

YASKAWA AC Drive Option Complementary Type PG Installation Manual

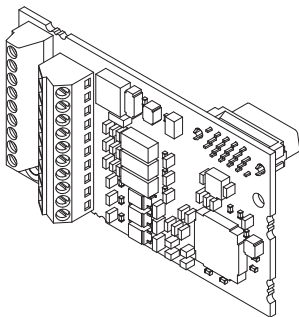
Type: PG-B3

To properly use the product, read this manual thoroughly and retain for easy reference, inspection, and maintenance. Ensure the end user receives this manual.

安川インバータ オプション コンプリメンタリタイプ PG 取扱説明書

形 式 PG-B3

製品を安全にお使いいただくために、この取扱説明書を必ずお読みください。
また、本書をお手元に保管していただくとともに、最終的に本製品をご使用になるユーザー様のお手元に確実に届けられるよう、お取り計らい願います。



Copyright © 2016 YASKAWA ELECTRIC CORPORATION

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, mechanical, electronic, photocopying, recording, or otherwise, without the prior written permission of Yaskawa. No patent liability is assumed with respect to the use of the information contained herein. Moreover, because Yaskawa is constantly striving to improve its high-quality products, the information contained in this manual is subject to change without notice. Every precaution has been taken in the preparation of this manual. Yaskawa assumes no responsibility for errors or omissions. Neither is any liability assumed for damages resulting from the use of the information contained in this publication.

Table of Contents

1	PREFACE AND SAFETY	4
2	OVERVIEW	9
3	RECEIVING	10
4	OPTION COMPONENTS	11
5	INSTALLATION PROCEDURE	12
6	RELATED PARAMETERS	36
7	TROUBLESHOOTING	39
8	EUROPEAN STANDARDS	43
9	UNITED KINGDOM CONFORMITY ASSESSED MARKING ..	45
10	KOREAN RADIO WAVES ACT	46
11	SPECIFICATIONS	47

1 Preface and Safety

YASKAWA Electric supplies component parts for use in a wide variety of industrial applications. The selection and application of YASKAWA products remain the responsibility of the equipment designer or end user.

YASKAWA accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any YASKAWA product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All products designed to incorporate a component part manufactured by YASKAWA must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by YASKAWA must be promptly provided to the end user. YASKAWA offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the manual. **NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS OFFERED.** YASKAWA assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

◆ Applicable Documentation

The following manuals are available for the option:

Option

YASKAWA AC Drive Option PG-B3 Installation Manual Manual No: TOBP C730600 75 (This book)	This guide is packaged together with the product and contains information necessary to install the option and set related drive parameters.
---	---

Yaskawa Drive

YASKAWA AC Drive Manuals	Drive manuals contain basic installation and wiring information in addition to detailed parameter setting, fault diagnostic, and maintenance information. The most recent versions of these manuals are available for download on our documentation websites: U.S.: http://www.yaskawa.com Europe: http://www.yaskawa.eu.com Japan: http://www.e-mechatronics.com Other areas: Check the back cover of these manuals. For questions, contact Yaskawa or a Yaskawa representative.
-------------------------------------	---

◆ Terms and Abbreviations

Note:	Indicates supplemental information that is not related to safety messages
Option:	YASKAWA AC Drive Option Motor PG Feedback Complementary: Type PG-B3
Drive:	• YASKAWA AC Drive 1000-Series (A1000, L1000A, U1000, U1000L) • YASKAWA AC Drive GA700 • YASKAWA AC Drive GA800 • YASKAWA AC Drive CR700 • YASKAWA AC Drive CH700 • YASKAWA AC Drive LA700
Keypad	• LCD Operator for YASKAWA AC Drive 1000-Series • LED Operator for YASKAWA AC Drive 1000-Series • LCD Keypad for YASKAWA AC Drive GA700, GA800, CR700, CH700, and LA700 • LED Keypad for YASKAWA AC Drive GA700, GA800, CR700, CH700, and LA700
PG:	Pulse Generator or Encoder mounted on the motor
V/f w/PG:	V/f Control with PG
CLV:	Closed Loop Vector Control
AOLV:	Advanced Open Loop Vector Control

◆ Registered Trademarks

Trademarks are the property of their respective owners.

1 Preface and Safety

◆ Supplemental Safety Information

Read and understand this manual before installing, operating, or servicing this option. Install the option according to this manual and local codes.

The following conventions indicate safety messages in this manual. Failure to heed these messages could cause fatal injury or damage products and related equipment and systems.

DANGER

Indicates a hazardous situation, which, if not avoided, will cause death or serious injury.

WARNING

Indicates a hazardous situation, which, if not avoided, could cause death or serious injury.

CAUTION

Indicates a hazardous situation, which, if not avoided, could cause minor or moderate injury.

NOTICE

Indicates an equipment damage message.

■ General Safety

General Precautions

- The diagrams in this book may include options and drives without covers or safety shields to illustrate details. Be sure to reinstall covers or shields before operating any devices. Use the option according to the instructions described in this manual.
- The diagrams in this manual are provided as examples only and may not pertain to all products covered by this manual.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- Contact Yaskawa or a Yaskawa representative and provide the manual number shown on the front cover to order new copies of the manual.

DANGER

Heed the safety messages in this manual.

Failure to comply will cause death or serious injury.

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

WARNING

Electrical Shock Hazard

Do not attempt to modify or alter the drive or drive circuitry in any way not explained in this manual.

Failure to comply could cause death or serious injury and will void warranty. Yaskawa is not responsible for any modification of the product made by the user. Do not modify this product.

NOTICE

Do not modify the drive or option circuitry.

Failure to comply could result in damage to the drive or option and will void warranty. Yaskawa is not responsible for any modification of the product made by the user.

Do not expose the drive or the option to halogen group disinfectants. Do not pack the drive or the option in wooden materials that have been fumigated or sterilized. Do not sterilize the entire package after the product is packed.

Failure to comply could damage the electrical components in the option.

2 Overview

The PG-B3 Option allows the user to connect an incremental encoder with complementary output (PG) for motor speed feedback to the drive to increase the control accuracy and performance in V/f w/PG, CLV, and AOLV control methods.

This PG encoder signal allows the drive to compensate for subtle variations in the load while providing the drive with the necessary data to control the output frequency and maintain an accurate constant speed.

The option reads a 50 kHz maximum input frequency from the PG encoder. Select a PG encoder with 50 kHz maximum output when operating at maximum speed.

◆ Compatible Products

The option can be used with the products in [Table 1](#).

Table 1 Compatible Products

Product Series	Model(s)
A1000	All models
L1000A	All models
U1000	All models
U1000L	All models
GA700	All models
GA800	All models
CR700	All models
CH700	All models
LA700	All models

3 Receiving

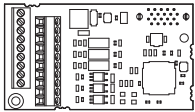
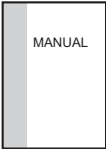
After receiving the option package:

1. Make sure that the option is not damaged and no parts are missing. Contact your sales outlet if the option or other parts appear damaged.

NOTICE: Do not use damaged parts to connect the drive and the option. Failure to comply could damage the drive and option.

2. Confirm that the model number on the option nameplate and the model listed in the purchase order are the same. Refer to [Figure 1](#) on page 11 for details. Contact the distributor where the option was purchased or contact Yaskawa or a Yaskawa representative about any problems with the option.

◆ Option Package Contents

Description:	Option	Ground Wires <1>	Screws (M3)	Installation Manual
				
Quantity:	1	2	3 <2>	1

<1> GA700, GA800, CR700, CH700, and LA700 drives do not use the ground wire.

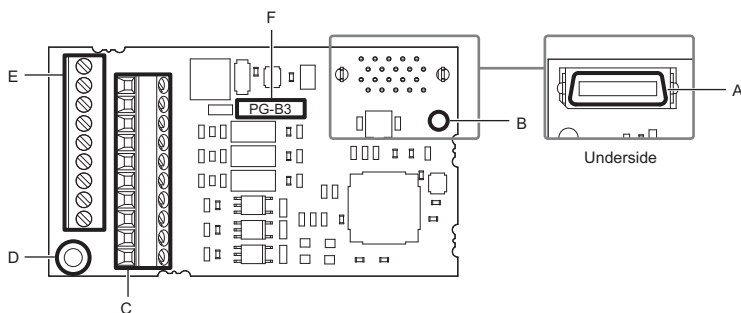
<2> GA700, GA800, CR700, CH700, and LA700 drives use two screws only.

◆ Installation Tools

- A Phillips screwdriver. Phillips screw sizes vary by drive capacity.
- A flat-blade screwdriver (blade depth: 0.4 mm (0.02 in), width: 2.5 mm (0.1 in)).
- A pair of diagonal cutting pliers.
- A small file or medium-grit sandpaper.

