	0021h	All	After restart	Tuning	*1

n.□□□X	Model Following Control Type Selection	
	0	Use model following control type 1.
	1	Use model following control type 2.
n.□□X□	Tuning-less Type Selection	
	0	Use tuning-less type 1.
	1	Use tuning-less type 2.
	2	Use tuning-less type 3.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn160	2	Anti-Resonance Control-Related Selections	0000h to 0011h	–	0010h	All	Immediately	Tuning	*1

n.□□□X	Anti-Resonance Control Selection	
	0	Do not use anti-resonance control.
	1	Use anti-resonance control.
n.□□X□	Anti-Resonance Control Adjustment Selection	
	0	Do not adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust anti-resonance control automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn161	2	Anti-Resonance Frequency	10 to 20,000	0.1 Hz	1000	All	Immediately	Tuning	*1
Pn162	2	Anti-Resonance Gain Correction	1 to 1,000	1%	100	All	Immediately	Tuning	*1
Pn163	2	Anti-Resonance Damping Gain	0 to 300	1%	0	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn164	2	Anti-Resonance Filter Time Constant 1 Correction	-1,000 to 1,000	0.01 ms	0	All	Immediately	Tuning	*1
Pn165	2	Anti-Resonance Filter Time Constant 2 Correction	-1,000 to 1,000	0.01 ms	0	All	Immediately	Tuning	*1
Pn166	2	Anti-Resonance Damping Gain 2	0 to 1,000	1%	0	All	Immediately	Tuning	*1
Pn170	2	Tuning-less Function-Related Selections	0000h to 2711h	–	1400h	All	–	Setup	*1

n.□□□X	Tuning-less Selection		When Enabled
	0	Disable tuning-less function.	After restart
	1	Enable tuning-less function.	

n.□□X□	Speed Control Method		When Enabled
	0	Use for speed control.	After restart
	1	Use for speed control and use host controller for position control.	

n.□X□□	Rigidity Level		When Enabled
	0 to 7	Set the rigidity level.	Immediately

n.X□□□	Tuning-less Load Level		When Enabled
	0 to 2	Set the load level for the tuning-less function.	Immediately

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn181	2	Mode Switching Level for Speed Reference	0 to 10,000	1 mm/s	0	Linear	Immediately	Tuning	*1
Pn182	2	Mode Switching Level for Acceleration	0 to 30,000	1 mm/s^2	0	Linear	Immediately	Tuning	*1
Pn205	2	Multiturn Limit	0 to 65,535	1 rev	65535	Rotary	After restart	Setup	*1
Pn207	2	Position Control Function Selections	0000h to 2210h	–	0010h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	/COIN (Positioning Completion Output) Signal Output Timing	
	0	Output when the absolute value of the position deviation is the same or less than the setting of Pn522 (Positioning Completed Width).
	1	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference after the position reference filter is 0.
	2	Output when the absolute value of the position error is the same or less than the setting of Pn522 (Positioning Completed Width) and the reference input is 0.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn20A	4	Reserved parameter (Do not change.)	–	–	32768	Rotary	–	–	*1
Pn20E	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	1	16	All	After restart	Setup	*1
Pn210	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	1	1	All	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn212	4	Number of Encoder Output Pulses	16 to 1,073,741,824	1 P/Rev	2048	Rotary	After restart	Setup	*1
Pn22A	2	Reserved parameter (Do not change.)	–	–	0000h	Rotary	–	–	*1
Pn230	2	Position Control Expansion Function Selections	0000h to 0001h	–	0000h	All	After restart	Setup	*1

n.□□□X	Backlash Compensation Direction	
	0	Compensate forward references.
	1	Compensate reverse references.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn231	4	Backlash Compensation	-500,000 to 500,000	0.1 reference units	0	All	Immediately	Setup	*1
Pn233	2	Backlash Compensation Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	*1
Pn281	2	Encoder Output Resolution	1 to 4,096	1 edge/pitch	20	All	After restart	Setup	*1
Pn282	4	Linear Encoder Scale Pitch	0 to 6,553,600	0.01 μm	0	Linear	After restart	Setup	*1
Pn304	2	Jogging Speed	0 to 10,000	Rotary: 1 min^{-1} Direct Drive: 0.1 min^{-1}	500	Rotary	Immediately	Setup	*1
Pn305	2	Soft Start Acceleration Time	0 to 10,000	1 ms	0	All	Immediately	Setup	*2
Pn306	2	Soft Start Deceleration Time	0 to 10,000	1 ms	0	All	Immediately	Setup	*2
Pn308	2	Speed Feedback Filter Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	*1
Pn30A	2	Deceleration Time for Servo OFF and Forced Stops	0 to 10,000	1 ms	0	All	Immediately	Setup	*1
Pn30C	2	Speed Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	All	Immediately	Setup	*1
Pn310	2	Vibration Detection Selections	0000h to 0002h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Vibration Detection Selection	
	0	Do not detect vibration.
	1	Output a warning (A.911) if vibration is detected.
	2	Output an alarm (A.520) if vibration is detected.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn311	2	Vibration Detection Sensitivity	50 to 500	1%	100	All	Immediately	Tuning	*1
Pn312	2	Vibration Detection Level	0 to 5,000	1 min^{-1}	50	Rotary	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn316	2	Maximum Motor Speed	0 to 65,535	1 min^{-1}	10000	Rotary	After restart	Setup	*1
Pn324	2	Moment of Inertia Calculation Starting Level	0 to 20,000	1%	300	All	Immediately	Setup	*1
Pn383	2	Jogging Speed	0 to 10,000	1 mm/s	50	Linear	Immediately	Setup	*1
Pn384	2	Vibration Detection Level	0 to 5,000	1 mm/s	10	Linear	Immediately	Tuning	*1
Pn385	2	Maximum Motor Speed	1 to 100	100 mm/s	50	Linear	After restart	Setup	*1
Pn401	2	First Stage First Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	All	Immediately	Tuning	*1
Pn402	2	Forward Torque Limit	0 to 800	1%*3	800	Rotary	Immediately	Setup	*1
Pn403	2	Reverse Torque Limit	0 to 800	1%*3	800	Rotary	Immediately	Setup	*1
Pn404	2	Forward External Torque Limit	0 to 800	1%*3	100	All	Immediately	Setup	*1
Pn405	2	Reverse External Torque Limit	0 to 800	1%*3	100	All	Immediately	Setup	*1
Pn406	2	Emergency Stop Torque	0 to 800	1%*3	800	All	Immediately	Setup	*1
Pn407	2	Speed Limit during Torque Control	0 to 10,000	1 min^{-1}	100	Rotary	Immediately	Setup	*1
Pn408	2	Torque-Related Function Selections	0000h to 1111h	–	0000h	All	–	Setup	*1

n.□□□X	Notch Filter Selection 1		When Enabled
	0	Disable first stage notch filter.	Immediately
	1	Enable first stage notch filter.	

n.□□X□	Speed Limit Selection		When Enabled
	0	Use the smaller of the maximum motor speed and the setting of Pn407 as the speed limit.	After restart
		Use the smaller of the maximum motor speed and the setting of Pn480 as the speed limit.	
	1	Use the smaller of the overspeed alarm detection speed and the setting of Pn407 as the speed limit.	
		Use the smaller of the overspeed alarm detection speed and the setting of Pn480 as the speed limit.	

n.□X□□	Notch Filter Selection 2		When Enabled
	0	Disable second stage notch filter.	Immediately
	1	Enable second stage notch filter.	

n.X□□□	Friction Compensation Function Selection		When Enabled
	0	Disable friction compensation.	Immediately
	1	Enable friction compensation.	

Pn409	2	First Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn40A	2	First Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn40B	2	First Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn40C	2	Second Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn40D	2	Second Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn40E	2	Second Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn40F	2	Second Stage Second Torque Reference Filter Frequency	100 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn410	2	Second Stage Second Torque Reference Filter Q Value	50 to 100	0.01	50	All	Immediately	Tuning	*1
Pn412	2	First Stage Second Torque Reference Filter Time Constant	0 to 65,535	0.01 ms	100	All	Immediately	Tuning	*1
Pn416	2	Torque-Related Function Selections 2	0000h to 1111h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Notch Filter Selection 3	
	0	Disable third stage notch filter.
	1	Enable third stage notch filter.
n.□□X□	Notch Filter Selection 4	
	0	Disable fourth stage notch filter.
	1	Enable fourth stage notch filter.
n.□X□□	Notch Filter Selection 5	
	0	Disable fifth stage notch filter.
	1	Enable fifth stage notch filter.
n.X□□□	Reserved parameter (Do not change.)	

Pn417	2	Third Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn418	2	Third Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn419	2	Third Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn41A	2	Fourth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn41B	2	Fourth Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn41C	2	Fourth Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1
Pn41D	2	Fifth Stage Notch Filter Frequency	50 to 5,000	1 Hz	5000	All	Immediately	Tuning	*1
Pn41E	2	Fifth Stage Notch Filter Q Value	50 to 1,000	0.01	70	All	Immediately	Tuning	*1
Pn41F	2	Fifth Stage Notch Filter Depth	0 to 1,000	0.001	0	All	Immediately	Tuning	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn423	2	Speed Ripple Compensation Selections	0000h to 1111h	–	0000h	Rotary	–	Setup	*1

n.□□□X	Speed Ripple Compensation Function Selection		When Enabled
	0	Disable speed ripple compensation.	Immediately
	1	Enable speed ripple compensation.	

n.□□X□	Speed Ripple Compensation Information Disagreement Warning Detection Selection		When Enabled
	0	Detect A.942 alarms.	After restart
	1	Do not detect A.942 alarms.	

n.□X□□	Speed Ripple Compensation Enable Condition Selection		When Enabled
	0	Speed reference	After restart
	1	Motor speed	

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn424	2	Torque Limit at Main Circuit Voltage Drop	0 to 100	1%*2	50	All	Immediately	Setup	*1
Pn425	2	Release Time for Torque Limit at Main Circuit Voltage Drop	0 to 1,000	1 ms	100	All	Immediately	Setup	*1
Pn426	2	Torque Feedforward Average Movement Time	0 to 5,100	0.1 ms	0	All	Immediately	Setup	*1
Pn427	2	Speed Ripple Compensation Enable Speed	0 to 10,000	1 min^{-1}	0	Rotary	Immediately	Tuning	*1
Pn440	2	Pressure Feedback Selection Switches	0000h to 1111h	–	0000h	All	After restart	Setup	3-14

n.□□□X	Pressure Feedback Enable Switch	
	0	Disable pressure feedback control and perform normal torque control.
	1	Enable pressure feedback control.

n.□□X□	Pressure Feedback Polarity Switch	
	0	Do not reverse the polarity.
	1	Reverse the polarity.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Torque/Force Control Gravity Compensation Switch	
	0	Disable gravity compensation.
	1	Enable gravity compensation.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn441	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn442	2	Pressure Feedback Control 1 Pressure Feedback Loop Integral Time	0 to 51,200	0.01 ms	2000	All	Immediately	Setup	3-20
Pn444	2	Pressure Feedback Control 1 Pressure Feedback Loop Feedforward	0 to 1,000	1%	100	All	Immediately	Setup	3-20
Pn445	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn446	2	Reserved parameter (Do not change.)	–	–	95	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn447	2	Pressure Feedback Loop Deviation Overflow Level	0 to 800	1%	100	All	Immediately	Setup	3-20
Pn448	2	Pressure Feedback Offset	-10,000 to 10,000	0.01%	0	All	Immediately	Setup	3-16
Pn449	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn44A	2	Pressure Feedback Filter	0 to 65,535	0.01 ms	0	All	Immediately	Setup	3-16
Pn44C	2	Pressure Feedback Enable Level	0 to 10,000	0.01%	1000	All	Immediately	Setup	3-6
Pn44D	2	Pressure Feedback Overflow Detection Level	0 to 800	1%	300	All	Immediately	Setup	3-16
Pn44E	2	Pressure Feedback Overflow Detection Time	0 to 5,000	0.1 ms	0	All	Immediately	Setup	3-16
Pn450	2	Pressure Feedback Control 1 Pressure Feedback Loop Differential Time	0 to 51,200	0.1 ms	0	All	Immediately	Setup	3-20
Pn451	2	Pressure Feedback Control 1 Pressure Feedback Loop Differential Filter Rate	0 to 10,000	1%	100	All	Immediately	Setup	3-20
Pn452	2	Pressure Feedback Control 1 Pressure Feedback Loop Proportional Gain 2	0 to 10,000	1%	100	All	Immediately	Setup	3-20
Pn456	2	Sweep Torque Reference Amplitude	1 to 800	1%	15	All	Immediately	Tuning	*1
Pn458	2	Pressure Feedback Selection Switch 2	0000h to 0011h	–	0011h	All	After restart	Setup	3-17

n.□□□X	Pressure Feedback Control Mode Selection Switch	
	0	Set mode 1.
	1	Set mode 2.
n.□□X□	Pressure Feedback Type Selection Switch	
	0	Set pressure feedback control 1.
	1	Set pressure feedback control 2.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn459	2	Gravity Compensation Reference Level for Torque Control	0 to 10,000	0.01%	500	All	Immediately	Setup	–
Pn45A	2	Pressure Feedback Disable Level	0 to 10,000	0.01%	1000	All	Immediately	Setup	3-6
Pn45B	2	Reserved parameter (Do not change.)	–	–	50	All	–	–	–
Pn45C	2	Reserved parameter (Do not change.)	–	–	150	All	–	–	–
Pn45D	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn45E	2	Pressure Feedback Reference Filter Time Constant	0 to 65,535	0.01 ms	0	All	Immediately	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn460	2	Notch Filter Adjustment Selections 1	0000h to 0101h	–	0101h	All	Immediately	Tuning	*1

n.□□□X	Notch Filter Adjustment Selection 1	
	0	Do not adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the first stage notch filter automatically during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Notch Filter Adjustment Selection 2	
	0	Do not adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
	1	Adjust the second stage notch filter automatically when the tuning-less function is enabled or during execution of autotuning without a host reference, autotuning with a host reference, and custom tuning.
n.X□□□	Reserved parameter (Do not change.)	

