



The All-In-One Solution for Adaptive Robotic Automation



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Why do we need Adaptive Robots?







The Demographic Change hits the European Manufacturing Industry hard.

Staff shortages have many effects such as poor machine utilization, longer delivery times, cancellation of orders, loss of know-how, high exposure risk to crises. And much more.

Shrinking Working Age Population in Europe 2020-2040 (-13% until 2040)



The Big Labour Shortage



* The number of persons of working age (between 20 and 65) ** The number of employed persons

Year = 2020. Europe = EU27 + UK. Q: Calculations IGZA (2022) based on Eurostat Data.

The European Labour Market 2020 - 2040 - 2060

Working-age population



Year = 2020. Europe = EU27 + UK. Q: Calculations IGZA (2022) based on Eurostat Data.

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Yesterday **Growth through** new hires.





Today **Growth through** automation.

How can Robots help?

Skills covered by traditional robots



Endurance

Skills covered by Artificial Intelligence (AI)



Adaptivity

Dexterity

MOTOMAN NEXT Redefining Adaptive Robotic Automation

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Strength

Accuracy



Reasoning

So many Jobs out there - waiting to be automated!

Loading/Unloading Machines









Cleaning

Construction

Gastronomy





Cleaning, Sterilizing, Kitting







Sorting







Painting

Packaging, Loading (Wood & Furniture)





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Sand Blasting, Rack Loading





Welding



All of them require hand-/eye-coordination, dexterity and versatility of humans.

Al-driven Robotics: A New Era



Without AI

Predictable, engineered Workflows







TOPIN

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With AI Adapt and execute tasks autonomously

Expanding into new Areas of Robotic Automation



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MOTOMAN NEXT

Redefining Adaptive Robotic Automation

...to boost your production

MOTOMAN NEXT is a **new technology platform**, opening the stage of robotic automation, leveraging **Machine Learning** and **Artificial Intelligence**, for more **intelligent and adaptive robot solutions**.

... for Robot Operators



MOTOMAN NEXT enables Robot Operators to run adaptive applications with reduced involvement of robot programmers.

... for System Integrators



MOTOMAN NEXT enables System Integrators to deploy AI-based robot applications smoothly.

... for Software Developers



MOTOMAN NEXT takes PC Software Developers to the level of Expert Robot Programmers.

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Concepts Behind MOTOMAN NEXT



MOTOMAN NEXT Redefining Adaptive Robotic Automation



OT (Operational Technology)

Basic Functionality: Perfect integration of robots into automated production lines. Motion Control and Machine Safety.

Communication based on I/O Signals, Pulses, Flags.

Controlled by PLC technology

IT (Information Technology)

Advanced Functionality: HMI/Visualisation, SW Wizards, Offline Simulation, Digital Twin, Condition Monitoring, Machine Vision & AI, ROS

Communication based on Data.

Controlled by PC technology

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MOTOMAN NEXT closes the gap between OT & IT

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OT

MOTOMAN NEXT – Platform Overview

NEXT MANIPULATORS



NEX4 .. NEX35 – Industrial Handling Manipulators 4-35kg payload

- Σ10 Servo Technology - Absolute Position Accuracy (zero gap[©]) - Lightweight Design - Improved Responsiveness



NHC Premium Cobots 12 & 30kg payload

- Force Sensors in every joint - Smooth Hand Guiding - Built-in RGB-D Body Camera Integrated Media Cables

YNX1000 CONTROLLER HARDWARE



- Robot Controller (RCU) - Autonomous Controller (ACU) (High Performance CPU & GPU - Modular HW Design

YNX SMART PENDANT



- Web browser Uls



- SmartFrame[®] Teaching



- Android Tablet

YNX ACU DEV KIT

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Robot Application Development Starter Package incl. ACU, Pre-configured, incl. Services & Engineering Tools, Docu

MOTOMAN NEXT

ENGINEERING TOOLS & DIGITAL TWIN



NEXT READY-TO-USE SOFTWARE SERVICES & APIs



NEXT USER INTERFACE & SKILLS





- Easy Composition of Workflows using Skills - Task oriented, icon-based Block Language

Automatic Path Planning)



Item Pick Skill (AI Vision)



Four Reasons why MOTOMAN **NEXT** is smart

02

Safe and smart entry into the fascinating world of adaptive Robots and Al.