4 Option Components

◆ PG-B3 Option



A – Connector (CN5)

B – Installation hole

C – Terminal block TB2

D – Ground terminal (FE) and installation hole <1>

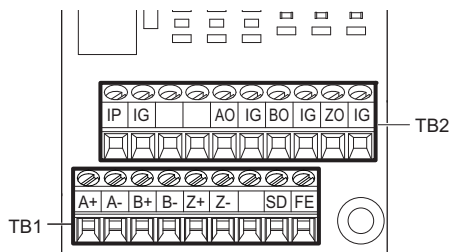
E – Terminal block TB1

F – Option model number

<1> Connect the provided ground wires during installation. Installation to GA700, GA800, CR700, CH700, and LA700 drives does not require the ground wire.

Figure 1 PG-B3 Option Components

◆ Terminal Blocks TB1 and TB2



Refer to [Table 9](#) on page [35](#) for details on TB1 and TB2 terminal functions and signal levels.

5 Installation Procedure

◆ Section Safety

DANGER

Electric Shock Hazard

Do not inspect, connect, or disconnect any wiring while the drive is energized.

Failure to comply will cause death or serious injury.

Before servicing, disconnect all power to the equipment and wait for at least the time specified on the warning label. The internal capacitor remains charged even after the drive is de-energized. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. When all indicators are OFF, measure for unsafe voltages to confirm the drive is safe.

WARNING

Electrical Shock Hazard

Do not operate equipment with covers removed.

Failure to comply could cause death or serious injury.

The diagrams in this section may include options and drives without covers or safety shields to illustrate details. Reinstall covers and shields before operating the drive and run the drive according to the instructions described in this manual.

Do not allow unqualified personnel to perform work on the drive or option.

Failure to comply could cause death or serious injury.

Only authorized personnel familiar with installation, adjustment, and maintenance of AC drives and options may perform work.

Do not remove covers or touch circuit boards while the drive is energized.

Failure to comply could cause death or serious injury.



WARNING

Do not use damaged wires, stress the wiring, or damage the wire insulation.

Failure to comply could cause death or serious injury.

Fire Hazard

Tighten all terminal screws to the specified tightening torque.

Loose or overtightened connections could cause erroneous operation and damage to the terminal block or start a fire and cause death or serious injury.

NOTICE

Damage to Equipment

Observe proper electrostatic discharge (ESD) procedures when handling the option, drive, and circuit boards.

Failure to comply could cause ESD damage to circuitry.

Never connect or disconnect the motor from the drive while the drive is outputting voltage.

Improper equipment sequencing could damage the drive.

Do not connect or operate any equipment with visible damage or missing parts.

Failure to comply could further damage the equipment.

Do not use unshielded wire for control wiring.

Failure to comply may cause electrical interference resulting in poor system performance. Use shielded, twisted-pair wires and ground the shield to the ground terminal of the drive.

Properly connect all pins and connectors on the option and drive.

Failure to comply could prevent proper operation and damage equipment.

Confirm that all connections are correct after installing the option and connecting peripheral devices.

Failure to comply could damage the option.

5 Installation Procedure

◆ Procedures for Installing and Wiring Options on a Drive

Procedures for installing and wiring options differ depending on the drive model.

Refer to [Table 2](#) to check the procedures for installing and wiring options on a drive.

Table 2 Procedures for Installing and Wiring Options on a Drive

Product Series	Procedures for Installing and Wiring Options on a Drive	Page
A1000	Procedure A	15
L1000A	Procedure A	15
U1000	Procedure A	15
U1000L	Procedure A	15
GA700	Procedure B	24
GA800	Procedure B	24
CR700	Procedure B	24
CH700	Procedure B	24
LA700	Procedure B	24

■ Procedure A

This section shows the procedure to install and wire the option on a 1000-series drive.

Prepare the Drive for the Option

Before beginning the installation procedure:

1. Wire the drive and make the proper connections to drive terminals according to the manual packaged with the drive.
2. Verify that the drive functions normally.

Refer to [Figure 2](#) for an exploded view of the drive with the option and related components for reference in the installation procedure.

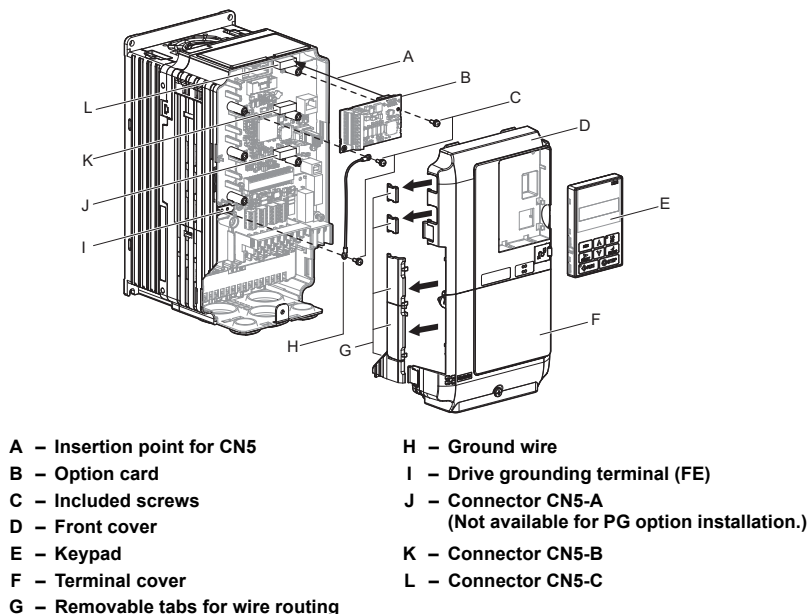


Figure 2 Drive Components with Option

5 Installation Procedure

Install the Option

Refer to the instructions below to install the option.

Note: Refer to the instruction manual of a specific drive for information on removing and installing the keypads and the covers.

DANGER! *Electrical Shock Hazard. Do not inspect, connect, or disconnect any wiring while the drive is energized. Failure to comply will cause death or serious injury. Before servicing, disconnect all power to the equipment and wait for at least the time specified on the warning label. The internal capacitor remains charged even after the drive is de-energized. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. When all indicators are OFF, measure for unsafe voltages to confirm the drive is safe.*

1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, then remove the keypad (E), front cover (D), and terminal cover (F). Refer to the manual packaged with the drive for details on keypad and cover removal.

NOTICE: *Observe proper electrostatic discharge (ESD) procedures when handling the option, drive, and circuit boards. Failure to comply could cause ESD damage to circuitry.*

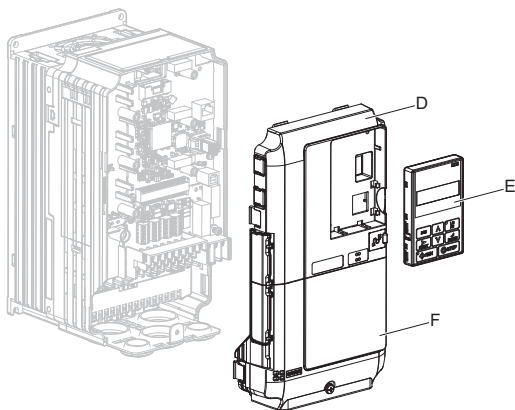


Figure 3 Remove the Front Cover, Terminal Cover, and Keypad

2. Insert the option card (B) into the CN5-B (K) or CN5-C (L) connector on the drive and fasten it into place using the included screws (C). Tighten both screws to 0.5 to 0.6 N·m (4.4 to 5.3 in·lb). Use the CN5-C connector (L) when connecting only one option to the drive; use both CN5-B (K) and CN5-C when connecting two options.

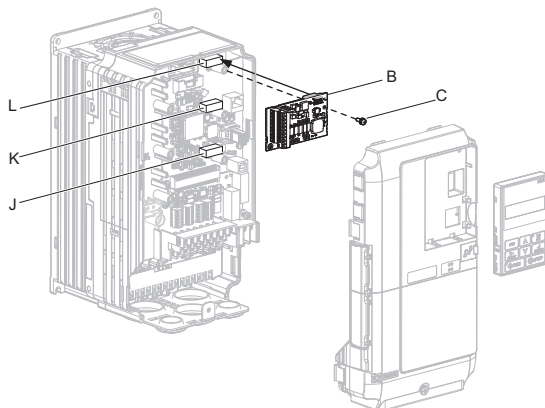


Figure 4 Insert the Option Card

5 Installation Procedure

3. Connect one end of the ground wire (H) to the ground terminal (I) using one of the remaining provided screws (C). Connect the other end of the ground wire (H) to the remaining ground terminal and installation hole on the option (B) using the last remaining provided screw (C).

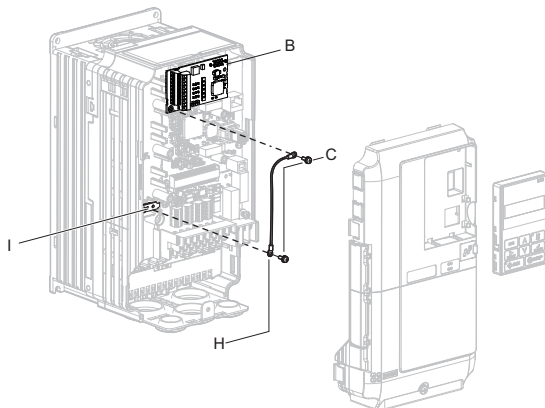


Figure 5 Connect the Ground Wire

- Note:**
1. The option package includes two ground wires. Use the longer wire to connect the option to CN5-C. Use the shorter wire to connect the option to CN5-B. *Refer to Option Package Contents on page 10* for more information.
 2. The drive has only two ground terminal screw holes (I). Two ground wires should share the same ground terminal when connecting three options.