Pn467	2	Pressure Feedback Sensor Gain 1	0 to 10,000	1%	0	Rotary	Immediately	Setup	3-13
Pn468	2	Pressure Feedback Sensor Gain 2	0 to 10,000	1%	0	Rotary	Immediately	Setup	3-13
Pn469	2	Pressure Feedback Sensor Gain 3	0 to 10,000	1%	0	Rotary	Immediately	Setup	3-13
Pn46A	2	Pressure Feedback Sensor Gain 4	0 to 10,000	1%	0	Rotary	Immediately	Setup	3-13
Pn46B	2	Pressure Feedback Sensor Gain 5	0 to 10,000	1%	0	Rotary	Immediately	Setup	3-13
Pn475	2	Gravity Compensation-Related Selections	0000h to 0001h	–	0000h	All	After restart	Setup	*1

n.□□□X	Gravity Compensation Selection	
	0	Disable gravity compensation.
	1	Enable gravity compensation.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn476	2	Gravity Compensation Torque	-1,000 to 1,000	0.1%	0	All	Immediately	Tuning	*1
Pn480	2	Speed Limit during Force Control	0 to 10,000	1 mm/s	100	Linear	Immediately	Setup	*1
Pn481	2	Polarity Detection Speed Loop Gain	10 to 20,000	0.1 Hz	400	Linear	Immediately	Tuning	–
Pn482	2	Polarity Detection Speed Loop Integral Time Constant	15 to 51,200	0.01 ms	3000	Linear	Immediately	Tuning	–
Pn483	2	Forward Force Limit	0 to 800	1%*3	30	Linear	Immediately	Setup	*1
Pn484	2	Reverse Force Limit	0 to 800	1%*3	30	Linear	Immediately	Setup	*1
Pn485	2	Polarity Detection Reference Speed	0 to 100	1 mm/s	20	Linear	Immediately	Tuning	–
Pn486	2	Polarity Detection Reference Acceleration/ Deceleration Time	0 to 100	1 ms	25	Linear	Immediately	Tuning	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn487	2	Polarity Detection Constant Speed Time	0 to 300	1 ms	0	Linear	Immediately	Tuning	–
Pn488	2	Polarity Detection Reference Waiting Time	50 to 500	1 ms	100	Linear	Immediately	Tuning	–
Pn48E	2	Polarity Detection Range	1 to 65,535	1 mm	10	Linear	Immediately	Tuning	–
Pn490	2	Polarity Detection Load Level	0 to 20,000	1%	100	Linear	Immediately	Tuning	–
Pn495	2	Polarity Detection Confirmation Force Reference	0 to 200	1%	100	Linear	Immediately	Tuning	–
Pn498	2	Polarity Detection Allowable Error Range	0 to 30	1 deg	10	Linear	Immediately	Tuning	–
Pn49F	2	Speed Ripple Compensation Enable Speed	0 to 10,000	1 mm/s	0	Linear	Immediately	Tuning	*1
Pn4A0	2	Pressure Feedback One-Parameter Gain Level	1 to 65,535	–	1000	All	Immediately	Setup	3-18
Pn4A3	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn4A7	2	Pressure Feedback Control 2 Stability Gain	10 to 20,000	0.1 Hz	400	All	Immediately	Setup	3-18
Pn4A8	2	Pressure Feedback Control 2 Stability Integral Time	15 to 51,200	0.01 ms	2000	All	Immediately	Setup	3-18
Pn4A9	2	Reserved parameter (Do not change.)	–	–	400	All	–	–	–
Pn4AA	2	Reserved parameter (Do not change.)	–	–	2000	All	–	–	–
Pn4AB	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn4AC	2	Pressure Feedback Moment of Inertia Ratio	0 to 20,000	1%	100	All	Immediately	Setup	3-18
Pn4AD	2	Reserved parameter (Do not change.)	–	–	0000h	All	–	–	–
Pn4D0	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn4D1	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn502	2	Rotation Detection Level	1 to 10,000	1 min^{-1}	20	Rotary	Immediately	Setup	*1
Pn503	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 min^{-1}	10	Rotary	Immediately	Setup	*1
Pn506	2	Brake Reference-Servo OFF Delay Time	0 to 50	10 ms	0	All	Immediately	Setup	*1
Pn507	2	Brake Reference Output Speed Level	0 to 10,000	1 min^{-1}	100	Rotary	Immediately	Setup	*1
Pn508	2	Servo OFF-Brake Command Waiting Time	10 to 100	10 ms	50	All	Immediately	Setup	*1
Pn509	2	Momentary Power Interruption Hold Time	20 to 50,000	1 ms	20	All	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50A	2	Input Signal Selections 1	0000h to FFF2h	–	1881h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	P-OT (Forward Drive Prohibit) Signal Allocation	
	0	Enable forward drive when CN1-13 input signal is ON (closed).
	1	Enable forward drive when CN1-7 input signal is ON (closed).
	2	Enable forward drive when CN1-8 input signal is ON (closed).
	3	Enable forward drive when CN1-9 input signal is ON (closed).
	4	Enable forward drive when CN1-10 input signal is ON (closed).
	5	Enable forward drive when CN1-11 input signal is ON (closed).
	6	Enable forward drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit forward drive.
	8	Set the signal to always enable forward drive.
	9	Enable forward drive when CN1-13 input signal is OFF (open).
	A	Enable forward drive when CN1-7 input signal is OFF (open).
	B	Enable forward drive when CN1-8 input signal is OFF (open).
	C	Enable forward drive when CN1-9 input signal is OFF (open).
	D	Enable forward drive when CN1-10 input signal is OFF (open).
	E	Enable forward drive when CN1-11 input signal is OFF (open).
	F	Enable forward drive when CN1-12 input signal is OFF (open).

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50B	2	Input Signal Selections 2	0000h to FFFFh	–	8882h	All	After restart	Setup	*1

	N-OT (Reverse Drive Prohibit) Signal Allocation	
n.□□□X	0	Enable reverse drive when CN1-13 input signal is ON (closed).
	1	Enable reverse drive when CN1-7 input signal is ON (closed).
	2	Enable reverse drive when CN1-8 input signal is ON (closed).
	3	Enable reverse drive when CN1-9 input signal is ON (closed).
	4	Enable reverse drive when CN1-10 input signal is ON (closed).
	5	Enable reverse drive when CN1-11 input signal is ON (closed).
	6	Enable reverse drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit reverse drive.
	8	Set the signal to always enable reverse drive.
	9	Enable reverse drive when CN1-13 input signal is OFF (open).
	A	Enable reverse drive when CN1-7 input signal is OFF (open).
	B	Enable reverse drive when CN1-8 input signal is OFF (open).
	C	Enable reverse drive when CN1-9 input signal is OFF (open).
	D	Enable reverse drive when CN1-10 input signal is OFF (open).
	E	Enable reverse drive when CN1-11 input signal is OFF (open).
	F	Enable reverse drive when CN1-12 input signal is OFF (open).

n.□□X□	Reserved parameter (Do not change.)

	/P-CL (Forward External Torque Limit Input) Signal Allocation	
n.□X□□	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).

	/N-CL (Reverse External Torque Limit Input) Signal Allocation	
n.X□□□	0 to F	The allocations are the same as the /P-CL (Forward External Torque Limit Input) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50E	2	Output Signal Selections 1	0000h to 6666h	–	0000h	All	After restart	Setup	*1

n.□□□X	/COIN (Positioning Completion Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)

n.□□X□	/V-CMP (Speed Coincidence Detection Output) Signal Allocation	
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

n.□X□□	/TGON (Rotation Detection Output) Signal Allocation	
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

n.X□□□	/S-RDY (Servo Ready) Signal Allocation	
	0 to 6	The allocations are the same as the /COIN (Positioning Completion) signal allocations.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn50F	2	Output Signal Selections 2	0000h to 6666h	–	0100h	All	After restart	Setup	*1

n.□□□X	/CLT (Torque Limit Detection Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)

n.□□X□	/VLT (Speed Limit Detection) Signal Allocation	
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

n.□X□□	/BK (Brake Output) Signal Allocation	
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

n.X□□□	/WARN (Warning Output) Signal Allocation	
	0 to 6	The allocations are the same as the /CLT (Torque Limit Detection Output) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn510	2	Output Signal Selections 3	0000h to 0666h	–	0000h	All	After restart	Setup	*1

n.□□□X	/NEAR (Near Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn511	2	Input Signal Selections 5	0000h to FFFFh	–	6543h	All	After restart	Setup	*1

n.□□□X	/DEC (Origin Return Deceleration Switch Input) Signal Allocation	
	0	Active when CN1-13 input signal is ON (closed).
	1	Active when CN1-7 input signal is ON (closed).
	2	Active when CN1-8 input signal is ON (closed).
	3	Active when CN1-9 input signal is ON (closed).
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	7	The signal is always active.
	8	The signal is always inactive.
	9	Active when CN1-13 input signal is OFF (open).
	A	Active when CN1-7 input signal is OFF (open).
	B	Active when CN1-8 input signal is OFF (open).
	C	Active when CN1-9 input signal is OFF (open).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).

n.□□X□	/EXT1 (External Latch Input 1) Signal Allocation	
	0 to 3	The signal is always inactive.
	4	Active when CN1-10 input signal is ON (closed).
	5	Active when CN1-11 input signal is ON (closed).
	6	Active when CN1-12 input signal is ON (closed).
	D	Active when CN1-10 input signal is OFF (open).
	E	Active when CN1-11 input signal is OFF (open).
	F	Active when CN1-12 input signal is OFF (open).
	7 to C	The signal is always inactive.

n.□X□□	/EXT2 (External Latch Input 2) Signal Allocation	
	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

n.X□□□	/EXT3 (External Latch Input 3) Signal Allocation	
	0 to F	The allocations are the same as the /EXT1 (External Latch Input 1) signal allocations.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn512	2	Output Signal Inverse Settings	0000h to 1111h	–	0000h	All	After restart	Setup	*1

n.□□□X	Output Signal Inversion for CN1-1 and CN1-2 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□□X□	Output Signal Inversion for CN1-23 and CN1-24 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.□X□□	Output Signal Inversion for CN1-25 and CN1-26 Terminals	
	0	The signal is not inverted.
	1	The signal is inverted.
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn514	2	Output Signal Selections 4	0000h to 0666h	–	0000h	All	After restart	Setup	*1

n.□□□X	Reserved parameter (Do not change.)	
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	/PM (Preventative Maintenance Output) Signal Allocation	
	0	Disabled (the above signal output is not used).
	1	Output the signal from the CN1-1 or CN1-2 output terminal.
	2	Output the signal from the CN1-23 or CN1-24 output terminal.
	3	Output the signal from the CN1-25 or CN1-26 output terminal.
	4 to 6	Reserved setting (Do not use.)
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn516	2	Input Signal Selections 7	0000h to FFFFh	–	8888h	All	After restart	Setup	*1

n.□□□X	FSTP (Forced Stop Input) Signal Allocation	
	0	Enable drive when CN1-13 input signal is ON (closed).
	1	Enable drive when CN1-7 input signal is ON (closed).
	2	Enable drive when CN1-8 input signal is ON (closed).
	3	Enable drive when CN1-9 input signal is ON (closed).
	4	Enable drive when CN1-10 input signal is ON (closed).
	5	Enable drive when CN1-11 input signal is ON (closed).
	6	Enable drive when CN1-12 input signal is ON (closed).
	7	Set the signal to always prohibit drive (always force the motor to stop).
	8	Set the signal to always enable drive (always disable forcing the motor to stop).
	9	Enable drive when CN1-13 input signal is OFF (open).
	A	Enable drive when CN1-7 input signal is OFF (open).
	B	Enable drive when CN1-8 input signal is OFF (open).
	C	Enable drive when CN1-9 input signal is OFF (open).
	D	Enable drive when CN1-10 input signal is OFF (open).
	E	Enable drive when CN1-11 input signal is OFF (open).
	F	Enable drive when CN1-12 input signal is OFF (open).

n.□□X□	Reserved parameter (Do not change.)
n.□X□□	Reserved parameter (Do not change.)
n.X□□□	Reserved parameter (Do not change.)