Software Developers:

Standard Linux Docker Compose on professional NVIDIA[®] hardware for maximum freedom of code.

Pre-installed Services to cover all robot-related motion/vision/sensor/AI functionality.

Professional Digital Twin Engineering Tools are included in the package without reoccuring license cost.

03

End Customers:

Can realize new robotic automation use cases solving their labour shortage trouble and cutting their costs.

with the backbone of Yaskawa - a worldwide leading supplier of robot, drive, automation and software technology.

System Integrators:

Professional Robotic AI Application Deployment

The NEXT Way to Program **Adaptive Robots**

Users – Instructing the Robot simply WHAT to Do





Workflow & Icons

Hand Guiding



Pick and place the (unknown) part



What

Move from A-B (avoiding collision)

Programmers – Coding Skills defining HOW to Do





Part Recognition



Powerful Code Modules



Vision/AI - Point Cloud

Use Case Partner Collaboration Approach

Stakeholder Team



Phase 2

- Involving all stakeholders
- Specifications

Phase 3

- Generalizing the use case and deriving a skill or service
- Encapsulating Skills/Services

Phase 4

Sales Channel definition (Roles and product responsibilities of each partner)



Vision & CAD



How

Pilot Development

Prototype

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Proof of Concept

Use Case Definition

- Define Product Package and ownership
- Productification, Ready-to sell

Use Case Definition

٠ Business model to scale up (Mass deployment) sales growth by occupying a high volume market segment

03

MOTOMAN NEXT Technology Deep Dive





The Architecture

ACU incl. CPU & GPU



Path Planning Service real-time generation of motion trajectories for MOTOMAN Robots, automatically avoiding collision with obstacles, corresponding 1:1 to the real robot's motion, incl. behavior on singularities, re-orientations, trajectory overlapping at different speed and position levels.

Robot Control Service - access to OT functions, controller status, variables, registers, files, torque and position values, monitor positions and trigger motion.

Machine Vision Service 2D/3D image processing capabilities and workflows, camera calibration, including HALCON library and visual programming tool.

Force Control Service guiding and correcting the TCP of a robot based on manipulator-internal and external force information, pushing and following geometries with constant force (e.g. polishing), servo-float sensitive precision assembly.

Al Service Runtime for Alliom[©] core functions of Al picking, Al inspection and processing.

MotoROS2 Supports the ROS2 framework, including a gRPC bridge to include NEXT services into ROS applications.

gRPC (Google Remote Procedure Calls) widely used universal communication protocol, open-source, low latency & bidirectional streaming, supports multiple programming languages, universal remote procedure call framework. Easy to setup (no need to set up ICP/IP or UDP socket).

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One Controller for All.

MOTOMAN NEXT resolves the OT/IT hardware gap and brings a powerful Edge device NVIDIA[®] Jetson Orin[™] NX module into the robot controller, adding GPU & CPU Power for AI applications like and autonomous Path Planning and Al Machine Vision.

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Path Planning System

The Path Planning Service can be called by a user application docker, or the MOVAUTO skill from a block language icon. It provides motion trajectories, automatically avoiding collision with obstacles. The collision model incorporates all geometries incl. robot arm, end-of-armtool and any object in the workcell. Further obstacle shapes and geometries can be uploaded via CAD data, or perceived as a point cloud by a 3D camera.







Benefits

- **EASY:** Simplifies robot programming dramatically. You just tell the robot to move from A to B – and don't worry about deeper and tricky robot-specific programming know-how
- **SPEED:** In many cases, the MOVAUTO statement provides better cycle times than classical MOVJ sequences with waypoints.
- COST: System Integrators can really save days and weeks of tricky commissioning and robot trajectory tuning in projects.