4. Prepare and connect the wire ends as shown in **Figure 6** and **Figure 7**. Refer to **Wire Gauges and Tightening Torques on page 33** to confirm that the proper tightening torque is applied to each terminal. Take particular precaution to ensure that each wire is properly connected and wire insulation is not accidentally pinched into electrical terminals.

WARNING! Fire Hazard. Tighten all terminal screws according to the specified tightening torque. Loose electrical connections could result in death or serious injury by fire due to overheating electrical connections. Tightening screws beyond the specified tightening torque may result in erroneous operation, damage the terminal block, or cause a fire.

NOTICE: Heat shrink tubing or electrical tape may be required to ensure that cable shielding does not contact other wiring. Insufficient insulation may cause a short circuit and damage the option or drive.

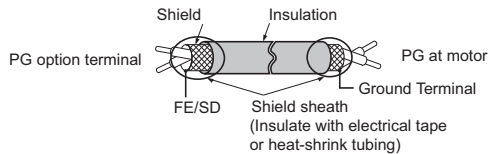


Figure 6 Prepare Ends of Shielded Cable

5. Wire the motor PG encoder to the terminal block on the option according to **Figure 7**. Refer to **Figure 21** for the PG-B3 Option and PG Encoder connection diagram. Refer to **Table 9** for a detailed description of the option terminal functions.

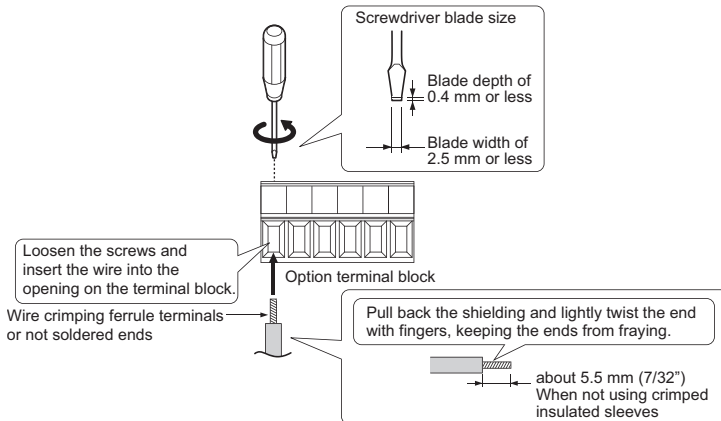


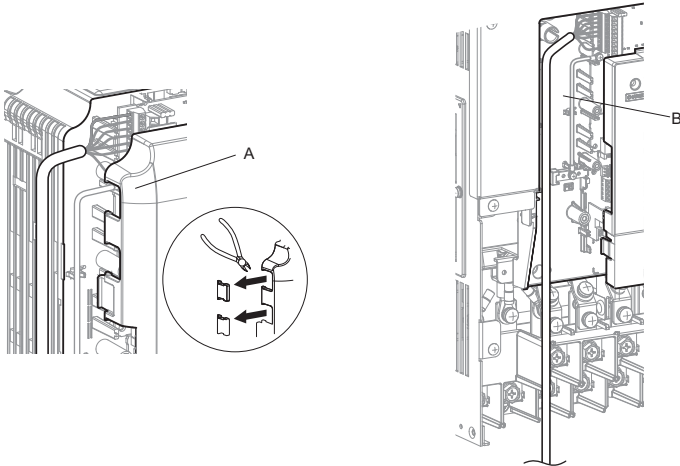
Figure 7 Connect Cable Wiring

5 Installation Procedure

Table 3 Parameter Settings and Connections for Different Encoder Types

PG Encoder type	Control Method	Number of PG Encoders	F1-21 Setting	F1-37 Setting
Single-Pulse (A)	V/f w/PG	1	0	N/A
		2	N/A	0
	CLV	1	N/A	N/A
		2	N/A	N/A
Two-Pulse (AB Quadrature)	V/f w/PG	1	1	N/A
		2	N/A	1
	CLV	1	None Required	None Required
		2	None Required	None Required
Two-Pulse with Z Marker	V/f w/PG	1	1	N/A
		2	N/A	1
	CLV	1	None Required	None Required
		2	None Required	None Required

6. Route the option wiring inside the enclosure as shown in **Figure 8-B**. Take proper precautions so that the front covers will easily fit back onto the drive. Users may also choose to route the option wiring through openings on the front cover of some models. Remove the perforated tabs on the left side of the front cover as shown in **Figure 8-A** to create the necessary openings on these models. Refer to the Peripheral Devices & Options section of the drive instruction manual for more information.



A – Route wires through the openings provided on the left side of the front cover. <1>

B – Use the open space provided inside the drive to route option wiring.

<1> The drive will not meet Enclosed wall-mounted type (IP20/UL Type 1) requirements if wiring is exposed outside the enclosure.

Figure 8 Wire Routing Examples

5 Installation Procedure

7. Reattach the front covers of the drive (D, F) and the keypad (E).

NOTICE: Do not pinch cables between the front covers and the drive. Failure to comply could cause erroneous operation.

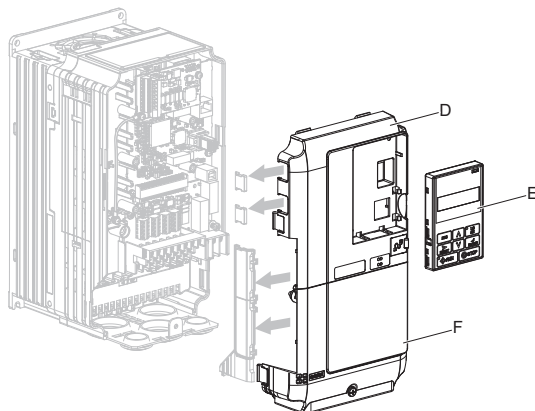


Figure 9 Replace the Front Covers and Keypad

8. Connect the PG encoder outputs to the option.

9. Set drive parameters in **Table 10** for proper motor rotation.

The leading pulse determines the motor rotation direction with a two-pulse or three-pulse PG encoder.

PG encoder signals with leading pulse A are considered to be rotating forward (counter-clockwise when viewing rotation from motor load side).

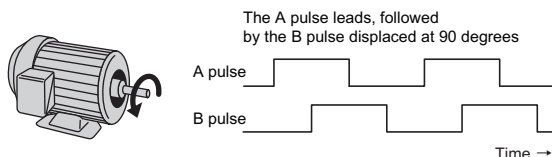


Figure 10 Displacement of A and B Pulses

10. Energize the drive and manually rotate the motor to check the rotation direction using monitor U1-05 on the keypad.

WARNING! Sudden Movement Hazard. Lock out the Run circuit to prevent issuing a Run command prior to manually rotating the motor shaft with the drive energized. Failure to comply could cause death or serious injury.

U1-05 Value	Motor Direction
Negative	Reverse
Positive	Forward

If necessary, either switch the two A channel wires with the two B channel wires on option terminal TB1 as shown in **Figure 11** or set F1-05/F1-32 to 1 to change the forward direction.

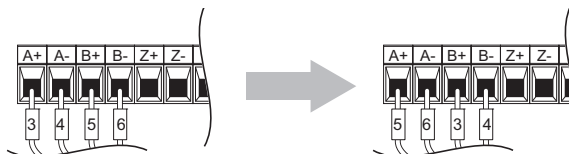


Figure 11 Switch A Channel and B Channel Wires

Note: Setting A1-03 = 1110, 2220, or 3330 will reset F1-05/F1-32 to factory default. Re-set the parameter to switch direction again.

5 Installation Procedure

■ Procedure B

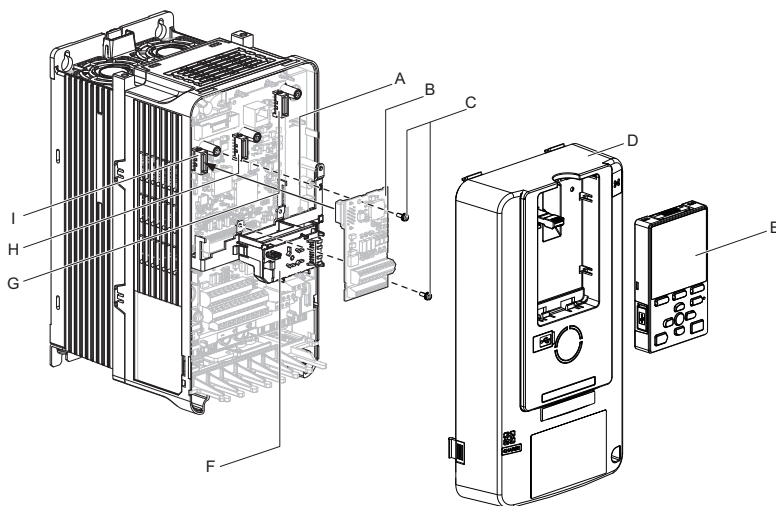
This section shows the procedure to install and wire the option on a GA700, GA800, CR700, CH700, and LA700 drive.