Pn518	–	Reserved parameter (Do not change.)	–	–	–	All	–	–	–
Pn51B	4	Reserved parameter (Do not change.)	–	–	1000	Rotary	–	–	*1
Pn51E	2	Position Deviation Overflow Warning Level	10 to 100	1%	100	All	Immediately	Setup	*1
Pn520	4	Position Deviation Overflow Alarm Level	1 to 1,073,741,823	1 reference unit	5242880	All	Immediately	Setup	*1
Pn522	4	Positioning Completed Width	0 to 1,073,741,824	1 reference unit	7	All	Immediately	Setup	*1
Pn524	4	Near Signal Width	1 to 1,073,741,824	1 reference unit	1073741824	All	Immediately	Setup	*1
Pn526	4	Position Deviation Overflow Alarm Level at Servo ON	1 to 1,073,741,823	1 reference unit	5242880	All	Immediately	Setup	*1
Pn528	2	Position Deviation Overflow Warning Level at Servo ON	10 to 100	1%	100	All	Immediately	Setup	*1
Pn529	2	Speed Limit Level at Servo ON	0 to 10,000	1 min^{-1}	10000	Rotary	Immediately	Setup	*1
Pn52A	2	Reserved parameter (Do not change.)	–	–	20	Rotary	–	–	*1
Pn52B	2	Overload Warning Level	1 to 100	1%	20	All	Immediately	Setup	*1
Pn52C	2	Base Current Derating at Motor Overload Detection	10 to 100	1%	100	All	After restart	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn530	2	Program Jogging-Related Selections	0000h to 0005h	–	0000h	All	Immediately	Setup	*1

n.□□□X	Program Jogging Operation Pattern	
	0	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	1	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	2	(Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	3	(Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536 (Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
	4	(Waiting time in Pn535 → Forward by travel distance in Pn531 → Waiting time in Pn535 → Reverse by travel distance in Pn531) × Number of movements in Pn536
	5	(Waiting time in Pn535 → Reverse by travel distance in Pn531 → Waiting time in Pn535 → Forward by travel distance in Pn531) × Number of movements in Pn536
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn531	4	Program Jogging Travel Distance	1 to 1,073,741,824	1 reference unit	32768	All	Immediately	Setup	*1
Pn533	2	Program Jogging Movement Speed	1 to 10,000	Rotary: 1 min^{-1} Direct Drive: 0.1 min^{-1}	500	Rotary	Immediately	Setup	*1
Pn534	2	Program Jogging Acceleration/Deceleration Time	2 to 10,000	1 ms	100	All	Immediately	Setup	*1
Pn535	2	Program Jogging Waiting Time	0 to 10,000	1 ms	100	All	Immediately	Setup	*1
Pn536	2	Program Jogging Number of Movements	0 to 1,000	Times	1	All	Immediately	Setup	*1
Pn550	2	Analog Monitor 1 Offset Voltage	-10,000 to 10,000	0.1 V	0	All	Immediately	Setup	*1
Pn551	2	Analog Monitor 2 Offset Voltage	-10,000 to 10,000	0.1 V	0	All	Immediately	Setup	*1
Pn552	2	Analog Monitor 1 Magnification	-10,000 to 10,000	× 0.01	100	All	Immediately	Setup	*1
Pn553	2	Analog Monitor 2 Magnification	-10,000 to 10,000	× 0.01	100	All	Immediately	Setup	*1
Pn55A	2	Power Consumption Monitor Unit Time	1 to 1,440	1 min	1	All	Immediately	Setup	–
Pn560	2	Residual Vibration Detection Width	1 to 3,000	0.1%	400	All	Immediately	Setup	*1
Pn561	2	Overshoot Detection Level	0 to 100	1%	100	All	Immediately	Setup	*1
Pn581	2	Zero Speed Level	1 to 10,000	1 mm/s	20	Linear	Immediately	Setup	*1
Pn582	2	Speed Coincidence Detection Signal Output Width	0 to 100	1 mm/s	10	Linear	Immediately	Setup	*1

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn583	2	Brake Reference Output Speed Level	0 to 10,000	1 mm/s	10	Linear	Immediately	Setup	*1
Pn584	2	Speed Limit Level at Servo ON	0 to 10,000	1 mm/s	10000	Linear	Immediately	Setup	*1
Pn585	2	Program Jogging Movement Speed	1 to 10,000	1 mm/s	50	Linear	Immediately	Setup	*1
Pn586	2	Motor Running Cooling Ratio	0 to 100	1%/Max. speed	0	Linear	Immediately	Setup	–
Pn587	2	Polarity Detection Execution Selection for Absolute Linear Encoder	0000h to 0001h	–	0000h	Linear	Immediately	Setup	*1

n.□□□X	Polarity Detection Selection for Absolute Linear Encoder	
	0	Do not detect polarity.
	1	Detect polarity.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn600	2	Regenerative Resistor Capacity*4	Depends on model.*5	10 W	0	All	Immediately	Setup	*1
Pn601	2	Dynamic Brake Resistor Allowable Energy Consumption	0 to 65,535	10 J	0	All	After restart	Setup	*7
Pn603	2	Regenerative Resistance	0 to 65,535	10 mΩ	0	All	Immediately	Setup	*1
Pn604	2	Dynamic Brake Resistance	0 to 65,535	10 mΩ	0	All	After restart	Setup	*7
Pn61A	2	Reserved parameter (Do not change.)	–	–	0000h	Linear	–	–	–
Pn61B	2	Reserved parameter (Do not change.)	–	–	250	All	–	–	–
Pn61C	2	Reserved parameter (Do not change.)	–	–	100	All	–	–	–
Pn61D	2	Reserved parameter (Do not change.)	–	–	0	All	–	–	–
Pn621 to Pn628	–	Reserved parameter (Do not change.)	–	–	–	All	–	–	–
Pn68E	4	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn690	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn692	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn694	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn696	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn698	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn69A	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn69C	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn69E	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn6A0	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6A2	2	Reserved parameter (Do not change.)	–	–	0	Rotary	–	–	–
Pn6A4	2	Table Operation Parameter Settings	0000h to 15A1h	–	0000h	All	Immediately	Setup	4-4

n.□□□X	Table Operation Control Switching Condition Selection
0	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 and the motor position exceeds Pn6A8.
1	Switch from speed table operation to torque (pressure) table operation when the pressure feedback detection value exceeds Pn6A7 × Pn6D2 or the motor position exceeds Pn6A8.

n.□□X□	Speed Table Reference Selection
0	Do not perform speed table operation.
1	Use speed table reference 1 (Pn6AC) for speed table operation.
2	Use speed table reference 1 (Pn6AC) and speed table reference 2 (Pn6AE) for speed table operation.
3	Use speed table reference 1 (Pn6AC) through speed table reference 3 (Pn6B0) for speed table operation.
4	Use speed table reference 1 (Pn6AC) through speed table reference 4 (Pn6B2) for speed table operation.
5	Use speed table reference 1 (Pn6AC) through speed table reference 5 (Pn6B4) for speed table operation.
6	Use speed table reference 1 (Pn6AC) through speed table reference 6 (Pn6B6) for speed table operation.
7	Use speed table reference 1 (Pn6AC) through speed table reference 7 (Pn6B8) for speed table operation.
8	Use speed table reference 1 (Pn6AC) through speed table reference 8 (Pn6BA) for speed table operation.
9	Use speed table reference 1 (Pn6AC) through speed table reference 9 (Pn6BC) for speed table operation.
A	Use speed table reference 1 (Pn6AC) through speed table reference 10 (Pn6BE) for speed table operation.

n.□X□□	Torque (Pressure) Reference Selection
0	Do not perform torque (pressure) table operation.
1	Use torque (pressure) table reference 1 (Pn6D2) for torque (pressure) table operation.
2	Use torque (pressure) table reference 1 (Pn6D2) and torque (pressure) table reference 2 (Pn6D4) for torque (pressure) table operation.
3	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 3 (Pn6D6) for torque (pressure) table operation.
4	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 4 (Pn6D8) for torque (pressure) table operation.
5	Use torque (pressure) table reference 1 (Pn6D2) through torque (pressure) table reference 5 (Pn6DA) for torque (pressure) table operation.

n.X□□□	Speed Table Operation Control Method Switching Selection
0	Disable Pn6A5 and enable Pn6A4 = n.□□□X.
1	Disable Pn6A4 = n.□□□X and enable Pn6A5.

Pn6A5	4	Torque (Pressure) Reference during Speed Table Operation	0 to 1,073,741,824	1%	0	All	Immediately	Setup	4-8
Pn6A7	2	Pressure Control Switching Pressure Percentage	0 to 10,000	0.01%	0	All	Immediately	Setup	4-8
Pn6A8	4	Table Operation Switching Position	0 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	4-8

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6AA	4	Speed Limit for Torque (Pressure) Table Operation	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-11
Pn6AC	4	Speed Table Reference 1	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6AE	4	Speed Table Reference 2	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B0	4	Speed Table Reference 3	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B2	4	Speed Table Reference 4	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B4	4	Speed Table Reference 5	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B6	4	Speed Table Reference 6	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6B8	4	Speed Table Reference 7	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BA	4	Speed Table Reference 8	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BC	4	Speed Table Reference 9	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-5
Pn6BE	4	Speed Table Reference 10	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C0	4	Speed Table Switching Position 1	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C2	4	Speed Table Switching Position 2	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C4	4	Speed Table Switching Position 3	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C6	4	Speed Table Switching Position 4	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6C8	4	Speed Table Switching Position 5	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CA	4	Speed Table Switching Position 6	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CC	4	Speed Table Switching Position 7	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6CE	4	Speed Table Switching Position 8	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6D0	4	Speed Table Switching Position 9	0 to 2,147,483,647	1 reference unit/s	0	All	Immediately	Setup	4-6
Pn6D2	4	Torque (Pressure) Reference 1	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-8, 4-11
Pn6D4	4	Torque (Pressure) Reference 2	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6D6	4	Torque (Pressure) Reference 3	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn6D8	4	Torque (Pressure) Reference 4	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6DA	4	Torque (Pressure) Reference 5	-1,073,741,824 to 1,073,741,824	1%	0	All	Immediately	Setup	4-11
Pn6DC	4	Torque (Pressure) Reference Time 1	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6DE	4	Torque (Pressure) Reference Time 2	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6E0	4	Torque (Pressure) Reference Time 3	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn6E2	4	Torque (Pressure) Reference Time 4	0 to 180,000	0.01 s	0	All	Immediately	Setup	4-11
Pn800	2	Communications Controls	0000h to 1FF3h	–	1040h	All	Immediately	Setup	–

	MECHATROLINK Communications Check Mask for Debugging	
n.□□□X	0	Do not mask.
	1	Ignore MECHATROLINK communications errors (A.E60).
	2	Ignore WDT errors (A.E50).
	3	Ignore both MECHATROLINK communications errors (A.E60) and WDT errors (A.E50).

	Warning Check Masks	
n.□□X□	0	Do not mask.
	1	Ignore data setting warnings (A.94□).
	2	Ignore command warnings (A.95□).
	3	Ignore both A.94□ and A.95□ warnings.
	4	Ignore communications warnings (A.96□).
	5	Ignore both A.94□ and A.96□ warnings.
	6	Ignore both A.95□ and A.96□ warnings.
	7	Ignore A.94□, A.95□, and A.96□ warnings.
	8	Ignore data setting warnings (A.97A and A.97b).
	9	Ignore A.94□, A.97A, and A.97b warnings.
	A	Ignore A.95□, A.97A, and A.97b warnings.
	B	Ignore A.94□, A.95□, A.97A, and A.97b warnings.
	C	Ignore A.96□, A.97A, and A.97b warnings.
	D	Ignore A.94□, A.96□, A.97A, and A.97b warnings.
	E	Ignore A.95□, A.96□, A.97A, and A.97b warnings.
	F	Ignore A.94□, A.95□, A.96□, A.97A, and A.97b warnings.

	Reserved parameter (Do not change.)
n.□X□□	

	Automatic Warning Clear Selection for Debugging	
n.X□□□	0	Retain warnings for debugging.
	1	Automatically clear warnings (MECHATROLINK-III specification).

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn801	2	Application Function Selections 6 (Software Limits)	0000h to 0103h	–	0003h	All	Immediately	Setup	*1

n.□□□X	Software Limit Selection	
	0	Enable both forward and reverse software limits.
	1	Disable forward software limit.
	2	Disable reverse software limit.
	3	Disable both forward and reverse software limits.

n.□□X□	Reserved parameter (Do not change.)

n.□X□□	Software Limit Check for References	
	0	Do not perform software limit checks for references.
	1	Perform software limit checks for references.

n.X□□□	Reserved parameter (Do not change.)