Force Control Service

Force Control Service functions can be called via user applications in any docker or through Force Control skills (TOUCH, FIT, INSERT) in block language. It enables impedance control using attachmenttype force sensors or built-in torque sensors to monitor and adjust robot actions. The service supports force sensors which are attached to the robot flange, and built-in joint sensors of MOTOMAN NHC Series cobots.

Supported Sensors

 Wide range of Sensor Products supported (e.g. ATI)

Benefits

- Sensitive Assembly (Servo-float, SCARA Selective compliance assembly robot arm) with tight tolerances
- Grinding/Polishing moving along a geometry with defined application force

Machine Vision Service

The Machine Vision Service Provides tools and routines to setup, calibrate, capture images and operate 2D, 2.5D or 3D cameras. The vision editor supports stepby-step application development. A fully licensed HALCON Steady 20.11 library is included (April 2025).





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Supported Cameras

 Supports a wide range of common camera models

Benefits

- Create intelligent machine vision skills and applications, including intelligent Pick&Place and applications including object recognition and driving actions on the result.
- Realize adaptive assembly, handling, packaging, finishing applications.

Smart Pendant (Tablet)

YNX Smart Pendant



- Tablet with Android OS an intuitive way to operate a robot.
- Emergency Stop Button, Operation mode switches and 3-position Dead-Man-Switch (Safety DIN-ISO 13850, 10218-1 and DIN-EN 60204)

Workflows with Blocks and Skills

A block programming language is intuitively understandable for many persons. Workflows are created by dragging and dropping blocks into sequences or loops.

Behind every block there can be a motion, logic or actuator statement. Something what the robot can do - a skill. A tap on an instruction icon opens the detailed settings dialog box for details and

SmartFrame Teach-In



In order to teach positions to the robot, users can jog a manipulator to a target pose and then save the position, without deep knowledge of cartesian coordinates. MOTOMAN NEXT Smart Pendant Tablet makes use of the built-in gyro sensor, supporting inclination and relative position of the tablet towards the manipulator.

User Interfaces



The modern and intuitive way of today is using a tablet. Operating an Android-based Tablet is not a challenge for users today. Web Browsers or apps are commonly used as a control interface for all kind of equipment provide excellent possibilities to design user specific HMIs.







MOTOMAN NEXT YASKAWA

parameters. Some skills are simplistic (e.g. move linear), some can be more complex requiring path planning functionality (move from A to B by avoiding an obstacle). Some skills may look simple, but the execution requires complex CPU/GPU calculation logic or even AI neural networks behind (e.g. open a bottle, pick a part out of a pin). Blocks are perfect for modular code (skills).

NEX Series Robot Manipulators

Manipulators which are particularly designed for intelligent applications, featuring:

Loss Reduction – realized by new low speed/high torque servo motors ($\Sigma 10$). Motor optimized inertia and gear reduction ratio. Original Yaskawa Grease excluding ambiguity in lubrication status. High speed encoder signal processing for agile motion with short control loops.

Absolute Accuracy (Precision of Positioning the end effector at specific points relative to a coordinate system) mandatory to align precision of control system and algorithms between virtual and real world, as well as for calibration of vision systems.



Model NEX4 NEX7 NEX10 NEX20 NEX35 Payload (wrist) 4 kg 10 kg 20 kg 35 kg 7 kg 927 mm 1100 mm 1550 mm 2060 mm Reach 550 mm 30 kg 48 kg 58 kg 250 kg 380 kg Mass < 0,01 mm < 0,016 mm < 0,015 mm < 0,02 mm < 0,03 mm Repeatability 230V/1-phase 230V/1-phase 230V/1-phase 230V/1-phase 400V/3-phase Power Supply

Lightweight Design – stiff and compact design, low vibration, noise reduction, aluminium casted housings.

Built-in media cables - incl. Ethernet Cat6 line. No undefined dress packs.



NHC Series Cobot Manipulators

Manipulators for Human-Robot-Collaboration, particularly designed for intelligent applications, featuring:

Smooth Hand Guiding - realized by new Lotus-type torque sensors in all axes.