Prepare the Drive for the Option

Before beginning the installation procedure:

1. Wire the drive and make the proper connections to drive terminals according to the manual packaged with the drive.
2. Verify that the drive functions normally.

Refer to [Figure 12](#) for an exploded view of the drive with the option and related components for reference in the installation procedure.



A – Insertion point for CN5 connector

B – PG-B3 option

C – Included screws

D – Drive front cover

E – Keypad

F – LED Status Ring board

G – Connector CN5-A
(Not available for PG option installation.)

H – Connector CN5-B

I – Connector CN5-C

Figure 12 Drive Components with Option

Install the Option

DANGER! Electrical Shock Hazard. Do not inspect, connect, or disconnect any wiring while the drive is energized. Failure to comply will cause death or serious injury. Before servicing, disconnect all power to the equipment and wait for at least the time specified on the warning label. The internal capacitor remains charged even after the drive is de-energized. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. When all indicators are OFF, measure for unsafe voltages to confirm the drive is safe.

1. Shut off power to the drive, wait the appropriate amount of time for voltage to dissipate, confirm all charge indicator LEDs extinguish, then remove the front cover (D) including the keypad (E). Refer to the manual packaged with the drive for details on cover removal.

NOTICE: Observe proper electrostatic discharge (ESD) procedures when handling the option, drive, and circuit boards. Failure to comply could cause ESD damage to circuitry.

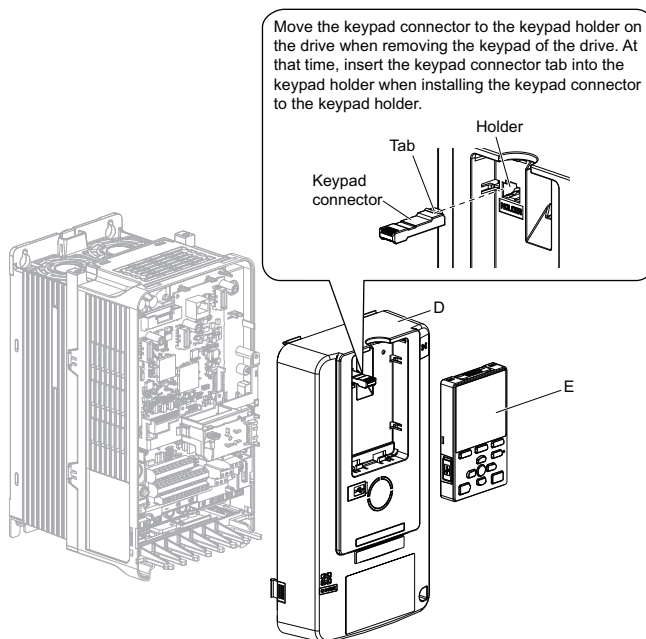


Figure 13 Remove the Front Cover Including Keypad

5 Installation Procedure

2. Carefully remove the LED Status Ring board (F) and place it on the right side of the drive using the temporary placement holes. Refer to the manual packaged with the drive for details on removing the LED Status Ring board.

NOTICE: Do not remove the LED Status Ring board cable connector. Failure to comply could cause erroneous operation and damage the drive.

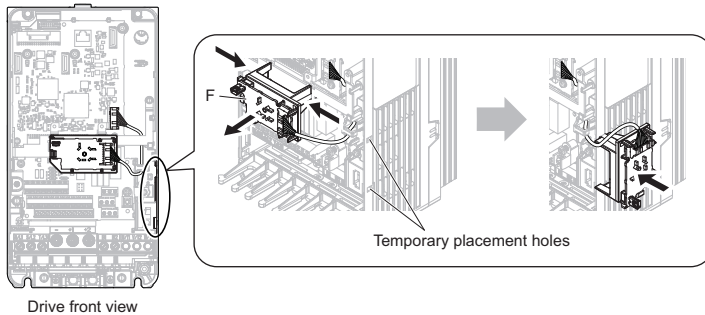


Figure 14 Remove the LED Status Ring Board

3. Insert the option card (B) into the CN5-B (H) or CN5-C (I) connector on the drive and fasten it into place using the included screws (C). Tighten both screws to 0.5 to 0.6 N·m (4.4 to 5.3 in·lb).
Use the CN5-C connector (I) when connecting only one option to the drive; use both CN5-B (H) and CN5-C when connecting two options.

Note: Installing the option card on GA700, GA800, CR700, CH700, and LA700 drives requires only two screws and does not require a ground wire. The option package ships with three screws and ground wires for installation on other product series. Do not use the ground wire or the extra screw.

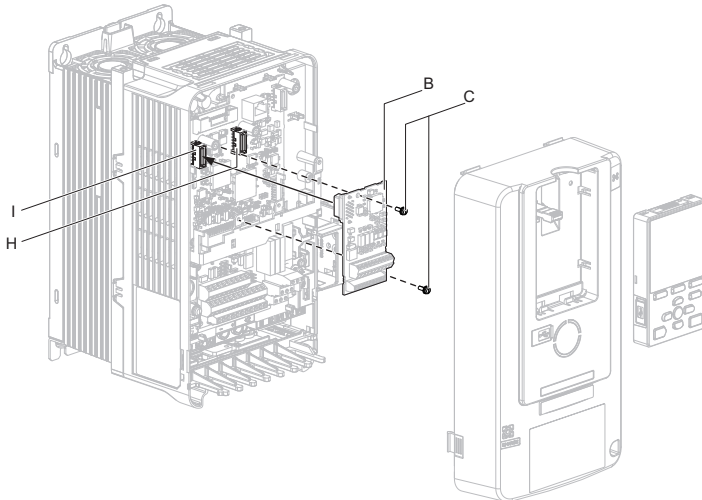


Figure 15 Insert the Option Card

4. Prepare the wire ends as shown in [Figure 16](#).

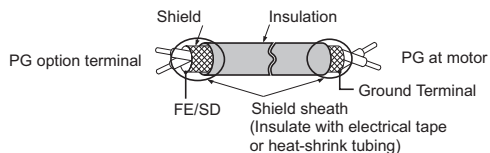


Figure 16 Prepare Ends of Shielded Cable

5 Installation Procedure

5. Wire the motor PG encoder to the terminal block on the option according to **Figure 17**. Refer to **Figure 21** for the PG-B3 Option and PG Encoder connection diagram. Refer to **Table 9** for a detailed description of the option terminal functions.

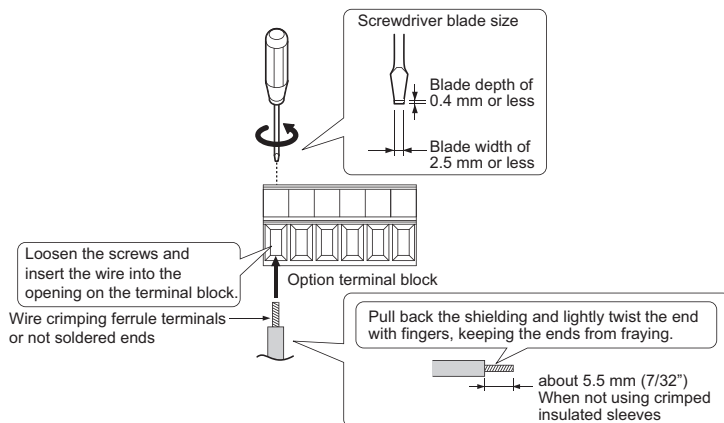


Figure 17 Connect Cable Wiring

Table 4 Parameter Settings and Connections for Different Encoder Types

PG Encoder type	Control Method	Number of PG Encoders	F1-21 Setting	F1-37 Setting
Single-Pulse (A)	V/f w/PG	1	0	N/A
		2	N/A	0
	CLV	1	N/A	N/A
		2	N/A	N/A
Two-Pulse (AB Quadrature)	V/f w/PG	1	1	N/A
		2	N/A	1
	CLV	1	None Required	None Required
		2	None Required	None Required
Two-Pulse with Z Marker	V/f w/PG	1	1	N/A
		2	N/A	1
	CLV	1	None Required	None Required
		2	None Required	None Required