Pn803	2	Origin Range	0 to 250	1 reference unit	10	All	Immediately	Setup	*2
Pn804	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	All	Immediately	Setup	*1
Pn806	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	All	Immediately	Setup	*1
Pn808	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	All	Immediately *7	Setup	*1
Pn80A	2	First Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80B	2	Second Stage Linear Acceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80C	2	Acceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn80D	2	First Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80E	2	Second Stage Linear Deceleration Constant	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn80F	2	Deceleration Constant Switching Speed	0 to 65,535	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn810	2	Exponential Acceleration/Deceleration Bias	0 to 65,535	100 reference units/s	0	All	Immediately *9	Setup	*2
Pn811	2	Exponential Acceleration/Deceleration Time Constant	0 to 5,100	0.1 ms	0	All	Immediately *9	Setup	*2
Pn812	2	Movement Average Time	0 to 5,100	0.1 ms	0	All	Immediately *9	Setup	*2
Pn814	4	External Positioning Final Travel Distance	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	Setup	*2
Pn816	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn817 *10	2	Origin Approach Speed 1	0 to 65,535	100 reference units/s	50	All	Immediately *8	Setup	*2
Pn818 *11	2	Origin Approach Speed 2	0 to 65,535	100 reference units/s	5	All	Immediately *8	Setup	*2
Pn819	4	Final Travel Distance for Origin Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	Setup	*2
Pn81E	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn81F	2	Reserved parameters (Do not change.)	–	–	0010h	All	–	–	–
Pn820	4	Forward Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	*2
Pn822	4	Reverse Latching Area	-2,147,483,648 to 2,147,483,647	1 reference unit	0	All	Immediately	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn824	2	Option Monitor 1 Selection	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2

Setting	Monitor	Applicable Motors
High-Speed Monitor Region		
0000h	Motor speed [overspeed detection speed*12/1000000h]	All
0001h	Speed reference [overspeed detection speed*12/1000000h]	All
0002h	Torque [maximum torque/1000000h]	All
0003h	Position deviation (lower 32 bits) [reference units]	All
0004h	Position deviation (upper 32 bits) [reference units]	All
000Ah	Encoder count (lower 32 bits) [reference units]	All
000Bh	Encoder count (upper 32 bits) [reference units]	All
000Ch	FPG count (lower 32 bits) [reference units]	All
000Dh	FPG count (upper 32 bits) [reference units]	All
Low-Speed Monitor Region		
0010h	Un000: Motor speed [min^{-1}]	All
0011h	Un001: Speed Reference [min^{-1}]	All
0012h	Un002: Torque Reference [%]	All
0013h	Un003: Rotational Angle 1 [encoder pulses] Number of encoder pulses from encoder phase C displayed in decimal	All
	Un003: Electrical Angle 1 [linear encoder pulses] Linear encoder pulses from the polarity origin displayed in decimal	
0014h	Un004: Rotational Angle 2 [deg] Electrical angle from polarity origin	All
	Un004: Electrical Angle 2 [deg] Electrical angle from polarity origin	
0015h	Un005: Input Signal Monitor	All
0016h	Un006: Output Signal Monitor	All
0017h	Un007: Input Reference Speed [min^{-1}]	All
0018h	Un008: Position Deviation [reference units]	All
0019h	Un009: Accumulated Load Ratio [%]	All
001Ah	Un00A: Regenerative Load Ratio [%]	All
001Bh	Un00B: Dynamic Brake Resistor Power Consumption [%]	All
001Ch	Un00C: Input Reference Pulse Counter [reference units]	All
001Dh	Un00D: Feedback Pulse Counter [encoder pulses]	All
0023h	Initial multiturn data [Rev]	Rotary
0024h	Initial incremental data [pulses]	Rotary
0025h	Initial absolute position data (lower 32 bits) [pulses]	Linear
0026h	Initial absolute position data (upper 32 bits) [pulses]	Linear
0040h	Un025: SERVOPACK Installation Environment Monitor	All
0041h	Un026: Servomotor Installation Environment Monitor	All
0042h	Un027: Built-in Fan Remaining Life Ratio	All
0043h	Un028: Capacitor Remaining Life Ratio	All
0044h	Un029: Surge Prevention Circuit Remaining Life Ratio	All
0045h	Un02A: Dynamic Brake Circuit Remaining Life Ratio	All
0046h	Un032: Instantaneous Power	All
0047h	Un033: Power Consumption	All
0048h	Un034: Cumulative Power Consumption	All
0050h	Pressure feedback detection monitor	All
0052h	Control method change monitor	All
0100h	Speed/torque (pressure) table operation monitor	All
0101h	Other station monitor data	All

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn824									

Setting	Monitor	Applicable Motors
Communications Module Only		
0080h	Previous value of latched feedback position (LPOS1) [reference units]	All
0081h	Previous value of latched feedback position (LPOS2) [reference units]	All
0084h	Continuous Latch Status (EX STATUS)	All
All Areas		
Other values	Reserved settings (Do not use.)	All

Pn825	2	Option Monitor 2 Selection	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2

0000h to 0084h	The settings are the same as those for the Option Monitor 1 Selection.

Pn827	2	Linear Deceleration Constant 1 for Stopping	1 to 65,535	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn829	2	SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	0 to 65,535	10 ms	0	All	Immediately *8	Setup	*2
Pn82A	2	Reserved parameters (Do not change.)	–	–	1813h	All	–	–	–
Pn82B	2	Reserved parameters (Do not change.)	–	–	1D1Ch	All	–	–	–
Pn82C	2	Reserved parameters (Do not change.)	–	–	1F1Eh	All	–	–	–
Pn82D	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn82E	2	Reserved parameters (Do not change.)	–	–	0000h	All	–	–	–
Pn833	2	Motion Settings	0000h to 0001h	–	0000h	All	After restart	Setup	*2

n.□□□X	Linear Acceleration/Deceleration Constant Selection	
	0	Use Pn80A to Pn80F and Pn827. (The settings of Pn834 to Pn840 are ignored.)
	1	Use Pn834 to Pn840. (The settings of Pn80A to Pn80F and Pn827 are ignored.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Pn834	4	First Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn836	4	Second Stage Linear Acceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn838	4	Acceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	All	Immediately *8	Setup	*2

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn83A	4	First Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn83C	4	Second Stage Linear Deceleration Constant 2	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn83E	4	Deceleration Constant Switching Speed 2	0 to 2,097,152,000	1 reference unit/s	0	All	Immediately *8	Setup	*2
Pn840	4	Linear Deceleration Constant 2 for Stopping	1 to 20,971,520	10,000 reference units/s^2	100	All	Immediately *8	Setup	*2
Pn842 *10	4	Second Origin Approach Speed 1	0 to 20,971,520	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn844 *11	4	Second Origin Approach Speed 2	0 to 20,971,520	100 reference units/s	0	All	Immediately *8	Setup	*2
Pn846	2	POSING Command Scurve Acceleration/ Deceleration Rate	0 to 50	1%	0	All	Immediately *8	Setup	–
Pn850	2	Number of Latch Sequences	0 to 8	–	0	All	Immediately	Setup	*2
Pn851	2	Continuous Latch Sequence Count	0 to 255	–	0	All	Immediately	Setup	*2
Pn852	2	Latch Sequence 1 to 4 Settings	0000h to 3333h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Latch Sequence 1 Signal Selection
0	Phase C
1	EXT1 signal
2	EXT2 signal
3	EXT3 signal

n.□□X□	Latch Sequence 2 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.□X□□	Latch Sequence 3 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

n.X□□□	Latch Sequence 4 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 1 Signal Selection.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn853	2	Latch Sequence 5 to 8 Settings	0000h to 3333h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Latch Sequence 5 Signal Selection
0	Phase C
1	EXT1 signal
2	EXT2 signal
3	EXT3 signal

n.□□X□	Latch Sequence 6 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.□X□□	Latch Sequence 7 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

n.X□□□	Latch Sequence 8 Signal Selection
0 to 3	The settings are the same as those for the Latch Sequence 5 Signal Selection.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn860	2	SVCMD_IO Input Signal Monitor Allocations 1	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-13 (SVCMD_IO)
0	Allocate bit 24 (IO_STS1) to CN1-13 input signal monitor.
1	Allocate bit 25 (IO_STS2) to CN1-13 input signal monitor.
2	Allocate bit 26 (IO_STS3) to CN1-13 input signal monitor.
3	Allocate bit 27 (IO_STS4) to CN1-13 input signal monitor.
4	Allocate bit 28 (IO_STS5) to CN1-13 input signal monitor.
5	Allocate bit 29 (IO_STS6) to CN1-13 input signal monitor.
6	Allocate bit 30 (IO_STS7) to CN1-13 input signal monitor.
7	Allocate bit 31 (IO_STS8) to CN1-13 input signal monitor.

n.□□X□	CN1-13 Input Signal Monitor Enable/Disable Selection
0	Disable allocation for CN1-13 input signal monitor.
1	Enable allocation for CN1-13 input signal monitor.

n.□X□□	Input Signal Monitor Allocation for CN1-7 (SVCMD_IO)
0 to 7	The settings are the same as the CN1-13 allocations.

n.X□□□	CN1-7 Input Signal Monitor Enable/Disable Selection
0	Disable allocation for CN1-7 input signal monitor.
1	Enable allocation for CN1-7 input signal monitor.

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn861	2	SVCMD_IO Input Signal Monitor Allocations 2	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-8 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-8 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-8 input signal monitor.
	1	Enable allocation for CN1-8 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-9 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-9 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-9 input signal monitor.
	1	Enable allocation for CN1-9 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn862	2	SVCMD_IO Input Signal Monitor Allocations 3	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-10 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-10 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-10 input signal monitor.
	1	Enable allocation for CN1-10 input signal monitor.
n.□X□□	Input Signal Monitor Allocation for CN1-11 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.X□□□	CN1-11 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-11 input signal monitor.
	1	Enable allocation for CN1-11 input signal monitor.

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn863	2	SVCMD_IO Input Signal Monitor Allocations 4	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Input Signal Monitor Allocation for CN1-12 (SVCMD_IO)	
	0 to 7	The settings are the same as the CN1-13 allocations.
n.□□X□	CN1-12 Input Signal Monitor Enable/Disable Selection	
	0	Disable allocation for CN1-12 input signal monitor.
	1	Enable allocation for CN1-12 input signal monitor.
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn868	2	SVCMD_IO Output Signal Monitor Allocations 1	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-1 and CN1-2 (SVCMD_IO)
0	Allocate bit 24 (IO_STS1) to CN1-1/CN1-2 output signal monitor.
1	Allocate bit 25 (IO_STS2) to CN1-1/CN1-2 output signal monitor.
2	Allocate bit 26 (IO_STS3) to CN1-1/CN1-2 output signal monitor.
3	Allocate bit 27 (IO_STS4) to CN1-1/CN1-2 output signal monitor.
4	Allocate bit 28 (IO_STS5) to CN1-1/CN1-2 output signal monitor.
5	Allocate bit 29 (IO_STS6) to CN1-1/CN1-2 output signal monitor.
6	Allocate bit 30 (IO_STS7) to CN1-1/CN1-2 output signal monitor.
7	Allocate bit 31 (IO_STS8) to CN1-1/CN1-2 output signal monitor.

n.□□X□	CN1-1/CN1-2 Output Signal Monitor Enable/Disable Selection
0	Disable allocation for CN1-1/CN1-2 output signal monitor.
1	Enable allocation for CN1-1/CN1-2 output signal monitor.

n.□X□□	Output Signal Monitor Allocation for CN1-23 and CN1-24 (SVCMD_IO)
0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.

n.X□□□	CN1-23/CN1-24 Output Signal Monitor Enable/Disable Selection
0	Disable allocation for CN1-23/CN1-24 output signal monitor.
1	Enable allocation for CN1-23/CN1-24 output signal monitor.

Pn869	2	SVCMD_IO Output Signal Monitor Allocations 2	0000h to 1717h	–	0000h	All	Immediately	Setup	*2

n.□□□X	Output Signal Monitor Allocation for CN1-25 and CN1-26 (SVCMD_IO)
0 to 7	The settings are the same as the CN1-1/CN1-2 allocations.

n.□□X□	CN1-25/CN1-26 Output Signal Monitor Enable/Disable Selection
0	Disable allocation for CN1-25/CN1-26 output signal monitor.
1	Enable allocation for CN1-25/CN1-26 output signal monitor.