Absolute Accuracy (Precision of Positioning the end effector at specific points relative to a coordinate system) mandatory to align precision of control system and algorithms between virtual and real world, as well as for calibration of vision systems.



YASKAWA MOTOMAN NEXT



Built-in media cables - keep a defined geometry same as digital twin

Built-in RGB-D Body Camera – 2D

camera including depth information, at the robot base (S-axis), can be used to monitor the work area in front of the robot. identify workpieces, react live on events or obstacles or simply for inspection purposes.

Model	NHC12	NHC30
Payload (wrist)	12 kg	30 kg
Reach	1250 mm	1900 mm
Mass	46 kg	t.b.d.
Repeatability	< 0,05 mm	< 0,05 mm
Power Supply	230V/1-phase	230V/1-phase



YNX Robot Simulator – Engineering Tool

YNX Simulator is a comprehensive Engineering Tool to develop Robot applications in a Digital Twin Environment, including Offline Simulation and Offline Robot Programming (OLP). It provides extended features like simulated camera views, and supports automatic live path planning in combination with the ACU.

01

Virtual Camera view of a part on a conveyor



03

Jogging the virtual robot

05

Gripper Parameter Setup



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02 Live Automatic Path Planning with collision avoidance

04

Simulation of Picking objects with variable geometry



06 I/O and Error simulation



Sim2Real (NVIDIA Isaac Sim[™])

Simulation to Reality and Robotics

- transfers knowledge and skills learned in a simulated environment to realworld applications.
- useful to train robots and AI systems because it allows extensive testing and learning in a controlled, risk-free, not time-critical environment before deploying the systems in the real world.

For Sim2Real we need software environments which are capable to deal with physical phenomena like gravity, friction, surface structures, inertia and lighting.

Such software tools (here: NVIDIA Isaac Sim[™]) have originally been developed for the gaming industry, and are now transferred to simulate robot motion and robotic workcells. To be as close as possible to reality, they include a pathplanner (cuMotion/cuRobo) or integrate 3rd party path planners (e.g. NEXT Path Planning Service, Movelt). Yaskawa provides an embedded kinematic model and a Virtual Robot Controller (VRC) of robots, to realize an exact 1:1 virtual twin of the MOTOMAN robot and it's path and motion.









Training of Neutral Networks

In the robotics world, Sim2Real technology is a method to train neural networks automatically. A good example is to let robot arms grasp random parts from randomly filled bins.

The hard way is to train the robot on real scenes, where you manually fill the bin over and over again by hand, and take hundreds of pictures of different scenes until you have a critical mass of training data. This heavy training effort of neural networks can easily kill amortization when you have large quantities of products to be picked.

The smart Sim2Real way is to let the system randomly generate scenes virtually and let the machine train itself, using available 3D data of the products, or data sets which themselves have been automatically generated by another AI (e.g. randomly generated defects).

ACU Development Kit

Application Development

With the ACU Development Kit, Technology partners can start to develop their applications today, even before having a robot manipulator available.

The YNX Simulator Engineering Tool, which is included in the ACU Dev Kit package, provides everything required to develop complex AI based software, deploy and run dockers on real hardware.

The NX Simulator supports specialities of the Yaskawa services as well, e.g. the MOVAUTO statement (Path Planner, collision-free motion) or virtual cameras (Vision Service).



The ACU Development Kit includes:

- a complete ACU hardware unit (NVIDIA[®] Jetson Orin[™] NX inside and interfaces), pre-installed Windriver OS (licensed), pre-configured by Yaskawa, ready-to-use.
- · licenses of Yaskawa Path Planning, **Robot Control & Vision Services**
- the YNX Robot Simulator **Engineering and Simulation** Software and License



What's your NEXT case?

Waste Sorting



Robot gripping unknown Bottle Port- Automatic Cabinet Wiring & folio



Cultivation and Harvesting



Cleaning of Medical Instruments

Inspection

Food Picking



To discover more about MOTOMAN NEXT scan or visit us online:



www.yaskawa.eu.com/robotics/motoman-next

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