6. Reattach the LED Status Ring board (F) and the front cover of the drive (D) including the keypad (E).

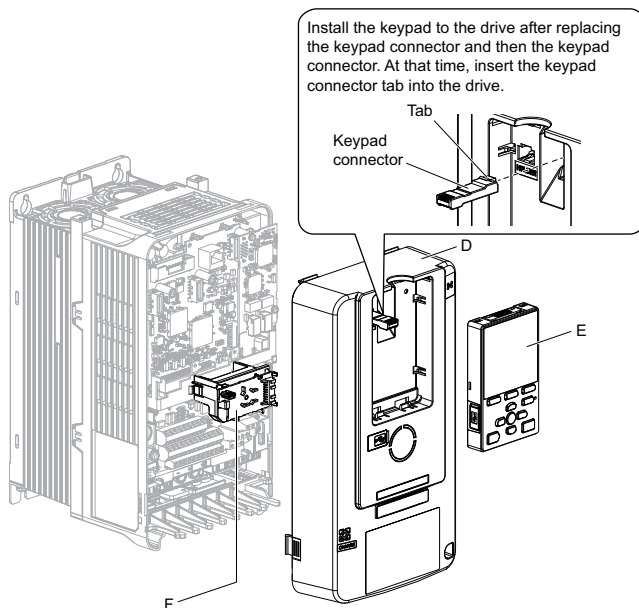
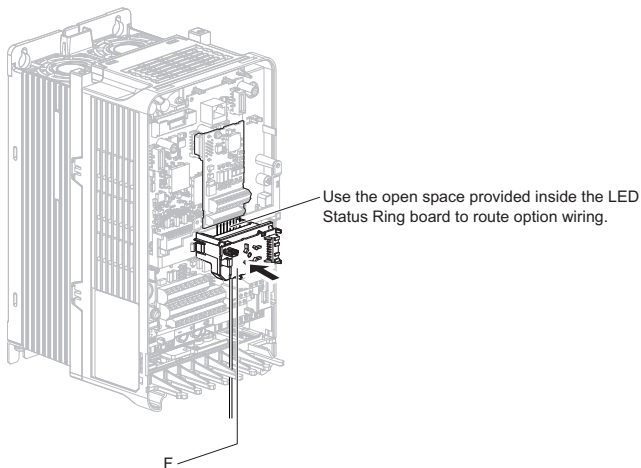


Figure 18 Replace the LED Status Ring Board, Front Cover, and Keypad

5 Installation Procedure

Reattach the LED Status Ring board (F).
Use the open space provided inside the LED Status Ring board to route option wiring when using connector CN5-B.

NOTICE: Do not pinch cables between the front cover or the LED Status Ring board and the drive. Failure to comply could cause erroneous operation.



7. Connect the PG encoder outputs to the option.
8. Set drive parameters in [Table 10](#) for proper motor rotation.
The leading pulse determines the motor rotation direction with a two-pulse or three-pulse PG encoder.
PG encoder signals with leading pulse A are considered to be rotating forward (counter-clockwise when viewing rotation from motor load side).

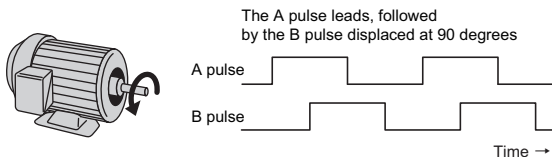


Figure 19 Displacement of A and B Pulses

9. Energize the drive and manually rotate the motor to check the rotation direction using monitor U1-05 on the keypad.

WARNING! Sudden Movement Hazard. Lock out the Run circuit to prevent issuing a Run command prior to manually rotating the motor shaft with the drive energized. Failure to comply could cause death or serious injury.

U1-05 Value	Motor Direction
Negative	Reverse
Positive	Forward

If necessary, either switch the two A channel wires with the two B channel wires on option terminal TB1 as shown in [Figure 20](#) or set F1-05/F1-32 to 1 to change the forward direction.

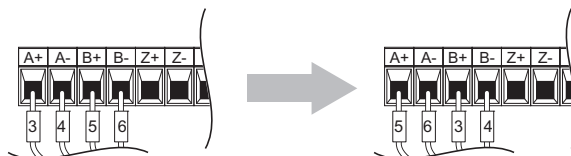
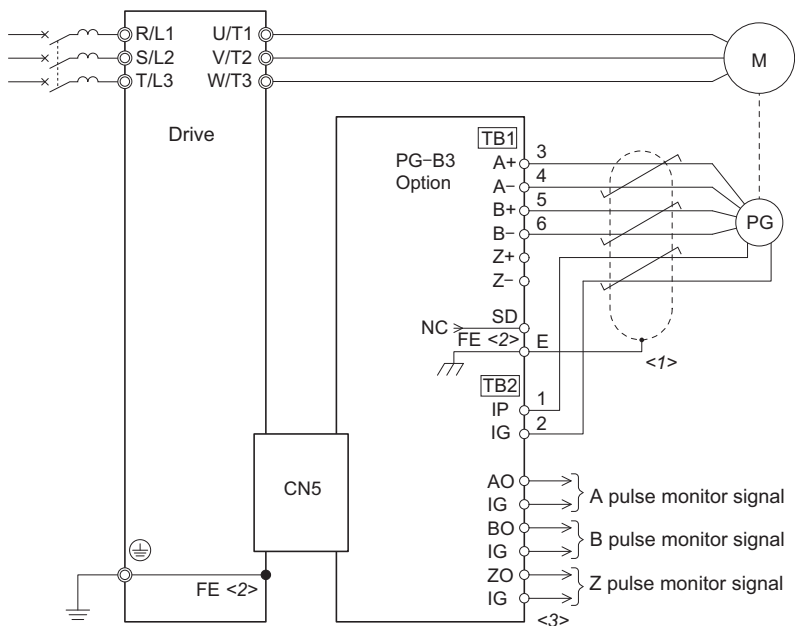


Figure 20 Switch A Channel and B Channel Wires

Note: Setting A1-03 to 1110, 2220, or 3330 will reset F1-05/F1-32 to factory default. Re-set the parameter to switch direction again.

5 Installation Procedure

◆ Connection Diagram



Shielded twisted-pair line

Main circuit terminal

Control circuit terminal

- <1> Ground the shield on the PG encoder side and the drive side. Remove the shield ground from one end of the signal line or remove the shield ground connection on both ends if electrical interference problems arise in the PG encoder signal.
- <2> Connect one of the included ground wires between the option FE terminal and the drive ground terminal connected to earth ground for 1000-Series installation. Fasten the option FE terminal in the ground plate using one of the included screws for GA700, GA800, CR700, CH700, and LA700 installation.
- <3> Yaskawa recommends using shielded lines or shielded twisted-pair lines.

Figure 21 PG-B3 Option and Encoder Connection Diagram

◆ Wire Gauges, Tightening Torques, and Crimp Terminals

■ Wire Gauges and Tightening Torques

Wire gauge and torque specifications are listed in [Table 5](#).

Table 5 Wire Gauges and Tightening Torques

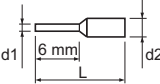
Terminal Signal	Screw Size	Tightening Torque N·m (in·lb)	Bare Cable		Crimp Terminals		Wire Type
			Recomm. Gauge mm ²	Applicable Gauges mm ²	Applicable Gauges mm ²	Recomm. Gauge mm ²	
A+, A-, B+, B-, Z+, Z-, FE, IP, IG	M2	0.22 to 0.25 (1.95 to 2.21)	0.75 (18 AWG)	Stranded wire: 0.25 to 1.0 (24 to 17 AWG)	0.5 (20 AWG)	0.25 to 0.5 (24 to 20 AWG)	Shielded twisted pair, etc.
AO, IG, BO, IG, ZO, IG				Solid wire: 0.25 to 1.5 (24 to 16 AWG)			Shielded cable, etc.

■ Crimp Terminals

Yaskawa recommends using CRIMPFOX 6 by Phoenix Contact or equivalent crimp terminals with the specifications listed in [Table 6](#) for wiring to ensure proper connections.

Note: Properly trim wire ends so loose wire ends do not extend from the crimp terminals.

Table 6 Crimp Terminal Sizes

	Wire Gauge mm ²	Phoenix Contact Model	L mm (in)	d1 mm (in)	d2 mm (in)
	0.25 (24 AWG)	AI 0.25 - 6YE	10.5 (13/32)	0.8 (1/32)	2 (5/64)
	0.34 (22 AWG)	AI 0.34 - 6TQ	10.5 (13/32)	0.8 (1/32)	2 (5/64)
	0.5 (20 AWG)	AI 0.5 - 6WH	14 (9/16)	1.1 (3/64)	2.5 (3/32)

5 Installation Procedure

■ PG Encoder Cables

Yaskawa recommends using a LMA-□□B-S185Y (complementary output) for cables running between the option and the PG as show in *Figure 22*.

For instructions on wiring the terminal block, refer to *Terminal Functions on page 35*.