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

Pn880	2	Station Address Monitor (for maintenance, read only)	03h to EFh	–	–	All	–	Setup	–
Pn881	2	Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	17, 32, 48	–	–	All	–	Setup	–
Pn882	2	Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	0h to FFFFh	–	–	All	–	Setup	–
Pn883	2	Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	0 to 32	–	–	All	–	Setup	–

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn884	2	Communications Controls 2	0000h to 0001h	–	0000h	All	Immediately	Setup	*2

n.□□□X	MECHATROLINK Communications Error Holding Brake Signal Setting	
	0	Maintain the status set by the BRK_ON or BRK_OFF command when a MECHATROLINK communications error occurs.
	1	Apply the holding brake when a MECHATROLINK communications error occurs.
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn88A	2	MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	0 to 65,535	–	0	All	–	Setup	–
Pn890 to Pn8A6	4	Command Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	All	–	Setup	*2
Pn8A8 to Pn8BE	4	Response Data Monitor during Alarm/Warning (for maintenance, read only)	0h to FFFFFFFFh	–	0h	All	–	Setup	*2
Pn900	2	Number of Parameter Banks	0 to 16	–	0	All	After restart	Setup	*2
Pn901	2	Number of Parameter Bank Members	0 to 15	–	0	All	After restart	Setup	*2
Pn902 to Pn910	2	Parameter Bank Member Definition	0000h to 08FFh	–	0000h	All	After restart	Setup	*2
Pn920 to Pn95F	2	Parameter Bank Data (Not saved in nonvolatile memory.)	0000h to FFFFh	–	0000h	All	Immediately	Setup	*2
Pn9B1	2	Other Station Monitor 1: Station Address	0002h to FEEFh	–	0002h	All	After restart	Setup	3-11
Pn9B2	2	Other Station Monitor 1: Number of Transmission Bytes	0000h to 0004h	–	0003h	All	After restart	Setup	3-11

n.□□□X	Address Offset	
	0	Reserved parameter (Do not set.)
	1	16 bytes
	2	32 bytes
	3	48 bytes
	4	Reserved parameter (Do not set.)
n.□□X□	Reserved parameter (Do not change.)	
n.□X□□	Reserved parameter (Do not change.)	
n.X□□□	Reserved parameter (Do not change.)	

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn9B3	2	Other Station Monitor 1: Monitor Information Setting	0000h to 14FFh	–	1000h	All	After restart	Setup	3-11

n.□□XX	Address Offset
	00 Command: 20, Response: 20
	01 Command: 0, Response: 0
	02 Command: CMD_CTRL, Response: CMD_STAT
	03
	04 Command: 0, Response: Total input lower 8 bits
	05 Command: 0, Response: Total input upper 8 bits
	06 Command: 0, Response: Input 0 lower 8 bits
	07 Command: 0, Response: Input 0 upper 8 bits
	08 Command: 0, Response: Input 1 lower 8 bits
	09 Command: 0, Response: Input 1 upper 8 bits
	10 Command: 0, Response: 0
	11 Command: 0, Response: 0
	12 Command: 0, Response: 0
	13 Command: 0, Response: 0
	14 Command: 0, Response: 0
	15 Command: 0, Response: 0

n.□X□□	Data Size (Unit: Bytes)
	0 0 bytes
	1 1 byte
	2 2 bytes
	3*16 3 bytes
	4 4 bytes

n.X□□□	Reserved parameter (Do not change.)

Pn9B4	2	Other Station Monitor 2: Station Address	0002h to FEEFh	–	0002h	All	After restart	Setup	3-12
Pn9B5	2	Other Station Monitor 2: Number of Transmission Bytes	0 to 4	–	3	All	After restart	Setup	3-12
Pn9B6	2	Other Station Monitor 2: Monitor Information Setting	0000h to 14FFh	–	1000h	All	After restart	Setup	3-12
Pn9B7	2	Other Station Monitor 3: Station Address	0002h to FEEFh	–	0002h	All	After restart	Setup	3-12
Pn9B8	2	Other Station Monitor 3: Number of Transmission Bytes	0 to 4	–	3	All	After restart	Setup	3-12
Pn9B9	2	Other Station Monitor 3: Monitor Information Setting	0000h to 14FFh	–	1000h	All	After restart	Setup	3-12
Pn9BA	2	Other Station Monitor 4: Station Address	0002h to FEEFh	–	0002h	All	After restart	Setup	3-12
Pn9BB	2	Other Station Monitor 4: Number of Transmission Bytes	0 to 4	–	3	All	After restart	Setup	3-12
Pn9BC	2	Other Station Monitor 4: Monitor Information Setting	0000h to 14FFh	–	1000h	All	After restart	Setup	3-12
Pn9BD	2	Other Station Monitor 5: Station Address	0002h to FEEFh	–	0002h	All	After restart	Setup	3-12
Pn9BE	2	Other Station Monitor 5: Number of Transmission Bytes	0 to 4	–	3	All	After restart	Setup	3-12

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Parameter No.	Size	Name	Setting Range	Setting Unit	Default Setting	Applicable Motors	When Enabled	Classification	Reference
Pn9BF	2	Other Station Monitor 5: Monitor Information Setting	0000h to 14FFh	–	1000h	All	After restart	Setup	3-12
Pn9C0	2	Other Station Monitor Target Station Selection	0000h to 0F55h	–	0000h	All	After restart	Setup	3-12

n.□□□X	Other Station Monitor Target Station Selection 1
	0 No selection
	1 CH1
	2 CH2
	3 CH3
	4 CH4
	5 CH5

n.□□X□	Other Station Monitor Target Station Selection 2
	0 No selection
	1 CH1
	2 CH2
	3 CH3
	4 CH4
	5 CH5

n.□X□□	Reserved parameter (Do not change.)

n.X□□□	Reserved parameter (Do not change.)

*1. Refer to the following manual for details.
Σ-7-Series Σ-7S SERVOPACK with MECHATROLINK-III Communications References Product Manual (Manual No.: SIEP S800001 28)

*2. Refer to the following manual for details.
Σ-7-Series MECHATROLINK-III Communications Standard Servo Profile Command Manual (Manual No.: SIEP S800001 31)

*3. Set a percentage of the motor rated torque.

*4. Normally set this parameter to 0. If you use an External Regenerative Resistor, set the capacity (W) of the External Regenerative Resistor.

*5. The upper limit is the maximum output capacity (W) of the SERVOPACK.

*6. These parameters are for SERVOPACKs with the dynamic brake option. Refer to the following manual for details.
Σ-7-Series Σ-7S/Σ-7W SERVOPACK with Hardware Option Specifications Dynamic Brake Product Manual (Manual No.: SIEP S800001 73)

*7. The parameter setting is enabled after SENS_ON command execution is completed.

*8. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

*9. The settings are updated only if the reference is stopped (i.e., only if DEN is set to 1).

*10. The setting of Pn842 is valid while Pn817 is set to 0.

*11. The setting of Pn844 is valid while Pn818 is set to 0.

*12. You can check overspeed detection speed with MECHATROLINK-III Common Parameter 05 PnA0A (Maximum Output Speed).

*13. If you set Pn9B3 to n.□3□□, the data size will be the same as if you set Pn9B3 to n.□2□□ .

6.3.2 List of MECHATROLINK-III Common Parameters

The following table lists the common MECHATROLINK-III parameters. These common parameters are used to make settings from the host controller via MECHATROLINK communications. Do not change the settings with the Digital Operator or any other device.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
01 PnA02	4	Encoder Type Selection (read only)	0h or 1h	–	–	All	–	Device information
	0000h: Absolute encoder 0001h: Incremental encoder							
02 PnA04	4	Motor Type Selection (read only)	0h or 1h	–	–	All	–	
	0000h: Rotary Servomotor 0001h: Linear Servomotor							
03 PnA06	4	Semi-closed/Fully-closed Type Selection (read only)	0h or 1h	–	–	All	–	
	0000h: Semi-closed 0001h: Reserved							
04 PnA08	4	Rated Speed (read only)	0h to FFFFFFFFh	x10^PnA0C min^{-1}	–	All	–	
05 PnA0A	4	Maximum Output Speed (read only)	0h to FFFFFFFFh	x10^PnA0C min^{-1}	–	All	–	
06 PnA0C	4	Speed Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	All	–	
07 PnA0E	4	Rated Torque (read only)	0h to FFFFFFFFh	x10^PnA12 N·m	–	All	–	
08 PnA10	4	Maximum Output Torque (read only)	0h to FFFFFFFFh	x10^PnA12 N·m	–	All	–	
09 PnA12	4	Torque Multiplier (read only)	-1,073,741,823 to 1,073,741,823	–	–	All	–	
0A PnA14	4	Resolution (read only)	0h to FFFFFFFFh	1 pulse/rev	–	Rotary	–	
0B PnA16	4	Linear Scale Pitch	0 to 65,536,000	1 nm [0.01 μm]	0	Linear	After restart	
0C PnA18	4	Pulses per Scale Pitch (read only)	0h to FFFFFFFFh	1 pulse/ pitch	–	Linear	–	

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
21 PnA42	4	Electronic Gear Ratio (Numerator)	1 to 1,073,741,824	–	16	All	After restart	Machine specifications
22 PnA44	4	Electronic Gear Ratio (Denominator)	1 to 1,073,741,824	–	1	All	After restart	
23 PnA46	4	Absolute Encoder Origin Offset	-1,073,741,823 to 1,073,741,823	1 reference unit	0	All	Immediately[*1]	
24 PnA48	4	Multiturn Limit	0 to 65,535	1 Rev	65535	Rotary	After restart	
25 PnA4A	4	Limit Setting	0h to 33h	–	0000h	All	After restart	
		Bit 0: P-OT (0: Enabled, 1: Disabled) Bit 1: N-OT (0: Enabled, 1: Disabled) Bit 2: Reserved. Bit 3: Reserved. Bit 4: P-SOT (0: Disabled, 1: Enabled) Bit 5: N-SOT (0: Disabled, 1: Enabled) Bits 6 to 31: Reserved.						
26 PnA4C	4	Forward Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	1073741823	All	Immediately	
27 PnA4E	4	Reserved parameter (Do not change.)	–	–	0	All	Immediately	
28 PnA50	4	Reverse Software Limit	-1,073,741,823 to 1,073,741,823	1 reference unit	-1073741823	All	Immediately	
29 PnA52	4	Reserved parameter (Do not change.)	–	–	0	All	Immediately	
41 PnA82	4	Speed Unit Selection	0h to 4h	–	0h	All	After restart	Unit settings
		0000h: Reference units/s 0001h: Reference units/min 0002h: Percentage (%) of rated speed[*2, *3] 0003h: min^{-1} [*3] 0004h: Maximum motor speed/40000000h[*4]						
42 PnA84	4	Speed Base Unit Selection [*2, *3, *4] (Set the value of n from the following formula: Speed unit selection (41 PnA82) × 10^n)	-3 to 3	–	0	All	After restart	
43 PnA86	4	Position Unit Selection	0h	–	0h	All	After restart	
		0000h: Reference units						

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
44 PnA88	4	Position Base Unit Selection (Set the value of n from the following formula: Position unit selection (43 PnA86) × 10^n)	0	–	0	All	After restart	Unit settings
45 PnA8A	4	Acceleration Unit Selection	0h	–	0h	All	After restart	
	0000h: Reference units/s^2							
46 PnA8C	4	Acceleration Base Unit Selection (Set the value of n from the following formula: Acceleration unit selection (45 PnA8A) × 10^n)	4 to 6	–	4	All	After restart	
47 PnA8E	4	Torque Unit Selection	1h or 2h	–	1h	All	After restart	
	0001h: Percentage (%) of rated torque*5 0002h: Maximum torque/40000000h*6							
48 PnA90	4	Torque Base Unit Selection*5, *6 (Set the value of n from the following formula: Torque unit selection (47 PnA8E) × 10^n)	-5 to 0	–	0	All	After restart	
49 PnA92	4	Supported Unit (read only)	–	–	0601011Fh	All	–	

Speed Units	
Bit 0	Reference units/s (1: Enabled)
Bit 1	Reference units/min (1: Enabled)
Bit 2	Percentage (%) of rated speed (1: Enabled)
Bit 3	min^{-1} (rpm) (1: Enabled)
Bit 4	Maximum motor speed/4000000h (1: Enabled)
Bits 5 to 7	Reserved (0: Disabled).
Position Units	
Bit 8	Reference units (1: Enabled)
Bits 9 to 15	Reserved (0: Disabled).
Acceleration Units	
Bit 16	Reference units/s^2 (1: Enabled)
Bit 17	ms (acceleration time required to reach rated speed) (0: Disabled)
Bits 18 to 23	Reserved (0: Disabled).
Torque Units	
Bit 24	N·m (0: Disabled)
Bit 25	Percentage (%) of rated torque (1: Enabled)
Bit 26	Maximum torque/40000000h (1: Enabled)
Bits 27 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
61 PnAC2	4	Speed Loop Gain	1,000 to 2,000,000	0.001 Hz [0.1 Hz]	40000	All	Immediately	Tuning
62 PnAC4	4	Speed Loop Integral Time Constant	150 to 512,000	1 µs [0.01 ms]	20000	All	Immediately	
63 PnAC6	4	Position Loop Gain	1,000 to 2,000,000	0.001/s [0.1/s]	40000	All	Immediately	
64 PnAC8	4	Feed Forward Compensation	0 to 100	1%	0	All	Immediately	
65 PnACA	4	Position Loop Integral Time Constant	0 to 5,000,000	1 µs [0.1 ms]	0	All	Immediately	
66 PnACC	4	In-position Range	0 to 1,073,741,824	1 reference unit	7	All	Immediately	
67 PnACE	4	Near-position Range	1 to 1,073,741,824	1 reference unit	1073741824	All	Immediately	
81 PnB02	4	Exponential Function Acceleration/ Deceleration Time Constant	0 to 510,000	1 µs [0.1 ms]	0	All	Immediately*7	
82 PnB04	4	Movement Average Time	0 to 510,000	1 µs [0.1 ms]	0	All	Immediately*7	
83 PnB06	4	Final Travel for External Input Positioning	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	
84 PnB08	4	Zero Point Return Approach Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 5,000h reference units/s converted to 10^{-3} min^{-1}	All	Immediately	
85 PnB0A	4	Zero Point Return Creep Speed	0h to 3FFFFFFFh	10^{-3} min^{-1}	× 500h reference units/s converted to 10^{-3} min^{-1}	All	Immediately	
86 PnB0C	4	Final Travel for Zero Point Return	-1,073,741,823 to 1,073,741,823	1 reference unit	100	All	Immediately	
87 PnB0E	4	Monitor Select 1	0h to Fh	–	1h	All	Immediately	

0000h	APOS
0001h	CPOS
0002h	PERR
0003h	LPOS1
0004h	LPOS2
0005h	FSPD
0006h	CSPD
0007h	TRQ
0008h	ALARM
0009h	MPOS
000Ah	Reserved (undefined value).
000Bh	Reserved (undefined value).
000Ch	CMN1 (common monitor 1)
000Dh	CMN2 (common monitor 2)
000Eh	OMN1 (optional monitor 1)
000Fh	OMN2 (optional monitor 2)

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
88 PnB10	4	Monitor Select 2	0h to Fh	–	0h	All	Immediately	Command-related parameters

0000h to 000Fh	The settings are the same as those for Fixed Monitor Selection 1.

Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
89 PnB12	4	Monitor Select for SEL_MON1	0h to 9h	–	0h	All	Immediately	Command-related parameters

0000h	TPOS (target position in reference coordinate system)
0001h	IPOS (reference position in reference coordinate system)
0002h	POS_OFFSET (offset set in POS_SET (Set Coordinate System) command)
0003h	TSPD (target speed)
0004h	SPD_LIM (speed limit)
0005h	TRQ_LIM (torque limit)
0006h	SV_STAT (servo actual operating status) Monitor Description Byte 1: Current communications phase 00h: Phase 0 01h: Phase 1 02h: Phase 2 03h: Phase 3 Byte 2: Current control mode 00h: Position control mode 01h: Speed control mode 02h: Torque control mode Byte 3: Reserved Byte 4: Expansion signal monitor

Bit	Name	Description	Value	Setting
Bit 0	LT_RDY1	Processing status for latch detection for LT_REQ1 in SVCMD_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bit 1	LT_RDY1	Processing status for latch detection for LT_REQ2 in SVCMD_CTRL region	0	Latch detection not yet processed.
			1	Processing latch detection in progress.
Bits 2 and 3	LT_SEL1R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bits 4 and 5	LT_SEL2R	Latch signal	0	Phase C
			1	External input signal 1
			2	External input signal 2
			3	External input signal 3
Bit 6	Reserved (0).			

0007h	Reserved.	
0008h	INIT_PGPOS (Low)	Lower 32 bits of initial encoder position converted to 64-bit position reference data
0009h	INIT_PGPOS (High)	Upper 32 bits of initial encoder position converted to 64-bit position reference data

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
8A PnB14	4	Monitor Select for SEL_MON2	0h to 9h	–	0h	All	Immediately	Command-related parameters
	0000h to 0009h	The settings are the same as those for SEL_MON Monitor Selection 1.						
8B PnB16	4	Zero Point Detection Range	0 to 250	1 reference unit	10	All	Immediately	
8C PnB18	4	Forward Torque Limit	0 to 800	1%	100	All	Immediately	
8D PnB1A	4	Reverse Torque Limit	0 to 800	1%	100	All	Immediately	
8E PnB1C	4	Zero Speed Detection Range	1,000 to 10,000,000	10^{-3} min^{-1}	20000	All	Immediately	
8F PnB1E	4	Speed Match Signal Detection Range	0 to 100,000	10^{-3} min^{-1}	10000	All	Immediately	
90 PnB20	4	SVCMD_CTRL bit Enabled/Disabled (read only)	–	–	0FFF3F3Fh	All	–	

Bit 0	CMD_PAUSE (1: Enabled)
Bit 1	CMD_CANCEL (1: Enabled)
Bits 2 and 3	STOP_MODE (1: Enabled)
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	LT_REQ1 (1: Enabled)
Bit 9	LT_REQ2 (1: Enabled)
Bits 10 and 11	LT_SEL1 (1: Enabled)
Bits 12 and 13	LT_SEL2 (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
91 PnB22	4	SVCMD_STAT bit Enabled/Disabled (read only)	–	–	0FFF3F33 h	All	–	Command-related parameters

Bit 0	CMD_PAUSE_CMP (1: Enabled)
Bit 1	CMD_CANCEL_CMP (1: Enabled)
Bit 2 and 3	Reserved (0: Disabled).
Bits 4 and 5	ACCFIL (1: Enabled)
Bits 6 and 7	Reserved (0: Disabled).
Bit 8	L_CMP1 (1: Enabled)
Bit 9	L_CMP2 (1: Enabled)
Bit 10	POS_RDY (1: Enabled)
Bit 11	PON (1: Enabled)
Bit 12	M_RDY (1: Enabled)
Bit 13	SV_ON (1: Enabled)
Bits 14 and 15	Reserved (0: Disabled).
Bits 16 to 19	SEL_MON1 (1: Enabled)
Bits 20 to 23	SEL_MON2 (1: Enabled)
Bits 24 to 27	SEL_MON3 (1: Enabled)
Bits 28 to 31	Reserved (0: Disabled).

92 PnB24	4	I/O Bit Enabled/Disabled (Output) (read only)	–	–	007F01F0 h	All	–	Command-related parameters

Bits 0 to 3	Reserved (0: Disabled).
Bit 4	V_PPI (1: Enabled)
Bit 5	P_PPI (1: Enabled)
Bit 6	P_CL (1: Enabled)
Bit 7	N_CL (1: Enabled)
Bit 8	G_SEL (1: Enabled)
Bits 9 to 11	G_SEL (0: Disabled)
Bits 12 to 15	Reserved (0: Disabled).
Bits 16 to 19	BANK_SEL (1: Enabled)
Bits 20 to 22	SO1 to SO3 (1: Enabled)
Bit 23	Reserved (0: Disabled).
Bits 24 to 31	Reserved (0: Disabled).

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Parameter No.	Size	Name	Setting Range	Setting Unit [Resolution]	Default Setting	Applicable Motors	When Enabled	Classification
93 PnB26	4	I/O Bit Enabled/Disabled (Input) (read only)	–	–	FF0FFEFEh	All	–	Command-related parameters

Bit 0	Reserved (0: Disabled).
Bit 1	DEC (1: Enabled)
Bit 2	P-OT (1: Enabled)
Bit 3	N-OT (1: Enabled)
Bit 4	EXT1 (1: Enabled)
Bit 5	EXT2 (1: Enabled)
Bit 6	EXT3 (1: Enabled)
Bit 7	ESTP (1: Enabled)
Bit 8	Reserved (0: Disabled).
Bit 9	BRK_ON (1: Enabled)
Bit 10	P-SOT (1: Enabled)
Bit 11	N-SOT (1: Enabled)
Bit 12	DEN (1: Enabled)
Bit 13	NEAR (1: Enabled)
Bit 14	PSET (1: Enabled)
Bit 15	ZPOINT (1: Enabled)
Bit 16	T_LIM (1: Enabled)
Bit 17	V_LIM (1: Enabled)
Bit 18	V_CMP (1: Enabled)
Bit 19	ZSPD (1: Enabled)
Bits 20 to 23	Reserved (0: Disabled).
Bits 24 to 31	IO_STS1 to IO_STS8 (1: Enabled)

*1. The parameter setting is enabled after SENS_ON command execution is completed.

*2. If you set the Speed Unit Selection (parameter 41: PnA82) to 0002h adjust the Speed Base Unit Selection (parameter 42: PnA84) to satisfy the following formula.
Rotary Servomotor: 1.28 × Rated speed [min^{-1}] × 10^{PnA84} < Maximum speed [min^{-1}]
Linear Servomotor: 1.28 × Rated speed [mm/s] × 10^{PnA84} < Maximum speed [mm/s]

*3. If you set the Speed Unit Selection (parameter 41: PnA82) to either 0002h or 0003h, set the Speed Base Unit Selection (parameter 42: PnA84) to a number between -3 and 0.

*4. If you set the Speed Unit Selection (parameter 41: PnA82) to 0004h, set the Speed Base Unit Selection (parameter 42: PnA84) to 0.

*5. If you set the Torque Unit Selection (parameter 47: PnA8E) to 0001h, adjust the Torque Base Unit Selection (parameter 48: PnA90) to satisfy the following formula.
128 × 10^{PnA90} < Maximum torque [%]

*6. If you set the Torque Unit Selection (parameter 47: PnA8E) to 0002h, set the Torque Base Unit Selection (parameter 48: PnA90) to 0.

*7. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

6.3.3 Parameter Recording Table

Use the following table to record the settings of the parameters.