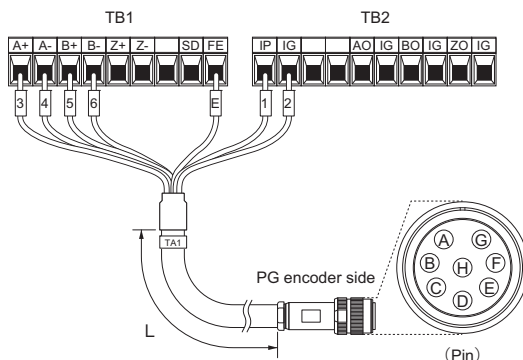


Figure 22 Wiring PG Encoder Cable

Table 7 Connecting the PG Encoder Cable Specification

Option Terminal	PG Encoder Cable		
	Wire	Color	Pin
IP	1	Blue	C
IG	2	White	H
A+	3	Yellow	B
A-	4	White	G
B+	5	Green	A
B-	6	White	F
FE	E	N/A (shield)	D

Table 8 PG Encoder Cable Types

Length	Type	Length	Type
10 m (32 ft)	W5010	50 m (164 ft)	W5050
30 m (98 ft)	W5030	100 m (328 ft)	W5100

◆ Terminal Functions

Table 9 Option Terminal Functions

Terminal Block	Terminal	Function	Description
TB1	A+	A+ pulse signal input	- Pulse signal inputs from the PG. - Signal inputs from complementary and open-collector outputs - Signal level - H level: 8 to 12 V - L level: 2.0 V or less
	A-	A- inverse pulse input	
	B+	B+ pulse signal input	
	B-	B- inverse pulse input	
	Z+	Z+ pulse signal input	
	Z-	Z- inverse pulse input	
	SD	NC pin (open)	For use when cables shields should not be grounded
TB2	FE	Ground	Used for grounding shielded lines
	IP	PG power supply	- Output voltage: 12.0 V $\pm$ 5% - Max output current: 200 mA <1>
	IG	PG power supply common	
	AO	A pulse monitor signal	- Outputs the monitor signal for the A, B, and Z pulses from the PG speed control card - For open collector outputs from the option - Max voltage: 24 V - Max current: 30 mA
	BO	B pulse monitor signal	
	ZO	Z pulse monitor signal	
	IG	Monitor signal common	

<1> A separate UL-listed class 2 power supply is necessary when the PG requires more than 200 mA to operate.

6 Related Parameters

The parameters in [Table 10](#) set the drive for operation with the option. Set parameters as needed. Refer to the manual packaged with the drive for details on setting parameters.

Note: Hex.: MEMOBUS addresses used to change parameters over network communication are represented in hexadecimal numbers.

Table 10 Related Parameters

No. (Hex.)	Name	Description	Control Method	Values
A1-02 (102)	Control Method Selection	0: V/f Control 1: Closed Loop V/f Control 2: Open Loop Vector Control 3: Closed Loop Vector Control 4: Advanced Open Loop Vector Control 5: PM Open Loop Vector Control 6: PM Advanced Open Loop Vector 7: PM Closed Loop Vector Control 8 : EZ Open Loop Vector Control	All Modes	Default: </> Range: </>
F1-01 (380) </> </>	PG 1 Pulses per Revolution	Sets the number of pulses per motor revolution.	V/f w/ PG CLV AOLV	Default: </> Min: </> Max: </>
F1-02 (381)	PG Feedback Loss Selection	Selects the stopping method after PG disconnect (PGo). 0: Ramp to stop 1: Coast to stop 2: Fast Stop (Use C1-09) 3: Alarm only 4: No alarm display NOTICE: Use settings 3 and 4 under special circumstances only. Failure to comply could damage the motor and connected machinery.	V/f w/ PG CLV AOLV	Default: 1 Range: </>
F1-03 (382)	Operation Select at Overspeed	Selects the stopping method after detecting overspeed (oS). 0: Ramp to stop 1: Coast to stop 2: Fast Stop (Use C1-09) 3: Alarm only NOTICE: Use setting 3 under special circumstances only. Failure to comply could damage the motor and connected machinery.	V/f w/ PG CLV AOLV	Default: 1 Range: 0 to 3

6 Related Parameters

No. (Hex.)	Name	Description	Control Method	Values
F1-04 (383)	Operation Select at Overspeed	0: Ramp to stop 1: Coast to stop 2: Fast Stop (Use C1-09) 3: Alarm only NOTICE: Use setting 3 under special circumstances only. Failure to comply could damage the motor and connected machinery.	V/f w/ PG CLV AOLV	Default: <1> Range: 0 to 3
F1-05 (384) <>	PG 1 Rotation Selection	0: Pulse A leads 1: Pulse B leads	V/f w/ PG CLV AOLV	Default: <1> Range: 0, 1
F1-06 (385) <>	PG 1 Division Rate for Pulse Mon	Sets the division ratio for PG encoder pulse output. Set as a three-digit number: x is the first digit, y is the second digit, and z is the third digit: $\text{Ratio} = \frac{(1 + x)}{yz}$ When only the A pulse is read, this ratio is disabled and pulses are set as 1/32 : 1.	V/f w/ PG CLV AOLV	Default: 1 Min: 1 Max: 132
F1-08 (387)	Overspeed Detection Level	Sets the level for detecting overspeed (oS) as a percentage of the maximum output frequency.	V/f w/ PG CLV AOLV	Default: 115 Min: 0 Max: 120
F1-09 (388)	Overspeed Detection Delay Time	Sets the time required for the motor to exceed the level set in F1-08 to trigger a fault (oS).	V/f w/ PG CLV AOLV	Default: <4> Min: 0.0 Max: 2.0
F1-10 (389)	Speed Deviation Detection Level	Sets the degree of speed deviation to trigger a dEv fault. Set as a percentage of the maximum output frequency.	V/f w/ PG CLV AOLV	Default: 10 Min: 0 Max: 50
F1-11 (38A)	Speed Deviation Detect Delay Time	Sets the time required for a speed deviation situation to trigger a fault.	V/f w/ PG CLV AOLV	Default: 0.5 Min: 0.0 Max: 10.0
F1-12 (38B) <> <>	PG 1 Gear Teeth 1	Number of gear teeth between the PG and motor. $\frac{\text{Pulses} \times 60}{\text{F1-01}} \times \frac{\text{F1-13 (load side)}}{\text{F1-12 (motor side)}}$ A gear ratio of 1 will be used if any of these parameters is set to 0.	V/f w/ PG	Default: 0 Min: 0 Max: 1000
F1-13 (38C) <> <>	PG 1 Gear Teeth 2			
F1-14 (38D)	PG Open-Circuit Detection Time	Sets the time in seconds for PG encoder disconnect to be detected. Note: An ov or oC error may occur depending on motor speed and load conditions.	V/f w/ PG CLV AOLV	Default: 2.0 Min: 0.0 Max: 10.0
F1-21 (3BC) <>	PG 1 Signal Selection	0: A pulse detection 1: AB pulse detection	V/f w/ PG	Default: 0 Range: 0, 1

6 Related Parameters

No. (Hex.)	Name	Description	Control Method	Values
F1-30 (3AA) <6>	Motor 2 PG Option Port Selection	Selects the PG option connector for motor 2. 0: CN5-C 1: CN5-B	V/f w/ PG CLV	Default: 1 Range: 0, 1
F1-31 (3B0) <2> <7>	PG 2 Pulses per Revolution	Sets the number encoder number of pulses per revolution.	V/f w/ PG CLV	Default: 1024 Min: 0 Max: 60000
F1-32 (3B1) <7>	PG 2 Rotation	0: Pulse A leads 1: Pulse B leads	V/f w/ PG CLV	Default: 0 Range: 0, 1
F1-33 (3B2) <5> <7>	PG 2 Gear Teeth 1	Sets the number of gear teeth between the PG and motor. $\frac{\text{Pulses} \times 60}{\text{F1-31}} \times \frac{\text{F1-33 (load side)}}{\text{F1-34 (motor side)}}$	V/f w/ PG	Default: 0 Min: 0 Max: 1000
F1-34 (3B3) <5> <7>	PG 2 Gear Teeth 2	A gear ratio of 1 will be used if any of these parameters is set to 0.		
F1-35 (3BE) <7>	PG 2 Division Rate for Pulse Mon	Sets the division ratio for PG encoder pulse output. Set as a three-digit number where x is the first digit, y is the second digit, and z is the third digit: $\text{Ratio} = \frac{(1 + x)}{yz}$ When only the A pulse is read, this ratio is disabled and pulses are set as 1/32 : 1.	V/f w/ PG CLV	Default: 1 Min: 1 Max: 132
F1-37 (3BD) <7>	PG 2 Signal Selection	0: A pulse detection 1: AB pulse detection	V/f w/ PG	Default: 0 Range: 0, 1

<1> Varies by drive model.

<2> Use the following formula to calculate the number of output pulses for the PG encoder:

$$f_{PG}(\text{Hz}) = \frac{\text{Motor speed at maximum frequency output (min}^{-1}\text{)}}{60} \times \text{PG rating (p/rev)}$$

<3> Available only when using connector CN5-C.

<4> Dependent upon A1-02.

<5> Available only in V/f w/PG.

<6> A second PG encoder (PG 2) may not be possible depending on the product series. Refer to the drive Technical Manual for the drive in your application.

<7> Available only when using connector CN5-B.

7 Troubleshooting

◆ Drive-Side Error Codes

Table 11 lists the various fault codes related to the option and pulse generator. Refer to the drive Technical Manual for further details on fault codes.

Confirm the following items upon receiving an error notification on the drive keypad:

1. Correct and secure cable connections including ground wiring.
2. Proper option installation.
3. No momentary power loss occurred.