Parameter No.	Default Setting					Name	When Enabled
Pn000	0000h					Basic Function Selections 0	After restart
Pn001	0000h					Application Function Selections 1	After restart
Pn002	0011h					Application Function Selections 2	After restart
Pn006	0002h					Application Function Selections 6	Immediately
Pn007	0000h					Application Function Selections 7	Immediately
Pn008	4000h					Application Function Selections 8	After restart
Pn009	0010h					Application Function Selections 9	After restart
Pn00A	0001h					Application Function Selections A	After restart
Pn00B	0000h					Application Function Selections B	After restart
Pn00C	0000h					Application Function Selections C	After restart
Pn00D	0000h					Application Function Selections D	Immediately
Pn00F	0000h					Application Function Selections F	After restart
Pn021	0000h					Reserved parameter	–
Pn022	0000h					Reserved parameter	–
Pn040	0000h					Σ-V Compatible Function Switch	After restart
Pn080	0000h					Application Function Selections 80	After restart
Pn081	0000h					Application Function Selections 81	After restart
Pn100	400					Speed Loop Gain	Immediately
Pn101	2000					Speed Loop Integral Time Constant	Immediately
Pn102	400					Position Loop Gain	Immediately
Pn103	100					Moment of Inertia Ratio	Immediately
Pn104	400					Second Speed Loop Gain	Immediately
Pn105	2000					Second Speed Loop Integral Time Constant	Immediately
Pn106	400					Second Position Loop Gain	Immediately
Pn109	0					Feedforward	Immediately
Pn10A	0					Feedforward Filter Time Constant	Immediately
Pn10B	0000h					Gain Application Selections	*1
Pn10C	200					Mode Switching Level for Torque Reference	Immediately
Pn10D	0					Mode Switching Level for Speed Reference	Immediately
Pn10E	0					Mode Switching Level for Acceleration	Immediately
Pn10F	0					Mode Switching Level for Position Deviation	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn11F	0					Position Integral Time Constant	Immediately
Pn121	100					Friction Compensation Gain	Immediately
Pn122	100					Second Friction Compensation Gain	Immediately
Pn123	0					Friction Compensation Coefficient	Immediately
Pn124	0					Friction Compensation Frequency Correction	Immediately
Pn125	100					Friction Compensation Gain Correction	Immediately
Pn131	0					Gain Switching Time 1	Immediately
Pn132	0					Gain Switching Time 2	Immediately
Pn135	0					Gain Switching Waiting Time 1	Immediately
Pn136	0					Gain Switching Waiting Time 2	Immediately
Pn139	0000h					Automatic Gain Switching Selections 1	Immediately
Pn13D	2000					Current Gain Level	Immediately
Pn140	0100h					Model Following Control-Related Selections	Immediately
Pn141	500					Model Following Control Gain	Immediately
Pn142	1000					Model Following Control Gain Correction	Immediately
Pn143	1000					Model Following Control Bias in the Forward Direction	Immediately
Pn144	1000					Model Following Control Bias in the Reverse Direction	Immediately
Pn145	500					Vibration Suppression 1 Frequency A	Immediately
Pn146	700					Vibration Suppression 1 Frequency B	Immediately
Pn147	1000					Model Following Control Speed Feedforward Compensation	Immediately
Pn148	500					Second Model Following Control Gain	Immediately
Pn149	1000					Second Model Following Control Gain Correction	Immediately
Pn14A	800					Vibration Suppression 2 Frequency	Immediately
Pn14B	100					Vibration Suppression 2 Correction	Immediately
Pn14F	0021h					Control-Related Selections	After restart
Pn160	0010h					Anti-Resonance Control-Related Selections	Immediately
Pn161	1000					Anti-Resonance Frequency	Immediately
Pn162	100					Anti-Resonance Gain Correction	Immediately
Pn163	0					Anti-Resonance Damping Gain	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn164	0					Anti-Resonance Filter Time Constant 1 Correction	Immediately
Pn165	0					Anti-Resonance Filter Time Constant 2 Correction	Immediately
Pn166	0					Anti-Resonance Damping Gain 2	Immediately
Pn170	1400h					Tuning-less Function-Related Selections	*1
Pn181	0					Mode Switching Level for Speed Reference	Immediately
Pn182	0					Mode Switching Level for Acceleration	Immediately
Pn205	65535					Multiturn Limit	After restart
Pn207	0010h					Position Control Function Selections	After restart
Pn20A	32768					Reserved parameter	–
Pn20E	16					Electronic Gear Ratio (Numerator)	After restart
Pn210	1					Electronic Gear Ratio (Denominator)	After restart
Pn212	2048					Number of Encoder Output Pulses	After restart
Pn22A	0000h					Reserved parameter	–
Pn230	0000h					Position Control Expansion Function Selections	After restart
Pn231	0					Backlash Compensation	Immediately
Pn233	0					Backlash Compensation Time Constant	Immediately
Pn281	20					Encoder Output Resolution	After restart
Pn282	0					Linear Encoder Scale Pitch	After restart
Pn304	500					Jogging Speed	Immediately
Pn305	0					Soft Start Acceleration Time	Immediately
Pn306	0					Soft Start Deceleration Time	Immediately
Pn308	0					Speed Feedback Filter Time Constant	Immediately
Pn30A	0					Deceleration Time for Servo OFF and Forced Stops	Immediately
Pn30C	0					Speed Feedforward Average Movement Time	Immediately
Pn310	0000h					Vibration Detection Selections	Immediately
Pn311	100					Vibration Detection Sensitivity	Immediately
Pn312	50					Vibration Detection Level	Immediately
Pn316	10000					Maximum Motor Speed	After restart
Pn324	300					Moment of Inertia Calculation Starting Level	Immediately
Pn383	50					Jogging Speed	Immediately
Pn384	10					Vibration Detection Level	Immediately
Pn385	50					Maximum Motor Speed	After restart
Pn401	100					First Stage First Torque Reference Filter Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn402	800					Forward Torque Limit	Immediately
Pn403	800					Reverse Torque Limit	Immediately
Pn404	100					Forward External Torque Limit	Immediately
Pn405	100					Reverse External Torque Limit	Immediately
Pn406	800					Emergency Stop Torque	Immediately
Pn407	100					Speed Limit during Torque Control	Immediately
Pn408	0000h					Torque-Related Function Selections	*1
Pn409	5000					First Stage Notch Filter Frequency	Immediately
Pn40A	70					First Stage Notch Filter Q Value	Immediately
Pn40B	0					First Stage Notch Filter Depth	Immediately
Pn40C	5000					Second Stage Notch Filter Frequency	Immediately
Pn40D	70					Second Stage Notch Filter Q Value	Immediately
Pn40E	0					Second Stage Notch Filter Depth	Immediately
Pn40F	5000					Second Stage Second Torque Reference Filter Frequency	Immediately
Pn410	50					Second Stage Second Torque Reference Filter Q Value	Immediately
Pn412	100					First Stage Second Torque Reference Filter Time Constant	Immediately
Pn416	0000h					Torque-Related Function Selections 2	Immediately
Pn417	5000					Third Stage Notch Filter Frequency	Immediately
Pn418	70					Third Stage Notch Filter Q Value	Immediately
Pn419	0					Third Stage Notch Filter Depth	Immediately
Pn41A	5000					Fourth Stage Notch Filter Frequency	Immediately
Pn41B	70					Fourth Stage Notch Filter Q Value	Immediately
Pn41C	0					Fourth Stage Notch Filter Depth	Immediately
Pn41D	5000					Fifth Stage Notch Filter Frequency	Immediately
Pn41E	70					Fifth Stage Notch Filter Q Value	Immediately
Pn41F	0					Fifth Stage Notch Filter Depth	Immediately
Pn423	0000h					Speed Ripple Compensation Selections	*1
Pn424	50					Torque Limit at Main Circuit Voltage Drop	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn425	100					Release Time for Torque Limit at Main Circuit Voltage Drop	Immediately
Pn426	0					Torque Feedforward Average Movement Time	Immediately
Pn427	0					Speed Ripple Compensation Enable Speed	Immediately
Pn440	0000h					Pressure Feedback Selection Switches	After restart
Pn441	100					Reserved parameter	–
Pn442	2000					Pressure Feedback Control 1 Pressure Feedback Loop Integral Time	Immediately
Pn444	100					Pressure Feedback Control 1 Pressure Feedback Loop Feedforward	Immediately
Pn445	0					Reserved parameter	–
Pn446	95					Reserved parameter	–
Pn447	100					Pressure Feedback Loop Deviation Overflow Level	Immediately
Pn448	0					Pressure Feedback Offset	Immediately
Pn449	0					Pressure Feedback Sensor Gain	Immediately
Pn44A	0					Pressure Feedback Filter	Immediately
Pn44C	1000					Pressure Feedback Enable Level	Immediately
Pn44D	300					Pressure Feedback Overflow Detection Level	Immediately
Pn44E	0					Pressure Feedback Overflow Detection Time	Immediately
Pn450	0					Pressure Feedback Control 1 Pressure Feedback Loop Differential Time	Immediately
Pn451	100					Pressure Feedback Control 1 Pressure Feedback Loop Differential Filter Rate	Immediately
Pn452	100					Pressure Feedback Control 1 Pressure Feedback Loop Proportional Gain 2	Immediately
Pn456	15					Sweep Torque Reference Amplitude	Immediately
Pn458	0011h					Pressure Feedback Selection Switch 2	After restart
Pn459	500					Gravity Compensation Reference Level for Torque Control	Immediately
Pn45A	1000					Pressure Feedback Disable Level	Immediately
Pn45B	50					Reserved parameter	–
Pn45C	150					Reserved parameter	–
Pn45D	100					Reserved parameter	–
Pn45E	0					Pressure Feedback Reference Filter Time Constant	Immediately
Pn460	0101h					Notch Filter Adjustment Selections 1	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn467	0					Pressure Feedback Sensor Gain 1	Immediately
Pn468	0					Pressure Feedback Sensor Gain 2	Immediately
Pn469	0					Pressure Feedback Sensor Gain 3	Immediately
Pn46A	0					Pressure Feedback Sensor Gain 4	Immediately
Pn46B	0					Pressure Feedback Sensor Gain 5	Immediately
Pn475	0000h					Gravity Compensation-Related Selections	After restart
Pn476	0					Gravity Compensation Torque	Immediately
Pn480	100					Speed Limit during Force Control	Immediately
Pn481	400					Polarity Detection Speed Loop Gain	Immediately
Pn482	3000					Polarity Detection Speed Loop Integral Time Constant	Immediately
Pn483	30					Forward Force Limit	Immediately
Pn484	30					Reverse Force Limit	Immediately
Pn485	20					Polarity Detection Reference Speed	Immediately
Pn486	25					Polarity Detection Reference Acceleration/Deceleration Time	Immediately
Pn487	0					Polarity Detection Constant Speed Time	Immediately
Pn488	100					Polarity Detection Reference Waiting Time	Immediately
Pn48E	10					Polarity Detection Range	Immediately
Pn490	100					Polarity Detection Load Level	Immediately
Pn495	100					Polarity Detection Confirmation Force Reference	Immediately
Pn498	10					Polarity Detection Allowable Error Range	Immediately
Pn49F	0					Speed Ripple Compensation Enable Speed	Immediately
Pn4A0	1000					Pressure Feedback One-Parameter Gain Level	Immediately
Pn4A3	100					Reserved parameter	–
Pn4A7	400					Pressure Feedback Control 2 Stability Gain	Immediately
Pn4A8	2000					Pressure Feedback Control 2 Stability Integral Time	Immediately
Pn4A9	400					Reserved parameter	–
Pn4AA	2000					Reserved parameter	–
Pn4AB	0					Reserved parameter	–
Pn4AC	100					Pressure Feedback Moment of Inertia Ratio	Immediately
Pn4AD	0000h					Reserved parameter	–
Pn4D0	0					Reserved parameter	–

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Parameter No.	Default Setting					Name	When Enabled
Pn4D1	0					Reserved parameter	–
Pn502	20					Rotation Detection Level	Immediately
Pn503	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn506	0					Brake Reference-Servo OFF Delay Time	Immediately
Pn507	100					Brake Reference Output Speed Level	Immediately
Pn508	50					Servo OFF-Brake Command Waiting Time	Immediately
Pn509	20					Momentary Power Interruption Hold Time	Immediately
Pn50A	1881h					Input Signal Selections 1	After restart
Pn50B	8882h					Input Signal Selections 2	After restart
Pn50E	0000h					Output Signal Selections 1	After restart
Pn50F	0100h					Output Signal Selections 2	After restart
Pn510	0000h					Output Signal Selections 3	After restart
Pn511	6543h					Input Signal Selections 5	After restart
Pn512	0000h					Output Signal Inverse Settings	After restart
Pn514	0000h					Output Signal Selections 4	After restart
Pn516	8888h					Input Signal Selections 7	After restart
Pn518	–					Reserved parameter	–
Pn51B	1000					Reserved parameter	–
Pn51E	100					Position Deviation Overflow Warning Level	Immediately
Pn520	5242880					Position Deviation Overflow Alarm Level	Immediately
Pn522	7					Positioning Completed Width	Immediately
Pn524	1073741824					Near Signal Width	Immediately
Pn526	5242880					Position Deviation Overflow Alarm Level at Servo ON	Immediately
Pn528	100					Position Deviation Overflow Warning Level at Servo ON	Immediately
Pn529	10000					Speed Limit Level at Servo ON	Immediately
Pn52A	20					Reserved parameter	–
Pn52B	20					Overload Warning Level	Immediately
Pn52C	100					Base Current Derating at Motor Overload Detection	After restart
Pn530	0000h					Program Jogging-Related Selections	Immediately
Pn531	32768					Program Jogging Travel Distance	Immediately
Pn533	500					Program Jogging Movement Speed	Immediately
Pn534	100					Program Jogging Acceleration/Deceleration Time	Immediately
Pn535	100					Program Jogging Waiting Time	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn536	1					Program Jogging Number of Movements	Immediately
Pn550	0					Analog Monitor 1 Offset Voltage	Immediately
Pn551	0					Analog Monitor 2 Offset Voltage	Immediately
Pn552	100					Analog Monitor 1 Magnification	Immediately
Pn553	100					Analog Monitor 2 Magnification	Immediately
Pn55A	1					Power Consumption Monitor Unit Time	Immediately
Pn560	400					Residual Vibration Detection Width	Immediately
Pn561	100					Overshoot Detection Level	Immediately
Pn581	20					Zero Speed Level	Immediately
Pn582	10					Speed Coincidence Detection Signal Output Width	Immediately
Pn583	10					Brake Reference Output Speed Level	Immediately
Pn584	10000					Speed Limit Level at Servo ON	Immediately
Pn585	50					Program Jogging Movement Speed	Immediately
Pn586	0					Motor Running Cooling Ratio	Immediately
Pn587	0000h					Polarity Detection Execution Selection for Absolute Linear Encoder	Immediately
Pn600	0					Regenerative Resistor Capacity	Immediately
Pn601	0					Dynamic Brake Resistor Allowable Energy Consumption	After restart
Pn603	0					Regenerative Resistance	Immediately
Pn604	0					Dynamic Brake Resistance	After restart
Pn61A	0000h					Reserved parameter	–
Pn61B	250					Reserved parameter	–
Pn61C	100					Reserved parameter	–
Pn61D	0					Reserved parameter	–
Pn6A4	0000h					Table Operation Parameter Settings	Immediately
Pn6A5	0					Torque (Pressure) Reference during Speed Table Operation	Immediately
Pn6A7	0					Pressure Control Switching Pressure Percentage	Immediately
Pn6A8	0					Table Operation Switching Position	Immediately
Pn6AA	0					Speed Limit for Torque (Pressure) Table Operation	Immediately
Pn6AC	0					Speed Table Reference 1	Immediately
Pn6AE	0					Speed Table Reference 2	Immediately
Pn6B0	0					Speed Table Reference 3	Immediately
Pn6B2	0					Speed Table Reference 4	Immediately