Table 11 Fault Displays, Causes, and Possible Solutions

Keypad Display		Fault Name
dEv	dEv	Speed Deviation (for Control Mode with PG)
		The deviation between the speed reference and speed feedback is greater than the setting in F1-10 for longer than the time set to F1-11.
Cause		Possible Solution
The load is too heavy.		Reduce the load.
The acceleration and deceleration times are set too short.		Increase the acceleration and deceleration times (C1-01 through C1-08).
The load is locked up.		Check the machine.
Parameters are set inappropriately.		Check F1-10 and F1-11 settings.
Motor brake is engaged.		Ensure the motor brake releases properly.
Keypad Display		Fault Name
$dU l$	dvl	Z Channel Pulse Fault Detection
		The motor turned one full rotation while failing to detect the Z channel pulse.
Cause		Possible Solution
The PG option or PG encoder are damaged.		1. Confirm that the PG encoder is properly connected and all shielded lines are properly grounded. 2. Cycle power. Replace the PG option card or the PG encoder if the problem continues after cycling power.
The PG encoder is not wired properly or is disconnected.		

7 Troubleshooting

Keypad Display		Fault Name
	dv2	Z Channel Pulse Noise Fault Detection
		The Z channel pulse is out of phase by more than 5 degrees for the number of times specified in parameter F1-17.
Cause		Possible Solution
PG encoder cable electrical interference.		Separate the PG encoder cable wiring from the source of the interference (e.g., drive output wiring).
The PG encoder is not wired properly or is disconnected.		Make sure the PG encoder is properly wired or is not disconnected and all shielded lines are properly grounded.
The PG option or PG encoder are damaged.		1. Confirm that the PG encoder is properly connected and all shielded lines are properly grounded. 2. Cycle power. Replace the PG option card or the PG encoder if the problem continues after cycling power.
Keypad Display		Fault Name
	oFA00	Non-compatible option is connected to drive port CN5-A.
Cause		Possible Solution
Non-compatible option is connected to drive port CN5-A.		Use only compatible options. The PG option cannot be connected to CN5-A. For other options, refer to the Installation Manual for that option.
Keypad Display		Fault Name
	oFb00	Non-compatible option is connected to drive port CN5-B.
Cause		Possible Solution
Non-compatible option is connected to drive port CN5-B.		Connect the option to the correct option port. Note: When connecting DO-A3, AO-A3, PG-B3, or PG-X3, use CN5-B. When connecting only one PG option, use CN5-C.
Keypad Display		Fault Name
	oFb01	Option Connection Error at drive port CN5-B
Cause		Possible Solution
Option in drive port CN5-B was changed during run.		De-energize the drive and plug the option into the drive according to Installation Procedure on Page 12.
Keypad Display		Fault Name
	oFC01	Option Connection Error at drive port CN5-C
Cause		Possible Solution
Option at drive port CN5-C was changed during run.		De-energize the drive and plug the option into the drive according to Installation Procedure on Page 12.

Keypad Display		Fault Name
	oS	Overspeed
		The motor speed feedback exceeded the F1-08 setting.
Cause		Possible Solution
Overshoot is occurring.		• Increase the settings for C5-01 (Speed Control Proportional Gain 1) and reduce C5-02 (Speed Control Integral Time 1). • Adjust the input signal using parameters H6-02 through H6-05. • Enable Feed Forward Control and perform Inertia Auto-Tuning in CLV.
Incorrect speed feedback scaling when terminal RP is used as speed feedback input in V/f control.		Set H6-02 to the value of the speed feedback signal frequency when the motor runs at the maximum speed.
Inappropriate parameter settings.		Check the setting for the overspeed detection level and the overspeed detection time (F1-08 and F1-09).
Keypad Display		Fault Name
	PGo	PG Encoder Disconnected
		The drive has not received a PG encoder pulse for longer than the time set in F1-14.
Cause		Possible Solution
The PG encoder is disconnected or is not wired properly.		Make sure the PG encoder is properly wired or is not disconnected.
PG encoder does not have enough power.		Confirm that the correct power supply is properly connected to the PG encoder.
Motor brake is engaged.		Ensure the brake releases properly.

Table 12 Operation Error Displays, Causes, and Possible Solutions

Keypad Display		Fault Name
	oPE06	Control Method Selection Error
		Correct the setting for the control method.
Cause		Possible Solution
Control method requires installing a PG option, but no PG option is installed (A1-02 = 1, 3, or 7).		• Connect a PG option. • Correct the value set to A1-02.

◆ Preventing Electrical Interference

Take the following steps to prevent erroneous operation caused by noise interference:

1. Use shielded wire for the PG encoder signal lines.
2. Use PG encoder signal cables that are shorter than 100 m (328.1 ft).
3. Separate option control wiring from main circuit input power wiring and motor output power cables using conduit or cable tray dividers.
4. Ground the shield of the cable on the PG encoder side and the drive side.
5. Verify that the shield is properly grounded and ground one end of the signal line or remove the ground connection on both ends if electrical interference problems arise in the PG encoder signal.

■ Interface Circuit

Complementary Output

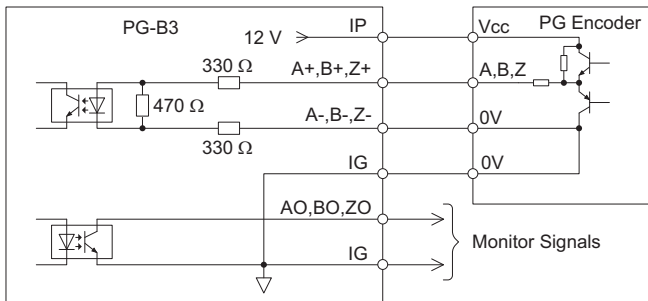


Figure 23 Complementary Outputs for the Interface Circuit

Open-Collector Outputs

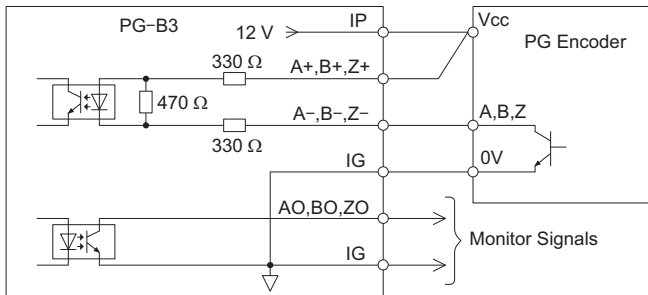


Figure 24 Open-Collector Outputs for the Interface Circuit

8 European Standards



Figure 25 CE Mark

The CE mark indicates compliance with European safety and environmental regulations. It is required for engaging in business and commerce in Europe.

European standards include the Machinery Directive for machine manufacturers, the Low Voltage Directive for electronics manufacturers, and the EMC Directive for controlling noise.

This option displays the CE mark based on the EMC Directive: 2014/30/EU.

Drives used in combination with this option and devices used in combination with the drive must also be CE certified and display the CE mark. When using drives displaying the CE mark in combination with other devices, it is ultimately the responsibility of the user to ensure compliance with CE standards. Verify that conditions meet European standards after setting up the device.

◆ EMC Directive Compliance

This option is tested according to European standards EN 61800-3 and complies with EMC Directive. The CE marking is declared based on the harmonized standards.

■ EMC Directive Installation Conditions

Verify the following installation conditions to ensure that other devices and machinery used in combination with this option also comply with EMC Directive:

1. Use dedicated shield cable for the option and external device (encoder, I/O device, master), or run the wiring through a metal conduit.
2. Keep wiring as short as possible and ground the largest possible surface area of the shield to the metal panel according to [Figure 27](#).

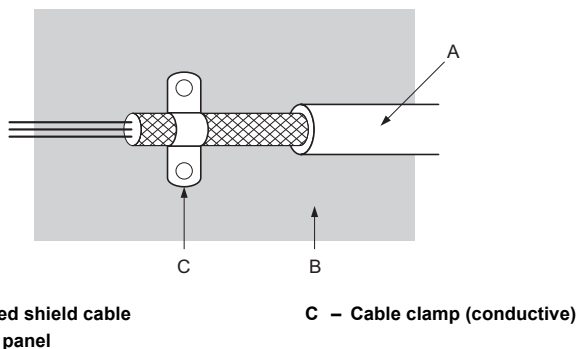


Figure 26 Ground Area

■ **Option Installation for CE Compliance: Models PG-□□,DI-□□,DO-□□, AI-□□,AO-,SI-□□**

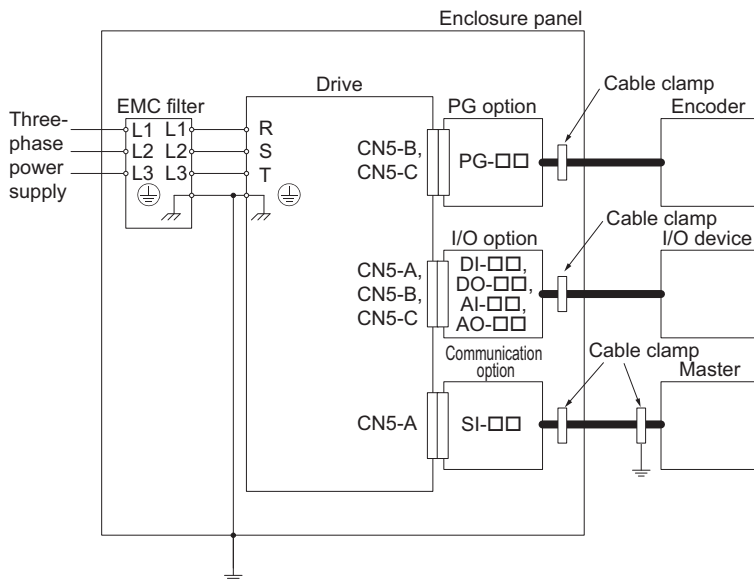


Figure 27 Option Installation for CE Compliance

9 United Kingdom Conformity Assessed Marking



Figure 28 UKCA Mark

The UKCA mark indicates compliance with United Kingdom safety and environmental regulations.

It is required for engaging in business and commerce in the United Kingdom.

United Kingdom standards include the Supply of Machinery (Safety) Regulations (Machinery) for machine manufacturers, the Electrical Equipment (Safety) Regulations (Low voltage) for electronics manufacturers, and the Electromagnetic Compatibility Regulations (EMC) for controlling noise.

This product displays the UKCA mark in accordance with the EMC.

Table 13 Designated Standards

Statutory Instruments	Designated Standards
Electromagnetic Compatibility Regulations S.I. 2016 No. 1091	EN 61800-3 </>
Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations S.I. 2012 No. 3032	EN IEC 63000 </>

<1> Refer to the "UK Declaration of Conformity" for the year of the Designated Standards.

When using drives displaying the UKCA mark in combination with other devices, it is ultimately the responsibility of the user to ensure compliance with UKCA standards. Verify that conditions meet applicable United Kingdom standards after setting up the device.

10 Korean Radio Waves Act



Figure 29 KC Mark

This product conforms to broadcast and communications equipment for business use (Class A) and are designed for use in locations other than in ordinary houses. Products that bear the Korea Certification (KC) mark conform to the Korean Radio Waves Act.

Be careful when you use the product in Korea under the following conditions.

Table 14 Precautions when Using This Product

Precautions
This equipment is evaluated for compatibility for use in a business environment and may cause radio interference in a domestic environment.

Note: The user guide applies only to “Business Broadcasting Communication Equipment”. Comply with the EMC Directive to conform to the Korean Radio Act.

11 Specifications

Table 15 Option Specifications

Items	Description
Model	PG-B3
Compatible Pulse Generators	Complementary, Open-collector Single-pulse (A pulse), two-pulse (A, B pulse) or three-pulse (A, B, Z pulse) H level: 8 to 12 V L level: 2.0 V max.
PG Encoder Wiring Length	Complementary: 100 m (328 ft) maximum Open-collector: 50 m (164 ft) maximum
PG Encoder Power Supply	Output voltage: 12 V $\pm$ 5% Max. Output Current: 200 mA
Compatible Control Modes	V/f w/PG, CLV, AOLV
Maximum Input Frequency	50 kHz
Pulse Monitor Output	Monitor for A, B, and Z pulse output: 24 V max, 30 mA Open-collector output
Pulse Monitor Wiring Length	30 m (98 ft) maximum
PG Encoder Disconnect Detection	Software detection
Ambient Temperature	-10°C to 50°C (14°F to 122°F)
Humidity	95% RH or lower with no condensation
Storage Temperature	-20°C to 60°C (-4°F to 140°F) allowed for short-term transport of the product
Area of Use	Indoors and free from: • Oil mist, corrosive gas, flammable gas, and dust • Radioactive materials or flammable materials, including wood • Harmful gas or fluids • Salt • Direct sunlight • Falling foreign objects
Altitude	1000 m (3280 ft) or lower

◆ Revision History

Revision dates and manual numbers appear on the bottom of the back cover.

MANUAL NO.

TOBP C730600 75B <1>-0

Web revision number

Revision number

Published in Japan February 2017

Date of publication

Date of Publication	Rev. No	Web Rev. No	Section	Revised Content
October 2025	<13>	0	Back cover	Revision: Address
October 2025	<12>	0	Back cover	Revision: Address
June 2025	<11>	0	—	Address in Japanese version.
September 2024	<10>	0	—	Address in Japanese version.
September 2023	<9>	0	All	Addition: Information on LA700 Revision: Reviewed and corrected entire documentation.
			Chapter 9	Addition: United Kingdom Conformity Assessed Marking
			Chapter 10	Addition: Korean Radio Waves Act
			Back cover	Revision: Address
August 2022	<8>	0	Back cover	Revision: Address
May 2020	<7>	0	Back cover	Revision: Address
January 2020	<6>	0	Back cover	Revision: Address
December 2018	<5>	0	Back cover	Revision: Address
September 2018	<4>	0	All	Addition: Information on GA800 Revision: Reviewed and corrected entire documentation.
			Back cover	Revision: Address
August 2018	<3>	0	—	Address in Japanese version.
September 2017	<2>	0	Back cover	Revision: Address
February 2017	<1>	0	All	Addition: Information on CR700 and CH700 Revision: Reviewed and corrected entire documentation.
			Back cover	Revision: Address
April 2016	—	—	—	First edition

YASKAWA AC Drive Option Complementary Type PG Installation Manual

DRIVE CENTER (INVERTER PLANT)

2-13-1, Nishimiyachi, Yukuhashi, Fukuoka, 824-8511, Japan
Phone: +81-930-25-2548 Fax: +81-930-25-3431
www.yaskawa.co.jp

YASKAWA ELECTRIC CORPORATION

New Pier Takeshiba South Tower, 1-16-1, Kaigan, Minatoku, Tokyo, 105-6891, Japan
Phone: +81-3-5402-4502 Fax: +81-3-5402-4580
www.yaskawa.co.jp

YASKAWA AMERICA, INC.

2121, Norman Drive South, Waukegan, IL 60085, U.S.A.
Phone: +1-800-YASKAWA (627-5252) or +1-847-887-7000 Fax: +1-847-887-7310
www.yaskawa.com

YASKAWA ELÉTRICO DO BRASIL LTDA.

777, Avenida Piraporinha, Diadema, São Paulo, 09950-000, Brasil
Phone: +55-11-3585-1100 Fax: +55-11-3585-1187
www.yaskawa.com.br

YASKAWA EUROPE GmbH

Philipp-Reis-Str. 6, 65795 Hattersheim am Main, Germany
Phone: +49-6199-569-300
www.yaskawa.eu.com E-mail: support@yaskawa.eu

YASKAWA ELECTRIC KOREA CORPORATION

6F, 112, L.S-ro, Dongan-gu, Anyang-si, Gyeonggi-do, Korea
Phone: +82-31-8015-4224 Fax: +82-31-8015-5034
www.yaskawa.co.kr

YASKAWA ASIA PACIFIC PTE. LTD.

30A, Kallang Place, #06-01, 339213, Singapore
Phone: +65-6282-3003 Fax: +65-6289-3003
www.yaskawa.com.sg

YASKAWA ELECTRIC (THAILAND) CO., LTD.

59, 1F-3F, Flourish Building, Soi Ratchadapisek 18, Ratchadapisek Road, Huaykwang, Bangkok, 10310, Thailand
Phone: +66-2-017-0089 Fax: +66-2-017-0759
www.yaskawa.co.th

YASKAWA ELECTRIC (CHINA) CO., LTD.

22F, Link Square 1, No.222, Hubin Road, Shanghai, 200021, China
Phone: +86-21-5385-2200 Fax: +86-21-5385-3299
www.yaskawa.com.cn

YASKAWA ELECTRIC (CHINA) CO., LTD. BEIJING OFFICE

Room 1011, Tower W3 Oriental Plaza, No. 1, East Chang An Avenue,
Dong Cheng District, Beijing, 100738, China
Phone: +86-10-8518-4086 Fax: +86-10-8518-4082

YASKAWA ELECTRIC TAIWAN CORPORATION

12F, No. 207, Section 3, Beishin Road, Shindian District, New Taipei City 23143, Taiwan
Phone: +886-2-8913-1333 Fax: +886-2-8913-1513 or +886-2-8913-1519
www.yaskawa.com.tw

YASKAWA INDIA PRIVATE LIMITED

#17/A, Electronics City, Hosur Road, Bengaluru, 560 100 (Karnataka), India
Phone: +91-80-4244-1900 Fax: +91-80-4244-1901
www.yaskawaindia.in

YASKAWA

YASKAWA ELECTRIC CORPORATION

In the event that the end user of this product is to be the military and said product is to be employed in any weapons systems or the manufacture thereof, the export will fall under the relevant regulations as stipulated in the Foreign Exchange and Foreign Trade Act.

Therefore, be sure to follow all procedures and submit all relevant documentation according to any and all rules, regulations and laws that may apply.

Specifications are subject to change without notice for ongoing product modifications and improvements.

© 2016 YASKAWA ELECTRIC CORPORATION

MANUAL NO.

TOBP C730600 75D <13>-0

Published in Japan October 2025
25-9-27