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Parameter No.	Default Setting					Name	When Enabled
Pn6B4	0					Speed Table Reference 5	Immediately
Pn6B6	0					Speed Table Reference 6	Immediately
Pn6B8	0					Speed Table Reference 7	Immediately
Pn6BA	0					Speed Table Reference 8	Immediately
Pn6BC	0					Speed Table Reference 9	Immediately
Pn6BE	0					Speed Table Reference 10	Immediately
Pn6C0	0					Speed Table Switching Position 1	Immediately
Pn6C2	0					Speed Table Switching Position 2	Immediately
Pn6C4	0					Speed Table Switching Position 3	Immediately
Pn6C6	0					Speed Table Switching Position 4	Immediately
Pn6C8	0					Speed Table Switching Position 5	Immediately
Pn6CA	0					Speed Table Switching Position 6	Immediately
Pn6CC	0					Speed Table Switching Position 7	Immediately
Pn6CE	0					Speed Table Switching Position 8	Immediately
Pn6D0	0					Speed Table Switching Position 9	Immediately
Pn6D2	0					Torque (Pressure) Reference 1	Immediately
Pn6D4	0					Torque (Pressure) Reference 2	Immediately
Pn6D6	0					Torque (Pressure) Reference 3	Immediately
Pn6D8	0					Torque (Pressure) Reference 4	Immediately
Pn6DA	0					Torque (Pressure) Reference 5	Immediately
Pn6DC	0					Torque (Pressure) Reference Time 1	Immediately
Pn6DE	0					Torque (Pressure) Reference Time 2	Immediately
Pn6E0	0					Torque (Pressure) Reference Time 3	Immediately
Pn6E2	0					Torque (Pressure) Reference Time 4	Immediately
Pn800	1040h					Communications Controls	Immediately
Pn801	0003h					Application Function Selections 6 (Software Limits)	Immediately
Pn803	10					Origin Range	Immediately
Pn804	1073741823					Forward Software Limit	Immediately
Pn806	-1073741823					Reverse Software Limit	Immediately
Pn808	0					Absolute Encoder Origin Offset	Immediately*2
Pn80A	100					First Stage Linear Acceleration Constant	Immediately*3
Pn80B	100					Second Stage Linear Acceleration Constant	Immediately*3

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Parameter No.	Default Setting					Name	When Enabled
Pn80C	0					Acceleration Constant Switching Speed	Immediately*3
Pn80D	100					First Stage Linear Deceleration Constant	Immediately*3
Pn80E	100					Second Stage Linear Deceleration Constant	Immediately*3
Pn80F	0					Deceleration Constant Switching Speed	Immediately*3
Pn810	0					Exponential Acceleration/ Deceleration Bias	Immediately*3
Pn811	0					Exponential Acceleration/ Deceleration Time Constant	Immediately*3
Pn812	0					Movement Average Time	Immediately*3
Pn814	100					External Positioning Final Travel Distance	Immediately*3
Pn816	0000h					Reserved parameter	–
Pn817	50					Origin Approach Speed 1	Immediately*3
Pn818	5					Origin Approach Speed 2	Immediately*3
Pn819	100					Final Travel Distance for Origin Return	Immediately*3
Pn81E	0000h					Reserved parameter	–
Pn81F	0010h					Reserved parameter	–
Pn820	0					Forward Latching Area	Immediately
Pn822	0					Reverse Latching Area	Immediately
Pn824	0000h					Option Monitor 1 Selection	Immediately
Pn825	0000h					Option Monitor 2 Selection	Immediately
Pn827	100					Linear Deceleration Constant 1 for Stopping	Immediately*3
Pn829	0					SVOFF Waiting Time (for SVOFF at Deceleration to Stop)	Immediately
Pn82A	1813h					Reserved parameter	–
Pn82B	1D1Ch					Reserved parameter	–
Pn82C	1F1Eh					Reserved parameter	–
Pn82D	0000h					Reserved parameter	–
Pn82E	0000h					Reserved parameter	–
Pn833	0000h					Motion Settings	After restart
Pn834	100					First Stage Linear Acceleration Constant 2	Immediately*3
Pn836	100					Second Stage Linear Acceleration Constant 2	Immediately*3
Pn838	0					Acceleration Constant Switching Speed 2	Immediately*3
Pn83A	100					First Stage Linear Deceleration Constant 2	Immediately*3
Pn83C	100					Second Stage Linear Deceleration Constant 2	Immediately*3
Pn83E	0					Deceleration Constant Switching Speed 2	Immediately*3

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Parameter No.	Default Setting					Name	When Enabled
Pn840	100					Linear Deceleration Constant 2 for Stopping	Immediately[*3]
Pn842	0					Second Origin Approach Speed 1	Immediately[*3]
Pn844	0					Second Origin Approach Speed 2	Immediately[*3]
Pn846	0					POSING Command Scurve Acceleration/Deceleration Rate	Immediately[*3]
Pn850	0					Number of Latch Sequences	Immediately
Pn851	0					Continuous Latch Sequence Count	Immediately
Pn852	0000h					Latch Sequence 1 to 4 Settings	Immediately
Pn853	0000h					Latch Sequence 5 to 8 Settings	Immediately
Pn860	0000h					SVCMD_IO Input Signal Monitor Allocations 1	Immediately
Pn861	0000h					SVCMD_IO Input Signal Monitor Allocations 2	Immediately
Pn862	0000h					SVCMD_IO Input Signal Monitor Allocations 3	Immediately
Pn863	0000h					SVCMD_IO Input Signal Monitor Allocations 4	Immediately
Pn868	0000h					SVCMD_IO Output Signal Monitor Allocations 1	Immediately
Pn869	0000h					SVCMD_IO Output Signal Monitor Allocations 2	Immediately
Pn880	–					Station Address Monitor (for maintenance, read only)	–
Pn881	–					Set Transmission Byte Count Monitor [bytes] (for maintenance, read only)	–
Pn882	–					Transmission Cycle Setting Monitor [× 0.25 μs] (for maintenance, read only)	–
Pn883	–					Communications Cycle Setting Monitor [transmission cycles] (for maintenance, read only)	–
Pn884	0000h					Communications Controls 2	Immediately
Pn88A	0					MECHATROLINK Receive Error Counter Monitor (for maintenance, read only)	–
Pn890 to Pn8A6	0h					Command Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn8A8 to Pn8BE	0h					Response Data Monitor during Alarm/Warning (for maintenance, read only)	–
Pn900	0					Number of Parameter Banks	After restart
Pn901	0					Number of Parameter Bank Members	After restart
Pn902 to Pn910	0000h					Parameter Bank Member Definition	After restart

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Parameter No.	Default Setting					Name	When Enabled
Pn920 to Pn95F	0000h					Parameter Bank Data (Not saved in nonvolatile memory.)	Immediately
Pn9B1	0002h					Other Station Monitor 1: Station Address	After restart
Pn9B2	0003h					Other Station Monitor 1: Number of Transmission Bytes	After restart
Pn9B3	1000h					Other Station Monitor 1: Monitor Information Setting	After restart
Pn9B4	0002h					Other Station Monitor 2: Station Address	After restart
Pn9B5	3					Other Station Monitor 2: Number of Transmission Bytes	After restart
Pn9B6	1000h					Other Station Monitor 2: Monitor Information Setting	After restart
Pn9B7	0002h					Other Station Monitor 3: Station Address	After restart
Pn9B8	3					Other Station Monitor 3: Number of Transmission Bytes	After restart
Pn9B9	1000h					Other Station Monitor 3: Monitor Information Setting	After restart
Pn9BA	0002h					Other Station Monitor 4: Station Address	After restart
Pn9BB	3					Other Station Monitor 4: Number of Transmission Bytes	After restart
Pn9BC	1000h					Other Station Monitor 4: Monitor Information Setting	After restart
Pn9BD	0002h					Other Station Monitor 5: Station Address	After restart
Pn9BE	3					Other Station Monitor 5: Number of Transmission Bytes	After restart
Pn9BF	1000h					Other Station Monitor 5: Monitor Information Setting	After restart
Pn9C0	0000h					Other Station Monitor Target Station Selection	Immediately
01 PnA02	–					Encoder Type Selection (read only)	–
02 PnA04	–					Motor Type Selection (read only)	–
03 PnA06	–					Semi-closed/Fully-closed Selection (read only)	–
04 PnA08	–					Rated Motor Speed (read only)	–
05 PnA0A	–					Maximum Output Speed (read only)	–
06 PnA0C	–					Speed Multiplier (read only)	–
07 PnA0E	–					Rated Torque (read only)	–
08 PnA10	–					Maximum Output Torque (read only)	–

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Parameter No.	Default Setting					Name	When Enabled
09 PnA12	–					Torque Multiplier (read only)	–
0A PnA14	–					Resolution (read only)	–
0B PnA16	0					Scale Pitch	After restart
0C PnA18	–					Pulses per Scale Pitch (read only)	–
21 PnA42	16					Electronic Gear Ratio (Numerator)	After restart
22 PnA44	1					Electronic Gear Ratio (Denominator)	After restart
23 PnA46	0					Absolute Encoder Origin Offset	Immedi-ately[*2]
24 PnA48	65535					Multiturn Limit Setting	After restart
25 PnA4A	0000h					Limit Setting	After restart
26 PnA4C	1073741823					Forward Software Limit	Immediately
27 PnA4E	0					Reserved parameter (Do not change.)	Immediately
28 PnA50	-1073741823					Reverse Software Limit	Immediately
29 PnA52	0					Reserved parameter (Do not change.)	Immediately
41 PnA82	0h					Speed Unit Selection	After restart
42 PnA84	0					Speed Base Unit Selection	After restart
43 PnA86	0h					Position Unit Selection	After restart
44 PnA88	0					Position Base Unit Selec-tion	After restart
45 PnA8A	0h					Acceleration Unit Selection	After restart
46 PnA8C	4					Acceleration Base Unit Selection	After restart
47 PnA8E	1h					Torque Unit Selection	After restart
48 PnA90	0					Torque Base Unit Selection	After restart
49 PnA92	0601011Fh					Supported Unit Systems (read only)	–
61 PnAC2	40000					Speed Loop Gain	Immediately
62 PnAC4	20000					Speed Loop Integral Time Constant	Immediately
63 PnAC6	40000					Position Loop Gain	Immediately
64 PnAC8	0					Feedforward Compensation	Immediately
65 PnACA	0					Position Loop Integral Time Constant	Immediately

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Parameter No.	Default Setting					Name	When Enabled
66 PnACC	7					Positioning Completed Width	Immediately
67 PnACE	1073741824					Near Signal Width	Immediately
81 PnB02	0					Exponential Acceleration/ Deceleration Time Constant	Immediately*3
82 PnB04	0					Movement Average Time	Immediately*3
83 PnB06	100					External Positioning Final Travel Distance	Immediately
84 PnB08	× 5,000h reference units/s converted to 10^{-3} min^{-1}					Origin Approach Speed	Immediately
85 PnB0A	× 500h reference units/s converted to 10^{-3} min^{-1}					Origin Return Creep Speed	Immediately
86 PnB0C	100					Final Travel Distance for Origin Return	Immediately
87 PnB0E	1h					Fixed Monitor Selection 1	Immediately
88 PnB10	0h					Fixed Monitor Selection 2	Immediately
89 PnB12	0h					SEL_MON (CMN1) Monitor Selection 1	Immediately
8A PnB14	0h					SEL_MON (CMN2) Monitor Selection 2	Immediately
8B PnB16	10					Origin Detection Width	Immediately
8C PnB18	100					Forward Torque Limit	Immediately
8D PnB1A	100					Reverse Torque Limit	Immediately
8E PnB1C	20000					Zero Speed Detection Range	Immediately
8F PnB1E	10000					Speed Coincidence Signal Detection Width	Immediately
90 PnB20	0FFF3F3Fh					Servo Command Control Field Enable/Disable Selections (read only)	–
91 PnB22	0FFF3F33h					Servo Status Field Enable/ Disable Selections (read only)	–
92 PnB24	007F01F0h					Output Bit Enable/Disable Selections (read only)	–
93 PnB26	FF0FFEFEh					Input Bit Enable/Disable Selections (read only)	–

*1. The enable timing depends on the digit that is changed. Refer to the following section for details.
☞ *6.2.1 List of Servo Parameters* on page 6-4
☞ *6.2.2 List of MECHATROLINK-III Common Parameters* on page 6-43

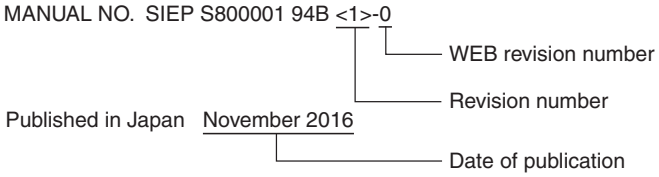
*2. The parameter setting is enabled after SENS_ON command execution is completed.

*3. Change the setting when the reference is stopped (i.e., while DEN is set to 1). If you change the setting during operation, the reference output will be affected.

Index

Revision History

The revision dates and numbers of the revised manuals are given on the bottom of the back cover.



Date of Publication	Rev. No.	Web Rev. No.	Section	Revised Contents
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April 2024	<11>	0	Preface	Partly revised.
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			Back cover	Revision: Address
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			Back cover	Revision: Address
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			Back cover	Revision: Address
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			2.1	Revision: Built-in regenerative resistor power loss for SGD7S-120A, -180A, -200A
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			3.6.3	Revision: Check method for other station monitoring
			4.3.3	Revision: Diagram of the torque (pressure) table operation example for Pn6A4 = n.0□□1
			4.4	Revision: Description of output signal bit
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May 2016	–	–	–	First edition

Σ-7-Series AC Servo Drive

Σ-7S SERVOPACK with FT/EX Specification for Press and Injection Molding Application

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